Data sheet

SIPLUS HMI TP1200 Comfort for medial exposure with conformal coating based on 6AV2124-0MC01-0AX0 $\,$



Figure similar

General information	
Product type designation	TP1200 Comfort
Display	
Design of display	TFT
Screen diagonal	12.1 in
Display width	261.1 mm
Display height	163.2 mm
Number of colors	16 777 216
Resolution (pixels)	
 Horizontal image resolution 	1 280 pixel
Vertical image resolution	800 pixel
Backlighting	
 MTBF backlighting (at 25 °C) 	80 000 h
Backlight dimmable	Yes; 0-100 %
Control elements	
Keyboard fonts	
 Function keys 	
 Number of function keys 	0
 Number of function keys with LEDs 	0
 Keys with LED 	No
System keys	No
Numeric keyboard	Yes; Onscreen keyboard
alphanumeric keyboard	Yes; Onscreen keyboard
Touch operation	
Design as touch screen	Yes
Expansions for operator control of the process	
 DP direct LEDs (LEDs as S7 output I/O) 	
— F1Fx	0
 Direct keys (keys as S7 input I/O) 	
— F1Fx	0
Direct keys (touch buttons as S7 input I/O)	40
Installation type/mounting	
Mounting position	vertical
Wall mounting/direct mounting	No
Mounting in portrait format possible	Yes
Mounting in landscape format possible	Yes

maximum permissible angle of inclination without external	35°
ventilation	
Supply voltage	
Type of supply voltage	DC
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Input current	
Current consumption (rated value)	0.85 A
Starting current inrush I²t	0.5 A²-s
Power	
Active power input, typ.	20 W
Processor	
Processor type	X86
Memory	
Flash	Yes
RAM	Yes
Memory available for user data	12 Mbyte
Type of output	,
Info LED	No
Power LED	No
Error LED	No
Acoustics	Al-
Buzzer	No
Speaker	Yes
Time of day	
Clock	
 Hardware clock (real-time) 	Yes
	N ₀
Software clock	No
Software clock retentive	Yes; Back-up duration typically 6 weeks
• retentive	Yes; Back-up duration typically 6 weeks
retentivesynchronizable	Yes; Back-up duration typically 6 weeks
retentivesynchronizable Interfaces	Yes; Back-up duration typically 6 weeks Yes
 retentive synchronizable Interfaces Number of industrial Ethernet interfaces 	Yes; Back-up duration typically 6 weeks Yes 2
 retentive synchronizable Interfaces Number of industrial Ethernet interfaces Number of RS 485 interfaces 	Yes; Back-up duration typically 6 weeks Yes 2 1; RS 422 / 485 combined
retentive synchronizable Interfaces Number of industrial Ethernet interfaces Number of RS 485 interfaces Number of RS 422 interfaces	Yes; Back-up duration typically 6 weeks Yes 2 1; RS 422 / 485 combined 1
retentive synchronizable Interfaces Number of industrial Ethernet interfaces Number of RS 485 interfaces Number of RS 422 interfaces Number of RS 232 interfaces	Yes; Back-up duration typically 6 weeks Yes 2 1; RS 422 / 485 combined 1 0
retentive synchronizable Interfaces Number of industrial Ethernet interfaces Number of RS 485 interfaces Number of RS 422 interfaces Number of RS 232 interfaces Number of USB interfaces	Yes; Back-up duration typically 6 weeks Yes 2 1; RS 422 / 485 combined 1 0 2; USB 2.0
retentive synchronizable Interfaces Number of industrial Ethernet interfaces Number of RS 485 interfaces Number of RS 422 interfaces Number of RS 232 interfaces Number of USB interfaces USB Mini B	Yes; Back-up duration typically 6 weeks Yes 2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole
retentive synchronizable Interfaces Number of industrial Ethernet interfaces Number of RS 485 interfaces Number of RS 422 interfaces Number of RS 232 interfaces Number of USB interfaces USB Mini B Number of 20 mA interfaces (TTY)	Yes; Back-up duration typically 6 weeks Yes 2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0
retentive synchronizable Interfaces Number of industrial Ethernet interfaces Number of RS 485 interfaces Number of RS 422 interfaces Number of RS 232 interfaces Number of USB interfaces USB Mini B Number of 20 mA interfaces (TTY) Number of parallel interfaces	Yes; Back-up duration typically 6 weeks Yes 2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0
retentive synchronizable Interfaces Number of industrial Ethernet interfaces Number of RS 485 interfaces Number of RS 422 interfaces Number of RS 232 interfaces Number of USB interfaces USB Mini B Number of 20 mA interfaces (TTY) Number of other interfaces	Yes; Back-up duration typically 6 weeks Yes 2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0 0
retentive synchronizable Interfaces Number of industrial Ethernet interfaces Number of RS 485 interfaces Number of RS 422 interfaces Number of RS 232 interfaces Number of USB interfaces USB Mini B Number of 20 mA interfaces (TTY) Number of other interfaces Number of SD card slots	Yes; Back-up duration typically 6 weeks Yes 2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0 0 0
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retentive synchronizable Interfaces Number of industrial Ethernet interfaces Number of RS 485 interfaces Number of RS 422 interfaces Number of RS 232 interfaces Number of USB interfaces USB Mini B Number of 20 mA interfaces (TTY) Number of parallel interfaces Number of SD card slots With software interfaces Industrial Ethernet	Yes; Back-up duration typically 6 weeks Yes 2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0 0 0 2 No
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retentive synchronizable Interfaces Number of industrial Ethernet interfaces Number of RS 485 interfaces Number of RS 422 interfaces Number of RS 232 interfaces Number of USB interfaces USB Mini B Number of 20 mA interfaces (TTY) Number of parallel interfaces Number of other interfaces Number of SD card slots With software interfaces Industrial Ethernet Industrial Ethernet Number of ports of the integrated switch Protocols PROFINET Supports protocol for PROFINET IO IRT PROFIBUS	Yes; Back-up duration typically 6 weeks Yes 2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0 0 0 2 No Yes Yes Yes Yes; As of WinCC V12 Yes
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retentive synchronizable Interfaces Number of industrial Ethernet interfaces Number of RS 485 interfaces Number of RS 422 interfaces Number of RS 232 interfaces Number of USB interfaces USB Mini B Number of 20 mA interfaces (TTY) Number of parallel interfaces Number of SD card slots With software interfaces Industrial Ethernet Industrial Ethernet status LED Number of ports of the integrated switch Protocols PROFINET Supports protocol for PROFINET IO IRT PROFIBUS EtherNet/IP MPI	Yes; Back-up duration typically 6 weeks Yes 2 1; RS 422 / 485 combined 1 0 2; USB 2.0 1; 5-pole 0 0 0 2 No Yes Yes Yes Yes; As of WinCC V12 Yes
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• DCP	Yes
• LLDP	Yes
WEB characteristics	
• HTTP	Yes
• HTTPS	No
• HTML	Yes
• XML	No
• CSS	Yes
 Active X 	No
 JavaScript 	Yes
Java VM	No
Redundancy mode	
Media redundancy	
— MRP	Yes; As of WinCC V12
Further protocols	
• CAN	No
• MODBUS	Yes
EMC	
Emission of radio interference acc. to EN 55 011	
Limit class A, for use in industrial areas	Yes
Limit class A, for use in residential areas	No
Degree and class of protection	
	IDEE
IP (at the front)	IP65
IP (rear)	IP20
NEMA (front)	
Enclosure Type 4 at the front	Yes
Enclosure Type 4x at the front	Yes
Ambient conditions	
Suited for indoor use	Yes
Suited for outdoor use	No
Ambient temperature during operation	
Operation (vertical installation)	
 For vertical installation, min. 	0 °C; = Tmin
 For vertical installation, max. 	50 °C; = Tmax
Operation (max. tilt angle)	
— At maximum tilt angle, min.	0 °C; = Tmin
— At maximum tilt angle, min.	40 °C; = Tmax
Operation (vertical installation, portrait format)	
— For vertical installation, min.	0 °C; = Tmin
— For vertical installation, max.	40 °C; = Tmax
Operation (max. tilt angle, portrait format)	·
— At maximum tilt angle, min.	0 °C; = Tmin
— At maximum tilt angle, min.	35 °C; = Tmax
Ambient temperature during storage/transportation	
• min.	-20 °C
• max.	60 °C
Altitude during operation relating to sea level	
Installation altitude above sea level, max.	5 000 m
Ambient air temperature-barometric pressure-	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin
altitude	(Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Coolants and lubricants	
 Resistant to commercially available coolants and lubricants 	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	

 to biologically active substances according to EN 60721-3-3 	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
 to chemically active substances according to EN 60721-3-3 	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
 to mechanically active substances according to EN 60721-3-3 	Yes; Class 3S4 incl. sand, dust, *
Use on ships/at sea	
to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
Usage in industrial process technology	
Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
 Environmental conditions for process, measuring and control systems acc. to ANSI/ISA- 71.04 	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
 Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04 	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
Coatings for printed circuit board assemblies acc. to EN 61086	Yes; Class 2 for high reliability
 Protection against fouling acc. to EN 60664-3 	Yes; Type 1 protection
 Military testing according to MIL-I-46058C, Amendment 7 	Yes; Discoloration of coating possible during service life
 Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	Yes; Conformal coating, Class A
Operating systems	
	No
proprietary	No
proprietary pre-installed operating system	
proprietary pre-installed operating system • Windows CE	No Yes
proprietary pre-installed operating system • Windows CE configuration / header	Yes
proprietary pre-installed operating system • Windows CE configuration / header Message indicator	Yes
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment)	Yes Yes Yes
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output)	Yes Yes Yes Yes Yes
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible	Yes Yes Yes Yes Yes Yes
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management	Yes Yes Yes Yes Yes
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management Configuration software	Yes Yes Yes Yes Yes Yes Yes Yes
proprietary pre-installed operating system	Yes Yes Yes Yes Yes Yes Yes Yes
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management Configuration software • STEP 7 Basic (TIA Portal) • STEP 7 Professional (TIA Portal)	Yes Yes Yes Yes Yes Yes Yes No No
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management Configuration software • STEP 7 Basic (TIA Portal) • STEP 7 Professional (TIA Portal) • WinCC flexible Compact	Yes Yes Yes Yes Yes Yes Yes No No No
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management Configuration software • STEP 7 Basic (TIA Portal) • STEP 7 Professional (TIA Portal) • WinCC flexible Compact • WinCC flexible Standard	Yes Yes Yes Yes Yes Yes Yes No No No No No
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management Configuration software • STEP 7 Basic (TIA Portal) • STEP 7 Professional (TIA Portal) • WinCC flexible Compact • WinCC flexible Standard • WinCC flexible Advanced	Yes Yes Yes Yes Yes Yes You No No No No No No No
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management Configuration software • STEP 7 Basic (TIA Portal) • STEP 7 Professional (TIA Portal) • WinCC flexible Compact • WinCC flexible Standard • WinCC Basic (TIA Portal)	Yes Yes Yes Yes Yes Yes You No
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management Configuration software • STEP 7 Basic (TIA Portal) • STEP 7 Professional (TIA Portal) • WinCC flexible Compact • WinCC flexible Standard • WinCC Basic (TIA Portal) • WinCC Comfort (TIA Portal)	Yes Yes Yes Yes Yes Yes Yes No Yes; from V11
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management Configuration software • STEP 7 Basic (TIA Portal) • STEP 7 Professional (TIA Portal) • WinCC flexible Compact • WinCC flexible Standard • WinCC flexible Advanced • WinCC Basic (TIA Portal) • WinCC Comfort (TIA Portal)	Yes Yes Yes Yes Yes Yes You Yes Yes Yes Yes Yes Yes Yes Ye
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management Configuration software • STEP 7 Basic (TIA Portal) • STEP 7 Professional (TIA Portal) • WinCC flexible Compact • WinCC flexible Standard • WinCC flexible Advanced • WinCC Basic (TIA Portal) • WinCC Comfort (TIA Portal) • WinCC Advanced (TIA Portal)	Yes Yes Yes Yes Yes Yes Yes No Yes; from V11
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proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management Configuration software • STEP 7 Basic (TIA Portal) • STEP 7 Professional (TIA Portal) • WinCC flexible Compact • WinCC flexible Standard • WinCC flexible Advanced • WinCC Basic (TIA Portal) • WinCC Comfort (TIA Portal) • WinCC Advanced (TIA Portal) • WinCC Professional (TIA Portal) Languages • Number of online/runtime languages Project languages • Languages per project Functionality under WinCC (TIA Portal)	Yes Yes Yes Yes Yes Yes Yes No No No No No No No No Series Yes; from V11 Yes; from V11 Yes; from V11
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management Configuration software • STEP 7 Basic (TIA Portal) • STEP 7 Professional (TIA Portal) • WinCC flexible Compact • WinCC flexible Standard • WinCC flexible Advanced • WinCC Basic (TIA Portal) • WinCC Comfort (TIA Portal) • WinCC Advanced (TIA Portal) • WinCC Professional (TIA Portal) Languages • Number of online/runtime languages Project languages • Languages per project Functionality under WinCC (TIA Portal) Libraries	Yes Yes Yes Yes Yes Yes Yes No No No No No No No Yes; from V11 Yes; from V11 Yes; from V11
proprietary pre-installed operating system • Windows CE configuration / header Message indicator Alarm system (incl. buffer and acknowledgment) Process value display (output) Process value default (input) possible Recipe management Configuration software • STEP 7 Basic (TIA Portal) • STEP 7 Professional (TIA Portal) • WinCC flexible Compact • WinCC flexible Standard • WinCC flexible Advanced • WinCC Basic (TIA Portal) • WinCC Comfort (TIA Portal) • WinCC Advanced (TIA Portal) • WinCC Professional (TIA Portal) • Languages • Number of online/runtime languages Project languages • Languages per project Functionality under WinCC (TIA Portal)	Yes Yes Yes Yes Yes Yes Yes No No No No No No No Yes; from V11 Yes; from V11 Yes; from V11

Pocket Word	Yes
Pocket Excel	Yes
 PDF Viewer 	Yes
Media Player	Yes
 SIMATIC WinCC Sm@rtServer 	Yes
SIMATIC WinCC Audit	Yes
Number of Visual Basic Scripts	Yes
Task planner	
time-controlled	Yes
task-controlled	Yes
Message system	100
Number of alarm classes	32
Bit messages	<i>52</i>
Number of bit messages	4 000
	7 000
Analog messages	200
Number of analog messages	200
S7 alarm number procedure	Yes
System messages HMI	Yes
System event, more (SIMATIC S7, SINUMERIK, SIMOTION)	Yes
SIMOTION,)	00
Number of characters per message	80
Number of process values per message	8
Acknowledgment groups	Yes
Message indicator	Yes
Recipe management	
 Number of recipes 	300
 Data records per recipe 	500
 Entries per data record 	1 000
 Size of internal recipe memory 	2 Mbyte
 Recipe memory expandable 	Yes
Tredipe memory expandable	1.00
Variables	
	2 048
Variables	
Variables • Number of variables per device	2 048
Variables ■ Number of variables per device ■ Number of variables per screen	2 048 400
Variables ● Number of variables per device ● Number of variables per screen ● Limit values	2 048 400 Yes
Variables • Number of variables per device • Number of variables per screen • Limit values • Multiplexing	2 048 400 Yes Yes
Variables • Number of variables per device • Number of variables per screen • Limit values • Multiplexing • Structures • Arrays	2 048 400 Yes Yes Yes
Variables • Number of variables per device • Number of variables per screen • Limit values • Multiplexing • Structures • Arrays Images	2 048 400 Yes Yes Yes
Variables • Number of variables per device • Number of variables per screen • Limit values • Multiplexing • Structures • Arrays	2 048 400 Yes Yes Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default	2 048 400 Yes Yes Yes Yes Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image	2 048 400 Yes Yes Yes Yes Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image Image selection by PLC	2 048 400 Yes Yes Yes Yes 500 Yes Yes Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image Image selection by PLC Image number in the PLC	2 048 400 Yes Yes Yes Yes Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image Image selection by PLC Image objects	2 048 400 Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image Image selection by PLC Image objects Number of objects per image	2 048 400 Yes Yes Yes Yes Yes Yes Yes Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image Image selection by PLC Image number in the PLC Image objects Number of objects per image Text fields	2 048 400 Yes Yes Yes Yes Yes Yes 500 Yes Yes Yes Yes Yes Yes Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image Image selection by PLC Image number in the PLC Image objects Number of objects per image Text fields I/O fields	2 048 400 Yes Yes Yes Yes Yes 500 Yes Yes Yes Yes Yes Yes Yes Yes Yes
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Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image Image selection by PLC Image number in the PLC Image objects Number of objects per image Text fields I/O fields Graphic I/O fields (graphics list) Symbolic I/O fields (text list)	2 048 400 Yes Yes Yes Yes Yes Yes 400 Yes
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Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Mumber of configurable images Permanent window/default Global image Image selection by PLC Image number in the PLC Image objects Number of objects per image Text fields I/O fields Graphic I/O fields (graphics list) Symbolic I/O fields (text list) Date/time fields Switches Buttons	2 048 400 Yes
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Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Mumber of configurable images Permanent window/default Global image Image selection by PLC Image number in the PLC Image objects Number of objects per image Text fields I/O fields Graphic I/O fields (graphics list) Symbolic I/O fields (text list) Date/time fields Switches Buttons	2 048 400 Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image Image selection by PLC Image number in the PLC Image objects Number of objects per image Text fields I/O fields Graphic I/O fields (graphics list) Symbolic I/O fields (text list) Date/time fields Switches Buttons Graphic display	2 048 400 Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image Image selection by PLC Image number in the PLC Image objects Number of objects per image Text fields I/O fields Graphic I/O fields (graphics list) Symbolic I/O fields (text list) Date/time fields Switches Buttons Graphic display Icons	2 048 400 Yes Yes Yes Yes Yes Yes 500 Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image Image selection by PLC Image number in the PLC Image objects Number of objects per image Text fields I/O fields Graphic I/O fields (graphics list) Symbolic I/O fields (text list) Date/time fields Switches Buttons Graphic display Icons Geometric objects	2 048 400 Yes Yes Yes Yes Yes Yes 500 Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image Image selection by PLC Image number in the PLC Image objects Number of objects per image Text fields I/O fields Graphic I/O fields (graphics list) Symbolic I/O fields (text list) Date/time fields Switches Buttons Graphic display Icons Geometric objects Complex image objects	2 048 400 Yes
Variables Number of variables per device Number of variables per screen Limit values Multiplexing Structures Arrays Images Number of configurable images Permanent window/default Global image Image selection by PLC Image number in the PLC Image objects Number of objects per image Text fields I/O fields Graphic I/O fields (graphics list) Symbolic I/O fields (text list) Date/time fields Switches Buttons Graphic display Icons Geometric objects Complex image objects Number of complex objects per screen	2 048 400 Yes

User view	Yes
 Status/control 	Yes
 Sm@rtClient view 	Yes
Recipe view	Yes
f(x) trend view	Yes
System diagnostics view	Yes
Media Player	Yes
Bar graphs	Yes
• Sliders	Yes
Pointer instruments	Yes
Analog/digital clock	Yes
Lists	
Number of text lists per project	500
Number of entries per text list	500
Number of graphics lists per project	500
Number of graphics lists per project Number of entries per graphics list	500
Archiving	300
Number of archives per device	50
 Number of arctives per device Number of entries per archive 	20 000
	20 000 Yes
Message archiveProcess value archive	Yes
	Yes
Archiving methods	V
— Sequential archive	Yes
— Short-term archive	Yes
Memory location	
— Memory card	Yes
— USB memory	Yes
— Ethernet	Yes
Data storage format	
— CSV	Yes
— TXT	Yes
— RDB	Yes
Security	
 Number of user groups 	50
 Number of user rights 	32
 Number of users 	50
 Password export/import 	Yes
SIMATIC Logon	Yes
Logging through printer	
Alarms	Yes
Report (shift log)	Yes
Hardcopy	Yes
Electronic print to file	Yes; PDF, HTML
Character sets	
Keyboard fonts	
— US English	Yes
Transfer (upload/download)	
MPI/PROFIBUS DP	Yes
• USB	Yes
• Ethernet	Yes
the state of the s	
 using external storage medium 	No
using external storage medium Process coupling	No
	Yes
Process coupling	
Process coupling	Yes Yes
Process coupling	Yes Yes Yes
Process coupling	Yes Yes Yes
Process coupling	Yes Yes Yes

• SINUMERIK	Yes; with SINUMERIK option package
• SIMOTION	No; With WinCC, subsequent version
Allen Bradley (EtherNet/IP)	Yes
Allen Bradley (DF1)	Yes
Mitsubishi (MC TCP/IP)	Yes
Mitsubishi (FX)	Yes
OMRON (FINS TCP)	No
OMRON (LINK/Multilink)	Yes
Modicon (Modbus TCP/IP)	Yes
Modicon (Modbus)	Yes
OPC UA Client	Yes
OPC UA Server	Yes
Service tools/configuration aids	
Backup/Restore manually	Yes
Backup/Restore automatically	Yes
Simulation	Yes
Device switchover	Yes
Peripherals/Options	
Printer	Yes
SIMATIC HMI MM memory card: Multi Media Card	Yes
SIMATIC HMI SD memory card: Secure Digital memory	Yes
card	
USB memory	Yes
Network camera	Yes
Mechanics/material	
Enclosure material (front)	
Plastic	No
 Aluminum 	Yes
Stainless steel	No
Dimensions	
Width of the housing front	330 mm
Height of housing front	241 mm
Mounting cutout, width	310 mm
Mounting cutout, height	221 mm
Overall depth	65 mm
Weights	
Weight (without packaging)	2.8 kg
Weight (with packaging)	3.5 kg

last modified: 3/2/2021 🖸