

Diagram illustrating the assembly of the top panel to the frame. The top panel is secured with screws at the corners and along the sides. A circular inset provides a magnified view of the corner fastening. Torque specifications are provided for the screws: 3 Nm (26.55 lb-in) for the corner screws and 3 Nm (26.55 lb-in) for the side screws. The side screws are labeled M6x16.