



WIRE COMBINATIONS FOR NYLON-INSULATED CLOSED END CONNECTORS

MOLEX PART NO.	NC-22 I2	91600 I29, NC-22 I2BULK
MOLEX PART NO. 91600071, NC-22 I2T	91600 I09, NC-22 I2BT	

UL LISTED AND CSA CERTIFIED WIRE COMBINATIONS
SOLID OR STRANDED, COPPER WIRE ONLY

22WG	14WG	16WG	18WG	20WG
		2	1	
		3	3	
		5	4	
	2		6	
	1	2	1	
1	1	3		
			5	
	1		2	

- *** - UL LISTED ONLY ▽ - STRANDED WIRE ONLY

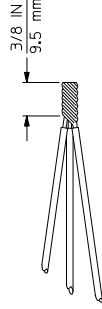
WIRE PREPARATION

NOTE: PRE-TWISTING NOT REQUIRED FOR OEM APPLICATIONS
SOL ID: (OEM ONI Y)

- INSURE CLOSED END CONNECTOR IN HOLE.
INSURE THAT SHOULDER OF CONNECTOR IS RESTING ON LOCATOR PLATE.

STRANDED:

- A. STRIP LEADS TO APPROXIMATELY $\frac{3}{4}$ INCH/ 19.1 mm.
- B. TWIST WIRE COMBINATION EVENLY AND TIGHT.
- C. TRIM STRIPPED PRETWISTED ZONE TO $\frac{3}{8}$ INCH/ 9.5 mm.
- D. INSERT INTO CONNECTOR AND CRIMP.



CRIMP TOOLING AVAILABLE

RHT-7050 HAND TOOL 192850053
AT-7050 HAND HELD AIR TOOL 192830048
ATP301 192280030 AIR TAPE PRESS
WITH ATP-NC-2212 192880239 CRIMPING DIE

RATING 105°C 600 VOLT
(1000 VOLT IN SIGNS OR FIXTURES)
FILE F3224



RATING *105°C 600 VOLT
(1000 VOLT IN SIGNS OR FIXTURES)
FILE LR 18689

- * 125°C FOR PRE-TWISTED WIRE ONLY

MOI EX INDUSTRIAL DIVISION

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