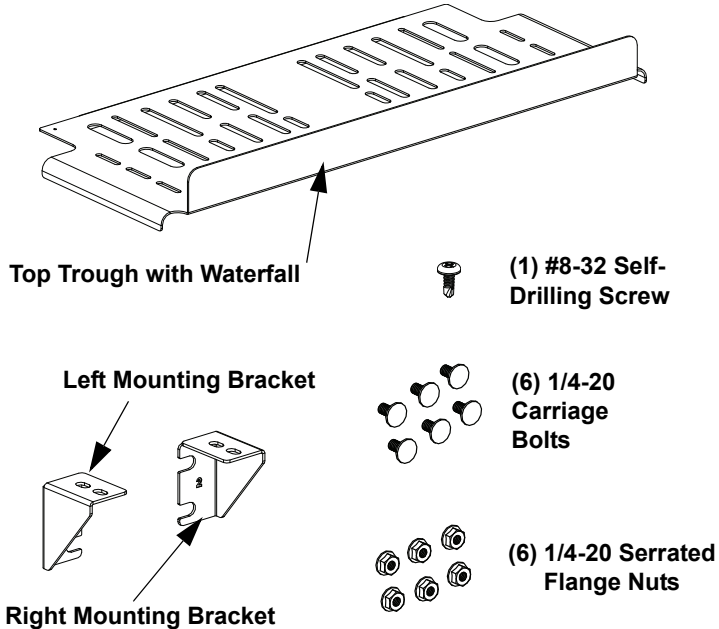


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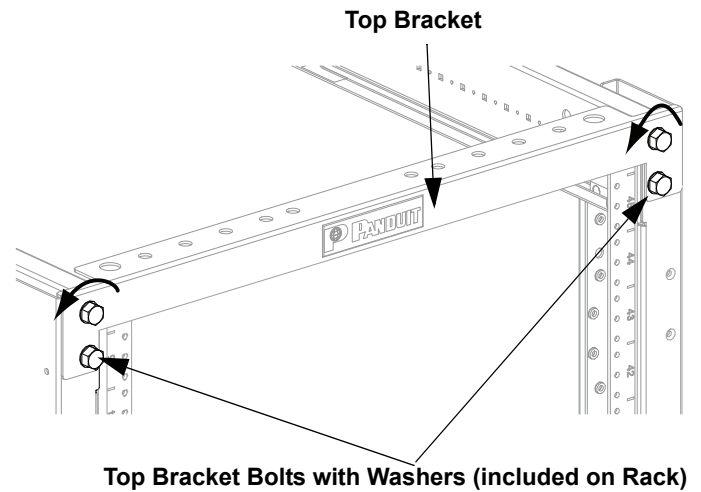
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R4PWF Components



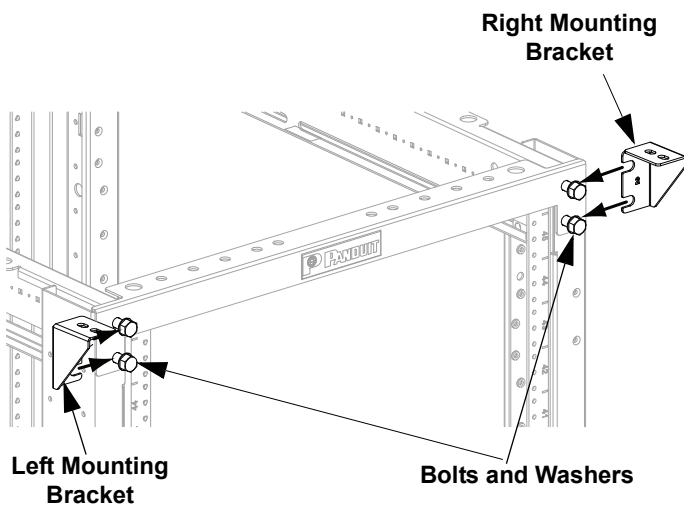
Note: This top trough with waterfall is designed to fit on all R4P style 4-Post Racks equipped with any vertical manager.

Step 1: Loosen the (4) bolts that attach the top bracket to the 4-Post Rack (DO NOT REMOVE).

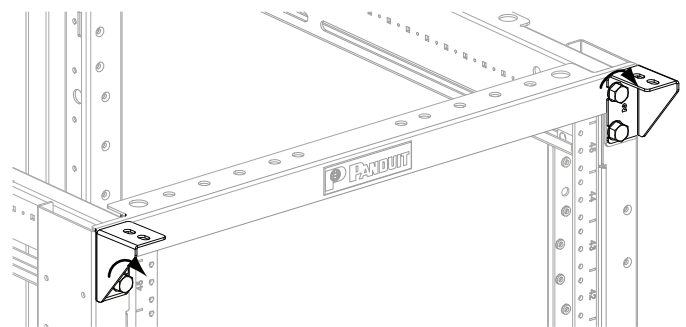


Step 2: Install the mounting brackets in front of the top bracket using the orientation shown (between the washer and the bracket).

Note: The left mounting bracket is identified by the number "1" embossed on its front face. The right mounting bracket is identified by the number "2" embossed on its front face.



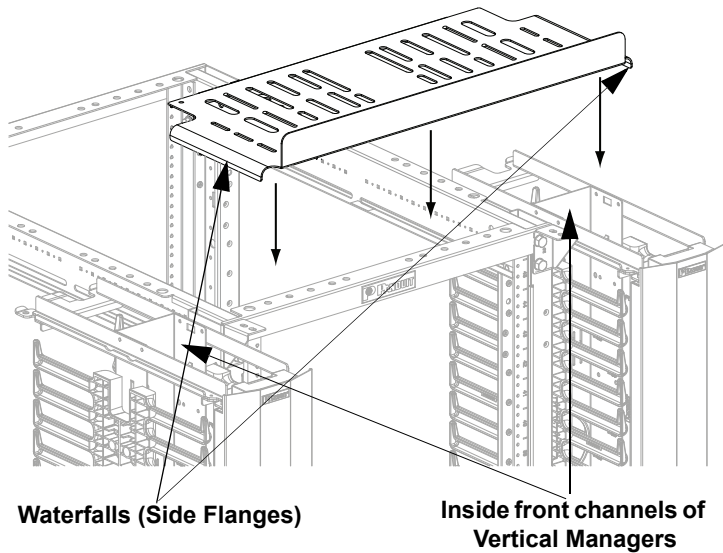
Step 3: Retighten bolts to complete the installation of the mounting brackets to the rack.



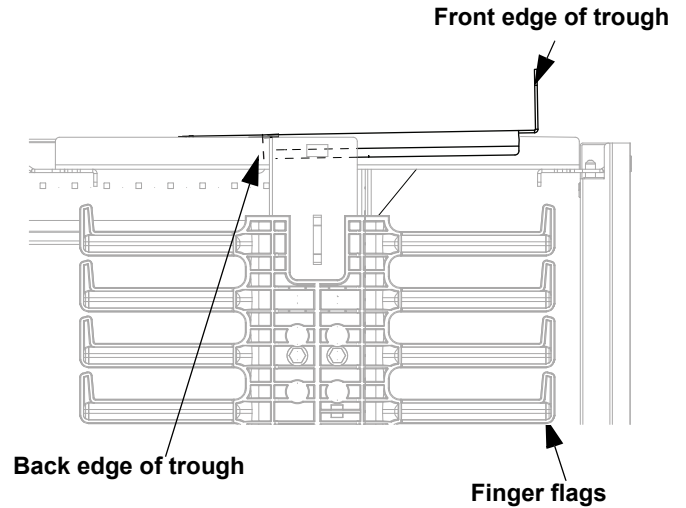
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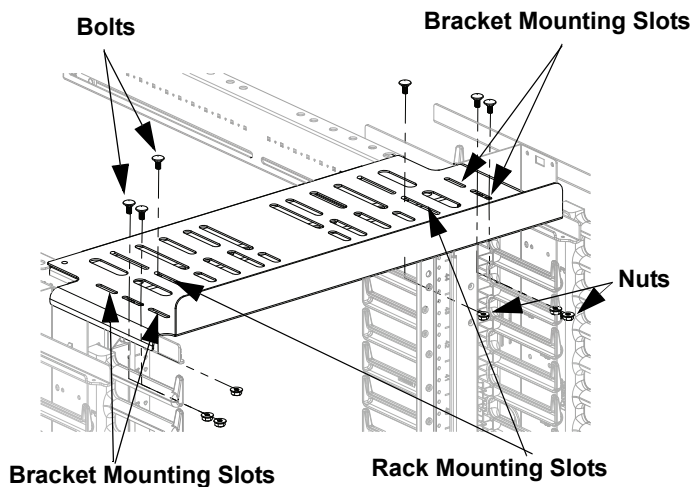
Step 5a: Place top trough on top of 4-Post Rack in such a manner that the waterfalls (side flanges) fit into the inside front channels of the attached vertical managers



Step 5b: Align the top trough transversely along the top of the rack so that the front edge of the trough will not interfere with the operation of the vertical manager doors. A good rule of thumb is mounting the trough such that the front edge of the trough lies just behind the finger flags of the manager.



Step 6: First, fasten top trough to rack using (2) 1/4-20 Bolts and (2) 1/4-20 Nuts with the rack holes located under the rack mounting slots of the trough (shown below). Second, fasten trough to left and right mounting brackets with the bracket mounting holes located under the bracket mounting slots on the trough (shown below). Either (2) or (4) each of 1/4-20 Bolts and Nuts is required depending on the front-to-back orientation of the top trough.



Bonus slots located in the top trough allow for continued accessibility to the J-Bolt holes located on top of the rack. The amount of holes available will depend on the orientation with which the top trough is mounted. #8-32 Self-Drilling Screw is to be installed in ground screw hole and drilled into rack after trough is installed.

