6ES7318-3FL01-0AB0

## **Data sheet**



SIMATIC S7-300 CPU319F-3 PN/DP, Central processing unit with 2.5 MB work memory, 1st interface MPI/DP 12 Mbit/s, 2nd interface DP master/slave 3rd interface Ethernet PROFINET, Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.2
Product function	
Isochronous mode	Yes; Via 2nd PROFIBUS DP or PROFINET interface
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher, Distributed Safety V5.4 SP4
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
<ul> <li>Repeat rate, min.</li> </ul>	1 s
Input current	
Current consumption (rated value)	1 250 mA
Current consumption (in no-load operation), typ.	500 mA
Inrush current, typ.	4 A
l²t	1.2 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	14 W
Memory	
Work memory	
<ul><li>integrated</li></ul>	2 560 kbyte
expandable	No
Load memory	
<ul><li>Plug-in (MMC)</li></ul>	Yes
<ul><li>Plug-in (MMC), max.</li></ul>	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 y
Backup	
<ul><li>present</li></ul>	Yes
without battery	Yes
CPU processing times	
for bit operations, typ.	0.004 μs
for word operations, typ.	0.01 µs

for fixed point arithmetic, typ.	0.01 µs
for floating point arithmetic, typ.	0.04 μs
CPU-blocks	
Number of blocks (total)	4 096; (DBs, FCs, FBs); the maximum number of loadable blocks can
	be reduced by the MMC used.
DB	4.000 N. J. 44.40000
• Number, max.	4 096; Number range: 1 to 16000
• Size, max.	64 kbyte
Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	OH NOYEO
Number, max.	4 096; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35 (OB 35: smallest settable clock pulse = 500 μs)
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55, 56, 57
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
<ul><li>per priority class</li></ul>	16
additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
Number	2 048
D	
Retentivity	V
— adjustable	Yes
— adjustable — lower limit	0
— adjustable — lower limit — upper limit	0 2 047
<ul><li>— adjustable</li><li>— lower limit</li><li>— upper limit</li><li>— preset</li></ul>	0
— adjustable — lower limit — upper limit — preset Counting range	0 2 047 Z 0 to Z 7
adjustable lower limit upper limit preset  Counting range adjustable	0 2 047 Z 0 to Z 7 Yes
— adjustable — lower limit — upper limit — preset  Counting range — adjustable — lower limit	0 2 047 Z 0 to Z 7 Yes 0
— adjustable — lower limit — upper limit — preset  Counting range — adjustable — lower limit — upper limit	0 2 047 Z 0 to Z 7 Yes
adjustable lower limit upper limit preset  Counting range adjustable lower limit upper limit upper limit IEC counter	0 2 047 Z 0 to Z 7 Yes 0 999
<ul> <li>— adjustable</li> <li>— lower limit</li> <li>— upper limit</li> <li>— preset</li> <li>Counting range</li> <li>— adjustable</li> <li>— lower limit</li> <li>— upper limit</li> <li>IEC counter</li> <li>● present</li> </ul>	0 2 047 Z 0 to Z 7 Yes 0 999
- adjustable - lower limit - upper limit - preset Counting range - adjustable - lower limit - upper limit  IEC counter  • present • Type	0 2 047 Z 0 to Z 7 Yes 0 999
- adjustable - lower limit - upper limit - preset Counting range - adjustable - lower limit - upper limit  IEC counter  • present • Type • Number	0 2 047 Z 0 to Z 7 Yes 0 999
- adjustable - lower limit - upper limit - preset Counting range - adjustable - lower limit - upper limit  IEC counter  • present • Type	0 2 047 Z 0 to Z 7  Yes 0 999  Yes SFB Unlimited (limited only by RAM capacity)
- adjustable - lower limit - upper limit - preset Counting range - adjustable - lower limit - upper limit  IEC counter • present • Type • Number  S7 times • Number	0 2 047 Z 0 to Z 7 Yes 0 999
- adjustable - lower limit - upper limit - preset Counting range - adjustable - lower limit - upper limit  IEC counter  • present • Type • Number  S7 times • Number Retentivity	0 2 047 Z 0 to Z 7  Yes 0 999  Yes SFB Unlimited (limited only by RAM capacity)
- adjustable - lower limit - upper limit - preset Counting range - adjustable - lower limit - upper limit  IEC counter • present • Type • Number  S7 times • Number	0 2 047 Z 0 to Z 7  Yes 0 999  Yes SFB Unlimited (limited only by RAM capacity)
- adjustable - lower limit - upper limit - preset  Counting range - adjustable - lower limit - upper limit  EC counter  • present • Type • Number  S7 times • Number  Retentivity - adjustable	0 2 047 Z 0 to Z 7  Yes 0 999  Yes SFB Unlimited (limited only by RAM capacity)  2 048  Yes
- adjustable - lower limit - upper limit - preset  Counting range - adjustable - lower limit - upper limit  IEC counter • present • Type • Number  S7 times • Number  Retentivity - adjustable - lower limit	0 2 047 Z 0 to Z 7  Yes 0 999  Yes SFB Unlimited (limited only by RAM capacity)  2 048  Yes 0
- adjustable - lower limit - upper limit - preset  Counting range - adjustable - lower limit - upper limit  IEC counter  • present • Type • Number  S7 times • Number  Retentivity - adjustable - lower limit - upper limit	0 2 047 Z 0 to Z 7  Yes 0 999  Yes SFB Unlimited (limited only by RAM capacity)  2 048  Yes 0 2 047
- adjustable - lower limit - upper limit - preset  Counting range - adjustable - lower limit - upper limit  IEC counter  • present • Type • Number  S7 times • Number  Retentivity - adjustable - lower limit - upper limit - upper limit - upper limit - preset	0 2 047 Z 0 to Z 7  Yes 0 999  Yes SFB Unlimited (limited only by RAM capacity)  2 048  Yes 0 2 047
- adjustable - lower limit - upper limit - preset  Counting range - adjustable - lower limit - upper limit  IEC counter  • present • Type • Number  S7 times • Number  Retentivity - adjustable - lower limit - upper limit - preset  Time range	0 2 047 Z 0 to Z 7  Yes 0 999  Yes SFB Unlimited (limited only by RAM capacity)  2 048  Yes 0 2 047 No retentivity
- adjustable - lower limit - upper limit - preset  Counting range - adjustable - lower limit - upper limit  IEC counter  • present • Type • Number  S7 times • Number  Retentivity - adjustable - lower limit - upper limit - preset  Time range - lower limit	O 2 047 Z 0 to Z 7  Yes O 999  Yes SFB Unlimited (limited only by RAM capacity)  2 048  Yes O 2 047 No retentivity  10 ms
- adjustable - lower limit - upper limit - preset  Counting range - adjustable - lower limit - upper limit  IEC counter • present • Type • Number  S7 times • Number  Retentivity - adjustable - lower limit - upper limit - preset  Time range - lower limit - upper limit - upper limit - upper limit	O 2 047 Z 0 to Z 7  Yes O 999  Yes SFB Unlimited (limited only by RAM capacity)  2 048  Yes O 2 047 No retentivity  10 ms
- adjustable - lower limit - upper limit - preset  Counting range - adjustable - lower limit - upper limit  IEC counter  • present • Type • Number  S7 times • Number  Retentivity - adjustable - lower limit - upper limit - upper limit - upper limit - preset  Time range - lower limit - upper limit	0 2 047 Z 0 to Z 7  Yes 0 999  Yes SFB Unlimited (limited only by RAM capacity)  2 048  Yes 0 2 047 No retentivity  10 ms 9 990 s

Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	, , , , , , , , , , , , , , , , , , , ,
Retentive data area (incl. timers, counters, flags), max.	700 kbyte
Flag	
• Size, max.	8 192 byte
Retentivity available	Yes; From MB 0 to MB 8 191
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
<ul> <li>per priority class, max.</li> </ul>	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	8 192 byte
• Outputs	8 192 byte
of which distributed	
— Inputs	8 192 byte
— Outputs	8 192 byte
Process image	
<ul><li>Inputs</li></ul>	8 192 byte
<ul> <li>Outputs</li> </ul>	8 192 byte
<ul> <li>Inputs, adjustable</li> </ul>	8 192 byte
<ul> <li>Outputs, adjustable</li> </ul>	8 192 byte
<ul> <li>Inputs, default</li> </ul>	1 024 byte
Outputs, default	1 024 byte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	1; With PROFINET IO, the length of the user data is limited to 1600 bytes
Digital channels	
• Inputs	65 536
— of which central	1 024
<ul><li>Outputs</li></ul>	65 536
— of which central	1 024
Analog channels	
<ul><li>Inputs</li></ul>	4 096
<ul><li>— of which central</li></ul>	256
<ul><li>Outputs</li></ul>	4 096
— of which central	256
Hardware configuration	
Number of DP masters	
• integrated	2
• via CP	4
Number of operable FMs and CPs (recommended)	
● FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
• Racks, max.	4
Modules per rack, max.	8
Time of day	
Clock	
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Backup time	6 wk; At 40 °C ambient temperature
Deviation per day, max.  Petersian of the selectification POWER ON.	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF

<ul> <li>Behavior of the clock following expiry of backup period</li> </ul>	Clock continues to run with the time at which the power failure occurred
Operating hours counter	
Number	4
Number/Number range	0 to 3
Range of values	0 to 2^31 hours (when using SFC 101)
Granularity	1 h
• retentive	Yes; Must be restarted at each restart
Clock synchronization	
• supported	Yes
to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
<ul> <li>to DP, slave</li> </ul>	Yes
● in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes; As client
Digital inputs	
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
- '	U
Interfaces	4
Number of industrial Ethernet interfaces	1
Number of PROFINET interfaces	1
Number of RS 485 interfaces  Number of RS 422 interfaces	2
	0
1. Interface	11 170 107 1 1
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	V
• RS 485	Yes
Output current of the interface, max.	150 mA
Protocols	V
MPI      DROFINIO DR	Yes
PROFIBUS DP master  PROFIBUS DP plants	Yes
PROFIBUS DP slave  Print to maint a graph of the state of the sta	Yes; A DP slave at both interfaces simultaneously is not possible
Point-to-point connection  MPI	No
MPI  Transmission rate may	12 Mbit/s
Transmission rate, max.  Services	IZ IVIUIVO
— PG/OP communication	Yes
	Yes
<ul><li>— Routing</li><li>— Global data communication</li></ul>	Yes
Global data communication  S7 basic communication	
S7 basic communication      S7 communication	Yes Yes
	No; but via CP and loadable FB
<ul><li>— S7 communication, as client</li><li>— S7 communication, as server</li></ul>	
PROFIBUS DP master	Yes
Transmission rate, max.	12 Mbit/s
•	12 MDIVS 124
Number of DP slaves, max.  Services	147
— PG/OP communication	Yes
— Routing	Yes
Global data communication	No
— Giobai dala communication	IVO

<ul> <li>S7 basic communication</li> </ul>	
	Yes; I blocks only
— S7 communication	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes
— Equidistance	Yes
<ul> <li>Isochronous mode</li> </ul>	No
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>Number of DP slaves that can be</li> </ul>	8
simultaneously activated/deactivated, max.	
Direct data exchange (slave-to-slave)	Yes; as subscriber
communication)	V
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32
User data per address area, max.	32 byte
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— Routing	Yes; with interface active
<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	No
— S7 communication	Yes
<ul> <li>— S7 communication, as client</li> </ul>	No
<ul> <li>S7 communication, as server</li> </ul>	Yes; Connection configured on one side only
Direct data exchange (slave-to-slave)	Yes
communication) — DPV1	N-
	No
Transfer memory	244 byto
— Inputs	244 byte
— Inputs — Outputs	244 byte 244 byte
— Inputs — Outputs 2. Interface	244 byte
— Inputs — Outputs  2. Interface Interface type	244 byte  Integrated RS 485 interface
— Inputs — Outputs  2. Interface Interface type Isolated	244 byte
— Inputs — Outputs  2. Interface Interface type Isolated Interface types	244 byte  Integrated RS 485 interface Yes
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485	244 byte  Integrated RS 485 interface Yes  Yes
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.	244 byte  Integrated RS 485 interface Yes
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max. Protocols	244 byte  Integrated RS 485 interface Yes  Yes 200 mA
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI	Integrated RS 485 interface Yes Yes 200 mA
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI • PROFINET IO Controller	Integrated RS 485 interface Yes  Yes 200 mA  No
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI • PROFINET IO Controller • PROFINET IO Device	244 byte  Integrated RS 485 interface Yes  Yes 200 mA  No No No
- Inputs - Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA	244 byte  Integrated RS 485 interface Yes  Yes 200 mA  No No No No
- Inputs - Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFIBUS DP master	Integrated RS 485 interface Yes  Yes 200 mA  No No No No No No Yes
- Inputs - Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave	Integrated RS 485 interface Yes  Yes 200 mA  No No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication	Integrated RS 485 interface Yes  Yes 200 mA  No No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible No
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server	Integrated RS 485 interface Yes  Yes 200 mA  No No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server  PROFIBUS DP master	Integrated RS 485 interface Yes  Yes  You No No No No No Yes  Yes  Yes  Yes  Yes  Yes  Yes  Yes
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server  PROFIBUS DP master • Transmission rate, max.	Integrated RS 485 interface Yes  Yes 200 mA  No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible No No No
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server  PROFIBUS DP master • Transmission rate, max. • Number of DP slaves, max.	Integrated RS 485 interface Yes  Yes 200 mA  No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible No No
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server  PROFIBUS DP master • Transmission rate, max. • Number of DP slaves, max. Services	Integrated RS 485 interface Yes  Yes 200 mA  No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible No No No 12 Mbit/s 124
— Inputs — Outputs  2. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.  Protocols • MPI • PROFINET IO Controller • PROFINET IO Device • PROFINET CBA • PROFIBUS DP master • PROFIBUS DP slave • Open IE communication • Web server  PROFIBUS DP master • Transmission rate, max. • Number of DP slaves, max.	Integrated RS 485 interface Yes  Yes 200 mA  No No No No Yes Yes; A DP slave at both interfaces simultaneously is not possible No No No

<ul> <li>Global data communication</li> </ul>	No
<ul> <li>S7 basic communication</li> </ul>	Yes; I blocks only
<ul><li>— S7 communication</li></ul>	Yes
<ul> <li>S7 communication, as client</li> </ul>	No
<ul> <li>— S7 communication, as server</li> </ul>	Yes; Connection configured on one side only
— Equidistance	Yes
Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET
	IO (not simultaneously)
— SYNC/FREEZE	Yes
<ul> <li>Activation/deactivation of DP slaves</li> </ul>	Yes
<ul> <li>Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; as subscriber
— DPV1	Yes
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
User data per DP slave	- ···· j · ·
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	
• GSD file	The latest GSD file is available at: http://www.siemens.com/profibus-gsd
<ul> <li>Transmission rate, max.</li> </ul>	12 Mbit/s
<ul> <li>automatic baud rate search</li> </ul>	Yes; only with passive interface
<ul> <li>Address area, max.</li> </ul>	32
<ul> <li>User data per address area, max.</li> </ul>	32 byte
Services	
— PG/OP communication	Yes
— Routing	Yes; with interface active
Global data communication	No
S7 basic communication	No
— S7 communication	Yes
S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
<ul> <li>Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
	NO
Transfer memory	0441
— Inputs	244 byte
— Outputs	244 byte
3. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
	Yes
RJ 45 (Ethernet)      Number of parts	
Number of ports     integrated suitab	2
• integrated switch	Yes
Protocols	
• MPI	No
<ul> <li>PROFINET IO Controller</li> </ul>	Yes; Also simultaneously with I-Device functionality
<ul> <li>PROFINET IO Device</li> </ul>	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
<ul> <li>PROFIBUS DP master</li> </ul>	No
PROFIBUS DP slave	No

Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
Media redundancy	Yes
ROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
<ul><li>— PG/OP communication</li></ul>	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	Yes; OB 61 - isochronous mode is possible either on DP or PROFINET IO (not simultaneously)
— Shared device	Yes
<ul> <li>Prioritized startup</li> </ul>	Yes
<ul> <li>Number of IO devices with prioritized startup, max.</li> </ul>	32
<ul> <li>Number of connectable IO Devices, max.</li> </ul>	256
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
— of which in line, max.	64
Number of IO Devices with IRT and the option "high flexibility"	256
— of which in line, max.	61
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>— IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
Device replacement without swap medium	Yes
— Send cycles	250 $\mu$ s, 500 $\mu$ s,1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7-300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
<ul> <li>User data consistency, max.</li> </ul>	1 024 byte
ROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; with loadable FBs, max. configurable connections: 16, max. number of instances: 32
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard F for I-Device
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device,</li> </ul>	2
max.	
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— Number, max.	
- User data per submodule, max.	1 024 byte

cyclic transmission	Yes
Open IE communication	
Number of connections, max.	32
Local port numbers used at the system end	0, 20, 21, 23, 25, 80, 102, 135, 161, 443, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
<ul> <li>Keep-alive function, supported</li> </ul>	Yes
Protocols	
Redundancy mode	
Media redundancy	
— Switchover time on line break, typ.	200 ms; PROFINET MRP
<ul> <li>Number of stations in the ring, max.</li> </ul>	50
Open IE communication	
• TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>Number of connections, max.</li> </ul>	32
<ul> <li>Data length for connection type 01H, max.</li> </ul>	1 460 byte
<ul> <li>Data length for connection type 11H, max.</li> </ul>	32 768 byte
• ISO-on-TCP (RFC1006)	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>Number of connections, max.</li> </ul>	32
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>Number of connections, max.</li> </ul>	32
— Data length, max.	1 472 byte
Web server	
<ul><li>supported</li></ul>	Yes
<ul> <li>User-defined websites</li> </ul>	Yes
<ul> <li>Number of HTTP clients</li> </ul>	5
Communication functions	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
supported	Yes
Number of GD loops, max.	8
Number of GD packets, max.	8
<ul> <li>Number of GD packets, transmitter, max.</li> </ul>	8
<ul> <li>Number of GD packets, receiver, max.</li> </ul>	8
Size of GD packets, max.	22 byte
Size of GD packet (of which consistent), max.	22 byte
S7 basic communication	·
• supported	Yes
User data per job, max.	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or
	X_GET as server)
S7 communication	
<ul><li>supported</li></ul>	Yes
• as server	Yes
• as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
supported	Yes; via CP and loadable FC
PROFINET CBA (at set setpoint communication load)	
<ul> <li>Setpoint for the CPU communication load</li> </ul>	20 %
<ul> <li>Number of remote interconnection partners</li> </ul>	32
<ul> <li>Number of functions, master/slave</li> </ul>	50
<ul> <li>Total of all master/slave connections</li> </ul>	3 000
<ul> <li>Data length of all incoming connections</li> </ul>	24 000 byte
master/slave, max.	
<ul> <li>Data length of all outgoing connections</li> </ul>	24 000 byte

	communication
umber of login stations for message functions, max.	32; Depending on the configured connections for PG/OP and S7 basic
nessage functions	
	(active): max. 14; X2 as DP master: max. 24; X2 as DP slave (active): max. 14; X3 as PROFINET: 48 max.
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave
total number of instances, max.	32
— adjustable for S7 communication, min.  — adjustable for S7 communication, max.	16
adjustable for S7 communication, min.	0
reserved for S7 communication	0
adjustable for S7 basic communication, max.      usable for S7 communication	30 16
— adjustable for S7 basic communication, min.  — adjustable for S7 basic communication, may	0
reserved for S7 basic communication	0
usable for S7 basic communication  recorded for S7 basic communication	30
— adjustable for OP communication, max.	31
— adjustable for OP communication, min.	1
— reserved for OP communication	1
usable for OP communication  To any and for OP communication  To any	31
— adjustable for PG communication, max.	31
— adjustable for PG communication, min.	1
— reserved for PG communication	1
usable for PG communication	31
• overall	32
umber of connections	
Data length per connection, max.	240 byte; Slave-dependent
<ul> <li>Number of linked PROFIBUS devices</li> </ul>	32
— supported	Yes
PROFIBUS proxy functionality	
— Data length of all HMI variables, max.	9 600 byte
— Number of HMI variables	600
— HMI variable updating	500 ms
Number of stations that can log on for HMI variables (PN OPC/iMap)	3; 2x PN OPC/1x iMap
HMI variables via PROFINET (acyclic)	2: 2v DN ODC/4v iMon
— Data length per connection, max.	450 byte
max.	•
max. — Data length of all outgoing interconnections,	4 800 byte
<ul> <li>Data length of all incoming interconnections,</li> </ul>	4 800 byte
<ul> <li>Number of outgoing interconnections</li> </ul>	300
<ul> <li>Number of incoming interconnections</li> </ul>	300
min.	1 1110
Transmission frequency: Transmission interval,	1 ms
Data length per connection, max.  Remote interconnections with cyclic transmission	1 400 byte
max.	4 400 h. to
Data length of all outgoing interconnections,	3 200 byte
Data length of all incoming interconnections, max.	3 200 byte
<ul> <li>Number of outgoing interconnections</li> </ul>	100
<ul> <li>Number of incoming interconnections</li> </ul>	100
— Sampling interval, min.	200 ms
Remote interconnections with acyclic transmission	
Data length per connection, max.	1 400 byte
Data length of device-internal und PROFIBUS interconnections, max.	8 000 byte

simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
	Variable to Opinish and a such
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	V
Status/control variable	Yes
• Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	
• Forcing	Yes
<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	
<ul><li>present</li></ul>	Yes
<ul> <li>Number of entries, max.</li> </ul>	500
— adjustable	No
<ul><li>— of which powerfail-proof</li></ul>	100
<ul> <li>Number of entries readable in RUN, max.</li> </ul>	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
<ul> <li>can be read out</li> </ul>	Yes
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
Configuration	
Configuration software	
• STEP 7	Yes; V5.5 or higher
Programming	. co, role of higher
Command set	see instruction list
Nesting levels	8
System functions (SFC)	· ·
• Cyclem famolicitic (Cr. C)	see instruction list
	see instruction list
System function blocks (SFB)	see instruction list see instruction list
System function blocks (SFB)     Programming language	see instruction list
<ul><li>System function blocks (SFB)</li><li>Programming language</li><li>LAD</li></ul>	see instruction list Yes
<ul> <li>System function blocks (SFB)</li> <li>Programming language</li> <li>LAD</li> <li>FBD</li> </ul>	Yes Yes
<ul> <li>System function blocks (SFB)</li> <li>Programming language</li> <li>LAD</li> <li>FBD</li> <li>STL</li> </ul>	Yes Yes Yes
<ul> <li>System function blocks (SFB)</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> </ul>	Yes Yes Yes Yes Yes
<ul> <li>System function blocks (SFB)</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— CFC</li> </ul>	Yes Yes Yes Yes Yes Yes Yes
<ul> <li>System function blocks (SFB)</li> <li>Programming language</li> <li>LAD</li> <li>FBD</li> <li>STL</li> <li>SCL</li> <li>CFC</li> <li>GRAPH</li> </ul>	Yes Yes Yes Yes Yes Yes Yes Yes Yes
<ul> <li>System function blocks (SFB)</li> <li>Programming language</li> <li>— LAD</li> <li>— FBD</li> <li>— STL</li> <li>— SCL</li> <li>— CFC</li> <li>— GRAPH</li> <li>— HiGraph®</li> </ul>	Yes Yes Yes Yes Yes Yes Yes
System function blocks (SFB)  Programming language  — LAD  — FBD  — STL  — SCL  — CFC  — GRAPH  — HiGraph®  Know-how protection	Yes
System function blocks (SFB)  Programming language  — LAD  — FBD  — STL  — SCL  — CFC  — GRAPH  — HiGraph®  Know-how protection  • User program protection/password protection	Yes
System function blocks (SFB)  Programming language  — LAD  — FBD  — STL  — SCL  — CFC  — GRAPH  — HiGraph®  Know-how protection  • User program protection/password protection  • Block encryption	Yes
System function blocks (SFB)  Programming language  — LAD  — FBD  — STL  — SCL  — CFC  — GRAPH  — HiGraph®  Know-how protection  • User program protection/password protection  • Block encryption  Dimensions	Yes
System function blocks (SFB)  Programming language  — LAD  — FBD  — STL  — SCL  — CFC  — GRAPH  — HiGraph®  Know-how protection  • User program protection/password protection  • Block encryption  Dimensions  Width	Yes
System function blocks (SFB)  Programming language  — LAD  — FBD  — STL  — SCL  — CFC  — GRAPH  — HiGraph®  Know-how protection  • User program protection/password protection  • Block encryption  Dimensions  Width  Height	Yes
System function blocks (SFB)  Programming language  — LAD  — FBD  — STL  — SCL  — CFC  — GRAPH  — HiGraph®  Know-how protection  • User program protection/password protection  • Block encryption  Dimensions  Width  Height  Depth	Yes
System function blocks (SFB)  Programming language  — LAD  — FBD  — STL  — SCL  — CFC  — GRAPH  — HiGraph®  Know-how protection  • User program protection/password protection  • Block encryption  Dimensions  Width  Height	Yes
System function blocks (SFB)  Programming language  — LAD  — FBD  — STL  — SCL  — CFC  — GRAPH  — HiGraph®  Know-how protection  • User program protection/password protection  • Block encryption  Dimensions  Width  Height  Depth	Yes
System function blocks (SFB)  Programming language  — LAD  — FBD  — STL  — SCL  — CFC  — GRAPH  — HiGraph®  Know-how protection  • User program protection/password protection  • Block encryption  Dimensions  Width  Height  Depth  Weights	Yes