## **SIEMENS**

## **Data sheet**

3RA2328-8XB30-1AK6



Reversing contactor assembly AC-3, 18 kW/400 V 110 V AC 50 Hz/120 V 60 Hz, 3-pole Size S0, screw terminal electrical and mechanical Interlock 2 NO integrated

product brand name	SIRIUS	
product designation	Reversing contactor assembly	
product type designation	3RA23	
manufacturer's article number		
<ul> <li>1 of the supplied contactor</li> </ul>	3RT2028-1AK60	
<ul> <li>2 of the supplied contactor</li> </ul>	3RT2028-1AK60	
<ul> <li>of the supplied RS assembly kit</li> </ul>	3RA2923-2AA1	
General technical data		
size of contactor	S0	
product extension auxiliary switch	Yes	
shock resistance at rectangular impulse		
• at AC	8,3g / 5 ms, 5,3g / 10 ms	
• at DC	10g / 5 ms, 7,5g / 10 ms	
shock resistance with sine pulse		
• at AC	13,5g / 5 ms, 8,3g / 10 ms	
• at DC	15g / 5 ms, 10g / 10 ms	
mechanical service life (switching cycles)		
<ul> <li>of contactor typical</li> </ul>	10 000 000	
of the contactor with added auxiliary switch block typical	10 000 000	
reference code acc. to IEC 81346-2	Q	
Substance Prohibitance (Date)	01.10.2009 00:00:00	
Ambient conditions		
installation altitude at height above sea level maximum	2 000 m	
ambient temperature		
<ul> <li>during operation</li> </ul>	-25 +60 °C	
during storage	-55 +80 °C	
Main circuit		
number of poles for main current circuit	3	
number of NO contacts for main contacts	3	
number of NC contacts for main contacts	0	
operating voltage at AC-3 rated value maximum	690 V	
operational current at AC-3		
at 400 V rated value	38 A	
operating power		
• at AC-3		
— at 400 V rated value	18.5 kW	
— at 500 V rated value	22 kW	

at 600 V rated value	10 E I/M
— at 690 V rated value	18.5 kW
• at AC-4 at 400 V rated value	11 kW
operating frequency at AC-3 maximum	1 000 1/h
Control circuit/ Control	
type of voltage of the control supply voltage	AC
control supply voltage 1 at AC	
<ul> <li>at 50 Hz rated value</li> </ul>	110 V
at 60 Hz rated value	120 V
operating range factor control supply voltage rated value of magnet coil at AC	
● at 50 Hz	0.8 1.1
● at 60 Hz	0.8 1.1
apparent pick-up power of magnet coil at AC	
● at 50 Hz	77 V·A
inductive power factor with closing power of the coil	
● at 50 Hz	0.82
apparent holding power of magnet coil at AC	
● at 50 Hz	9.8 V·A
inductive power factor with the holding power of the coil	
● at 50 Hz	0.27
Auxiliary circuit	
number of NO contacts for auxiliary contacts	
per direction of rotation	1
instantaneous contact	2
contact reliability of auxiliary contacts	< 1 error per 100 million operating cycles
UL/CSA ratings	Terror per 100 million operating cycles
full-load current (FLA) for 3-phase AC motor	04.4
at 480 V rated value	34 A
at 600 V rated value	27 A
yielded mechanical performance [hp] for 3-phase AC motor	
at 220/230 V rated value	10 hp
• at 460/480 V rated value	25 hp
at 575/600 V rated value	25 hp
contact rating of auxiliary contacts according to UL	A600 / Q600
Short-circuit protection	
design of the fuse link	
<ul> <li>for short-circuit protection of the main circuit</li> </ul>	
<ul> <li>— with type of coordination 1 required</li> </ul>	gG NH 3NA, DIAZED 5SB, NEOZED 5SE: 125 A
<ul> <li>— with type of assignment 2 required</li> </ul>	gG NH 3NA, DIAZED 5SB, NEOZED 5SE: 50 A
<ul> <li>for short-circuit protection of the auxiliary switch</li> </ul>	fuse gG: 10 A
required	
Installation/ mounting/ dimensions	
mounting position	+/-180° rotation possible on vertical mounting surface; can be tilted forward and backward by +/- 22.5° on vertical mounting surface
fastening method	screw and snap-on mounting onto 35 mm standard mounting rail
height	101 mm
width	90 mm
depth	97 mm
required spacing	
<ul><li>with side-by-side mounting</li></ul>	
— forwards	6 mm
— backwards	0 mm
— upwards	6 mm
— downwards	6 mm
— at the side	6 mm
for grounded parts	
— forwards	6 mm

— backwards	0 mm
— upwards	6 mm
— at the side	6 mm
— downwards	6 mm
<ul> <li>for live parts</li> </ul>	
— forwards	6 mm
— backwards	0 mm
— upwards	6 mm
— downwards	6 mm
— at the side	6 mm
Connections/ Terminals	
type of electrical connection for main current circuit	screw-type terminals
type of connectable conductor cross-sections	
<ul> <li>for main contacts</li> </ul>	
— solid	2x (1 2.5 mm²), 2x (2.5 10 mm²)
<ul><li>— solid or stranded</li></ul>	2x (1 2,5 mm²), 2x (2,5 10 mm²)
<ul> <li>finely stranded with core end processing</li> </ul>	2x (1 2.5 mm²), 2x (2.5 6 mm²), 1x 10 mm²
at AWG cables for main contacts	2x (16 12), 2x (14 8)
type of connectable conductor cross-sections	
<ul> <li>for auxiliary contacts</li> </ul>	
<ul><li>— solid or stranded</li></ul>	2x (0,5 1,5 mm²), 2x (0,75 2,5 mm²)
<ul> <li>finely stranded with core end processing</li> </ul>	2x (0.5 1.5 mm²), 2x (0.75 2.5 mm²)
<ul> <li>at AWG cables for auxiliary contacts</li> </ul>	2x (20 16), 2x (18 14)
Safety related data	
B10 value with high demand rate acc. to SN 31920	1 000 000
proportion of dangerous failures	
<ul> <li>with low demand rate acc. to SN 31920</li> </ul>	40 %
with high demand rate acc. to SN 31920	75 %
failure rate [FIT] with low demand rate acc. to SN 31920	100 FIT
T1 value for proof test interval or service life acc. to IEC 61508	20 y
protection class IP on the front acc. to IEC 60529	IP20
touch protection on the front acc. to IEC 60529	finger-safe, for vertical contact from the front
Communication/ Protocol	
product function bus communication	Yes
protocol is supported AS-Interface protocol	No
product function control circuit interface with IO link	No

Certificates/ approvals

General Product Approval

**Declaration of Conformity** 

**Test Certificates** 







UK Declaration of Conformity



Special Test Certificate

## Marine / Shipping













Marine / Shipping other

Railway



Information- and Downloadcenter (Catalogs, Brochures,...)

https://www.siemens.com/ic10

Industry Mall (Online ordering system)

https://mall.industry.siemens.com/mall/en/en/Catalog/product?mlfb=3RA2328-8XB30-1AK6

Cax online generator

http://support.automation.siemens.com/WW/CAXorder/default.aspx?lang=en&mlfb=3RA2328-8XB30-1AK6

Service&Support (Manuals, Certificates, Characteristics, FAQs,...)

https://support.industry.siemens.com/cs/ww/en/ps/3RA2328-8XB30-1AK6

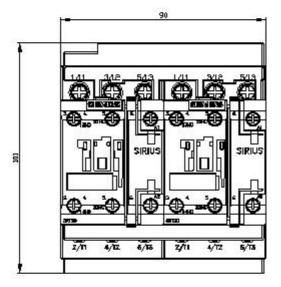
Image database (product images, 2D dimension drawings, 3D models, device circuit diagrams, EPLAN macros, ...)

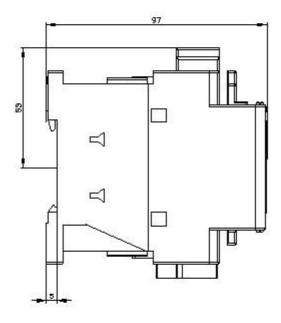
http://www.automation.siemens.com/bilddb/cax\_de.aspx?mlfb=3RA2328-8XB30-1AK6&lang=en

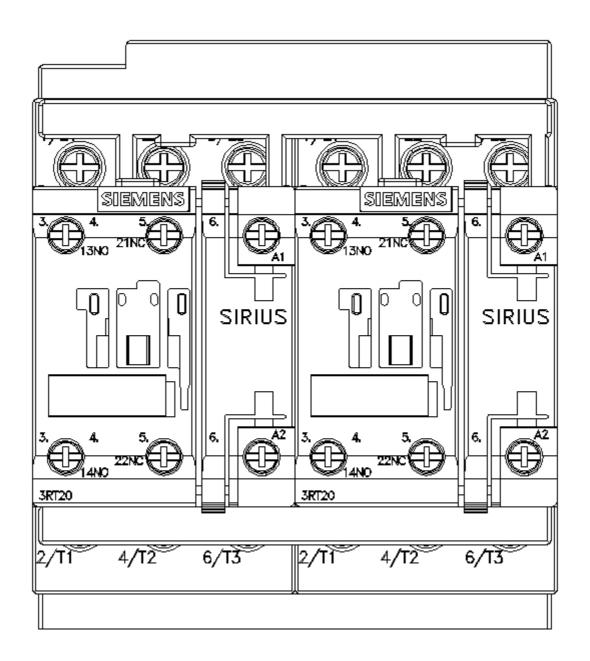
Characteristic: Tripping characteristics, I2t, Let-through current

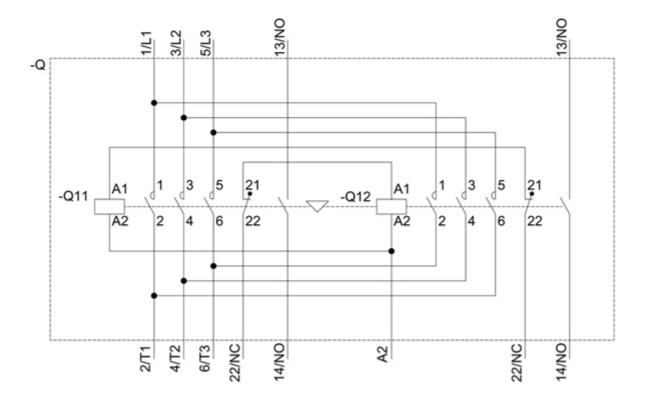
https://support.industry.siemens.com/cs/ww/en/ps/3RA2328-8XB30-1AK6/char

Further characteristics (e.g. electrical endurance, switching frequency)
<a href="http://www.automation.siemens.com/bilddb/index.aspx?view=Search&mlfb=3RA2328-8XB30-1AK6&objecttype=14&gridview=view1">http://www.automation.siemens.com/bilddb/index.aspx?view=Search&mlfb=3RA2328-8XB30-1AK6&objecttype=14&gridview=view1</a>









last modified: 12/15/2020 🖸