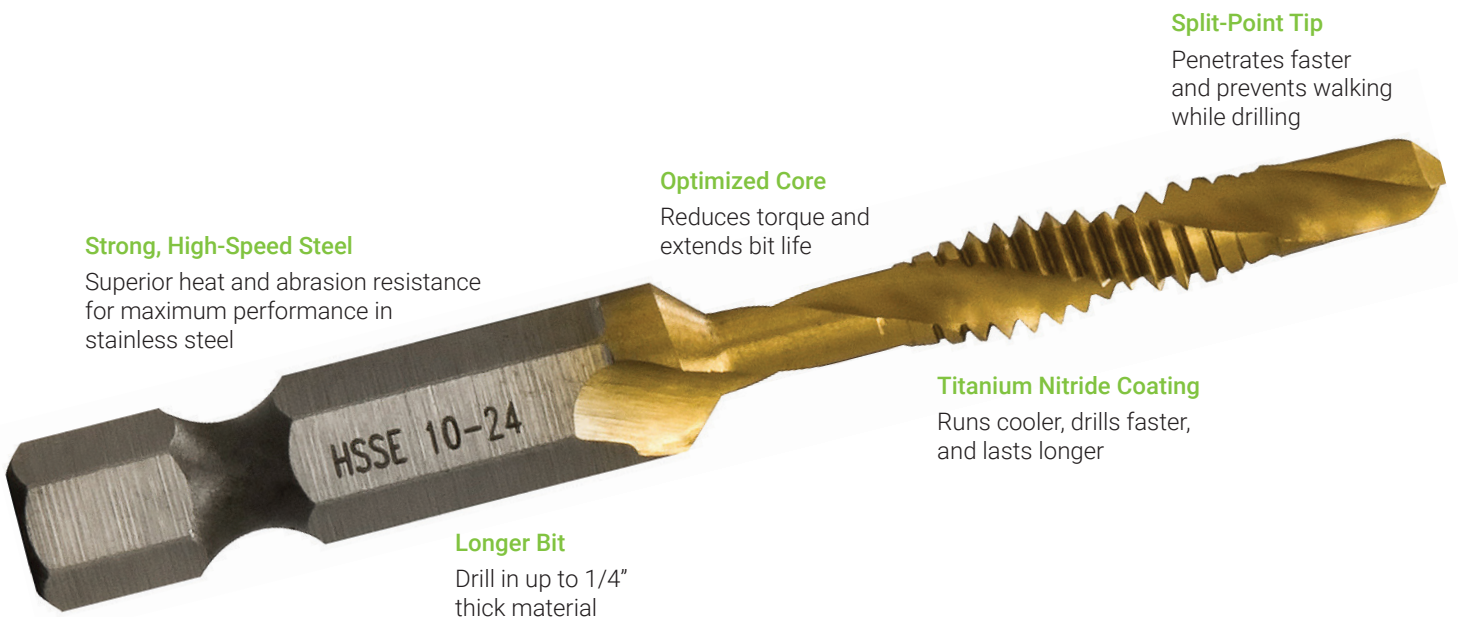




# THE FIRST AND ONLY DRILL TAPS FOR STAINLESS STEEL AND 1/4" THICK MATERIAL

## DRILL, TAP, AND DEBURR

IN **ONE** EASY OPERATION



### Strong, High-Speed Steel

Superior heat and abrasion resistance for maximum performance in stainless steel

### Optimized Core

Reduces torque and extends bit life

### Split-Point Tip

Penetrates faster and prevents walking while drilling

### Titanium Nitride Coating

Runs cooler, drills faster, and lasts longer

### Longer Bit

Drill in up to 1/4" thick material

DTAPSS10-24

**NEW**

# DRILL/TAP BITS

## for Stainless Steel



DTAPSSKIT



DTAPSSKITM

### Standard

| CAT. NO.       | SIZE           | DESCRIPTION                                                              |
|----------------|----------------|--------------------------------------------------------------------------|
| DTAPSSKIT      | 6-32 to 1/4-20 | Standard Kit, 7-piece Drill/Tap Bit Kit with Quick-Change Adapter & Case |
| DTAPSS6-32     | 6-32           | 6-32 Drill/Tap Bit                                                       |
| DTAPSS8-32     | 8-32           | 8-32 Drill/Tap Bit                                                       |
| DTAPSS10-24    | 10-24          | 10-24 Drill/Tap Bit                                                      |
| DTAPSS10-32    | 10-32          | 10-32 Drill/Tap Bit                                                      |
| DTAPSS12-24    | 12-24          | 12-24 Drill/Tap Bit                                                      |
| DTAPSS1/4-20   | 1/4-20         | 1/4-20 Drill/Tap Bit                                                     |
| DTAPSS5/16-18* | 5/16-18        | 5/16-18 Drill/Tap Bit                                                    |
| DTAPSS3/8-16*  | 3/8-16         | 3/8-16 Drill/Tap Bit                                                     |

### Metric

| CAT. NO.   | SIZE      | DESCRIPTION                                                            |
|------------|-----------|------------------------------------------------------------------------|
| DTAPSSKITM | M3 to M10 | Metric Kit, 7-piece Drill/Tap Bit Kit with Quick-Change Adapter & Case |
| DTAPSSM3C  | M3        | M3 x 0.5 Drill/Tap Bit                                                 |
| DTAPSSM4C  | M4        | M4 x 0.7 Drill/Tap Bit                                                 |
| DTAPSSM5C  | M5        | M5 x 0.8 Drill/Tap Bit                                                 |
| DTAPSSM6C  | M6        | M6 x 1.0 Drill/Tap Bit                                                 |
| DTAPSSM8C  | M8        | M8 x 1.25 Drill/Tap Bit                                                |
| DTAPSSM10C | M10       | M10 x 1.50 Drill/Tap Bit                                               |

\*Not included in DTAPSSKIT, Standard Kit

### Sets Include

- Durable case for convenient bit storage
- Quick-change adapter

### SPECIFICATIONS

|                            |                                                                               |
|----------------------------|-------------------------------------------------------------------------------|
| Rated for                  | Stainless steel, mild steel, aluminum, brass, copper, fiberglass and plastics |
| Maximum Material Thickness | Up to 1/4" thick material (3 gauge)                                           |

### Tips for Optimal Performance

- Use with 18V battery drills and similar or larger sizes
- Use low setting on battery drill
- Use cutting oil when drilling and tapping all stainless steel material for extended tool life



462-1