



A CSW Industrials Company

PRODUCT DATA SHEET

DARK THREAD CUTTING OIL

For low speed operations

Description

RectorSeal® Dark Thread Cutting Oil is a premium grade cutting oil to facilitate cutting sharp unbroken threads on conduit and steel or brass pipe. Ideal for use with hand driven or low rpm power driven pipe threading machines. Will continue to provide protection to cutting dies even after being recycled. Do not use for stainless steel or soft metals such as aluminum.

DIRECTIONS FOR USE:

1. Wear safety glasses with side shields to protect eyes from metal shavings. DO NOT wear gloves or loose clothing around rotating equipment.
2. Apply thread cutting oil to dies and area to be cut before dies come in contact with the pipe or conduit.
3. During cutting operations, keep dies and area being cut flooded with cutting oil.
4. DO NOT use RectorSeal® Dark Thread Cutting Oil on stainless steel or soft metals such as aluminum.

For Best Results: Be sure to apply CUTTING OIL before cutting dies come in contact with the pipe. Be sure that CUTTING OIL is contacting all cutting points.



Characteristics | Features

- Premium grade cutting oil.
- Contains extreme pressure organosulfur compounds.
- Lubricates to extend cutting die life.
- Promotes sharp unbroken threads.
- Penetrates quickly, keeps dies cool.
- Will not congeal above 20° F.
- Non-clogging for easy pumping.

Applications

The thread cutting formula is for use with steel and brass pipe and conduit.

Do not use to cut threads in stainless steel or soft metals such as aluminum.

Packaging

Code	Size	Qty. per Case	Lbs. per Case	Cubic Feet per Case
94392	Quart, pour spout (946 mL)	12 bottles	24	.90
94272	Gallon (3.8 L)	6 bottles	49	1.32

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Specifications

Wt/Gal @ 77°F	7.6 lbs./gal.
Flash Point SETA CC	333°F
Color	Dark Brown
Shelf Life	2 years

Suggestions and recommendations covering the use of our products are based on our past experience and laboratory findings. However, as we have no control as to the methods and conditions of application, we only assume responsibility for the uniformity of our products within manufacturing tolerances.

Precautionary Statements

Refer to Safety Data Sheet (SDS).

KEEP OUT OF REACH OF CHILDREN

FOR CHEMICAL EMERGENCY, SPILL, LEAK, FIRE, EXPOSURE OR ACCIDENT, CALL CHEMTREC - DAY OR NIGHT 1-800-424-9300

For additional Technical Information Call Toll Free 1-800-231-3345

Limited Warranty

RectorSeal, LLC makes the Limited Express Warranty that when the instructions for storage and handling of our products are followed we warrant our products to be free from defects. THIS LIMITED EXPRESS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER EXPRESS OR IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, AND OF ANY OTHER OBLIGATION ON THE PART OF RectorSeal, LLC. The sole remedy for breach of the Limited Express Warranty shall be the refund of the purchase price. All other liability is negated and disclaimed, and RectorSeal, LLC shall not be liable for incidental or consequential damages.

Manufactured by

RectorSeal, LLC

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