



SERVICE PARTS LIST

BULLETIN NO.
54-49-3130

| SPECIFY CATALOG NO. AND SERIAL NO. WHEN ORDERING PARTS | | | | REVISED BULLETIN | DATE |
|--|---------------|------------|------------------|------------------|--------------------|
| TORQUE LOCK™ PLIERS / CLAMPS | | | | | Apr. 2014 |
| 48-22-3405 | 5" Curved Jaw | 48-22-3410 | 10" Curved Jaw | 48-22-3522 | 6" Swivel C-Clamp |
| 48-22-3406 | 6" Long Nose | 48-22-3507 | 7" Straight Jaw | 48-22-3521 | 11" Swivel C-Clamp |
| 48-22-3407 | 7" Curved Jaw | 48-22-3510 | 10" Straight Jaw | 48-22-3531 | 11" C-Clamp |
| 48-22-3409 | 9" Long Nose | 48-22-3520 | 10" Curved Jaw | 48-22-3532 | 6" C-Clamp |

STRAIGHT JAW



48-22-3507 7" Straight Jaw
48-22-3510 10" Straight Jaw

CURVED JAW



48-22-3520 10" Curved Jaw

CURVED JAW



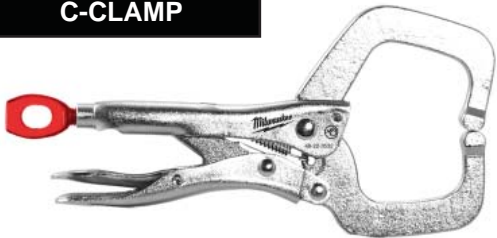
48-22-3405 5" Curved Jaw
48-22-3407 7" Curved Jaw
48-22-3410 10" Curved Jaw

LONG NOSE



48-22-3406 6" Long Nose
48-22-3409 9" Long Nose

C-CLAMP



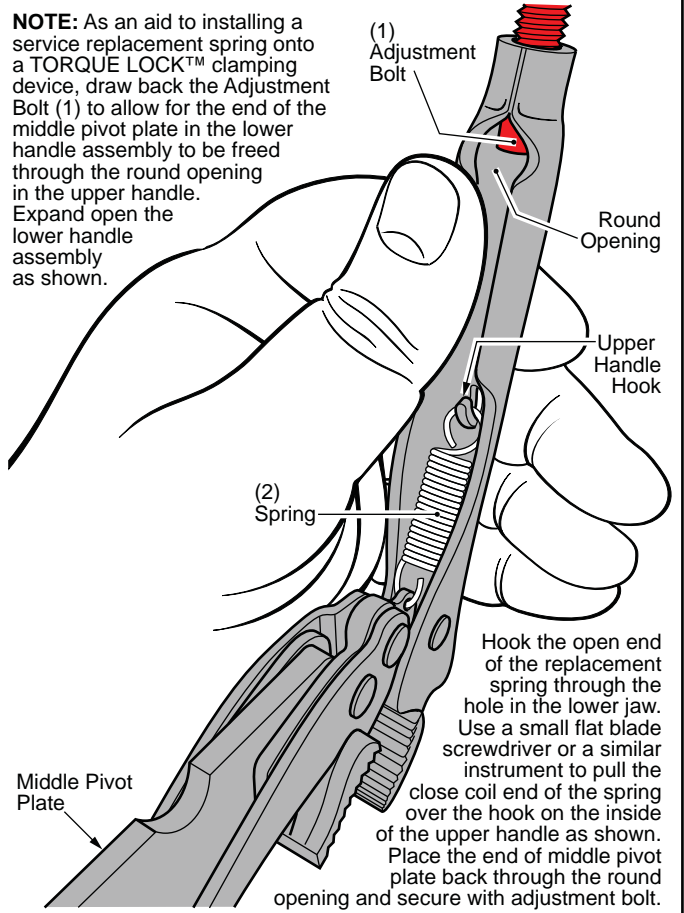
48-22-3531 11" C-Clamp
48-22-3532 6" C-Clamp

SWIVEL C-CLAMP



48-22-3521 11" Swivel C-Clamp
48-22-3522 6" Swivel C-Clamp

NOTE: As an aid to installing a service replacement spring onto a TORQUE LOCK™ clamping device, draw back the Adjustment Bolt (1) to allow for the end of the middle pivot plate in the lower handle assembly to be freed through the round opening in the upper handle. Expand open the lower handle assembly as shown.



Hook the open end of the replacement spring through the hole in the lower jaw. Use a small flat blade screwdriver or a similar instrument to pull the close coil end of the spring over the hook on the inside of the upper handle as shown. Place the end of middle pivot plate back through the round opening and secure with adjustment bolt.

Illustration above serves as an aid for the installation of a Spring Kit in a hand tool without handle grips. See page 2 for the illustration showing spring installation into a hand tool with handle grips.

| TOOL NO. | TOOL DESCRIPTION | SPRING KIT | ADJ. BOLT KIT |
|------------|--------------------|------------|---------------|
| 48-22-3405 | 5" Curved Jaw | 40-50-0935 | 06-14-0115 |
| 48-22-3406 | 6" Long Nose | 40-50-0935 | 06-14-0115 |
| 48-22-3407 | 7" Curved Jaw | 40-50-0940 | 06-14-0110 |
| 48-22-3409 | 9" Long Nose | 40-50-0940 | 06-14-0110 |
| 48-22-3410 | 10" Curved Jaw | 40-50-0945 | 06-14-0105 |
| 48-22-3507 | 7" Straight Jaw | 40-50-0940 | 06-14-0110 |
| 48-22-3510 | 10" Straight Jaw | 40-50-0945 | 06-14-0105 |
| 48-22-3520 | 10" Curved Jaw | 40-50-0945 | 06-14-0105 |
| 48-22-3521 | 11" Swivel C-Clamp | 40-50-0945 | 06-14-0105 |
| 48-22-3522 | 6" Swivel C-Clamp | 40-50-0935 | 06-14-0115 |
| 48-22-3531 | 11" C-Clamp | 40-50-0945 | 06-14-0105 |
| 48-22-3532 | 6" C-Clamp | 40-50-0935 | 06-14-0115 |

NOTE: As an aid to installing a service replacement spring onto a TORQUE LOCK™ clamping device (with handle grip), draw back the Adjustment Bolt (#1 not shown) to create an opening that will allow a clear view and easiest access to the hook that is inside of the upper handle. Feed the open end of the replacement spring through the hole in the lower jaw. Route the spring into the upper handle cavity, under the handle grip, under the handle hook. Use a small flat blade screwdriver or a similar instrument to pull the close coil end of the spring over the hook on inside of upper handle as shown.

