



THIS COPY IS PROVIDED ON A RESTRICTED BASIS AND IS NOT TO BE USED IN ANY WAY DETRIMENTAL TO THE INTERESTS OF PANDUIT CORP.

PART NUMBER	WIRE SIZE	COLOR CODE	COMPATIBLE WITH PANDUIT TOOL(S)	GO/NO-GO SPEC.
KC4-8	#8 AWG	RED	CT-2600	.190/.210
KC4-6	#6 AWG	BLUE		.233/.253
KC4-4	#4 AWG	GRAY		.266/.286
KC4-2	#2 AWG	BROWN		.344/.364
KC4-1	#1 AWG	GREEN		.379/.399
KC4-1/0	1/0 AWG	PINK		.423/.443
KC4-2/0	2/0 AWG	BLACK		.464/.484
KC4-3/0	3/0 AWG	ORANGE		.507/.527
KC4-4/0	4/0 AWG	PURPLE		.569/.589
KC4-250	250 kcmil	YELLOW		.614/.634
KC4-300	300 kcmil	WHITE		.666/.686

PART NUMBER	WIRE SIZE	COLOR CODE	COMPATIBLE WITH PANDUIT TOOL(S)	GO/NO-GO SPEC.
KC22-8	#8 AWG	RED	CT-3001/ST Series CT-3001/CCP Series with UA22 Die Adapter	.191/.211
KC22-6	#6 AWG	BLUE		.234/.254
KC22-4	#4 AWG	GRAY		.266/.286
KC22-2	#2 AWG	BROWN		.344/.364
KC22-1	#1 AWG	GREEN		.380/.400
KC22-1/0	1/0 AWG	PINK		.423/.443
KC22-2/0	2/0 AWG	BLACK		.462/.482
KC22-3/0	3/0 AWG	ORANGE		.506/.526
KC22-4/0	4/0 AWG	PURPLE		.569/.589
KC22-600B	600 kcmil	GREEN		.994/1.014

PART NUMBER	WIRE SIZE	COLOR CODE	COMPATIBLE WITH PANDUIT TOOL(S)	GO/NO-GO SPEC.
KA4-6	#6 AWG	GRAY	CT-2600	.220/.240
KA4-4	#4 AWG	GREEN		.290/.310
KA4-2	#2 AWG	PINK		.350/.370
KA4-1	#1 AWG	GOLD		.384/.404
KA4-1/0	1/0 AWG	TAN		.430/.450
KA4-2/0	2/0 AWG	OLIVE		.482/.502

PART NUMBER	WIRE SIZE	COLOR CODE	COMPATIBLE WITH PANDUIT TOOL(S)	GO/NO-GO SPEC.
KA22-6	#6 AWG	GRAY	CT-3001/ST Series CT-3001/CCP Series with UA22 Die Adapter	.226/.246
KA22-4	#4 AWG	GREEN		.285/.305
KA22-2	#2 AWG	PINK		.344/.364
KA22-1	#1 AWG	GOLD		.372/.392
KA22-1/0	1/0 AWG	TAN		.423/.443
KA22-2/0	2/0 AWG	OLIVE		.482/.502
KA22-3/0	3/0 AWG	RUBY		.553/.573
KA22-4/0	4/0 AWG	WHITE		.620/.640
KA22-250	250 kcmil	RED		.679/.699
KA22-300	300 kcmil	BLUE		.738/.758
KA22-350	350 kcmil	BROWN		.860/.880

INSTRUCTIONS:

- A. INSERT THE PIN GAGE IN THE CENTER OF THE CRIMP DIE. IF CHECKING FOR WEAR, AND THE CORRECT GO PIN GAGE IS ABLE TO PASS THROUGH THE CENTER OF THE TWO CRIMP DIES, THEN THE DIES ARE WITHIN SPECIFICATION.
- B. IF CHECKING TO SEE IF THE CRIMP DIES ARE OVER SIZE (WORN), THEN USE THE CORRECT NO-GO PIN GAGE AND INSERT IT IN THE CENTER OF THE TWO CRIMP DIES. IF THE PIN GAGE IS ABLE TO COMPLETELY PASS THROUGH THE CENTER OF THE TWO CRIMP DIES, THE CRIMP DIES ARE OUT OF SPECIFICATION AND SHOULD NOT BE USED.

PRODUCT SPEC	N/A	PACKAGING SPEC	N/A
PART NUMBER	AS NOTED ABOVE	WORK INSTRUCTION	N/A
INSPECTION INSTRUCTION NUMBER	N/A	FMEA & CONTROL PLAN NUMBER	N/A
TITLE <b>KC4, KC22, KA4, KA22 DIE SETS GO/NO-GO SPECIFICATION</b> CUSTOMER DRAWING			
ITEM REVISION NAME	02789NBD/00		
DATASET FILE NAME	02789NBD/00		
UNLESS OTHERWISE SPECIFIED, DIMENSIONAL TOLERANCES ARE: IN [ mm ]		MATERIAL:	
.x ± .1 [ 2.54 ]	.xxx ± .005 [ .127 ]	-	
.xx ± .01 [ .25 ]	ANGLES ± 5 °	DRAWING NUMBER: <b>02789NBD - DC</b>	
THIRD ANGLE PROJECTION		DRAWN BY: JHNU DATE: 11/1/22 CHK: JADE SCALE: NONE	
SHT 1 OF 1		SIZE: B	

REV	DATE	BY	CHK	APR	DESCRIPTION	ECN
00	11/1/22	JHNU	JHNU	JADE	DRAWING RELEASED	127162



D10100DB/17