6ES7518-4AP00-0AB0

Data sheet



SIMATIC S7-1500, CPU 1518-4 PN/DP, Central processing unit with work memory 4 MB for program and 20 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: Ethernet, 4th interface: PROFIBUS, 1 ns bit-performance, SIMATIC Memory Card required

| General information | |
|--|---|
| Product type designation | CPU 1518-4 PN/DP |
| HW functional status | FS08 |
| Firmware version | V2.8 |
| Product function | |
| ● I&M data | Yes; I&M0 to I&M3 |
| • Isochronous mode | Yes; Distributed and central; with minimum OB 6x cycle of 125 μs (distributed) and 1 ms (central) |
| Engineering with | |
| STEP 7 TIA Portal configurable/integrated from version | V16 (FW V2.8) / V13 (FW V1.5) or higher |
| Configuration control | |
| via dataset | Yes |
| Display | |
| Screen diagonal [cm] | 6.1 cm |
| Control elements | |
| Number of keys | 6 |
| Mode selector switch | 1 |
| Supply voltage | |
| Type of supply voltage | 24 V DC |
| permissible range, lower limit (DC) | 19.2 V |
| permissible range, upper limit (DC) | 28.8 V |
| Reverse polarity protection | Yes |
| Mains buffering | |
| Mains/voltage failure stored energy time | 5 ms |
| Repeat rate, min. | 1/s |
| Input current | |
| Current consumption (rated value) | 1.55 A |
| Inrush current, max. | 2.4 A; nominal |
| l²t | 0.02 A ² ·s |
| Power | |
| Infeed power to the backplane bus | 12 W |
| Power consumption from the backplane bus (balanced) | 30 W |
| Power loss | |
| Power loss, typ. | 24 W |
| Memory | |
| Number of slots for SIMATIC memory card | 1 |

| SIMATIC memory card required | Yes |
|--|---|
| SIMATIC memory card required | Yes |
| Work memory | A MIL 1 |
| • integrated (for program) | 4 Mbyte |
| integrated (for data) | 20 Mbyte |
| Load memory | |
| Plug-in (SIMATIC Memory Card), max. | 32 Gbyte |
| Backup | |
| maintenance-free | Yes |
| CPU processing times | |
| for bit operations, typ. | 1 ns |
| for word operations, typ. | 2 ns |
| for fixed point arithmetic, typ. | 2 ns |
| for floating point arithmetic, typ. | 6 ns |
| CPU-blocks | |
| Number of elements (total) | 12 000; Blocks (OB, FB, FC, DB) and UDTs |
| DB | 12 000, Blocks (OB, 1 B, 1 C, DB) and OB 15 |
| | 4 CO 000 subdivided into purples represented on he wood by the |
| Number range | 1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999 |
| • Size, max. | 16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB |
| FB | |
| Number range | 0 65 535 |
| • Size, max. | 1 Mbyte |
| FC | |
| Number range | 0 65 535 |
| • Size, max. | 1 Mbyte |
| OB | |
| • Size, max. | 1 Mbyte |
| Number of free cycle OBs | 100 |
| Number of time alarm OBs | 20 |
| Number of delay alarm OBs | 20 |
| Number of cyclic interrupt OBs | 20; with minimum OB 3x cycle of 100 µs |
| Number of cyclic interrupt OBs Number of process alarm OBs | 50 |
| Number of DPV1 alarm OBs | |
| | 3 |
| Number of isochronous mode OBs | 3 |
| Number of technology synchronous alarm OBs | 2 |
| Number of startup OBs | 100 |
| Number of asynchronous error OBs | 4 |
| Number of synchronous error OBs | 2 |
| Number of diagnostic alarm OBs | 1 |
| Nesting depth | |
| per priority class | 24 |
| Counters, timers and their retentivity | |
| S7 counter | |
| Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC counter | |
| Number | Any (only limited by the main memory) |
| Retentivity | |
| — adjustable | Yes |
| S7 times | |
| • Number | 2 048 |
| Retentivity | |
| — adjustable | Yes |
| IEC timer | |
| Number | Any (only limited by the main memory) |
| | Any (only limited by the main memory) |
| Retentivity | |

| — adjustable | Yes |
|---|---|
| Data areas and their retentivity | |
| Retentive data area (incl. timers, counters, flags), max. | 768 kbyte |
| Extended retentive data area (incl. timers, counters, flags), | 20 Mbyte |
| max. | 25 Mbyte |
| Flag | |
| Number, max. | 16 kbyte |
| Number of clock memories | 8 |
| Data blocks | |
| Retentivity adjustable | Yes |
| Retentivity preset | No |
| Local data | |
| per priority class, max. | 64 kbyte |
| Address area | |
| Number of IO modules | 16 384; max. number of modules / submodules |
| I/O address area | |
| Inputs | 32 kbyte; All inputs are in the process image |
| Outputs | 32 kbyte; All outputs are in the process image |
| per integrated IO subsystem | |
| — Inputs (volume) | 32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3 |
| Outputs (volume) | 32 kbyte; Max. 32 KB via X1; max. 8 KB via X2 or X3 |
| per CM/CP | |
| — Inputs (volume) | 8 kbyte |
| — Outputs (volume) | 8 kbyte |
| Subprocess images | |
| Number of subprocess images, max. | 32 |
| Hardware configuration | |
| Number of distributed IO systems | 64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link) |
| Number of DP masters | (0.3) |
| • integrated | 1 |
| • Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Number of IO Controllers | |
| integrated | 2 |
| ● Via CM | 8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total |
| Rack | |
| Modules per rack, max. | 32; CPU + 31 modules |
| Number of lines, max. | 1 |
| PtP CM | |
| Number of PtP CMs | the number of connectable PtP CMs is only limited by the number of available slots |
| Time of day | |
| Clock | |
| • Type | Hardware clock |
| Backup time | 6 wk; At 40 °C ambient temperature, typically |
| Deviation per day, max. | 10 s |
| Operating hours counter | |
| Number | 16 |
| Clock synchronization | |
| • supported | Yes |
| • to DP, master | Yes |
| • in AS, master | Yes |
| • in AS, slave | Yes |
| on Ethernet via NTP | Yes |
| Interfaces | |
| | |

| Number of DDOCINET interferen | 2 |
|---|--|
| Number of PROFINET interfaces | 3 |
| Number of PROFIBUS interfaces | 1 |
| 1. Interface | |
| Interface types | V W |
| • RJ 45 (Ethernet) | Yes; X1 |
| Number of ports | 2 |
| integrated switch | Yes |
| Protocols | N/ |
| IP protocol | Yes |
| PROFINET IO Controller | Yes |
| PROFINET IO Device | Yes |
| SIMATIC communication | Yes |
| Open IE communication | Yes; Optionally also encrypted |
| Web server | Yes |
| Media redundancy | Yes |
| PROFINET IO Controller | |
| Services | Voc |
| — PG/OP communication | Yes |
| — Isochronous mode | Yes |
| Direct data exchange | Yes |
| — IRT | Yes |
| — PROFlenergy | Yes; per user program |
| — Prioritized startup | Yes; Max. 32 PROFINET devices |
| Number of connectable IO Devices, max. | 512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| — Of which IO devices with IRT, max. | 64 |
| Number of connectable IO Devices for RT, | 512 |
| max. | 012 |
| — of which in line, max. | 512 |
| Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for IRT | |
| — for send cycle of 250 μs | 250 µs to 4 ms |
| — for send cycle of 500 μs | 500 µs to 8 ms |
| — for send cycle of 1 ms | 1 ms to 16 ms |
| — for send cycle of 2 ms | 2 ms to 32 ms |
| — for send cycle of 4 ms | 4 ms to 64 ms |
| With IRT and parameterization of "odd" send cycles | Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s) |
| Update time for RT | |
| — for send cycle of 250 μs | 250 µs to 128 ms |
| — for send cycle of 500 μs | 500 µs to 256 ms |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| — for send cycle of 2 ms | 2 ms to 512 ms |
| — for send cycle of 4 ms | 4 ms to 512 ms |
| PROFINET IO Device | |
| Services | |
| — PG/OP communication | Yes |
| — Isochronous mode | No |
| — IRT | Yes; Minimum send cycle of 250 µs |
| — PROFlenergy | Yes; per user program |
| — Shared device | Yes |
| Number of IO Controllers with shared device, | 4 |
| max. | |
| Asset management record | Yes |
| 2. Interface | |

| Interface types | |
|---|--|
| • RJ 45 (Ethernet) | Yes; X2 |
| Number of ports | 1 |
| • integrated switch | No |
| Protocols | 110 |
| IP protocol | Yes |
| PROFINET IO Controller | Yes |
| PROFINET IO Controller PROFINET IO Device | Yes |
| | |
| SIMATIC communication | Yes Ontionally also assembled |
| Open IE communication | Yes; Optionally also encrypted |
| Web server | Yes |
| Media redundancy | No |
| PROFINET IO Controller | |
| Services | |
| — PG/OP communication | Yes |
| — Isochronous mode | No |
| Direct data exchange | No |
| — IRT | No |
| — PROFlenergy | Yes; per user program |
| — Prioritized startup | No |
| Number of connectable IO Devices, max. | 128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET |
| Number of connectable IO Devices for RT, max. | 128 |
| — of which in line, max. | 128 |
| Number of IO Devices that can be simultaneously activated/deactivated, max. | 8; in total across all interfaces |
| Number of IO Devices per tool, max. | 8 |
| — Updating times | The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data |
| Update time for RT | |
| — for send cycle of 1 ms | 1 ms to 512 ms |
| PROFINET IO Device | |
| Services | |
| — PG/OP communication | Yes |
| — Isochronous mode | No |
| — IRT | No |
| — PROFlenergy | Yes; per user program |
| Prioritized startup | No |
| — Shared device | Yes |
| Number of IO Controllers with shared device, max. | 4 |
| Asset management record | Yes |
| 3. Interface | |
| Interface types | |
| RJ 45 (Ethernet) | Yes; X3 |
| Number of ports | 1 |
| • integrated switch | No |
| Protocols | |
| IP protocol | Yes |
| PROFINET IO Controller | No |
| PROFINE I IO CONTIONE | No |
| | |
| PROFINET IO Device | |
| PROFINET IO DeviceSIMATIC communication | Yes |
| PROFINET IO DeviceSIMATIC communicationOpen IE communication | Yes Yes |
| PROFINET IO Device SIMATIC communication Open IE communication Web server PROFIBUS DP master | Yes Yes Yes |
| PROFINET IO Device SIMATIC communication Open IE communication Web server PROFIBUS DP master Number of connections, max. | Yes Yes Yes |
| PROFINET IO Device SIMATIC communication Open IE communication Web server PROFIBUS DP master | Yes Yes Yes |

| — PG/OP communication | Yes |
|--|--|
| — Equidistance | Yes |
| — Isochronous mode | Yes |
| Activation/deactivation of DP slaves | Yes |
| 4. Interface | |
| Interface types | |
| • RS 485 | Yes; X4 |
| Number of ports | 1 |
| Protocols | |
| PROFIBUS DP master | Yes |
| PROFIBUS DP slave | No |
| SIMATIC communication | Yes |
| Interface types | |
| RJ 45 (Ethernet) | |
| • 100 Mbps | Yes |
| • 1000 Mbps | Yes; Only possible at the X3 interface of the CPU 1518 |
| Autonegotiation | Yes |
| Autoricgolation Autocrossing | Yes |
| Industrial Ethernet status LED | Yes |
| RS 485 | |
| Transmission rate, max. | 12 Mbit/s |
| Protocols | |
| Number of connections | |
| | 204: via integrated interferors of the CDLL and connected CDs / CMs |
| Number of connections, max. Number of connections recovered for ES// IM// yeah. | 384; via integrated interfaces of the CPU and connected CPs / CMs |
| Number of connections reserved for ES/HMI/web | 10 |
| Number of connections via integrated interfaces | 320 |
| Number of S7 routing paths | 64; in total, only 16 S7-Routing connections are supported via PROFIBUS |
| Redundancy mode | |
| H-Sync forwarding | Yes |
| Media redundancy | |
| — MRP | Yes |
| MDDD | V D : LIDT |
| — MRPD | Yes; Requirement: IRT |
| | |
| Switchover time on line break, typ. | Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 |
| Switchover time on line break, typ. Number of stations in the ring, max. | 200 ms; For MRP, bumpless for MRPD |
| — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication | 200 ms; For MRP, bumpless for MRPD |
| — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • S7 routing | 200 ms; For MRP, bumpless for MRPD 50 |
| Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication • S7 routing • Data record routing | 200 ms; For MRP, bumpless for MRPD 50 Yes |
| — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • S7 routing • Data record routing • S7 communication, as server | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes |
| — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes |
| — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes |
| — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) |
| Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes |
| Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte |
| Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes |
| Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max several passive connections per port, | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte |
| Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max several passive connections per port, supported | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes |
| - Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP - Data length, max several passive connections per port, supported ISO-on-TCP (RFC1006) | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes |
| Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte |
| — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) — Data length, max. • UDP | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes |
| — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) — Data length, max. • UDP — Data length, max. — UDP multicast | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 4 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes |
| — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) — Data length, max. • UDP — Data length, max. — UDP multicast • DHCP | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes No |
| Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max UDP multicast DHCP SNMP | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes No Yes |
| Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication S7 routing Data record routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max several passive connections per port, supported ISO-on-TCP (RFC1006) Data length, max. UDP Data length, max UDP multicast DHCP SNMP DCP | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes No Yes Yes |
| — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) — Data length, max. • UDP — Data length, max. — UDP multicast • DHCP • SNMP • DCP • LLDP | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 4 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes No Yes |
| | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes No Yes Yes Yes Yes |
| — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) — Data length, max. • UDP — Data length, max. — UDP multicast • DHCP • SNMP • DCP • LLDP | 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes See online help (S7 communication, user data size) Yes 64 kbyte Yes Yes 64 kbyte Yes 2 kbyte; 1 472 bytes for UDP broadcast Yes No Yes Yes |

| OPC UA | |
|---|---|
| Runtime license required | Yes |
| OPC UA Client | Yes |
| Application authentication | Yes |
| Number of connections, max. | 40 |
| Number of nodes of the client interfaces, max. | 5 000 |
| Number of elements for one call of | 300 |
| OPC_UA_NodeGetHandleList/OPC_UA_ReadList/C max. | |
| Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. | 20 |
| Number of elements for one call of OPC_UA_MethodGetHandleList, max. | 100 |
| Number of simultaneous calls of the client instructions per connection (except OPC_UA_ReadList,OPC_UA_WriteList,OPC_UA_M max. | 1 |
| Number of simultaneous calls of the client | 5 |
| instructions OPC_UA_ReadList,OPC_UA_WriteList and OPC_UA_MethodCall, max. | |
| Number of registerable nodes, max. | 5 000 |
| Number of registerable method calls of OPC_UA_MethodCall, max. | 100 |
| Number of inputs/outputs when calling OPC_UA_MethodCall, max. | 20 |
| OPC UA Server | Yes; Data access (read, write, subscribe), method call, custom address space |
| Application authentication | Yes |
| — Number of sessions, max. | 64 |
| Number of accessible variables, max. | 200 000 |
| Number of registerable nodes, max. | 50 000 |
| Number of subscriptions per session, max. | 20 |
| — Sampling interval, min. | 10 ms |
| — Publishing interval, min. | 10 ms |
| Number of server methods, max. | 100 |
| Number of inputs/outputs per server method, | 20 |
| max. | |
| Number of monitored items, max. | 10 000 |
| Number of server interfaces, max. | 10 |
| Number of nodes for user-defined server interfaces, max. | 30 000 |
| Further protocols | |
| • MODBUS | Yes; MODBUS TCP |
| sochronous mode | |
| Equidistance | Yes |
| 67 message functions | |
| Number of login stations for message functions, max. | 64 |
| Program alarms | Yes |
| Number of configurable program messages, max. | 10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH |
| Number of loadable program messages in RUN, max. | 5 000 |
| Number of simultaneously active program alarms | |
| Number of program alarms | 4 000 |
| Number of alarms for system diagnostics | 1 000 |
| Number of alarms for motion technology objects | 160 |
| est commissioning functions | |
| Joint commission (Team Engineering) | Yes; Parallel online access possible for up to 10 engineering systems |
| Status block | Yes; Up to 16 simultaneously (in total across all ES clients) |
| Single step | No |
| Number of breakpoints | 20 |
| Status/control | |

| 01.1.7.1.1.1.1.1 | V |
|--|--|
| Status/control variable | Yes |
| • Variables | Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters |
| Number of variables, max. | |
| — of which status variables, max. | 200; per job |
| — of which control variables, max. | 200; per job |
| Forcing | |
| Forcing, variables | Peripheral inputs/outputs |
| Number of variables, max. | 200 |
| Diagnostic buffer | |
| present | Yes |
| Number of entries, max. | 3 200 |
| — of which powerfail-proof | 1 000 |
| Traces | |
| Number of configurable Traces | 8; Up to 512 KB of data per trace are possible |
| nterrupts/diagnostics/status information | |
| Diagnostics indication LED | |
| RUN/STOP LED | Yes |
| • ERROR LED | Yes |
| MAINT LED | Yes |
| Connection display LINK TX/RX | Yes |
| Supported technology objects | |
| Motion Control | Yes; Note: The number of axes affects the cycle time of the PLC |
| Wildin Goriusi | program; selection guide via the TIA Selection Tool or SIZER |
| Number of available Motion Control resources for | 10 240 |
| technology objects | |
| Required Motion Control resources | |
| — per speed-controlled axis | 40 |
| per positioning axis | 80 |
| — per synchronous axis | 160 |
| — per external encoder | 80 |
| — per output cam | 20 |
| — per cam track | 160 |
| — per probe | 40 |
| Positioning axis | |
| Number of positioning axes at motion control | 128 |
| cycle of 4 ms (typical value) | 125 |
| Number of positioning axes at motion control | 128 |
| cycle of 8 ms (typical value) | |
| Controller | |
| PID_Compact | Yes; Universal PID controller with integrated optimization |
| PID_3Step | Yes; PID controller with integrated optimization for valves |
| PID-Temp | Yes; PID controller with integrated optimization for temperature |
| Counting and measuring | |
| High-speed counter | Yes |
| Ambient conditions | |
| Ambient temperature during operation | |
| horizontal installation, min. | 0 °C |
| horizontal installation, max. | 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the |
| | display is switched off |
| vertical installation, min. | 0 ℃ |
| vertical installation, max. | 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the |
| · | display is switched off |
| Ambient temperature during storage/transportation | |
| • min. | -40 °C |
| • max. | 70 °C |
| Altitude during operation relating to sea level | |
| Installation altitude above sea level, max. | 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual |
| Configuration | |
| | |

| Programming language | |
|---|-------------------------------|
| — LAD | Yes |
| — FBD | Yes |
| — STL | Yes |
| — SCL | Yes |
| — GRAPH | Yes |
| Know-how protection | |
| User program protection/password protection | Yes |
| Copy protection | Yes |
| Block protection | Yes |
| Access protection | |
| Password for display | Yes |
| Protection level: Write protection | Yes |
| Protection level: Read/write protection | Yes |
| Protection level: Complete protection | Yes |
| Cycle time monitoring | |
| lower limit | adjustable minimum cycle time |
| • upper limit | adjustable maximum cycle time |
| Dimensions | |
| Width | 175 mm |
| Height | 147 mm |
| Depth | 129 mm |
| Weights | |
| Weight, approx. | 1 988 g |

last modified: 1/16/2021 🖸