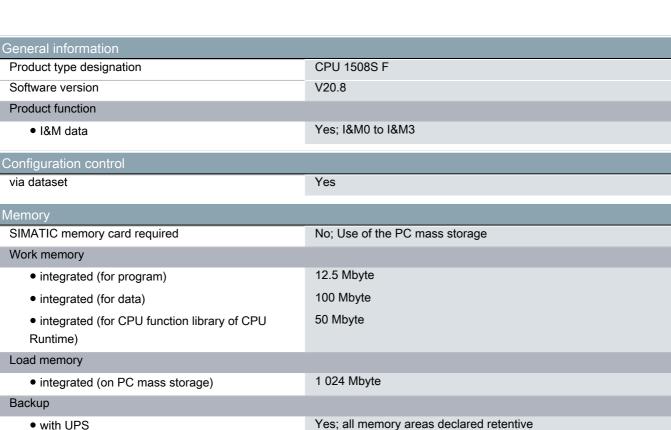
SIEMENS

OSD

Data sheet

6ES7672-8FC01-0YG0

SIMATIC S7-1500, Fail-safe Software Controller CPU 1508S F Single license f. 1 install., R-SW, software, documentation and license key download, R-SW Class A, 6 languages (de,en,it,fr,es,zh), executable under Windows 7/10, reference HW: IPC4x7E, IPC627D, IPC827D, IPC677D *********************** E-mail address required for delivery



• with UPS

 with non-volatile memory 	Yes; Depending on PC hardware
CPU processing times	
for bit operations, typ.	1 ns; On IPC427E, Intel Xeon processor
for word operations, typ.	2 ns; On IPC427E, Intel Xeon processor
for fixed point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
for floating point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
• Number, max.	5 999; Number range: 1 to 65535
• Size, max.	16 Mbyte
FB	
• Number, max.	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
• Number, max.	5 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	
• Size, max.	1 024 kbyte
Number of free cycle OBs	100
 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	1
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
 Number of asynchronous error OBs 	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)

Retentivity Yes - adjustable Yes S7 times 2 048 Retentivity - adjustable - adjustable Yes
S7 times • Number 2 048 Retentivity - adjustable Yes
 Number 2 048 Retentivity adjustable Yes
Retentivity — adjustable Yes
- adjustable Yes
Number Any (only limited by the main memory)
Retentivity
- adjustable Yes
ata areas and their retentivity
Retentive data area (incl. timers, counters, flags), 135 kbyte; On SIMATIC IPC427D, IPC477D and IPC427E,
max. IPC477E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D
Extended retentive data area (incl. timers, counters, 100 Mbyte; When using PC mass storage for retentive data
flags), max.
Flag
Number, max. 16 kbyte
Number of clock memories 8; in 1 memory byte
Data blocks
Retentivity adjustable Yes
Retentivity preset No
Local data
per priority class, max. 64 kbyte; max. 16 KB per block
ddress area
Number of IO modules 8 192
/O address area
Inputs 32 kbyte
Outputs 32 kbyte
Subprocess images
Number of subprocess images, max.
ardware configuration Number of distributed IO systems 20
Number of DP masters
• via PC interfaces 1
Number of IO Controllers
via PC interfaces 1; any combination of RT or IRT interfaces
ime of day
Clock
• Type Software clock, synchronizable, no battery backup
Deviation per day, max. Depending on PC hardware
Operating hours counter

Clock synchronization Yes • upported Yes • to DP, master No • on Elternet via NTP Yes • on Windows clock, slave Yes Interfaces 3 Number of Interfaces 3 Number of PROFINET interfaces 2 Number of PROFINET interfaces 1 Interface Device Number of connections 192 Interface types CP 1625 Number of connections 192 Interface types Yes • RA J4 5 (Ethernet) Yes - Transmission rate, max. 100 Mbt//s - Industrial Ethernet status LED Yes • Number of ports 2 • Integrated switch Yes PROFINET IO Controller Yes • PROFINET IO Controller Yes	Number	16
In DP, master No In Ethernet via NTP Yes In Windows clock, slave Yes Number of Interfaces 3 Number of PROFINET interfaces 2 (Of which one interface can be used as an IO Controller or I- Device Number of PROFIBUS interfaces 1 1 Interface Interface type CP 1625 Number of connections 192 Interface type Yes Integrated switch Yes PROFINET IO Controller Yes Integrated switch Yes Integrated switch Yes PROFINET IO Controller Yes Integrated switch Yes Integrated switch Yes Integ	Clock synchronization	
e of Elhernet via NTP Yes on Windows clock, slave Yes Interfaces Number of Interfaces 3 Number of PROFINET interfaces 3 Number of PROFINET interfaces 3 Number of PROFIBUS interfaces 1 Interface OPPOFINET interfaces 1 Interface Vipe CP 1625 Number of connections 192 Interface Vipe Ves Interface Vipe Cipe Ves Interface Vipe Cipe Ves Interface Vipe Cipe Ves Ves Interface Vipe Cipe Ves Ves Interface Vipe Cipe Ves Ves Interface Vipe Cipe Ves Ves Interface Vipe Cipe Vipe Cipe Ves Ves Interface Vipe Cipe Vipe Cipe Vipe Cipe Vipe Ves Interface Vipe Cipe Vipe Cipe Vipe Ves Ves Interface Vipe Cipe Vipe Cipe Vipe Ves Ves Interface Vipe Ves Ves Ves Ves Ves Ves Ves Ves Ves Ve	supported	Yes
• on Windows clock, slave Yes Number of PROFINET interfaces 3 Number of PROFINET interfaces 2: Of which one interface can be used as an IO Controller or I- Device Number of PROFIBUS interfaces 1 Interface type CP 1625 Number of connections 192 Interface type Ves • RJ 45 (Ehrnet) Yes • Industrial Ethernet status LED Yes • Industrial Ethernet status LED Yes • Interface witch Yes • Industrial Ethernet status LED Yes • Industrial Ethernet status LED Yes • Number of ports 2 • Integrated switch Yes • PROFINET IO Controller Yes • PROFINET IO Controller Yes • PROFINET IO Controller Yes • Open IE communication Yes • Open IE communication Yes • Open IE controller Yes • Direct data exchange Yes • Direct data exchange Yes • IRT Yes • MRP <t< td=""><td>• to DP, master</td><td>No</td></t<>	• to DP, master	No
Interfaces 3 Number of PROFINET interfaces 3 Number of PROFIBUS interfaces 1 Interface 2; Of which one interface can be used as an IO Controller or I- Device Number of PROFIBUS interfaces 1 Interface CP 1625 Number of connections 192 Interface type CP 1625 Number of connections 192 Interface types Ves R14 45 (Ethernet) Yes Integrated switch Yes Integrated switch Protocols Yes Number of ports SiMATIC communication Yes SiMATIC communication Yes Services PROFINET IO Controller Yes Services Yes Interfacet chase change Sion µs Solup µs IRT Yes PROFINET IO Controller Yes Protections mode Yes Interface tase change Sion µs IRT Yes IRT Yes	 on Ethernet via NTP 	Yes
Number of interfaces 3 Number of PROFINET interfaces 2; Of which one interface can be used as an IO Controller or I- Device Number of PROFIBUS interfaces 1 1.Interface 1 Interface type CP 1625 Number of connections 192 Interface types - • RJ 45 (Ethernet) Yes • Transmission rate, max. 100 Mbit/s - Industrial Ethernet status LED Yes • Number of ports 2 • integrated switch Yes • PROFINET IO Controller Yes • PROFINET IO Controller Yes • SIMATIC communication Yes • Open IE communication Yes • BROFINET IO Controller Yes • PROFINET IO Controller Yes • Simption and the exchange Yes; Requirement: IRT and isochronous mode (MRPD optional) - shortest clock pulse 500 µs - IRT Yes - MRP Yes - PROFInergy Yes - PROFInergy Yes; max: 32 PROFINET devices; if you want to use the Prioritized startup? f	 on Windows clock, slave 	Yes
Number of interfaces 3 Number of PROFINET interfaces 2; Of which one interface can be used as an IO Controller or I- Device Number of PROFIBUS interfaces 1 1.Interface 1 Interface type CP 1625 Number of connections 192 Interface types - • RJ 45 (Ethernet) Yes • Transmission rate, max. 100 Mbit/s - Industrial Ethernet status LED Yes • Number of ports 2 • integrated switch Yes • PROFINET IO Controller Yes • PROFINET IO Controller Yes • SIMATIC communication Yes • Open IE communication Yes • BROFINET IO Controller Yes • PROFINET IO Controller Yes • Simption and the exchange Yes; Requirement: IRT and isochronous mode (MRPD optional) - shortest clock pulse 500 µs - IRT Yes - MRP Yes - PROFInergy Yes - PROFInergy Yes; max: 32 PROFINET devices; if you want to use the Prioritized startup? f	Interfaces	
Number of PROFINET interfaces 2; Of which one interface can be used as an IO Controller or I- Device Number of PROFIBUS interfaces 1 Interface type CP 1625 Number of connections 192 Interface type CP 1625 Number of connections 192 Interface type - - Transmission rate, max. 100 Mbit/s - Industrial Ethernet status LED Yes • Number of ports 2 • Integrated switch Yes • PROFINET IO Controller Yes • PROFINET IO Controller Yes • PROFINET IO Controller Yes • SIMATIC communication Yes • SIMATIC controller Yes • PROFINET IO Controller Yes • PROFINET IO Controller Yes • SIMATIC controller Yes • PROFINET IO Controller Yes • PROFINET IO Controller Yes • SIMATIC controller Yes • Rep - Direct data exchange Yes • Direct data exchange Yes •		3
1. Interface Interface type CP 1625 Number of connections 192 Interface types Interface types • RJ 45 (Ethernet) Yes - Transmission rate, max. 100 Mbit/s - Industrial Ethernet status LED Yes • Number of ports 2 • Integrated switch Yes PROFINET IO Controller Yes • PROFINET IO Controller Yes • SIMATIC communication Yes • Open IE communication Yes • Open IE communication Yes • Number of controller Yes Services Yes - Isochronous mode Yes - Direct data exchange Yes; Requirement: IRT and isochronous mode (MRPD optional) - shortest clock pulse 500 µs - IRT Yes - MRPD Yes - PROFINET of Controller Yes - PROFIE Yes - MRPD Yes - PROFIE Yes - Prioritized startup Yes; max: 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of t		2; Of which one interface can be used as an IO Controller or I-
Interface type CP 1625 Number of connections 192 Interface types	Number of PROFIBUS interfaces	1
Interface type CP 1625 Number of connections 192 Interface types	1. Interface	
Interface types • RJ 45 (Ethernet) Yes - Transmission rate, max. 100 Mbit/s - Industrial Ethernet status LED Yes • Number of ports 2 • Integrated switch Yes PROFINET IO Controller Yes • PROFINET IO Device Yes • SIMATIC communication Yes • Open IE communication Yes • Web server Yes • Direct data exchange Yes • Direct data exchange Yes - IRT Yes - MRP Yes - MRP Yes - PROFINET ioc protect pro		CP 1625
• RJ 45 (Ethernet)Yes— Transmission rate, max.100 Mbit/s— Industrial Ethernet status LEDYes• Number of ports2• Integrated switchYesProtocolsYes• PROFINET IO ControllerYes• PROFINET IO DeviceYes• SIMATIC communicationYes• Open IE communicationYes• Web serverYesPROFINET IO ControllerYes• Direct data exchangeYes— Isochronous modeYes— InftYes— PROFINET ioloc t data exchangeStol µs— IRTYes— MRPDYes— MRPDYes— PROFInergyYes— Prointized startupYes— Prointized startupYes— Number of connectable IO Devices, max.256	Number of connections	192
 Transmission rate, max. Indo Mbit/s Industrial Ethernet status LED Yes Number of ports 2 integrated switch Yes PROFINET IO Controller Yes SIMATIC communication Yes SIMATIC communication Yes Open IE communication Yes Veb server Yes PROFINET IO Controller Yes Simon Protection Yes Strices Protection Yes Yes Protection Yes Protection Yes Yes Protection Yes Yes	Interface types	
- Industrial Ethernet status LED Yes - Number of ports 2 • integrated switch Yes PROFINET IO Controller Yes • PROFINET IO Controller Yes • PROFINET IO Device Yes • SIMATIC communication Yes • Open IE communication Yes • Web server Yes • PROFINET IO Controller Yes • Web server Yes • PROFINET IO Controller Yes • Services Yes • Isochronous mode Yes; Requirement: IRT and isochronous mode (MRPD optional) • Shortest clock pulse 500 μs • IRT Yes • MRP Yes • MRPD Yes • PROFINET devices; if you want to use the • Prioritized startup Yes; max. 32 PROFINET devices; if you want to use the • Prioritized startup Yes; max. 32 PROFINET devices; if you want to use the • Prioritized startup Yes; max. 32 PROFINET devices; if you want to use the • Prioritized startup Yes; max. 32 PROFINET devices; if you want to use the • Priori	• RJ 45 (Ethernet)	Yes
Number of ports2• Number of portsYes• ProtocolsYes• PROFINET IO ControllerYes• PROFINET IO DeviceYes• SIMATIC communicationYes• Open IE communicationYes• Web serverYes• ROFINET IO ControllerYes• VesYes• Direct data exchangeYes• Direct data exchangeYes• IRTYes• MRPSool µs• IRTYes• MRPDYes• PROFInergyYes• PROFInergyYes• Prointized startupYes• Prioritized startupYes• Number of connectable IO Devices, max.256	— Transmission rate, max.	100 Mbit/s
Number of point Yes Protocols Yes • PROFINET IO Controller • PROFINET IO Device Yes • PROFINET IO Device Yes • SIMATIC communication Yes • Open IE communication Yes • Open IE communication Yes • Web server Yes • PROFINET IO Controller Yes • PROFINET IO Controller Yes • Profices Yes • Isochronous mode • Direct data exchange • Shortest clock pulse • Shortest clock pulse • MRP • Solo µs • MRPD • Yes • PROFINET devices; if you want to use the "Prioritized startup • Prioritized startup • Prioritized startup • Number of connectable IO Devices, max. • Z66	— Industrial Ethernet status LED	Yes
Protocols PROFINET IO Controller Yes PROFINET IO Device Yes SIMATIC communication Yes Open IE communication Yes Web server Yes PROFINET IO Controller Services Yes PROFINET IO Controller Yes Services Yes - Iscochronous mode Yes; Requirement: IRT and isochronous mode (MRPD optional) - shortest clock pulse 500 µs - IRT Yes - MRPD Yes - MRPD Yes - PROFINET get Startup Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE x205)	Number of ports	2
 PROFINET IO Controller PROFINET IO Device Ves SIMATIC communication Ves Open IE communication Ves Veb server Ves PROFINET IO Controller PROFINET IO Controller Services I lochronous mode - lsochronous mode Ves; Requirement: IRT and isochronous mode (MRPD optional) - shortest clock pulse 500 µs - IRT - MRPD Ves Ves Ves PROFINET IO Controller Ves - NMRP - NRPD Ves Ves - Prioritized startup Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) Ves - Number of connectable IO Devices, max.	 integrated switch 	Yes
 PROFINET IO Device Yes SIMATIC communication Yes Open IE communication Yes Web server Yes PROFINET IO Controller Services Isochronous mode Yes; Requirement: IRT and isochronous mode (MRPD optional) shortest clock pulse S00 µs IRT MRP MRPD Yes PROFINET O Yes PROFINET devices; if you want to use the "Prioritized startup" Prioritized startup Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 	Protocols	
 SIMATIC communication SIMATIC communication Open IE communication Yes Web server Yes PROFINET IO Controller FROFINET IO Controller Services I sochronous mode Opiect data exchange Stor data exchange<td>PROFINET IO Controller</td><td>Yes</td>	PROFINET IO Controller	Yes
 Open IE communication Open IE communication Ves Web server Ves PROFINET IO Controller Services Isochronous mode Yes; Requirement: IRT and isochronous mode (MRPD optional) shortest clock pulse Oirect data exchange Stop µs IRT MRP MRPD PROFIenergy PROFIenergy Prioritized startup Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 	PROFINET IO Device	Yes
• Web server Yes PROFINET IO Controller Services - Isochronous mode Yes - Direct data exchange Yes; Requirement: IRT and isochronous mode (MRPD optional) - shortest clock pulse 500 µs - IRT Yes - IRT Yes - MRP Yes - MRP Yes - MRPD Yes - PROFIenergy Yes - PROFIenergy Yes - Prioritized startup Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) by means of a switch (e.g. SCALANCE X205)	 SIMATIC communication 	Yes
PROFINET IO Controller Services Yes - Isochronous mode Yes; Requirement: IRT and isochronous mode (MRPD optional) - shortest clock pulse 500 µs - IRT Yes - MRP Yes - MRPD Yes - PROFIenergy Yes - PROFIenergy Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) - Number of connectable IO Devices, max. 256	Open IE communication	Yes
Services - Isochronous mode Yes - Direct data exchange Yes; Requirement: IRT and isochronous mode (MRPD optional) - shortest clock pulse 500 µs - IRT Yes - MRP Yes - MRPD Yes - PROFIenergy Yes - Prioritized startup Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) - Number of connectable IO Devices, max. 256	Web server	Yes
 Isochronous mode Direct data exchange Stortest clock pulse IRT MRP MRPD PROFIenergy Prioritized startup Mres Mes Mes<!--</td--><td>PROFINET IO Controller</td><td></td>	PROFINET IO Controller	
 Direct data exchange Shortest clock pulse shortest clock pulse IRT MRP MRPD PROFlenergy Prioritized startup Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 	Services	
 shortest clock pulse IRT MRP MRPD PROFIenergy Prioritized startup Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 	— Isochronous mode	Yes
- IRTYes- MRPYes- MRPDYes- PROFlenergyYes- Prioritized startupYes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)- Number of connectable IOD Devices, max256	— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
- MRPYes- MRPDYes- PROFlenergyYes- Prioritized startupYes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)- Number of connectable IO Devices, max.256	— shortest clock pulse	500 µs
- MRPDYes- PROFlenergyYes- Prioritized startupYes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)- Number of connectable IO Devices, max.256	— IRT	Yes
 PROFlenergy Prioritized startup Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) Number of connectable IO Devices, max. 256 	— MRP	Yes
 Prioritized startup Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) Number of connectable IO Devices, max. 	— MRPD	Yes
 "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) — Number of connectable IO Devices, max. 256 	— PROFlenergy	Yes
	— Prioritized startup	"Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated
- Of which IO devices with IRT, max. 64	— Number of connectable IO Devices, max.	256
	— Of which IO devices with IRT, max.	64

 — Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 — IO Devices changing during operation (partner ports), supported 	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μs : 375 μs , 625 μs 3 875 μs)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	
— Inputs, max.	16 kbyte
— Outputs, max.	16 kbyte
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	Yes
— MRP	Yes
— MRPD	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes
— Shared device	Yes
— Number of IO Controllers with shared	4
device, max.	
 Asset management record 	Yes

2. Interface

Interface type	Onboard PROFINET / IE interface X2 of the SIMATIC IPC, Intel Springville i210T
Number of connections via this interface	192
Interface types	
• RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
Number of ports	1
• integrated switch	No
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— Isochronous mode	No
— IRT	No
— MRP	No
— MRPD	No
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
— Number of connectable IO Devices for RT,	128
max.	
— of which in line, max.	128
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	No
— MRP	No

— MRPD	No
— PROFlenergy	Yes
— Shared device	Yes
— Number of IO Controllers with shared	4
device, max.	
— Asset management record	Yes

3. Interface	
Interface type	PROFIBUS with CP 5622, CP 5622 onboard
Number of connections via this interface	44
Protocols	
 PROFIBUS DP master 	Yes
 PROFIBUS DP slave 	No
 SIMATIC communication 	Yes
PROFIBUS DP master	
 Number of DP slaves, max. 	64
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
4. Interface	PROFIBUS with CP 5623
Interface type Number of connections via this interface	44
Interface types	44
• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
	No
PROFIBUS DP slave	Yes; no PG/STEP 7 connection possible
SIMATIC communication PROFIBUS DP master	
	125
Number of DP slaves, max.	125
Services	No
— Equidistance	
— Isochronous mode	No
Address area	0 libita
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
Protocols	
Number of connections	
 Number of connections, max. 	192

• Number of compations are used for	10
 Number of connections reserved for ES/HMI/web 	10
 Number of S7 routing paths 	16
Redundancy mode	
Media redundancy	
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
 PG/OP communication 	Yes
• S7 routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
• User data per job, max.	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte
— UDP multicast	Yes
• DHCP	No
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
Web server	
• HTTP	Yes
• HTTPS	Yes
OPC UA	
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes; Data access (read, write), method call
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
— Number of connections, max.	40
 — Number of nodes of the client interfaces, max. 	5 000
 — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_Rea dList/OPC_UA_WriteList, max. 	300
 — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20

	100
 — Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 — Number of simultaneous calls of the client 	1
instructions per connection (except	
OPC_UA_ReadList,OPC_UA_WriteList,OPC_	
UA_MethodCall), max.	
— Number of simultaneous calls of the client	5
instructions OPC_UA_ReadList,OPC_UA_WriteList and	
OPC_UA_MethodCall, max.	
— Number of registerable nodes, max.	5 000
 — Number of registerable method calls of 	100
OPC_UA_MethodCall, max.	
 Number of inputs/outputs when calling 	20
OPC_UA_MethodCall, max.	
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom
	address space Yes
— Application authentication	
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
— Number of sessions, max.	64
- Number of accessible variables, max.	200 000
— Number of registerable nodes, max.	50 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
— Number of server methods, max.	100
— Number of inputs/outputs per server	20
method, max.	
— Number of monitored items, max.	10 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10
- Number of nodes for user-defined server	30 000
interfaces, max.	
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	1 000
Number of program alarms	1 000

 Number of alarms for system diagnostics 	200
Number of alarms for motion technology	160
objects	
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering
	systems
Status block	Yes; up to 8 simultaneously
Single step	Yes
Number of breakpoints	8
Status/control	
 Status/control variable 	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	
— of which status variables, max.	200
— of which control variables, max.	200
Forcing	
Forcing	Yes
 Forcing, variables 	Inputs, outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
— of which powerfail-proof	300
Traces	
 Number of configurable Traces 	4
• Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes; HW LED of SIMATIC IPC427D/E and IPC627D
• ERROR LED	Yes; HW LED of SIMATIC IPC427D/E and IPC627D
• MAINT LED	Yes; HW LED of SIMATIC IPC427D/E and IPC627D
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources 	4 800
for technology objects	
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
F	

— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 — Number of positioning axes at motion control cycle of 4 ms (typical value) 	30; On IPC427E, Intel Xeon processor
 — Number of positioning axes at motion control cycle of 8 ms (typical value) 	30; On IPC427E, Intel Xeon processor
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
 High-speed counter 	Yes
Standards, approvals, certificates Highest safety class achievable in safety mode	
	PLe
Performance level according to ISO 13849-1	SIL 3
• SIL acc. to IEC 61508	
Probability of failure (for service life of 20 years and	
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
 High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09
Hardware requirement	
Processor	
Single-core processor	No
 Single-core processor with hyper-threading 	No
Multi-core processor	Yes
 Multi-core processor with hyper-threading 	Yes
• occupied cores	1; For multicore processors with activated Hyper-Threading, one complete physical core is reserved for the CPU 1507S
Memory	
Work memory, min.	8 Gbyte
 Hard disk memory required for installation 	720 Mbyte
 Temporary hard disk memory for installation 	230 Mbyte
Hard disk memory required at runtime	1 000 Mbyte
Operating systems	
Runs under operating system	
• Windows 7	Yes; Professional, Enterprise, Ultimate (32 bit and 64 bit); Windows Embedded Standard 7 with delivery image of the SIMATIC IPC

• Windows 10

Configuration Programming	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
 Block protection 	Yes
Access protection	
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
Cycle time monitoring	
● lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
 Size of ODK SO file, max. 	9.8 Mbyte
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