

MLFB-Ordering data

6SL3210-1KE23-8UF1



Client order no. :
Order no. :
Offer no. :
Remarks :

Item no. : Consignment no. : Project :

Rated data		
Input		
Number of phases	3 AC	
Line voltage	380 480 V +10 % -20 %	
Line frequency	47 63 Hz	
Rated current (LO)	48.20 A	
Rated current (HO)	45.20 A	
Output		
Number of phases	3 AC	
Rated voltage	400 V	
Rated power IEC 400V (LO)	18.50 kW	
Rated power NEC 480V (LO)	25.00 hp	
Rated power IEC 400V (HO)	15.00 kW	
Rated power NEC 480V (HO)	20.00 hp	
Rated current (LO)	37.00 A	
Rated current (HO)	31.00 A	
Rated current (IN)	38.00 A	
Max. output current	62.00 A	
Pulse frequency	4 kHz	
Output frequency for vector control	0 240 Hz	
Output frequency for V/f control	0 550 Hz	

Overload capability	l capability
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Low Overload (LO)

 $150\ \%$ base load current IL for 3 s, followed by $110\ \%$ base load current IL for 57 s in a $300\ s$ cycle time

High Overload (HO)

 $200\,\%$ base load current IH for 3 s, followed by 150 % base load current IH for 57 s in a 300 s cycle time

General tech. specifications		
Power factor λ	0.70 0.85	
Offset factor cos φ	0.95	
Efficiency η	0.97	
Sound pressure level (1m)	66 dB	
Power loss	0.50 kW	
Filter class (integrated)	Unfiltered	

Ambient conditions		
Cooling	Air cooling using an integrated fan	
Cooling air requirement	0.018 m³/s (0.636 ft³/s)	
Installation altitude	1000 m (3280.84 ft)	
Ambient temperature		
Operation	-10 40 °C (14 104 °F)	
Transport	-40 70 °C (-40 158 °F)	
Storage	-40 70 °C (-40 158 °F)	
Relative humidity		

Closed-loop control techniques		
V/f linear / square-law / parameterizable	Yes	
V/f with flux current control (FCC)	Yes	
V/f ECO linear / square-law	Yes	
Sensorless vector control	Yes	
Vector control, with sensor	No	
Encoderless torque control	No	
Torque control, with encoder	No	



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			Figure similar
Mechanical	data	Communication	
Degree of protection	IP20 / UL open type	Communication	PROFINET, EtherNet/IP
Size	FSC	Co	nnections
Net weight	4.40 kg (9.70 lb)	Signal cable	
Width	140 mm (5.51 in)	Conductor cross-section	0.15 1.50 mm² (AWG 24 AWG 16)
Height	295 mm (11.61 in)	Line side	
Depth	208 mm (8.19 in)	Version	Plug-in screw terminals
Inputs / out	tputs	Conductor cross-section	6.00 16.00 mm² (AWG 10 AWG 6)
Standard digital inputs		Motor end	
Number	6	Version	Plug-in screw terminals
Switching level: 0→1	11 V	Conductor cross-section	6.00 16.00 mm² (AWG 10 AWG 6)
Switching level: 1→0	5 V	DC link (for braking resistor)	
Max. inrush current	15 mA	Version	Plug-in screw terminals
Fail-safe digital inputs		Conductor cross-section	6.00 16.00 mm² (AWG 10 AWG 6)
Number	1	Line length, max.	15 m (49.21 ft)
Digital outputs		Line length, max.	
		PE connection	On housing with M4 screw
Number as relay changeover contact	1	Max. motor cable length	
Output (resistive load)	DC 30 V, 0.5 A	Shielded	50 m (164.04 ft)
Number as transistor	1	Unshielded	150 m (492.13 ft)
Output (resistive load)	DC 30 V, 0.5 A	St	tandards
Analog / digital inputs		Compliance with standards	UL, cUL, CE, C-Tick (RCM)
Number	1 (Differential input)	,	, ,,
Resolution	10 bit	CE marking	EMC Directive 2004/108/EC, Low-Voltage Directive 2006/95/EC

Switching threshold as digital input

0→1	4 V
1→0	1.6 V

Analog outputs

Number	1 (Non-isolated output)
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PTC/ KTY interface

1 motor temperature sensor input, sensors that can be connected: PTC, KTY and Thermo-Click, accuracy $\pm 5~^\circ\text{C}$



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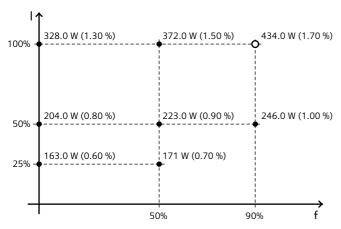
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Figure similar

Converter losses to IEC61800-9-2*

Efficiency class	IE2
Comparison with the reference converter (90% /	34.10 %



The percentage values show the losses in relation to the rated apparent power of the converter.

The diagram shows the losses for the points (as per standard IEC61800-9-2) of the relative torque generating current (I) over the relative motor stator frequency(f). The values are valid for the basic version of the converter without options/components.

*converted values