

**INSTRUCTIONS CM345A**

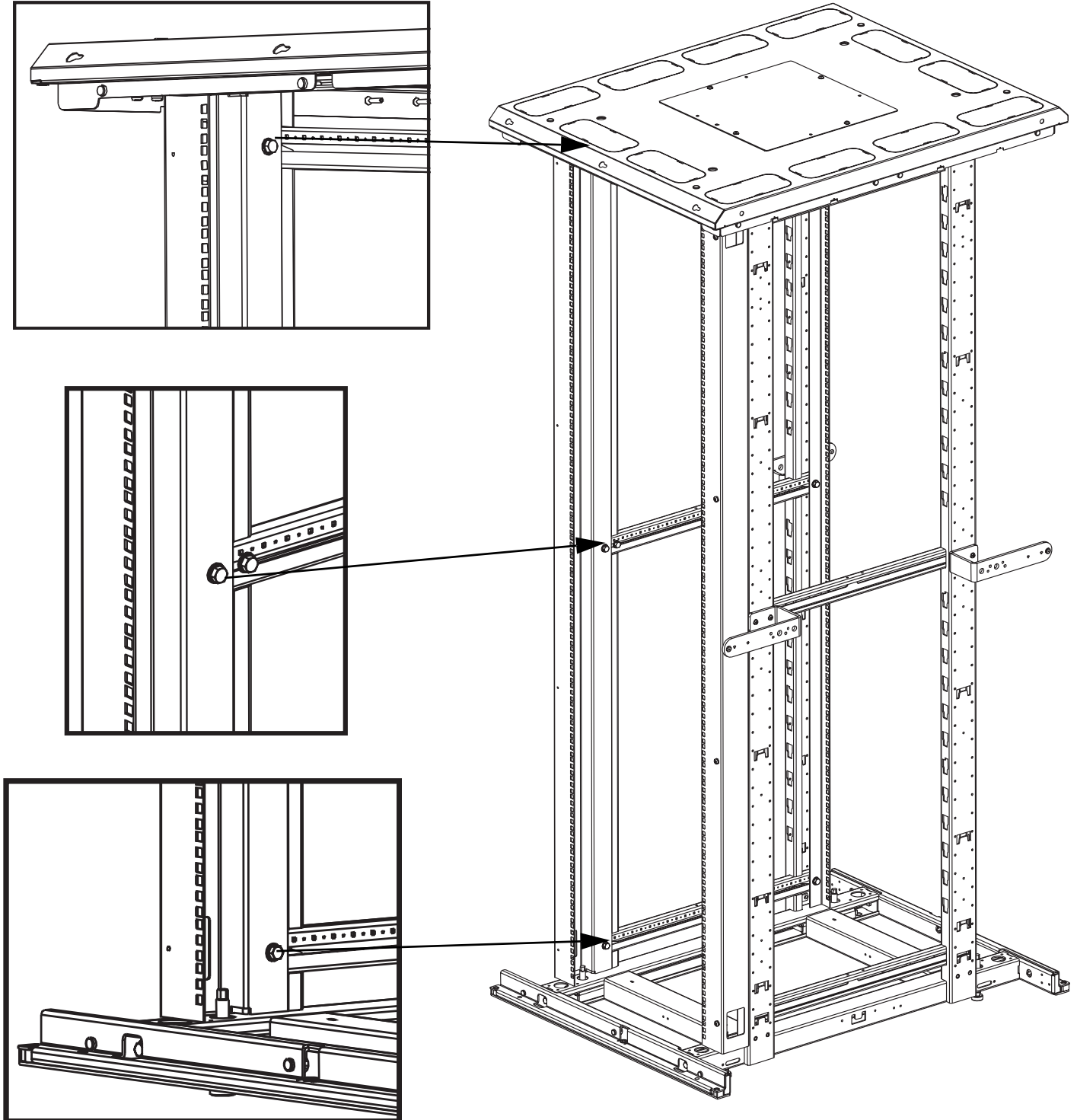
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**Rail Installation**

Position each rail against front post as shown.

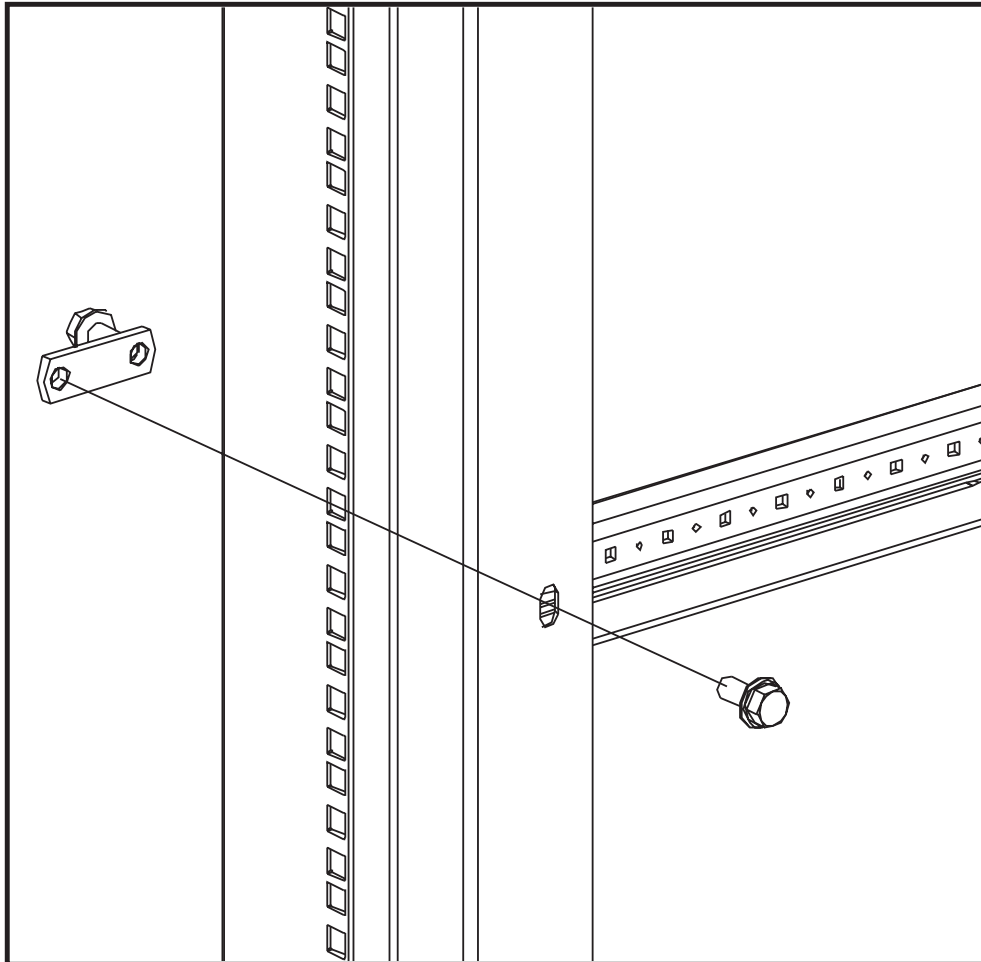
Insert a dual nut into each horizontal cross brace, top, middle and bottom. Use bolts provided to secure each rail in these three locations. For grounding purpose, mount additional bolt in middle brace's double nut as shown.

**Note:** Torque bolts to 14 ft.-lbs (19.0 N-m) to ensure equipment rails are bonded to the cabinet frame



**Tip:**

Use a second bolt to hold weld nut while attaching bolt as shown below



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