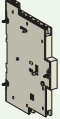


TeSys Integral 63 All-in-one motor starter

Page

Introduction

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Type of product	Direct	Reversing	Range		
3 pole all-in-one motor starter	✓	✓	Up to 33 kW		
3 pole all-in-one motor starter for resistive loads – AC-1	✓		Up to 63 kW		
Add-on blocks					
Accessories and spare parts					

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Technical Data for Designers

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TeSys

Integral 63 All-in-one motor starter

Introduction



Integral 63: a high performance concept for reliability of operation

Integral 63 all-in-one motor starters combine all the functions of a power switching assembly up to 63 A in a single compact device, with performance equivalent to that of the best separate specialist devices.

They conform to the main standards currently in force, in particular IEC 60947-1, IEC 60947-2, IEC 60947-3, IEC 60947-4-1 and IEC 60947-6-2 (welding of power poles impossible), as well as to international approvals UL, CSA..., and the European directives.

The integral range ensures reliability of operation up to 63 A. In addition to safety of operation, integral has numerous other functions: increased protection, communication, remote control, fault identification, isolation, padlocking.

Functions performed by Integral 63 units

The equipment in a power switching circuit must perform 4 main functions:

- power switching,
- isolation,
- overload protection,
- short-circuit protection.

These functions are traditionally performed by separate devices which must be combined to form a motor starter assembly, the most common being:

- fuses + contactor + thermal overload relay,
- circuit breaker + contactor + thermal overload relay.

Power switching

Contactor (for automatic and remote control)

- Operational power for use in category AC-43:
 - up to 30 kW at 400/415 V 50 Hz,
 - up to 33 kW at 440/415 V 50 Hz.
- Electrical life in number of operating cycles, in category AC-43, at 415 V and at rated power: 1.2 million.
- Mechanical life in number of operating cycles: 5 million.

Reversing pairs

- Two 3-pole contactors, horizontally mounted:
- mechanically interlocked.

Can be fitted with the same protection modules as Integral 63 all-in-one motor starter.

TeSys

Integral 63 All-in-one motor starter

Introduction



Functions performed by Integral 63 units (continued)

Isolation

Isolation conforming to IEC 60947

Integral 63 all-in-one motor starters provide isolation and padlocking functions conforming to standards IEC 60947.

In addition, Integral 63 "LD4" all-in-one motor starters and "LD5" reversing all-in-one motor starters incorporate specific poles for control testing and padlocking.

Overload protection

Thermal-magnetic protection module (for protection against overload and overcurrent)

A range of interchangeable modules allows the equipment to be adapted to suit:

- the rated operational current (rating and settings),
- the application:
 - motors,
 - frequent starting motors,
 - distribution circuits.

Short-circuit protection

High breaking capacity current limiting circuit breaker

For short-circuit protection.

High breaking capacity with short-circuit limited by ultra-fast tripping.

Possibility of increasing the breaking capacity of the integral unit by adding a current limiter (LA9LB920).

The current limiter is fitted upstream of the integral unit.

Several integral units may be fitted downstream of the current limiter (I_{th} = 63 A, I_e = 32 A).

Signalling and attachments

These devices provide comprehensive local signalling:

- pole position indicator,
- different signalling for "overload" and "short-circuit".

They also allow dialogue with the automated control system by means of numerous add-on blocks:

- auxiliary contact and signalling blocks,
- remote electrical reset device,
- undervoltage and shunt trips,
- control circuit switching,
- etc.

Simple fixing and cabling methods

Integral 63 contractor breakers and reversing all-in-one motor starters fit onto 75 mm rails using a separate mounting plate.

Integral units can also be mounted on:

- panels,
- pre-slotted mounting plates type AM1 P,
- 2 x 35 mm rails using sliding clip nuts,
- CMD prefabricated plug-in busbar trunking (providing an economical assembly, combining safety and simplicity of use),
- AK5 panel busbar systems.



LD1LD030●

3-pole power bases for AC-3 ⁽¹⁾

Without control test function, with padlocking facility

Standard power ratings of 3-phase motors 50/60 Hz in AC-43					Operational current	Breaking capacity (Iq) for U _e ≤ 415 V	Basic reference ⁽³⁾ To be completed by adding the control circuit voltage code ⁽²⁾	Weight
220 V	400 V	440 V	500 V	660 V	A	kA		kg
kW	kW	kW	kW	kW				
Black knob								
15	30 33	33	37	55	63	50	LD1LD030●	3.700

With control test function and padlocking facility

Standard power ratings of 3-phase motors 50/60 Hz in AC-43					Operational current	Breaking capacity (Iq) for U _e ≤ 415 V	Basic reference ⁽³⁾ To be completed by adding the control circuit voltage code ⁽²⁾	Weight
220 V	400 V	440 V	500 V	660 V	A	kA		kg
kW	kW	kW	kW	kW				
Black knob (CNOMO, VDE 0113)								
15	30 33	33	37	55	63	50	LD4LD130●	3.800

Red knob on yellow background (CNOMO) Emergency Stop

15	30 33	33	37	55	63	50	LD4LD030●	3.800
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3-pole reversing power bases ⁽¹⁾

With control test function and padlocking facility

Standard power ratings of 3-phase motors 50/60 Hz in AC-43					Operational current	Breaking capacity (Iq) for U _e ≤ 415 V	Basic reference ⁽³⁾ To be completed by adding the control circuit voltage code ⁽²⁾	Weight
220 V	400 V	440 V	500 V	660 V	A	kA		kg
kW	kW	kW	kW	kW				
Black knob (CNOMO, VDE0113)								
15	30 33	33	37	55	63	50	LD5LD130●	7.600

Red knob on yellow background (CNOMO) Emergency Stop

15	30 33	33	37	55	63	50	LD5LD030●	7.600
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(1) To be completed with a protection module (to be ordered separately).

(2) Standard control circuit voltages (for other voltages, please consult your Regional Sales Office):

Volts	24	36	42	48	110	120	220	230	240	380 400	415	440	480	500	600	660
50 Hz	B	–	D	E	F	–	M	M	U	Q	N	N	–	S	–	Y
60 Hz	BC	CC	–	CE	K	FC	LC	MC	MC	–	–	UX	Q	–	S	–
⋮ ⁽⁴⁾	BD	–	–	ED	FD	–	–	–	–	–	–	–	–	–	–	–

(3) Variant: UL508 "type E" approved version (SPCD) at 347/600 V; to order, add suffix **H5** to the reference.

Example: **LD1LD030MH5**.

(4) For use on d.c., the unit is supplied with 1 or 2 converters, including coil suppression devices (2 converters for reversing all-in-one motor starters).

LD5LD130B

PB 12/273.eps



LB1LD03M●●

Thermal-magnetic protection modules (compensated and differential for normal starting motors) ⁽¹⁾**Fixed magnetic protection, set at 15 Irth max, for mounting on Integral 63**

Standard power ratings of 3-phase motors 50/60 Hz in category AC-43					Thermal setting range (Irth min to Irth max)	Magnetic protection	Reference	Weight
220 V 240 V	400 V 415 V	440 V	480 V 525 V	600 V 690 V				
kW	kW	kW	kW	kW	A	A		kg
3	5.5	5.5	7.5	10	10...13	–	LB1LD03P16	0.780
4	9	9	11	15	13...18	–	LB1LD03P21	0.780
5.5	11	11	15	18.5	18...25	–	LB1LD03P22	0.780
7.5	15	15	18.5	22	23...32	–	LB1LD03P53	0.780
9	22	22	25	33	28...40	–	LB1LD03P55	0.780
11	25	25	33	45	35...50	–	LB1LD03P57	0.780
15	33	33	40	55	45...63	–	LB1LD03P61	0.780

Adjustable magnetic protection from 6 to 12 Irth max, for mounting on Integral 63

Standard power ratings of 3-phase motors 50/60 Hz in category AC-43					Thermal setting range (Irth min to Irth max)	Magnetic protection	Reference	Weight
220 V 240 V	400 V 415 V	440 V	480 V 525 V	600 V 690 V				
kW	kW	kW	kW	kW	A	A		kg
3	5.5	5.5	7.5	10	10...13	78...156	LB1LD03M16	0.780
4	9	9	11	15	13...18	108...216	LB1LD03M21	0.780
5.5	11	11	15	18.5	18...25	150...300	LB1LD03M22	0.780
7.5	22	22	25	33	23...32	190...380	LB1LD03M53	0.780
9	22	22	25	33	28...40	240...480	LB1LD03M55	0.780
11	25	25	33	45	35...50	300...600	LB1LD03M57	0.780
15	33	33	40	55	45...63	380...760	LB1LD03M61	0.780

Magnetic only protection modules (for frequent starting motors)

Standard power ratings of 3-phase motors 50/60 Hz in category AC-43					Magnetic protection	Reference	Weight
220 V 240 V	400 V 415 V	440 V	480 V 525 V	600 V 690 V			
kW	kW	kW	kW	kW	A		kg
3	5.5	5.5	7.5	10	78...156	LB6LD03M16	0.780
4	9	9	11	15	108...216	LB6LD03M21	0.780
5.5	11	11	15	18.5	150...300	LB6LD03M22	0.780
7.5	22	22	25	33	190...380	LB6LD03M53	0.780
9	22	22	25	33	240...480	LB6LD03M55	0.780
11	25	25	33	45	300...600	LB6LD03M57	0.780
15	33	33	40	55	380...760	LB6LD03M61	0.780

⁽¹⁾ Protection modules UL and CSA approved.

PB 12/273.eps



LB6LD03M●●



LD1LD030●



LB1LD03L●●

3-pole power bases for AC-1 ⁽¹⁾

Without control test function, with padlocking facility

Rated thermal current I _{th} θ ≤ 40 °C	Maximum operational current AC-1 θ ≤ 40 °C	Maximum operational voltage	Breaking capacity (I _q) for U _e ≤ 415 V	Number of poles	Basic reference. To be completed by adding the control voltage code ⁽²⁾	Weight
A	A	V	kA			kg

Black knob

63	63	690	50	3	LD1LD030●	3.700
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With control test function and padlocking facility

Rated thermal current I _{th} θ ≤ 40 °C	Maximum operational current AC-1 θ ≤ 40 °C	Maximum operational voltage	Breaking capacity (I _q) for U _e ≤ 415 V	Number of poles	Basic reference. To be completed by adding the control voltage code ⁽²⁾	Weight
A	A	V	kA			kg

Black knob (CNOMO. VDE0113)

63	63	690	50	3	LD4LD130●	3.800
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Red knob on yellow background (CNOMO. VDE0113) Emergency Stop

63	63	690	50	3	LD4LD030●	3.800
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Protection modules ^(for customer assembly)

Thermal-magnetic (compensated)

Thermal setting range (I _{rt} h min./I _{rt} h max.)	Magnetic setting range (3...6 I _{rt} h max.)	Number of poles	Number of protected poles	Reference	Weight
A	A				kg
10...13	39...78	3	3	LB1LD03L16	0.780
13...18	54...108	3	3	LB1LD03L21	0.780
18...25	75...150	3	3	LB1LD03L22	0.780
23...32	95...190	3	3	LB1LD03L53	0.780
28...40	120...240	3	3	LB1LD03L55	0.780
35...50	150...300	3	3	LB1LD03L57	0.780
45...63	190...380	3	3	LB1LD03L61	0.780

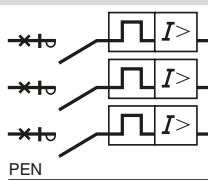
(1) To be completed with a protection module (to be ordered separately).

(2) Standard control circuit voltages (for other voltages, please consult your Regional Sales Office):

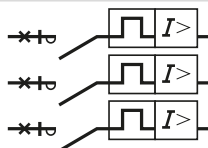
Volts	24	36	42	48	110	120	220	230	240	380 400	415	440	480	500	600	660
50 Hz	B	—	D	E	F	—	M	M	U	Q	N	N	—	S	—	Y
60 Hz	BC	CC	—	CE	K	FC	LC	MC	MC	—	—	UX	Q	—	S	—
— ⁽³⁾	BD	—	—	ED	FD	—	—	—	—	—	—	—	—	—	—	—

(3) For use on d.c., the unit is supplied with a converter, including coil suppression device.

Selection of all-in-one starter and protection module for AC-1

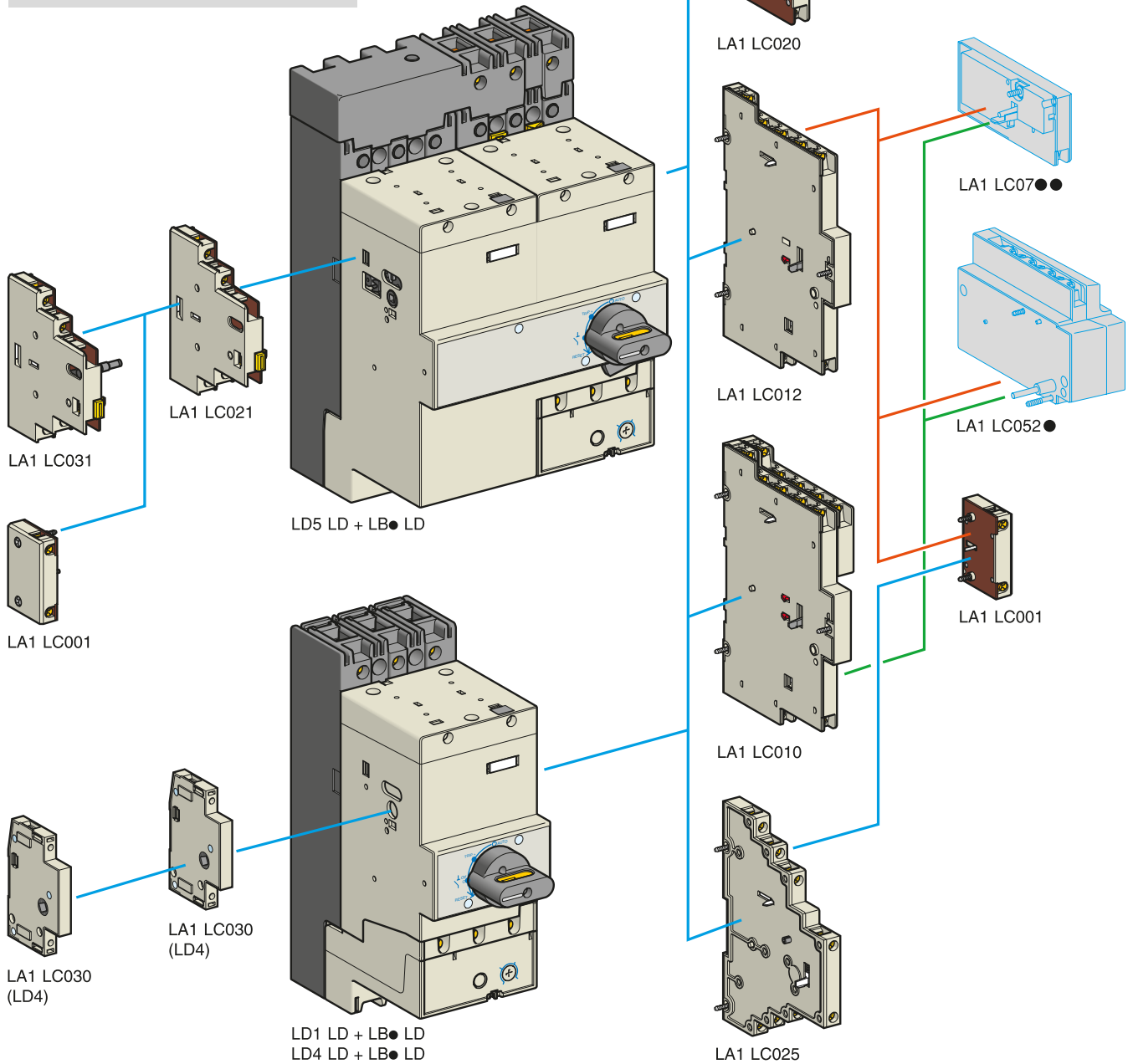
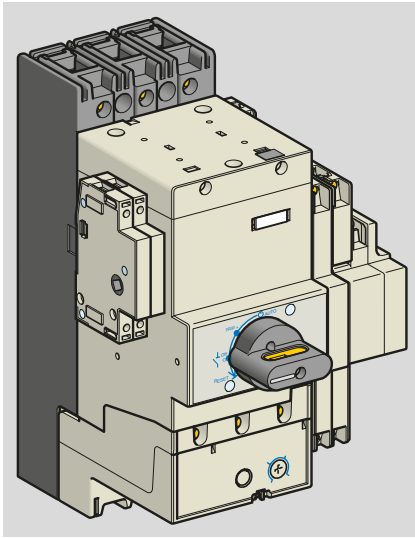
Earthing system	Type of circuit	Equipment scheme	Product combinations
TNC (Neutral and PE are combined)	3-pole + PEN		3-pole all-in-one starter + protection module LD1LD030● + LB1LD03L●● LD4LD130● + LB1LD03L●● LD4LD030● + LB1LD03L●●

Note: the PEN conductor must not be isolated.

Earthing system	Type of circuit	Equipment scheme	Product references
TNS (Neutral and PE are separated)	3-pole		3-pole all-in-one starter + protection module LD1LD030● + LB1LD03L●● LD4LD130● + LB1LD03L●● LD4LD030● + LB1LD03L●●

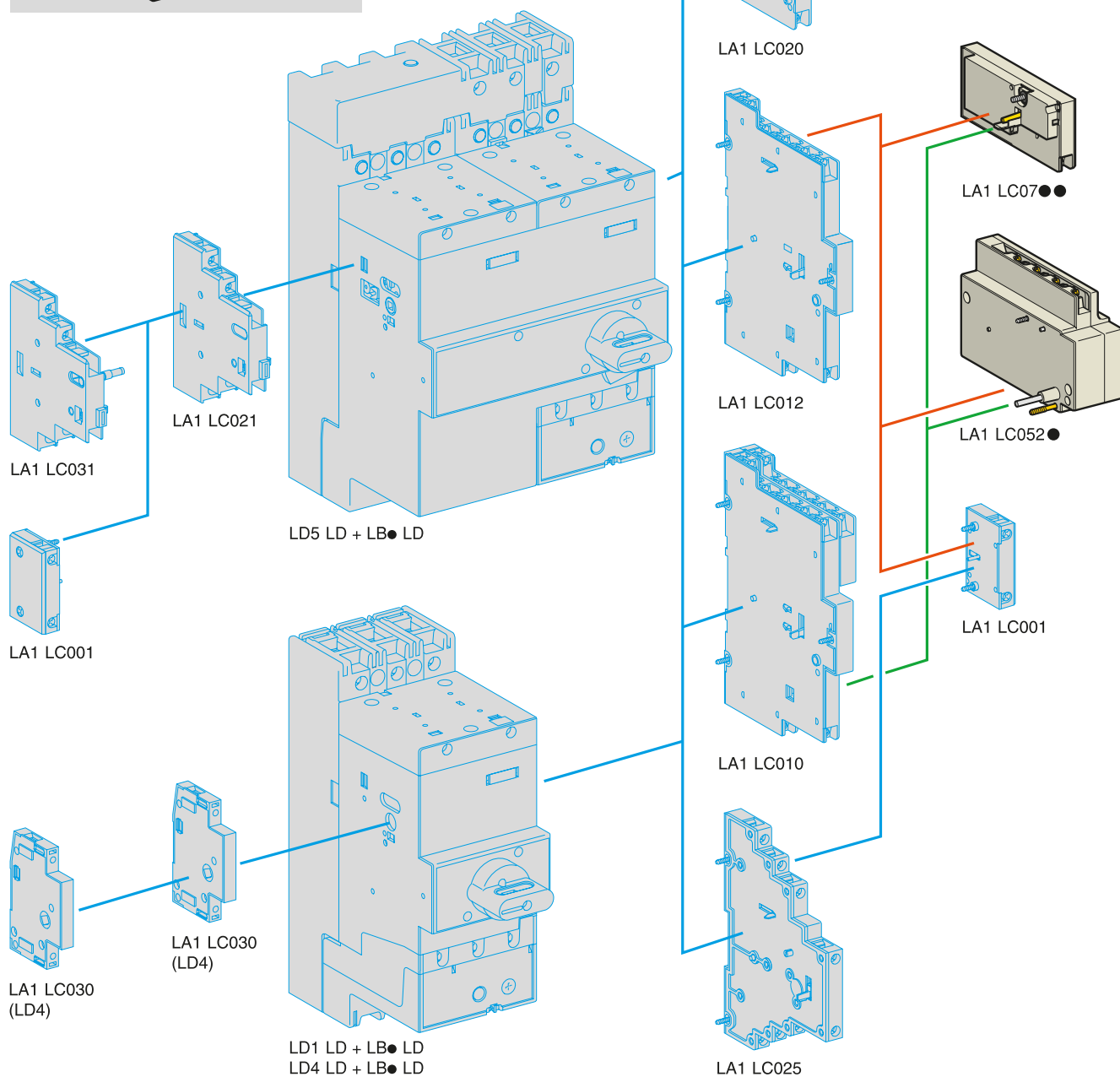
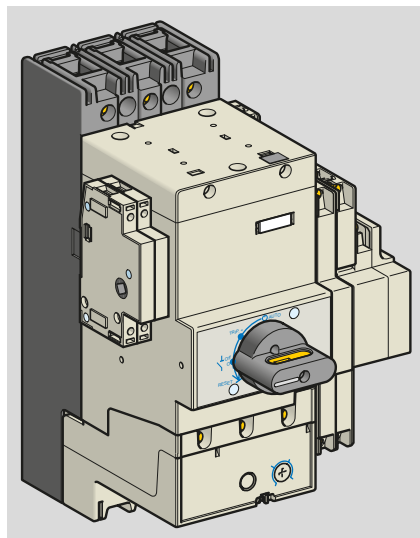
Note: all live conductors must be isolated. Neutral protection optional.





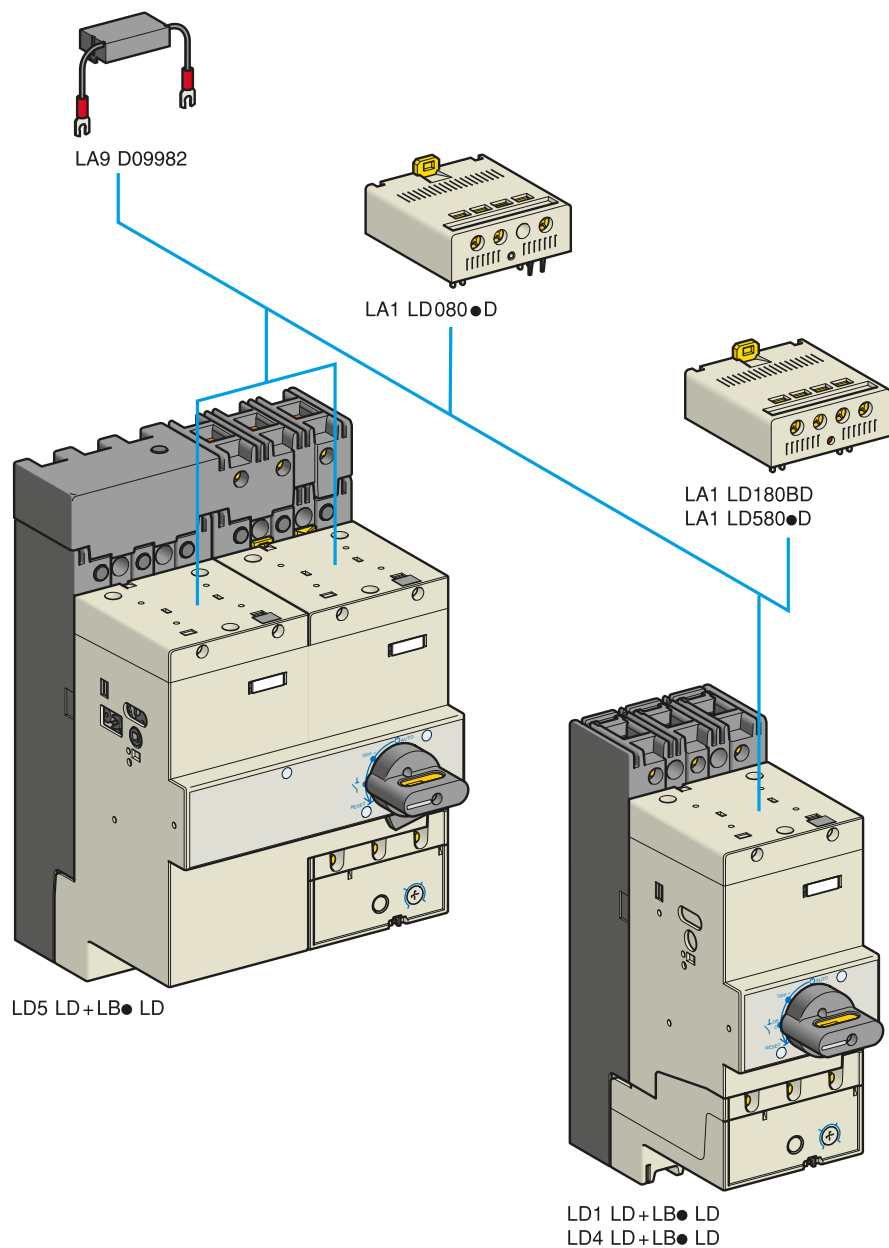
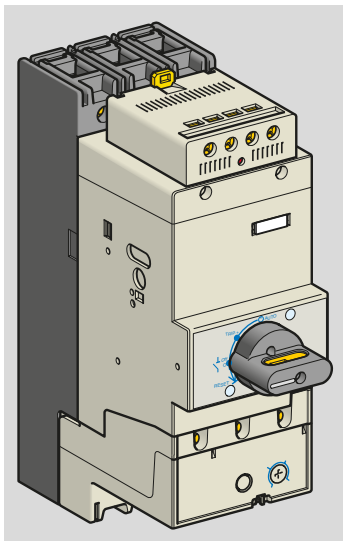
Instantaneous auxiliary contact blocks (IP 20) ⁽¹⁾					
For use on	Type and number of blocks per unit	Composition			Reference
					
		N/O	N/C	C/O	
LD1D, LD4 or L5 Mounted on RH side	1 block of 6 contacts comprising:				LA1LC010
	■ 3 signalling contacts "contactor state"	2	1	–	
	■ 1 signalling contact "control knob in any position other than Auto"	–	–	1	
	■ 1 signalling contact tripped on short-circuit	–	–	1	
	■ 1 signalling contact "tripped"	–	–	1	
	1 block of 5 contacts comprising:				LA1LC012
	■ 3 signalling contacts "contactor state"	2	1	–	
	■ 1 signalling contact tripped on short-circuit	1	–	–	
	■ 1 signalling contact "tripped"	1	–	–	
	1 block of 4 contacts comprising:				LA1LC025
■ 3 signalling contacts "contactor state"	2	1	–		
■ 1 signalling contact "tripped", selectable by the user	1	1	–		
1 block of 3 signalling contacts "contactor state"	2	1	–		
LD4 Mounted on LH side	1 control circuit isolating block (1 or 2 blocks per unit)	1	–	–	LA1LC030
	1 block of 3 signalling contacts "contactor state"	2	1	–	LA1LB021
	1 control circuit isolating block comprising 2 contacts	2	–	–	LA1LC031
Signalling contact block (IP 10) ⁽¹⁾					
For use on	Type and number of blocks per unit	Composition			Reference
		N/O	N/C	C/O	
LD1, LD4 or LD5	1 block comprising 1 signalling contact "contactor state" Mounted on LH or RH side	–	1	–	LA1LC001

⁽¹⁾ UL and CSA approved.



Electrical tripping and reset devices									
For use on	Type and number of devices per unit	Basic reference. To be completed by adding the control voltage code ⁽¹⁾							
LD1, LD4 or LD5 fitted with an LA1LC010 or LA1LC012 block	1 undervoltage trip	Time delay 0.2 s	LA1LC070●						
		Instantaneous	LA1LC072●						
	or 1 shunt trip	Instantaneous	LA1LC071●						
LD1, LD4 or LD5 fitted with an LA1LC010 or LA1LC012 add-on block	1 remote electrical reset device	24 V 50/60 Hz	LA1LC052B						
		42 V 50 Hz 48 V 50/60 Hz	LA1LC052E						
		100/127 V 50/60 Hz	LA1LC052F						
		200/240 V 50/60 Hz	LA1LC052M						
(1) Standard control circuit voltages (for other voltages, please consult your Regional Sales Office):									
Volts	24	48	110	120	220/230	240	380/400	415	440
50 Hz	B	E	F	—	M	U	Q	N	N
60 Hz	B	E	F	F	M	M	Q	—	N





Interface modules for coil control by a programmable Logic controller ⁽¹⁾				
Mounting	Type	Input control voltage ---	Output operational voltage 50/60 Hz	Reference
On top of the power base	Solid state	V	V	
		5...24	24...240	LA1LD180BD
	Relay output	24	24...240	LA1LD580BD
		48	24...240	LA1LD580ED

Voltage converters for d.c. control by a PLC

Each converter is dedicated to a specific coil.

The d.c. coil and its voltage converter are automatically delivered with every d.c. power base.

Input voltage ---	Consumption (Inrush)	Consumption (Sealed)	Reference
V	W	W	
24	300	8	LA1LD080BD
48	300	8	LA1LD080ED
110	300	8	LA1LD080FD

Suppressor module

Mounting	Type	Operational voltage 50/60 Hz	Reference
		V	
Clip-on	RC circuit (Resistor-Capacitor) ⁽²⁾	≤ 250	LA9D09982

⁽¹⁾ For reversing all-in-one motor starters, order 2 interface modules or 2 voltage converters.

⁽²⁾ An RC circuit provides effective protection for circuits highly sensitive to high frequency interference.
Voltage limited to 3 Uc max. and oscillating frequency limited to 400 Hz max.
Slight increase in drop-out time (1.2 to 2 times the normal time).

PB121274.eps



LA1LC090

PB121275.eps



LA9LD010



Integral 63

Protection accessories

Description	For use on	Sold in lots of	Unit reference
Power terminal protection shroud	Upstream power terminals (L1, L2, L3)	5	LA9LD701
Sealing cover	Protection module	1	LA1LC090

Mounting accessories

Description	For use on	Mounting on	Reference
Mounting plate	LD1, LD4, LD5	1 x 75 mm └ rail or 2 x 32 mm └ rails	LA9LD010

Door interlock mechanisms (IP 54)

Type	For use on	Colour of knob	Unit reference
Adjustable from 0 to 185 mm with extension (control knob mounted on plate or door)	LD1	Red	LA9LC330
		Black	LA9LC331
	LD4, LD5	Red	LA9LC530
		Black	LA9LC531

PS12/276.eps



LX1LD●●●

Replacement a.c. coils

Rated control circuit voltages		Average resistance at 20 °C ±10 %	Inductance of closed circuit	Voltage code ⁽¹⁾	Reference
Uc 50 Hz	Uc 60 Hz				
V	V	Ω	H		
–	24	0.213	0.045	BC	LX1LD020
24	–	0.323	0.071	B	LX1LD024
–	36	0.503	0.106	CC	LX1LD030
–	48	0.845	0.19	CE	LX1LD040
42	–	0.987	0.22	D	LX1LD042
48	–	1.26	0.29	E	LX1LD048
–	110	4.88	1	K	LX1LD090
–	115/120	5.89	1.18	FC	LX1LD100
110	–	6.48	1.48	F	LX1LD110
127	–	9.80	2.13	G	LX1LD127
–	220	19.82	4.2	LC	LX1LD180
–	230/240	23.24	4.5	MC	LX1LD190
220/230	–	30.51	6.7	M	LX1LD220
240	–	37.66	7.9	U	LX1LD240
–	440	80.46	16.7	UX	LX1LD360
380/400	460/480	93.63	20	Q	LX1LD380
415/440	–	116.46	23.7	N	LX1LD415
500	575/600	152.18	31	S	LX1LD500
660	–	290.80	60	Y	LX1LD660

Consumption at 50 Hz: inrush (cos φ: 0.55) 350 to 400 VA; sealed (cos φ: 0.28) 20 to 30 VA.

Consumption at 60 Hz: inrush (cos φ: 0.55) 420 to 500 VA; sealed (cos φ: 0.30) 24 to 36 VA.

⁽¹⁾ Coil voltage code, used to complete the power base basic reference.Replacement d.c. coils and associated voltage converters ⁽²⁾

Mounting	For use on power base ref.	Input operational voltage ⁽³⁾	Consumption		Description	Reference ⁽⁴⁾
			Inrush	Sealed		
		V	W	W		
On top of power base	LD●LD●●●BD	24	300	8	Coil	LX1LD0249
					Converter	LA1LD080BD
	LD●LD●●●ED	48 ⁽⁵⁾	300	8	Coil	LX1LD0489
					Converter	LA1LD080ED
	LD●LD●●●FD	110	300	8	Coil	LX1LD01109
					Converter	LA1LD080FD

⁽²⁾ For reversing all-in-one motor starters, order 2 interface modules or 2 voltage converters.⁽³⁾ When used on rectified single-phase or 3-phase supply, the peak to peak ripple voltage must be equal to or less than 0.14 of the average voltage.

Operating limits 0.8 to 1.1 Uc for an ambient temperature ≤ 40 °C.

⁽⁴⁾ It is essential that the voltage converter be associated with the specific coil indicated.⁽⁵⁾ 24 V and 48 V converters can be operated by "Low level input". In this case, the control circuit voltage must be the same as the supply voltage (24 or 48 V).

Technical Data for Designers

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Schemes	A5/36 and A5/37
Terminology	A5/38 to A5/41

When designing an installation, it is essential to take into account precise criteria for determining the conductor c.s.a. and selecting equipment.

In particular:

- permissible currents for the conductors,
- maximum voltage drops,
- short-circuit protection,
- protection against indirect contact.

The latter three criteria must be taken into account when selecting the integral unit.

The principle behind the rules described below is, on the whole, common to all European publications. However, the calculations and values concerning protection against indirect contact are based on French standard NF C 15-100, and it is up to the user to check the regulations in force in the country concerned.

Cable protection against overload

To achieve this, the thermal setting value I_{rth} selected must be greater than the current drawn I_b and less than or equal to the permissible current I_z in the cable to be protected.

$$I_b < I_{rth} \leq I_z$$

Short-circuit protection

Breaking capacity rule

Check that the breaking capacity (BC) of the integral unit is equal to or greater than the prospective short-circuit current ($I_{sc \max}$) at the point where it is to be installed.

$$BC \geq I_{sc \max}$$

Breaking time rule

2 conditions must be fulfilled:

- The short-circuit current at the end of the circuit, $I_{sc \min}$, must be greater than or equal to the minimum current required for magnetic tripping of the device,
- The short-circuit current at the start of the circuit, $I_{sc \max}$, must be such that:

$$I_{sc \max}^2 t_m \leq I_o^2 t_o$$

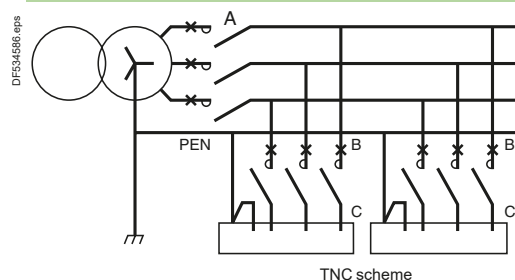
$I_o^2 t_o$ = permissible thermal stress limit for the circuit,
 t_m = operating time of the integral unit or of the short-circuit protection device.

These 2 checks need only be made when modules with a low rating are used.

Example: for a 6.3/10 A module, a cable c.s.a. $\geq 2.5 \text{ mm}^2$ is required to withstand $I_{sc \max} = 50 \text{ kA}$.

Protection against indirect contact in TN schemes

TN multiple earthed neutral scheme



- Neutral is connected to earth.
- The earths are connected to neutral.
- Any phase/earth insulation fault causes a short-circuit.
- As contact voltage is dangerous, breaking must occur at the first fault.
- The PE conductor and the neutral conductor may be:
 - ☐ combined (TNC scheme),
 - ☐ separate (TNS scheme).

Protection against indirect contact in TN schemes

- Protection against indirect contact (TN schemes), for dead shorts only, requires that the following 2 conditions be fulfilled simultaneously:
- the fault current I_d must be greater than or equal to the minimum current required for magnetic tripping of the integral unit, i.e. $1.12 \mu I_{rth \max}$.

$$I_d = c \cdot q \cdot \frac{U_0}{Z_b}$$

c = coefficient taking into account the upstream part of the fault loop impedance assumed to be equal to 0.8, unless otherwise indicated.

q = coefficient dependent on the earth connection scheme and equal to 1 in the TN scheme.

U_0 = phase-neutral voltage in volts.

Z_b = fault loop impedance in $m\Omega/m$ such that:

$Z_b \neq R$ (fault loop resistance).

L = length of the fault loop equal to twice the length L_c of the circuit.

S = Sph, c.s.a of the phase conductors = S_{PE} = c.s.a. of the protective conductors.

ρ = resistivity of the copper = 0.0225.

μ = ratio between the magnetic tripping current and the maximum setting current of the instantaneous thermal tripping device.

- the contact voltage (U_L) for a dead short is at most equal to the value determined by the safety curve for the operating time t_m of the integral unit in its magnetic tripping zone.

This condition is generally fulfilled for power supplies of 230/415 V.

(In fact, for $U_L = 50$ V, a $t_m \leq 500$ ms would be required and for $U_L = 25$ V, a $t_m \leq 110$ ms would be required).

The first condition allows us to calculate the maximum length of the circuit to provide protection against indirect contact in the TN scheme.

For the TN scheme:

$$L \leq \frac{c \cdot q \cdot U_0 \cdot S_{ph}}{2 \rho \cdot 1.1 \mu I_{rth}}$$

$$\text{i.e. } L_{\max} = \frac{0.8 \times U_0 \times S_{ph}}{2 \times 0.0225 \times 1.2 \mu I_{rth \max}}$$

Maximum length of 230/415 V circuits with TN scheme

C.s.a.	$I_{rth \max}$	$\mu = 3$	$\mu = 6$	$\mu = 12$	$\mu = 15$
mm ²	A	m	m	m	m
1.5	10	180	90	45	36
	16	112	56	28	22
2.5	10	298	149	75	60
	16	186	93	47	37
	25	118	59	32	—
	32	92	46	23	—
4	16	296	148	74	60
	25	190	95	48	—
	32	148	74	37	—
	40	118	59	30	—
6	25	284	142	71	—
	32	222	111	56	—
	40	178	89	45	—
	50	142	71	36	—
10	32	370	185	93	—
	40	296	148	74	—
	50	236	118	59	—
	63	188	94	47	—
16	32	590	295	148	—
	40	472	236	118	—
	50	378	189	95	—
	63	300	150	75	—
25	32	922	461	281	—
	40	738	369	185	—
	50	590	295	148	—
	63	468	234	117	—

Selection for a temperature $\theta \leq 40^\circ\text{C}$

Rated operational voltage	V	220/240	400/415	440	480/525	600/690
Rated operational currents (according to the rated operational voltage)						
Integral 63	A	63	63	63	63	63

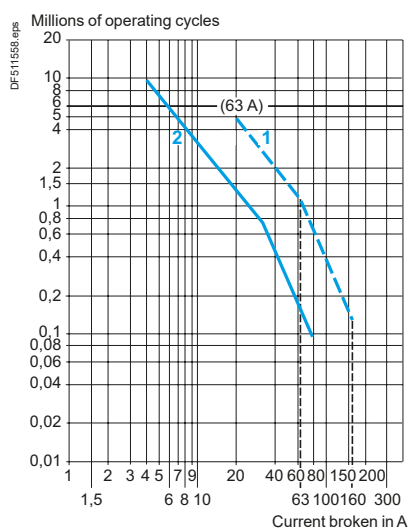
Rated operational powers (for standard motors)

Integral 63	kW	15	33	33	37	55
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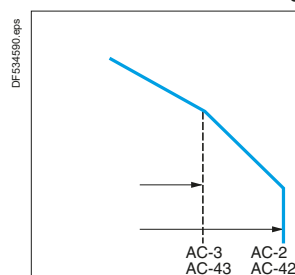
Electrical durability

Control and protection of motors at $U_e \leq 415\text{ V}$

- in utilisation categories AC2, AC3 conforming to IEC 60947-4-1,
- in utilisation categories AC2, AC3 conforming to IEC 60947-6-2.



- 1 Not having previously broken a short-circuit current
- 2 Having broken a short-circuit current 10 times at $30 I_e$ (most common values of short-circuit current during operation)



a.c. supply, utilisation categories AC-1, AC-3, AC-41, AC-43

Rated operational currents (according to ambient temperature)

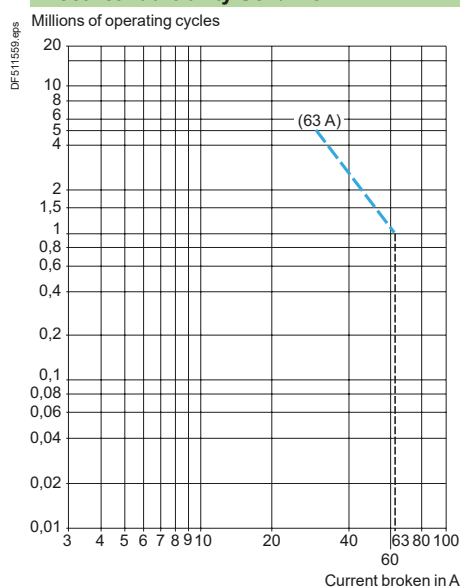
	With cable c.s.a.		$\theta \leq 40\text{ °C}$	$\theta \leq 55\text{ °C}$	$\theta \leq 70\text{ °C}$
Integral 63	16 mm ²	A	63	55	50

a.c. supply, utilisation categories AC-1, AC-41

Maximum operating rates in operating cycles/hour

		On-load factor 85 %	On-load factor 25 %	
		Operation at I_e max	Operation at 0.5 I_e	Operation at I_e max
Integral 63	Operating cycles/h	1200	2400	1800

Electrical durability $U_e \leq 415\text{ V}$



Note: for use in category AC-44, please consult your Regional Sales Office.

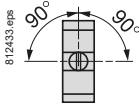
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Integral 63 All-in-one motor starter

Characteristics

Type		Integral 63
Number of poles		3
Rated operational current (Ie)	In AC-3	A 63
Rated operational voltage (Ue)		V 690
Electrical durability	In AC-3 at 400 V	1.2 million operating cycles
Mechanical durability at Uc		5 million operating cycles
Maximum operating rate at ambient temperature ≤ 55 °C	~ --- with converter	3600 operating cycles/hour 600 operating cycles/hour

Environment

Conforming to standards		IEC: 158-1, 204-1, 204-2, 364, 947-1/2 and 4 UTE: NF C 63-110, C 63-120, C 63-130, C 63-650, C 79-100, C 20-040 VDE: 0100, 0110, 0113, 0170, 0171, 471, 0660 BS: 5424, 4752, 4941 NEN, NBN
Product certifications		ASE, ASEFA, ASTA, BV, CSA, DEMKO, DNV, GL NEMKO, NKK, ÖVE, RINA, SCC, SETI, UL, USSR, LROS
Protective treatment		"TH"
Ambient air temperature around the device	~ Operation Storage --- (1) Operation Storage	°C -20...+60 °C -40...+80 °C -25...+50 °C -25...+70
Vibration resistance	5...100 Hz	Energised state: 3 gn De-energised state: 3 gn
Shock resistance	Impulse duration: 11 ms	Energised state: 8 gn De-energised state: 8 gn
Degree of protection	Conforming to IEC 60144 & 60529 Conforming to VDE 0106	IP 20B Protection against direct finger contact
Flame resistance		Conforming to IEC 60295-2-1, NF C 20-455 and decree of 22-12-81 (JO 27 NC of 1 st and 2/2/1982) Conforming to UL 94 - V0 and NF T 51-072
Maximum operating altitude	Without derating	m 3000
Operating positions (without derating)	In relation to normal vertical mounting plane	From main axis (left-right tilt) 

Control circuit characteristics

Rated control circuit voltage (Uc)	~ 50 Hz	V 24...660
	~ 60 Hz	V 24...600
	--- with converter	V 24, 48, 110
Voltage limits at θ ≤ 55 °C	Operation	0.85...1.1 Uc
	Drop-out	0.25...0.7 Uc
Average consumption at 20 °C and at Uc	~ Inrush	VA 375 (50 Hz), 450 (60 Hz)
	Sealed	VA 25 (50 Hz or 60 Hz)
	--- (1) Inrush	W 300 for 50 ms
	Sealed	W 8
Heat dissipation		W 8 (50 Hz), 11 (60 Hz)
Operating time (2)	~ 50/60 Hz "C"	ms 12...35
	"O"	ms 7...20
	--- with "C"	ms 25...40
	converter "O"	ms 15...25

(1) With converter.

(2) The closing time "C" is measured from the moment the coil supply is switched on to initial contact of the main poles.
The opening time "O" is measured from the moment the coil supply is switched off to the moment the main poles separate.

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Integral 63 All-in-one motor starter

Characteristics

Pole characteristics								
Type			Integral 63					
Conventional thermal current (I _{th})	θ ≤ 40 °C	A	63					
Frequency limits of the operational current		Hz	40...60					
Rated impulse withstand voltage (U _{imp})	Conforming to IEC 60947-4	kV	8					
Rated insulation voltage (U _i)	Conforming to IEC 60947-1	V	690					
Heat dissipation in the power circuits of the all-in-one motor starter and its protection module	Operational current	A	25	32	40	50	63	
	Power per pole, hot state	W	4.4	5	5.8	7	9	
Rated making capacity								
I _{rms}	Conforming to IEC 60947-4	A	12 or 15 x I _{th} (above this value, the breaker trips)					
I _{peak}	Conforming to IEC 60947-2	kA	105					
Rated breaking capacity conforming to IEC 60947-2	Operational voltage	V	220/240	380/415	440	480/525	600/690	
	Value of cos φ		0.25	0.25	0.25	0.25	0.5	
	Cycle P1 (O-t-CO) I _{cu} ⁽¹⁾	kA rms	50	50	50	35	10	
	Cycle P2 (O-t-CO-t-CO) I _{cs} ⁽¹⁾	kA rms	50	50	50	35	10	
	conforming to IEC 60947-6-2 ensuring reliability of operation	I _{cu} = I _{cs}	kA rms	up to 80 (see table page A5/27)	up to 80 (see table page A5/27)	50	30	10
Total breaking time		ms	4					
Electrical durability in AC-3 at I _e max and at 415 V after 1 cycle O-CO-r-CO at I _{sc}	Prospective rms short-circuit current at terminals of a new device	kA	3	10	25	35	50	80
	Millions of operating cycles		1	0.9	0.6	0.5	0.2	⁽²⁾
Thermal limit	With I _{sc} max. at 415 V, 50 Hz	A ² s	300 x 10 ³					
Cabling			Maximum c.s.a.		Minimum c.s.a.			
	Flexible cable without cable end	mm ²	1 x 50 or 2 x 35		1 x 6			
	Flexible cable with cable end	mm ²	2 x 25		1 x 6			
	Solid cable	mm ²	1 x 50		1 x 6			
Tightening torque		N.m	6					

Characteristics of thermal-magnetic or magnetic only protection modules						
Module type		LB1LD03P	LB1LD03M	LB6LD03M	LB1LD03L	
Protection		Standard motors	Standard motors	Frequent starting	Distribution circuits	
	Conforming to standards	NF C 63-650	NF C 63-650	NF C 63-650	NF C 63-120	
	Number of poles	3	3	3	3	
	Number of protected poles	3	3	3	3	
	Rated operational voltage	V	690	690	690	
Thermal protection	Max. continuous current	A	13...63	13...63	13...63	
	Setting (I _{rt} min./I _{rt} max.)	A	10/13...45/63	10/13...45/63	—	
	Temperature compensation	°C	-20...+60	20...+60	20...+60	
	Protection against phase imbalance		With	With	Without	
	Tripping class		20	20	—	
Magnetic protection conforming to IEC 60947-1/2/4/6-2	Instantaneous trip current setting range		Fixed at 15 I _{rt} max	6...12 I _{rt} max (usual setting 9...10 I _{rt} maxi)	6...12 I _{rt} max	
	Tripping tolerance		±20 %	±20 %	±20 %	

Characteristics of versions without control test function, with padlocking facility		
Conforming to standards		IEC 60947
Rated operational voltage	V	690
Mechanical durability	Operating cycles	10 000
Padlocking		By 1, 2 or 3 padlocks, Ø8 mm shank

Characteristics of versions with control test function and padlocking facility		
Conforming to standards		IEC 60947, NF C 63-130, VDE 0660, VDE 0113
Rated operational voltage	V	690
Mechanical durability	Operating cycles	10 000
Padlocking		1, 2 or 3 padlocks, shank Ø8 mm max and Ø5 mm min. When flush mounting, interlocking of the enclosure or cabinet door is possible.

(1) O: breaking short-circuit current (open),
t: time
CO: closing on short-circuit, breaking short-circuit current (closed-open)
(2) Please consult us.

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Integral 63 All-in-one motor starter

Characteristics

Instantaneous auxiliary contacts LA1L●●							
Conventional thermal current (I _{th})		A	6				
Rated insulation voltage (U _i)	Conforming to IEC 60947-5-1	V	690				
Switching capacity	With U ≥ 17 V and I ≥ 10 mA	mVA	600				
Rated operational ~ category power AC-15 ⁽¹⁾	Voltage	V	48	110/127	220/240	380/415	440
	1 million operating cycles	VA	300	500	600	520	500
	1.5 million operating cycles	VA	160	300	330	300	280
Making capacity	~ category AC-15	VA	1500	3500	6000	7500	7000
Rated operational --- category power DC-13 ⁽²⁾	Voltage	V	24	48	110	220	440
	1 million operating cycles	W	120	90	75	68	61
	1.5 million operating cycles	W	70	50	38	33	28
Making capacity	--- category DC-13	W	800	700	400	260	220
Cabling		mm²	Maximum c.s.a.: 2 x 2.5 Minimum c.s.a.: 2 x 1				

Isolating auxiliary contacts LA1LC03●							
Conventional thermal current (I _{th})		A	6				
Rated insulation voltage (U _i)	a.c. supply	V	690				
Conforming to IEC 60947 and NF C 63-130	d.c. supply	V	125				
Cabling		mm²	Maximum c.s.a.: 2 x 1.5 or 1 x 2.5				

Signalling contacts LA1LC001							
Conventional thermal current (I _{th})		A	3				
Rated insulation voltage (U _i)	Conforming to IEC 60947-5-1	V	250				
Operational power for 200000 operating cycles	~	Voltage	V	–	–	110/127	220
		Resistive load	VA	–	–	600	750
		Lamp load ⁽³⁾	VA	–	–	90	125
		Inductive load ⁽⁴⁾	VA	–	–	875	500
		Motor ⁽⁵⁾	VA	–	–	160	200
	---	Voltage	V	24	48	110/125	200
		Resistive load	W	100	100	50	50
		Lamp load ⁽³⁾	W	50	50	6	7.5
		Inductive load ⁽⁴⁾	W	75	75	50	50
		Motor ⁽⁵⁾	W	75	75	6	7.5
Cabling		mm²	Maximum c.s.a.: 2 x 2.5 Minimum c.s.a.: 2 x 1				

- (1) Electrical durability on an inductive load such as the coil of an electromagnet: making current (cos φ 0.7) = 10 times the power broken (cos φ 0.4).
- (2) Electrical durability on an inductive load such as the coil of an electromagnet, the time constant increasing with the load.
- (3) Lamp load: peak current = 10 times the rated current.
- (4) Inductive load: cos φ 0.4 for a.c. operation; time constant 7 ms for d.c. operation.
- (5) Motor: peak current = 6 times the rated current.

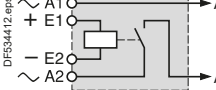
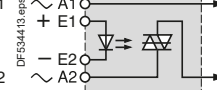
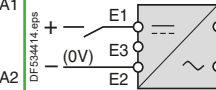
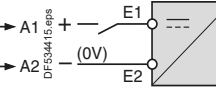
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Integral 63 All-in-one motor starter

Characteristics

Type		Interface modules			Converters			
Used for control of the integral 32			By a programmable controller, with a.c. control of the electromagnet			By a programmable controller, with d.c. control of the electromagnet Control on d.c. supply		
Ambient air temperature around the device								
	Storage	°C	-25...+70			-25...+70		
	Operation	°C	-25...+50			-25...+50		
Isolation		kV	rms voltage between inputs and outputs: 2.5			Common negative terminal		
Cabling	Min.	mm ²	1 x 1			1 x 1		
	Max.	mm ²	2 x 2.5			2 x 2.5		
Operating limits			0.85...10.1 Uc			0.8...1.1 Uc ⁽²⁾		
Protection			Against reverse polarity (by diode) and against overvoltage			Against reverse polarity (by diode) and against overvoltage		
Module or converter type			LA1LC 580BD 580ED 180BD			LA1LC 080BD 080ED 080FD		

Control circuit characteristics

Schemes			LA1LC●580●D			LA1L●180BD			LA1L●080BD LA1L●080ED			LA1L●080FD		
														
Indication of input state			By LED			—			—			—		
Input signals (logic side)	Voltage	V	 24 (E1-E2)	 48 (E1-E2)	 5...24 (E1-E2)	 24 (E1-E2)	 48 (E1-E2)	 5...24 (E1-E2)	 24 ⁽¹⁾ (E3-E2)	 48 ⁽¹⁾ (E3-E2)	—	 24 ⁽¹⁾ (E3-E2)	 48 ⁽¹⁾ (E3-E2)	—
	Current	mA	30	20	15...24 V 8.5...5 V	50	25	15...24 V 8.5...5 V	20	10	—	20	10	—
State "0" guaranteed	For U	V	< 2.4	< 4.8	< 2.5	< 2.4	< 4.8	< 2.5	< 7	< 14	—	< 7	< 14	—
	For I	mA	< 2	< 2	< 2	< 2	< 2	< 2	< 5	< 2.5	—	< 5	< 2.5	—
State "1" guaranteed	For U	V	> 20.4	> 40.8	> 4	> 20.4	> 4	> 4	> 14	> 28	—	> 14	> 28	—
	Supply voltage	V	~ 24...240 (A1-A2)	~ 24...240 (A1-A2)	~ 24...240 (A1-A2)	~ 24...240 (A1-A2)	~ 24...240 (A1-A2)	~ 24...240 (A1-A2)	~ 24...240 (A1-A2)	 24 ⁽²⁾ (E1-E2)	 48 ⁽²⁾ (E1-E2)	 110 ⁽²⁾ (E1-E2)	 24 ⁽²⁾ (E1-E2)	 48 ⁽²⁾ (E1-E2)

Operating characteristics

Electrical durability in millions of operating cycles				5						1					
Average consumption	Inrush	50 Hz	VA	160	160	160	375	375	375	—	—	—	—	—	—
		60 Hz	VA	185	185	185	450	450	450	—	—	—	—	—	—
		---	W	—	—	—	—	—	—	250	250	250	300	300	300
	Sealed	50/60 Hz	VA	12	12	12	25	25	25	—	—	—	—	—	—
		---	W	—	—	—	—	—	—	4	4	4	8	8	8
Operating time at 20 °C and at U _c	Pull-in		ms	15...30	15...30	10...35	20...40	20...40	10...45	30	30	30	35	35	35
	Drop-out		ms	22...35	22...35	8...30	25...45	25...45	8...30	15	15	15	20	20	20

(1) For direct control by external contact: connect E1-E3.

(2) Warning: for supply from rectified a.c., the 2 following conditions must be met: the power supply must exceed 300 VA and the maximum ripple must be ≤ 14 %.

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Integral 63 All-in-one motor starter

Characteristics

Environment

Conforming to standards			IEC 60337-1
Protective treatment			"TH"
Ambient air temperature around the device	Storage	°C	-40...+80
	Operation	°C	-25...+55
	Permissible for operation at U _c	°C	-25...+70
Protection against direct finger contact			Conforming to VDE 0106

Tripping devices

Type			LA1LC070●, LC072●	LA1LC071●
Pull-in voltage	U _c		0.8...1.1	0.7...1.1
Drop-out voltage	U _c		0.35...0.7	—
Average consumption	Inrush	VA	8	8
	Sealed	VA	4	4
Minimum pulse time		ms	—	10

Reset devices

Type			LA1LC052●
Consumption		VA	9
Duration of a reset cycle		s	9
Minimum pulse duration		s	0.5

Suppressor module LA9D09982

Type of protection		RC (resistor-capacitor)
Connection scheme		
Operational voltage	V	≤ 250

Ref.

i



Integral 63

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Integral 63 All-in-one motor starter

Characteristics

Breaking capacity of Integral 63 all-in-one motor starters, according to the operational voltage and protection module fitted.

Breaking capacity							
Protection module			Operational voltage				
Reference	I _{rt}		220/240 V		400/415 V	440 V	500 V
	min	max					600/690 V
	A	A	kA	kA	kA	kA	kA
LB•LD03•16	10	13	≥ 130	≥ 130	≥ 130	≥ 130	10
LB•LD03•21	13	18	≥ 130	≥ 130	≥ 130	≥ 130	10
LB•LD03•22	18	25	≥ 130	≥ 130	50	35	10
LB•LD03•53	23	32	≥ 130	80	50	35	10
LB•LD03•55	28	40	≥ 130	80	50	30	10
LB•LD03•57	35	50	≥ 130	80	50	30	10
LB•LD03•61	45	63	≥ 130	50	50	30	10

Ref.



Integral 63

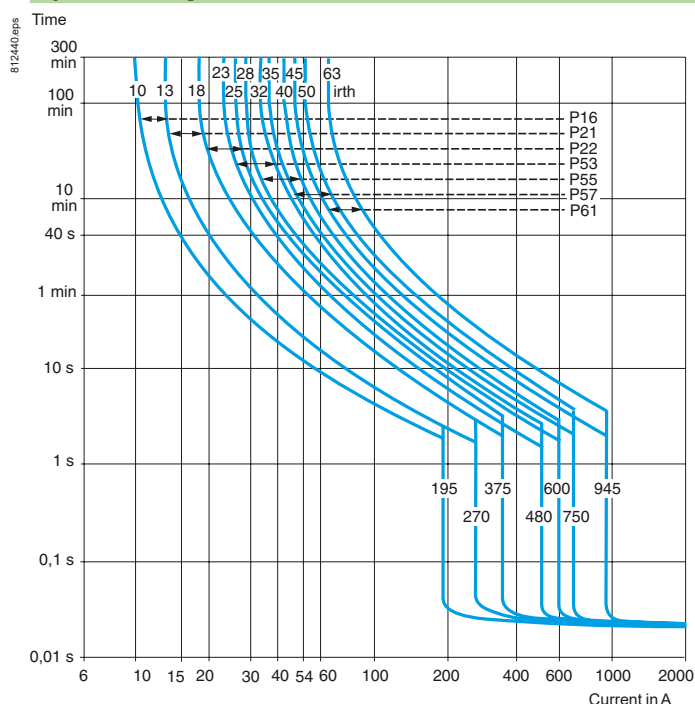
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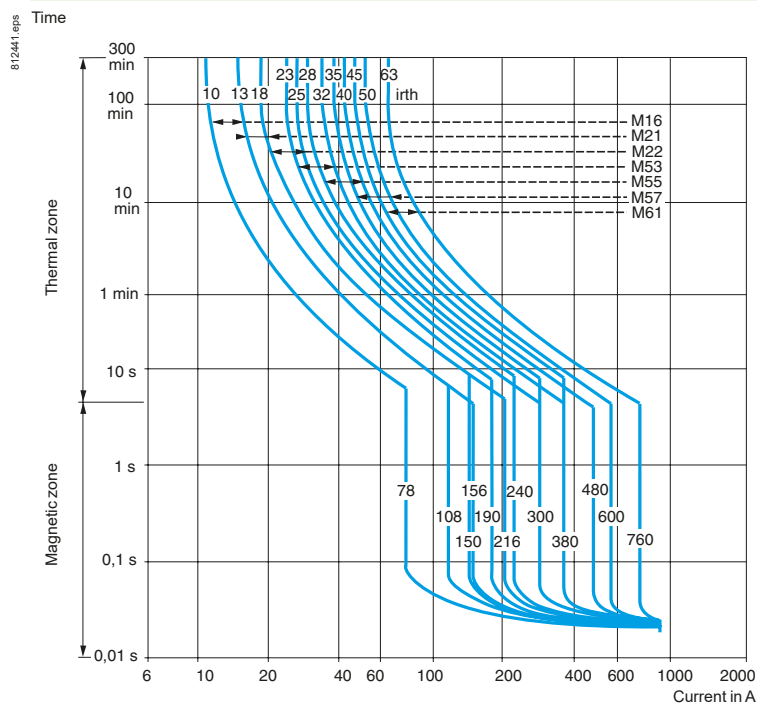
Integral 63

Motor protection (normal starting) - Tripping curves

By thermal-magnetic modules LB1LD03P ⁽¹⁾



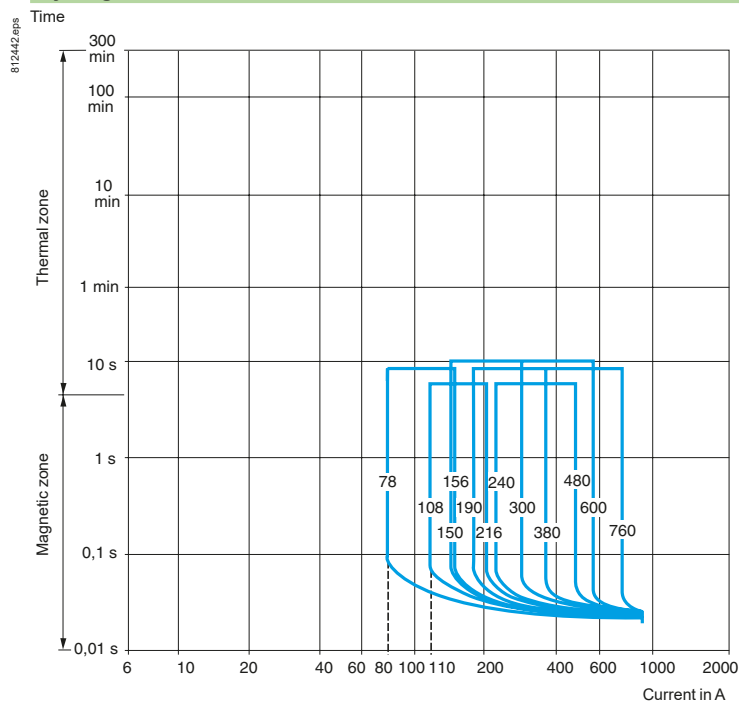
By thermal-magnetic modules LB1LD03M ⁽¹⁾



⁽¹⁾ Thermal protection: the average operating times shown in the above curves are for an ambient air temperature of 20 °C, without prior current flow (cold state). The average operating times after prolonged current flow (hot state) can be calculated by applying the coefficient 0.5.

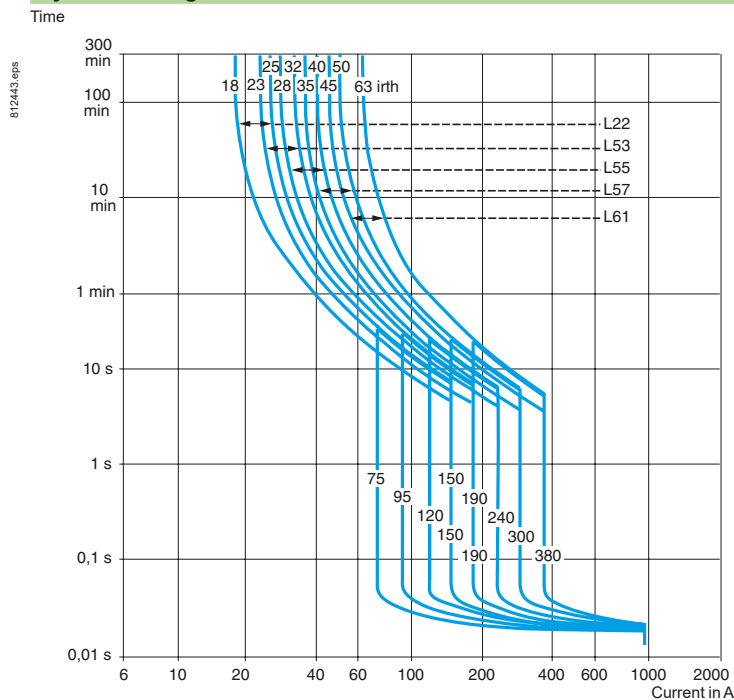
Motor protection (frequent starting) - Tripping curves

By magnetic modules LB6LD03M



Distribution circuit protection - Tripping curves

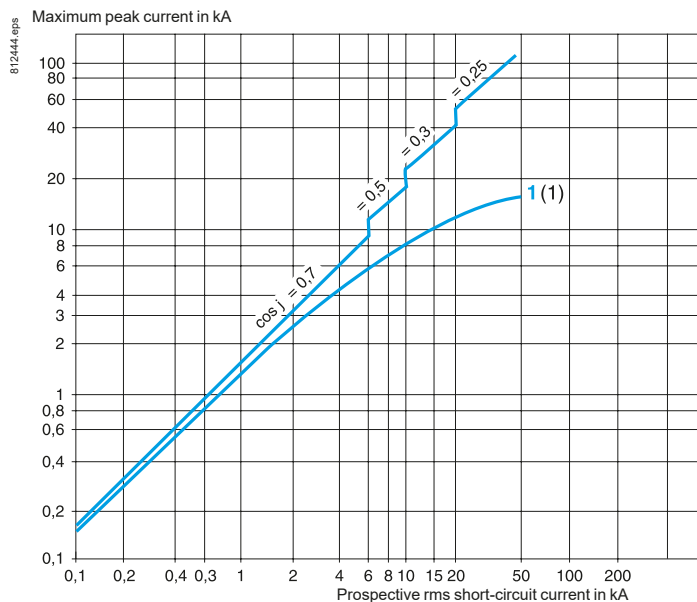
By thermal-magnetic modules LB1LD03L



Current limitation and thermal limit on short-circuit

3-phase 400/415 V, 50 Hz

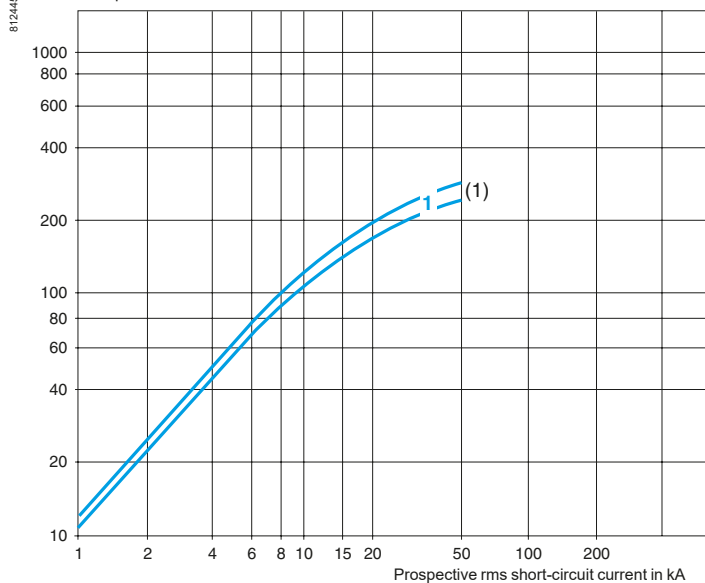
Current limitation on short-circuit



1 18 to 25 A up to 45 to 63 A

Maximum thermal limit on short-circuit

Thermal limit I^2t in kA²s in the short-circuit protection zone



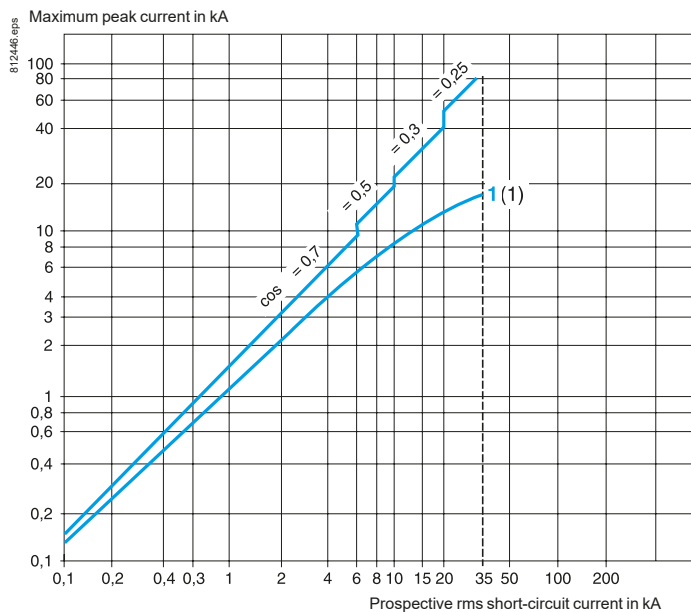
1 18 to 25 A up to 45 to 63 A

(1) LB1LD03●22 to LD06●61: rating of associated thermal overload module.

Current limitation and thermal limit on short-circuit

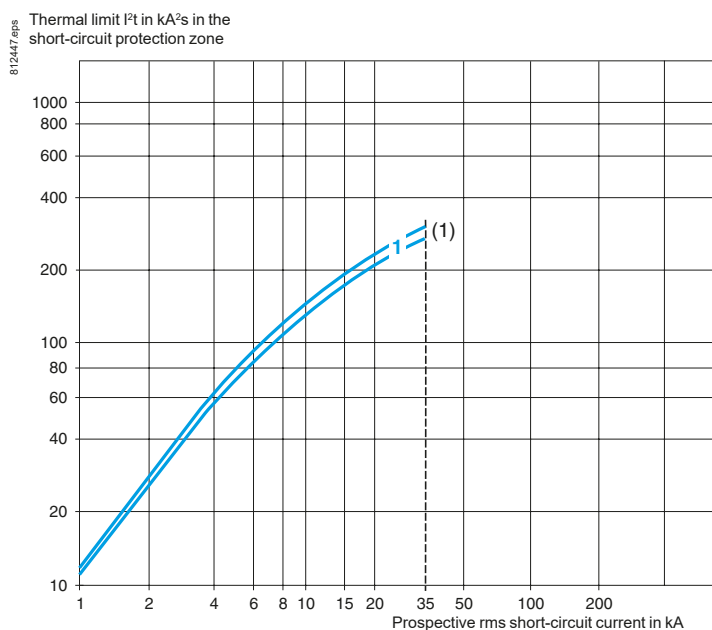
3-phase 480/500 V, 50 Hz

Current limitation on short-circuit



1 18 to 25 A up to 45 to 63 A

Current limitation on short-circuit



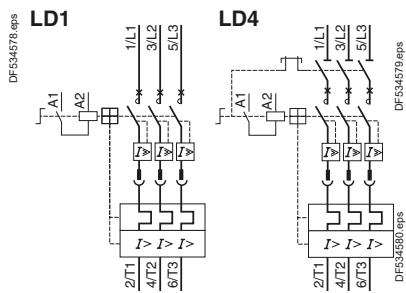
1 18 to 25 A up to 45 to 63 A

(1) LB1LD03●22 to LD03●61: rating of associated thermal overload module.

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Integral 63 All-in-one motor starter

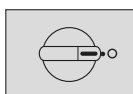
Operating status indication



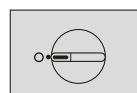
□ Contact open
■ Contact closed

LD1 **LD4**

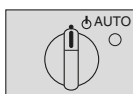
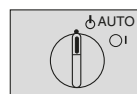
Off + control test function



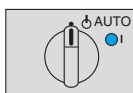
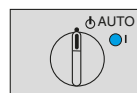
Off



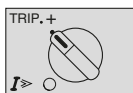
On, contactor open



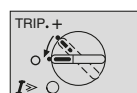
On, contactor closed



Off after overload



Tripped on overload



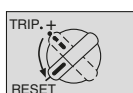
Tripped on short-circuit



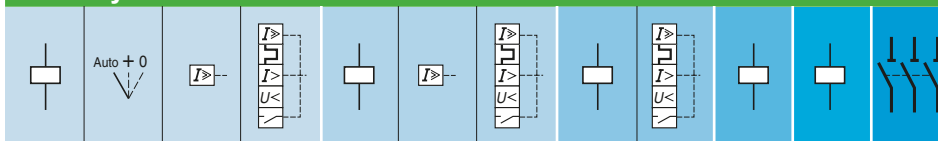
Off after short-circuit



Manual reset

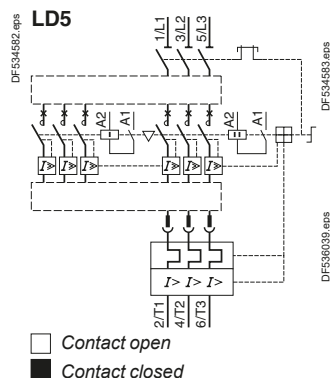


Auxiliary contact actuators



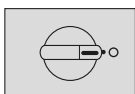
Auxiliary contacts

LA1 LC010				LA1 LC012			LA1 LC025		LA1 LC001	LA1 LC020	LA1 LC030
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 (53) 54 63
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 54
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 54
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 54
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 54
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 54
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 54
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 54
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 54
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 54
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 54
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 54
13 23 31 14 24 32	16 18 15	06 08 05	96 98 95	13 23 31 14 24 32	08 05	98 95	13 23 31 14 24 32	96 98 95 95	41 42	13 23 31 14 24 32	53 54

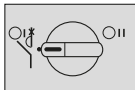


☐ *Contact open*
☒ *Contact closed*

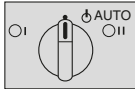
Off + control test function



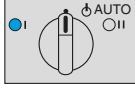
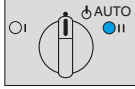
Off



On, reversing contactor open



On, closed ☒

On, closed ☒

Tripped on overload



Off after overload



Tripped on short-circuit



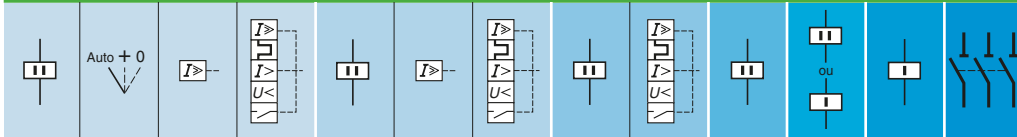
Off after short-circuit



Manual reset



Auxiliary contact actuators



Auxiliary contacts

LA1 LC010				LA1 LC012			LA1 LC025		LA1 LC020	LA1 LC001	LA1 LC021	LA1 LC031

Ref.



Integral 63



LD●LD●30 + LB●LD03



LD5LD●30 + LB●LD03M



LA9LB920

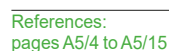


X1: Electrical clearance = 30 mm for $U_e \leq 690$ V

For mounting on all-in-one motor starters Integral 63



For mounting on reversing all-in-one motor starters Integral 63



On 75 mm $\sqsubset$ rail, with mounting plate LA9LD010



LD1	266	137.5	192	28
LD4	266	137.5	192	28
LD5	282	153.5	194	63

DF569660.eps

LD1	192	28
LD4	192	28
LD5	194	63

0EE60861 000

LD1	192	28
LD4	192	28
LD5	194	63

SOn 32 mm L rails, at 120 mm centres



LD1	192	78
LD4	192	78
LD5	194	94

Minimum electrical clearance



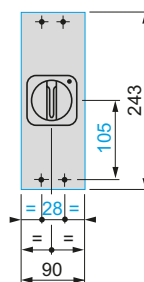
LD1LD030	90	–	–
LD4LD●30	90	–	–
LD5LD●30	181	–	–
LA1LC010	–	13	–
LA1LC012	–	13	–
LA1LC010 + LA1LC052●	–	–	51
LA1LC012 + LA1LC052●	–	–	51



- (1) Maximum door thickness for interlocking by LD4 and LD5.
- (2) Centre of operating handle.
- (3) Fixing centre.

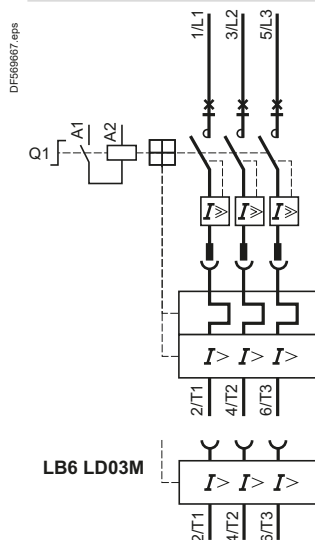
For mounting on LD4LD●30 and LD5LD●30

DF569665.eps

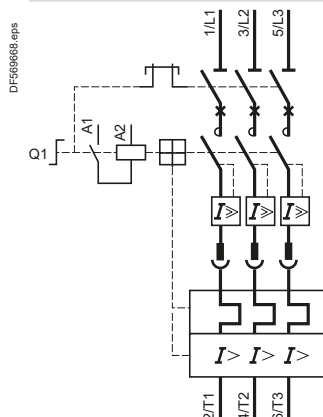


All-in-one motor starters Integral 63 with protection module LB●

LD1LD030 + LB1LD03●

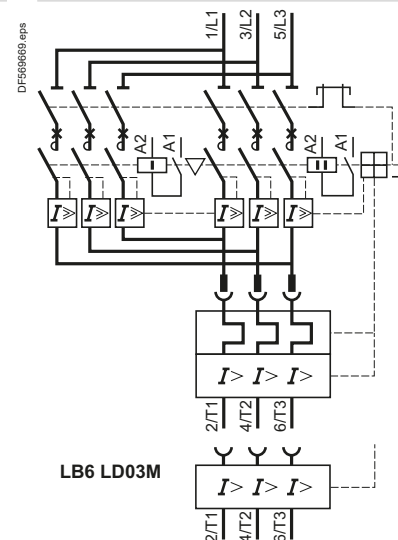


LD4LD●30 + LB1LD03●



Reversing all-in-one motor starters Integral 63 with protection module LB●

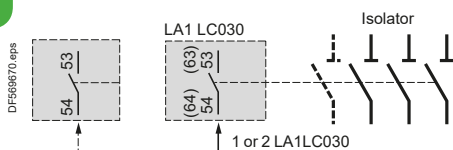
LD5LD●30 + LB1LD03M ou LD03P



Add-on blocks

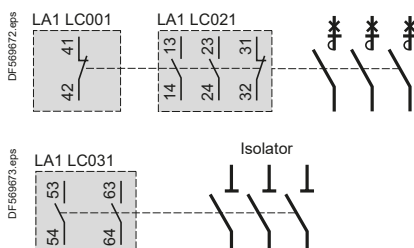
For all-in-one motor starters LD4

Mounted on LH side



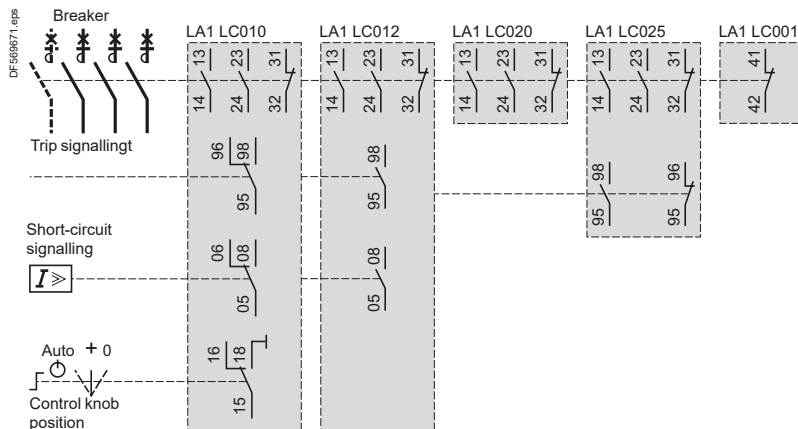
For reversing all-in-one motor starters LD5

Mounted on LH side



For all-in-one motor starters LD1 or LD4 and reversing all-in-one motor starters LD5

Mounted on RH side



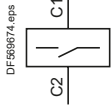
TeSys

Integral 63 All-in-one motor starter

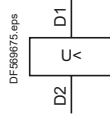
Schemes

Tripping devices ⁽¹⁾ for LD1, LD4, LD5

LA1LC071

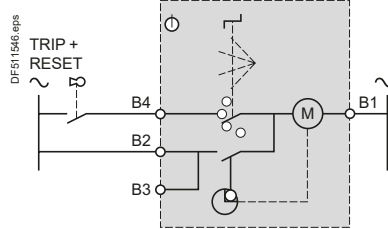


LA1LC070, LC072



Remote electrical reset devices ⁽¹⁾ for LD1 to LD5

LA1LC052

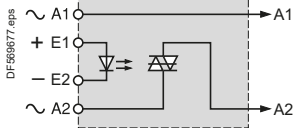


The use of instantaneous auxiliary contact block LA1LC020 prevents the use of tripping devices or electrical reset devices

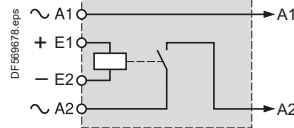
⁽¹⁾ For all-in-one motor starters and reversing all-in-one motor starters already fitted with an LA1 LC010 or LA1 LC012 instantaneous auxiliary contact block.

Interface modules

LA1LD180



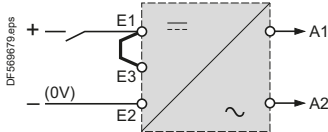
LA1LD580



Voltage converter LA1LD080 (supply with all-in-one motor starters for control circuit operation)

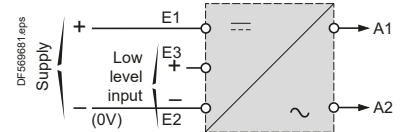
Switching by control contact

24 or 48 V



Switching by "Low level" input

24 or 48 V



Terminology

Altitude

The rarefied atmosphere at high altitude reduces the dielectric strength of the air and hence the rated operational voltage of the all-in-one motor starter. It also reduces the cooling effect of the air and hence the rated operational current of the all-in-one motor starter (unless the temperature drops at the same time).

No derating is necessary up to 3000 m.

Derating factors to be applied above this altitude for main pole operational voltage and current (a.c. supply) are as follows:

Altitude	3500 m	4000 m	4500 m	5000 m
Rated operational voltage	0.90	0.80	0.70	0.60
Rated operational current	0.92	0.90	0.88	0.86

Ambient air temperature

The temperature of the air surrounding the device, measured near to the device.

The operating characteristics are given:

- with no restriction for temperatures between - 5 and + 55 °C.
- with restrictions, if necessary, for temperatures between - 50 and + 70 °C.

Rated operational current (Ie)

This is defined taking into account the rated operational voltage, operating rate and duty, utilisation category and air temperature around the device.

Conventional rated thermal current (Ith) ⁽¹⁾

The current Ith which a closed all-in-one motor starter can sustain for a minimum of 8 hours without its temperature rise exceeding the limits given in the standards.

Short time rating

The current which a closed all-in-one motor starter can sustain for a short time, after a period of no load, without dangerous overheating.

Rated operational voltage (Ue)

This is the voltage value which, in conjunction with the rated operational current, determines the use of the all-in-one motor starter or starter, and on which the corresponding tests and the utilisation category are based. For 3-phase circuits, it is expressed as the voltage between phases.

Apart from exceptional cases such as rotor short-circuiting, the rated operational voltage Ue is less than or equal to the rated insulation voltage Ui.

Rated control circuit voltage (Uc)

The rated value of the control circuit voltage, on which the operating characteristics are based. For a.c. applications, the values are given for a near sinusoidal wave form (less than 5 % total harmonic distortion).

Rated insulation voltage (Ui)

This is the voltage value used to define the insulation characteristics of a device and referred to in dielectric tests determining leakage paths and creepage distances. As the specifications are not identical for all standards, the rated values given for each of them are not necessarily the same.

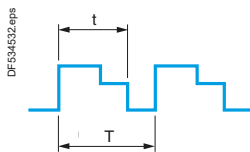
Rated impulse withstand voltage (Uimp)

This is the highest peak value of an impulse voltage, of prescribed form and polarity, which the device is able to withstand without failure under specified test conditions, and to which isolation clearance values are referred.

The rated impulse withstand voltage of a device must be equal to or higher than the values stated for the transient overvoltages appearing in the circuit in which the device is fitted.

Note: these definitions are based on extracts from standard IEC 60947.

(1) Conventional free air thermal current, conforming to IEC standards.



Terminology

Rated operational power (expressed in kW)

The rated power of the standard motor which can be switched by the all-in-one motor starter, at the stated operational voltage.

Rated breaking capacity (I_q) ⁽¹⁾

This is the current value which the all-in-one motor starter can break in accordance with the breaking conditions specified in the IEC standard.

Rated making capacity ⁽¹⁾

This is the current value which the all-in-one motor starter can make in accordance with the making conditions specified in the IEC standard.

On-load factor (m)

This is the ratio between the time the current flows (t) and the duration of the cycle (T):

$$m = \frac{t}{T}$$

Cycle duration: duration of current flow + time at zero current.

Pole impedance

The impedance of one pole is the sum of the impedance of all the circuit components between the input terminal and the output terminal.

The impedance comprises a resistive component (R) and an inductive component ($X = L\omega$). The total impedance therefore depends on the frequency and is normally given for 50 Hz. The average value is given for the pole at its rated operational current.

Electrical durability

This is the average number of on-load operating cycles which the main pole contacts can perform without maintenance. The electrical durability depends on the utilisation category, the rated operational current and the rated operational voltage.

Mechanical durability

This is the average number of no-load operating cycles (i.e. with zero current flow through the main poles) which the all-in-one motor starter can perform without mechanical failure.

Coordination

The coordination of protection devices involves combining, in a selective way, a short-circuit protection device (fuses or magnetic circuit-breakers) with a contactor and an overload protection device. Its objective is to break any abnormal current, in plenty of time, without any danger to personnel, whilst providing adequate protection of the equipment against an overload or short-circuit current.

Type 1 - IEC 60947-4-1

In a short-circuit condition, the contactor or starter must not present any danger to personnel or installations and may not be able to resume operation without repair or the replacement of parts.

Type 2 - IEC 60947-4-1

In a short-circuit condition, the contactor or starter must not present any danger to personnel or installations and must be able to resume operation. The risk of contact welding is permissible if they can be easily separated.

Total, ensuring reliability of operation - IEC 60947-6-2

In the event of a short-circuit, no damage or risk of welding is permissible on the equipment constituting the motor starter. Operation can be resumed without any maintenance.

Note: these definitions are based on extracts from standard IEC 60947.

(1) For a.c. applications, the breaking and making capacities are expressed by the rms value of the symmetrical component of the short-circuit current. Taking into account the maximum asymmetry which may exist in the circuit, the contacts therefore have to withstand a peak asymmetrical current which may be twice the rms symmetrical component.

Definition

The standard utilisation categories define the current values which the all-in-one motor starter must be able to make or break. These values depend on:

- the type of load being switched: squirrel cage or slip ring motor, resistors,
- the conditions under which making or breaking takes place: motor stalled, starting or running, reversing, plugging.

Reminder of standards IEC 60947

- IEC 60947-1: general rules,
- IEC 60947-2: circuit breakers,
- IEC 60947-3: isolating devices,
- IEC 60947-4-1: contactors and motor starters,
- IEC 60947-5-1: control and signalling units,
- IEC 60947-6-2: control and protection devices,

Standards for all-in-one motor starters

IEC 60947-4-1

Standard IEC 60947-4-1: covers contactors and electromechanical motor starters. It concerns:

- types of equipment with main contacts designed for connection to circuits whose rated operational voltage does not exceed 1000 V for a.c. applications or 1500 V for d.c. applications,
- contactors used in conjunction with overload and/or short-circuit protection devices,
- motor starters used in conjunction with separate short-circuit protection devices and/or with separate short-circuit protection devices and built-in overload protection devices,
- contactors and combination motor starters which incorporate their own short-circuit protection device.

IEC 60947-6-2

Standard IEC 60947-6: covers multi-function equipment.

It concerns connection, power switching and protection devices (or equipment) with main contacts designed for connection to circuits whose rated operational voltage is less than or equal to 1000 V for a.c. applications, or 1500 V for d.c. applications. Such devices are designed to perform both the power switching function and the protection of remotely controlled circuits function; they can also perform other functions, such as isolation.

After short-circuit (I_{sc}) tests, the products must be able to make and break the currents corresponding to the specified utilisation categories, and to the number of operating cycles specified in the standard, without failing. This series of tests is completed by temperature rise tests.

Standard IEC 947-6-2 specifies that, in the event of a short-circuit, no damage or risk of contact welding is permissible on the devices constituting the motor starter.

The integral all-in-one motor starter, through its design, ensures reliability of operation. After eliminating the fault, operation can be resumed instantly without any maintenance work on the product, other than resetting.

Utilisation categories for a.c. applications

Category AC-1

This category applies to all types of a.c. device (load) with a power factor equal to or greater than 0.95 ($\cos \varphi \leq 0.95$). Non inductive or slightly inductive loads.

Application examples: heating, distribution.

Category AC-2

This category applies to starting, plugging and inching of slip ring motors.

- On closing, the all-in-one motor starter makes the starting current, which is about 2.5 times the rated current of the motor.
- On opening, it must break the starting current, at a voltage less than or equal to the mains supply voltage.

Category AC-3

This category applies to squirrel cage motors with breaking while motor running.

- On closing the all-in-one motor starter makes the starting current, which is about 5 to 7 times the rated current of the motor.
- On opening, it breaks the rated current drawn by the motor; at this point, the voltage at the all-in-one motor starter terminals is about 20 % of the mains supply voltage. Breaking is light.

Application examples: all standard squirrel cage motors (lifts, escalators, conveyor belts, bucket elevators, compressors, pumps, mixers, air conditioning units, etc.).

Standards for all-in-one motor starter

Utilisation categories for a.c. applications

Category AC-4

This category covers starting, plug braking and inching of squirrel cage motors. On closing, the all-in-one motor starter makes a current peak which may be as high as 5 to 7 times the rated motor current. On opening, it breaks this same current at a voltage which is higher, the lower the motor speed. This voltage can be the same as the mains voltage. Breaking is severe.
Application examples: printing machines, wire drawing machines, hoisting equipment, metallurgy industry.

Category AC-41

This category applies to all types of a.c. device (load) with a power factor equal to or greater than 0.95 ($\cos \varphi \leq 0.95$). Non inductive or slightly inductive loads.
Application examples: heating, distribution.

Category AC-42

This category applies to starting, plugging and inching of slip ring motors.
■ On closing, the all-in-one motor starter makes the starting current, which is about 2.5 times the rated current of the motor.
■ On opening, it must break the starting current, at a voltage less than or equal to the mains supply voltage.

Category AC-43

This category applies to squirrel cage motors with breaking while motor running; inching or occasional reversing of limited duration are permissible if the number of operating cycles does not exceed 5 per minute, or 10 within a 10 minute period.
■ On closing the all-in-one motor starter makes the starting current, which is about 5 to 7 times the rated current of the motor.
■ On opening, it breaks the rated current drawn by the motor; at this point, the voltage at the all-in-one motor starter terminals is about 20% of the mains supply voltage. Breaking is light.
Application examples: all standard squirrel cage motors: lifts, escalators, conveyor belts, bucket elevators, compressors, pumps, mixers, air conditioning units, etc.).

Category AC-44

This category covers applications with plug braking and inching of squirrel cage or slip ring motors. On closing, the all-in-one motor starter makes a current peak which may be as high as 5 to 7 times the rated motor current. On opening, it breaks this same current at a voltage which is higher, the lower the motor speed. This voltage can be the same as the mains voltage. Breaking is severe.
Application examples: printing machines, wire drawing machines, hoisting equipment, metallurgy industry.

Tripping classes of protection modules

The creation of thermal tripping classes allows better adaptation of the thermal protection to suit different motor and application technologies (short or long starting times). Conforming to IEC 60947-4-1 and IEC 60947-6-2.

Class	10 A	10	20	30
Tripping time at 7.2 I _r ⁽¹⁾	2...10 s	4...10 s	6...20 s	9...30 s

Standards for auxiliary contacts

IEC 60947-5

Standard IEC 60947-5-1: covers switching devices and components for control circuits.

It concerns electromechanical devices for control circuits.

Utilisation categories for a.c. applications

Category AC-14 ⁽²⁾

This category applies to the switching of electromagnetic loads whose power drawn with the electromagnet closed is less than 72 VA.
Application example: switching the operating coil of contactors and relays.

Category AC-15 ⁽²⁾

This category applies to the switching of electromagnetic loads whose power drawn with the electromagnet closed is greater than 72 VA.
Application example: switching the operating coil of contactors.

Utilisation categories for d.c. applications

Category DC-13 ⁽³⁾

This category applies to the switching of electromagnetic loads for which the time taken to reach 95 % of the steady state current ($T = 0.95$) is equal to 6 times the power P drawn by the load (with $P \leq 50$ W).
Application example: switching the operating coil of all-in-one motor starters.

⁽¹⁾ I_r = protection module setting current.

⁽²⁾ Replaces category AC-11.

⁽³⁾ Replaces category DC-11.

