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## Raceway Solutions for Healthcare Applications

Wallduct Raceway Systems are high capacity raceways for use in walls or ceilings. They can be mounted to the wall surface or flush with the wall to meet equipment layout and room designs. The lay-in feature for enclosure of wire and cable is ideal for use in healthcare rooms, under raised floors, or as a large capacity feeder for perimeter raceway. The cover plates are easily removed for wire and cable access. Wallduct Raceway Systems can also be used with Trenchduct to carry wire and cables from cabinets to egress points anywhere on the floor or wall. Wallduct Raceway Systems are also available in aluminum for applications that require nonferrous metal raceways such as X-ray and MRI scan rooms.


Aluminum Wallduct installed in an MRI Room.

## FEATURES \& BENEFITS

■ Constructed of galvannealed steel. The 14-gauge galvannealed steel has a material thickness of . 0785, provides extra corrosion resistance, and is easily painted to match any room interior.
■ Available in non-magnetic aluminum material. Meets requirements for MRI facilities in accordance with equipment manufacturer's specifications.
■ Interior couplings. Offer improved aesthetics when surface mounted.

- Complete line of fittings. Lowers installation costs with fittings that can address field conditions and require minimal field modifications.
- Bodies and covers shipped unassembled. No disassembly required before starting system installation.
- 10" [254mm] and 18" [457mm] stock. Readily available warehouse stock provides for immediate shipment of customer orders.
- AutoCAD ${ }^{\circledR}$ capabilities for detailing project drawings. Provides high quality detailing information with the option of electronic communication for a quicker, more accurate exchange of information.
- Three standard widths. Provide cable and wire requirements for most applications.
■ UL Listed (UL File E4376 Base and Cover, E41751 Fittings). Product matches equipment supplier's specifications.


Wallduct Raceway bodies are available in multiple widths and with flush and surface cover options.


Wallduct Steel or Aluminum Raceway with lay-in features for enclosure of wire and cable.

## Wallduct Series Raceway System Layout

Wallduct is commonly used in the healthcare market to feed wires and cables from electric and communication cabinets to X-ray and MRI equipment. See typical application shown. Because some healthcare equipment requires nonmetallic material in the surrounding area, aluminum Wallduct is used in scan rooms. The equipment and control rooms generally use steel Wallduct.


| Wallduct and Trenchduct Legend |  |  |
| :---: | :--- | :--- |
| Item | Catalog No. | Description |
| 1 | WD10W350-60 | 5 5'-0"  Straight Length. |
| 1a | CP10-F30 | 30"  L Flush Cover Plate. |
| 2 | WD10W350-IL | Internal Wallduct Elbow. |
| 2 a | CP10-ILF | Internal Wallduct Elbow Cover Flush. |
| 3 | WD10W350-HL | Horizontal Wallduct Elbow. |
| 3 a | CP10-HLF | Horizontal Wallduct Elbow <br> Cover Flush. |
| 4 | WD10W350-T | Wallduct T-Unit. |
| 4 a | CP10-TF | Wallduct T-Unit Cover Flush. |
| 5 | WD10W350-X | Wallduct X-Unit. |
| $5 a$ | CP10-XF | Wallduct X-Unit Cover Flush. |
| 6 | WD10W350-ECF | Wallduct End Closure. |
| 7 | VA12W250H-5 | VA Style Trenchduct 12" Wide <br> x2 112" Deep  x 63mm]. |
| 8 | VA12W250H-EC | VA Style Trenchduct End Closure. |
| 9 | VA12W250H-LL | VA Style Trenchduct <br> Horizontal Elbow (Left Hand). |
| 10 | VA12W-VR10 | VA Style Trenchduct Vertical Riser. |
| 11 | WD10W350-CC/DO | Wallduct Cabinet Connector. |
| 12 | WD350-CP | Corner Partition. |
| 13 | WD350-P60 | Straight Partition. |
| 14 | WD10W350-TUN | T-Unit Straight Tunnel. |
| 15 | WD10-ACPF | Access Cover Plate With Grommet. |
| 16 | WD10W350-EL | Wallduct External Elbow. |
| $16 a$ | CP10W350-ELF | Wallduct External Elbow Cover Flush. |
| 17 | WD10W350-FST | Wallduct Flush to Surface Transition. |
| 18 | WD10W350-LTUN | T-Unit Left Hand Tunnel. |
| 19 | WD10W350-XTUN | X-Unit Tunnel. |
| 20 | T250HZP-5 | Trenchduct Partition. |
| 21 | VA12W-VL10 | Trenchduct Vertical Riser |
| 22 | WD10W350-FCCF | Flanged Cabinet Connector Flush. |
| 23 | WD10W350-SWTS | Sweep Surface Tee. |
| 24 | WD-10CDO | Ceiling Drop Out. |
| 25 | WD350-R04 | Wallduct Reducer. |
| 26 | WD18W350-SWCCS | Sweep Cabinet Connector Surface. |
| 27 | WD10W350-SES | Sweep Elbow Surface. |

Wallduct can be installed in the wall exposing only the cover plate, or it can be wall mounted exposing the entire surface. Wallduct may also be installed overhead to connect cables/ wires between rooms. Trenchduct can be used in combination with Wallduct as a feeder or for access points in the floor to feed equipment. Diagram below is for illustration only. It does not portray typical installation of products


## Wallduct Series Raceway Product Notes

To attach Wallduct Series Raceway to Trenchduct, use vertical risers as shown in the current version of ED738. All field cut openings in Wallduct Series Raceway should be grommeted as needed to protect edges from cutting cables and wires. Order Catalog \# 686039-100FT.

Contact factory for availability of other sizes of Wallduct Series Raceway.

Wallduct Series Raceway Bodies and Covers Ordering Information


NOTE: To order aluminum products, add the letter " $A$ " to the beginning of the catalog number.


NOTE: To order aluminum products, add the letter " A " to the beginning of the catalog number.

| Catalog No./Item |  |  |  |  | Description/Specifications |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Surface End Closures |  | " ${ }^{\text {" }}$ |  | "B" | End Closure - Used to close off end of |
| WD06W350-ECS | 6" |  | 6" |  | Wallduct run. Includes assembly screws. |
| WD10W350-ECS | 10" |  | 10" |  |  |
| WD18W350-ECS | 18" |  | 18" | [ 457 mm ] | - |
| Flush End Closures |  | " ${ }^{\text {" }}$ |  | "B" | - |
| WD06W350-ECF | 6" |  | 8" |  | 1 |
| WD10W350-ECF | $10^{\prime \prime}$ |  | 12" |  |  |
| WD18W350-ECF | 18" |  | 20" |  | ~ |

NOTE: To order aluminum products, add the letter " $A$ " to the beginning of the catalog number.


NOTE: To order aluminum products, add the letter " A " to the beginning of the catalog number.


NOTE: To order aluminum products, add the letter " A " to the beginning of the catalog number.
Catalog No./Item
WD10W350-RTUN
WD18W350-RTUN
$157 / 8^{\prime \prime}$

NOTE: To order aluminum products, add the letter " A " to the beginning of the catalog number.
Catalog No./Item
WD10W350-3TUN
WD18W350-3TUN

NOTE: To order aluminum products, add the letter " $A$ " to the beginning of the catalog number.

| Catalog No./Item |
| :--- | :--- | :--- |
| WD06W350-SWCCS |
| WD10W350-SWCCS |
| WD18W350-SWCCS |

NOTE: To order aluminum products, add the letter " $A$ " to the beginning of the catalog number.

Wallduct Series Raceway Accessories Ordering Information (continued)


NOTE: To order aluminum products, add the letter " A " to the beginning of the catalog number.

Wallduct Series Raceway Replacement Hardware Ordering Information

| Part No: | Description/Specifications | Part No: | Description/Specifications |
| :---: | :---: | :---: | :---: |
| 1002412 | Wallduct Replacement Hardware Hardware bag with twelve (12) 10/32 x 7/8" pan head screws. | 686039-100FT | Wallduct Grommet - Applied to edges of Wallduct and fittings where cables egress to protect against damage to cable insulation. Packed 100' of grommet per unit. |
| 1000883 | Wallduct Replacement Hardware Hardware bag with eight (8) 10/32 x 1/4" pan head screws. |  |  |
| 1002414 | Wallduct Replacement Hardware Hardware bag with twelve (12) cover clips. | $\square$ |  |



## Wallduct Series Raceway Wire Fill Capacity

Use these steps to determine wire fill capacity in Wallduct.
Step 1: Determine the internal raceway area by multiplying the overall width by the overall depth (subtract material thickness).
Example: Assume a raceway 10" wide by 4 " deep. Subtract the material thickness from each dimension (see below). This results in internal raceway dimensions of $9.844^{\prime \prime}$ ( $10^{\prime \prime}-0.156$ ") wide by 3.922 " ( $4^{\prime \prime}-0.078$ "). The internal area for this raceway size would be 38.6 sq. in. ( $9.844^{\prime \prime} \times 3.922^{\prime \prime}$ ).

| Maximum Raceway <br> Width (In.) | Deduct for <br> Material <br> Thickness <br> Left \& Right | Deduct for <br> Material <br> Thickness <br> (Bottom) |
| :---: | :---: | :---: |
| $6^{\prime \prime}-18^{\prime \prime}$ Steel | $0.156^{\prime \prime}$ | $0.078^{\prime \prime}$ |
| $20^{\prime \prime}-30^{\prime \prime}$ Steel | $0.216^{\prime \prime}$ | $0.108^{\prime \prime}$ |
| $6^{\prime \prime}-18^{\prime \prime}$ Aluminum | $0.200^{\prime \prime}$ | $0.100^{\prime \prime}$ |
| $20^{\prime \prime}-30^{\prime \prime}$ Aluminum | $0.250^{\prime \prime}$ | $0.125^{\prime \prime}$ |

Step 2: Determine the number of conductors allowed inside the raceway for a given type and size (types THHN and THWN are shown in Table 1) of the conductor by multiplying the internal area (calculated in Step 1) by the number of conductors allowed per square inch (see table 1).

Example: Calculate how many No. 6 AWG (THHN) conductors you are allowed to place in the 10" x 4" raceway in Step 1 at $40 \%$ wire fill capacity. Multiply the internal area of the raceway by the maximum number of wires allowed per square inch, from table 1. This results in 304 allowable cables ( 38.6 sq . in. $\times 7.89$ ).
A $20 \%$ fill should be used for systems utilizing fittings that have sharp $90^{\circ}$ turns. The derating factors of NEC article 310.15(B)(2)(a) shall apply to conductors installed if the amount of current-carrying conductors exceeds 30 in number, or the sum of the crosssectional area of all conductors exceeds $20 \%$ of the interior cross-sectional area of the raceway. When tunnels are utilized, the internal cross-sectional area must be further reduced by $50 \%$. When partitions are utilized, the internal cross-sectional area must be calculated for each individual compartment.

| Table 1 - Steel Wallduct Wire Fill Capacities for Power |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| WIRE SIZE AWG |  | $\begin{aligned} & \mathrm{ER} \\ & {[\mathrm{~mm}]} \end{aligned}$ | $\xrightarrow[\text { Sq. In. }]{\text { AF }}$ | $\left(\mathbf{I n}^{2}\right)$ <br> [Sq. mm] | $\begin{aligned} & 40 \% \text { FILL } \\ & \text { (Per Sq. In.) } \end{aligned}$ | $\begin{aligned} & \text { 20\% FILL } \\ & \text { (Per Sq. In.) } \end{aligned}$ |
| 14 | 0.111 | [2.8] | 0.0097 | [6.3] | 41.24 | 20.62 |
| 12 | 0.130 | [3.3] | 0.0133 | [8.6] | 30.08 | 15.04 |
| 10 | 0.164 | [4.2] | 0.0211 | [13.6] | 18.96 | 9.48 |
| 8 | 0.216 | [5.5] | 0.0366 | [23.6] | 10.93 | 5.46 |
| 6 | 0.254 | [6.5] | 0.0507 | [32.7] | 7.89 | 3.94 |
| 4 | 0.324 | [8.2] | 0.0824 | [53.2] | 4.85 | 2.43 |
| 3 | 0.352 | [8.9] | 0.0973 | [62.8] | 4.11 | 2.06 |
| 2 | 0.384 | [9.8] | 0.1158 | [74.7] | 3.45 | 1.73 |


|  | CABLE/WIRE SIZE | $\begin{aligned} & \text { DIAMETER } \\ & \text { In. } \quad[\mathrm{mm}] \end{aligned}$ |  | Sq. In. | $\begin{aligned} & \left(\text { In }^{2}\right) \\ & {[\mathrm{Sq} . \mathrm{mm}]} \end{aligned}$ | 40\% FILL (Per Sq. In.) | 20\% FILL <br> (Per Sq. In.) |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| UNSHIELDED TWISTED PAIR | $\begin{array}{ll} \hline \text { 4-Pair, } & \text { Cat } 5 \mathrm{e} \\ \text { 4-Pair, } & \text { Cat } 6 \end{array}$ | $\begin{aligned} & 0.220 \\ & 0.250 \end{aligned}$ | $\begin{aligned} & {[5.6]} \\ & {[6.4]} \end{aligned}$ | $\begin{aligned} & \hline 0.0381 \\ & 0.0491 \end{aligned}$ | $\begin{aligned} & \hline[24.6] \\ & {[31.7]} \end{aligned}$ | $\begin{aligned} & \hline 10 \\ & 14 \end{aligned}$ | $\begin{aligned} & 5 \\ & 7 \end{aligned}$ |
| TELEPHONE | 2-Pair, 24 AWG <br> 4-Pair, 24 AWG <br> 25-Pair, 24 AWG | $\begin{aligned} & 0.140 \\ & 0.190 \\ & 0.410 \\ & \hline \end{aligned}$ | $\begin{array}{r} {[3.5]} \\ {[4.8]} \\ {[10.4]} \\ \hline \end{array}$ | $\begin{aligned} & 0.0154 \\ & 0.0263 \\ & 0.1321 \\ & \hline \end{aligned}$ | $\begin{array}{r} {[9.9]} \\ {[18.2]} \\ {[85.2]} \\ \hline \end{array}$ | $\begin{array}{r} 20 \\ 14 \\ 3 \\ \hline \end{array}$ | $\begin{array}{r} 13 \\ 7 \\ 1 \\ \hline \end{array}$ |
| COAXIAL | RG58/U RG59/U RG6/U | $\begin{aligned} & 0.195 \\ & 0.242 \\ & 0.270 \end{aligned}$ | $\begin{aligned} & {[4.9]} \\ & {[6.1]} \\ & {[6.8]} \end{aligned}$ | $\begin{aligned} & \hline 0.0298 \\ & 0.0459 \\ & 0.0572 \end{aligned}$ | $\begin{aligned} & {[19.2]} \\ & {[29.6]} \\ & {[36.9]} \end{aligned}$ | $\begin{array}{r} \hline 13 \\ 9 \\ 7 \end{array}$ | $\begin{aligned} & \hline 6 \\ & 4 \\ & 3 \end{aligned}$ |
| SHIELDED TWISTED PAIR | TYPE 1 TYPE 2 TYPE 3 | $\begin{aligned} & \hline 0.390 \\ & 0.465 \\ & 0.245 \end{aligned}$ | $\begin{array}{r} {[9.9]} \\ {[11.8]} \\ {[6.2]} \end{array}$ | $\begin{aligned} & \hline 0.1194 \\ & 0.1698 \\ & 0.0471 \end{aligned}$ | $\begin{array}{r} {[77.0]} \\ {[109.5]} \\ {[30.4]} \end{array}$ | $\begin{aligned} & \hline 3 \\ & 2 \\ & 0 \end{aligned}$ | $\begin{aligned} & 1 \\ & 1 \\ & 4 \end{aligned}$ |
| FIBER OPTIC | 2-STRAND <br> 4-STRAND <br> 6-STRAND <br> FIBER ZIP CORD | $\begin{aligned} & 0.180 \\ & 0.190 \\ & 0.210 \\ & 0.110 \end{aligned}$ | $\begin{aligned} & {[4.6]} \\ & {[4.8]} \\ & {[5.3]} \\ & {[2.8]} \end{aligned}$ | $\begin{aligned} & 0.0254 \\ & 0.0263 \\ & 0.0346 \\ & 0.0095 \end{aligned}$ | $\begin{gathered} {[16.4]} \\ {[15.3]} \\ {[22.3]} \\ {[6.1]} \end{gathered}$ | $\begin{aligned} & 10 \\ & 14 \\ & 11 \\ & 42 \end{aligned}$ | $\begin{array}{r} 8 \\ 7 \\ 5 \\ 21 \end{array}$ |

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## Wallduct Series Raceway Take-Off Sheet

Project Name:
Location:

1. Enter the correct size and width of each part number (WD"6"W"350"-60).
2. Provide correct covers, dividers, tunnels, hardware, fittings as required.
3. Provide correct part number of covers per bodies of WallDuct (two covers per WallDuct body).

| WD_W_-60 | Body | Run \# |  | $\text { W_- } 60$ | Body | Run \# |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| CP__W__S30 | Surface Cover |  | CP | W__S30 | Surface Cover |  |
| CP__W_-F30 | Flush Cover |  | CP | W_-F30 | Flush Cover |  |
| WD_-P60 | Straight Partition |  |  | -P60 | Straight Partition |  |
| WD_-CA | Coupling Angle |  |  |  | Coupling Angle |  |
| WD_-WR | Wire Retainer |  | WD | -WR | Wire Retainer |  |
| WD__CP | Corner Partition |  |  | -CP | Corner Partition |  |
| WD_W__-ECS | Surface End Closure |  |  | W __-ECS | Surface End Closure |  |
| WD_W__-ECF | Flush End Closure |  |  | W _-ECF | Flush End Closure |  |
| WD_W__-HL45 | $45^{\circ}$ Elbow Body |  |  | W_-HL45 | $45^{\circ}$ Elbow Body |  |
| CP__-HLS-45 | $45^{\circ}$ Elbow Surface Cover |  | CP | -HLS-45 | $45^{\circ}$ Elbow Surface Cover |  |
| CP__HLF-45 | $45^{\circ}$ Elbow Flush Cover |  | CP | -HLF-45 | $45^{\circ}$ Elbow Flush Cover |  |
| WD_W_-HL | Horizontal Elbow Body |  |  | W_-HL | Horizontal Elbow Body |  |
| CP_-HLS | Horizontal Surface Cover |  | CP | -HLS | Horizontal Surface Cover |  |
| CP__HLF | Horizontal Flush Cover |  | CP | -HLF | Horizontal Flush Cover |  |
| WD_W_-_IL | Internal Elbow Body |  |  | W | Internal Elbow Body |  |
| CP_-ILS | Internal Elbow Surface Cover |  |  | -ILS | Internal Elbow Surface Cover |  |
| CP_-ILF | Internal Elbow Flush Cover |  | CP | -ILF | Internal Elbow Flush Cover |  |
| WD__W_-EL | External Elbow Body |  | WD | W_-EL | External Elbow Body |  |
| CP__W_-ELS | External Elbow Surface Cover |  | CP | W_-ELS | External Elbow Surface Cover |  |
| CP_W__-ELF | External Elbow Flush Cover |  | CP | W__-ELF | External Elbow Flush Cover |  |
| WD__W__-T | T-Unit Body |  |  | W_-T | T-Unit Body |  |
| CP__TS | T-Unit Surface Cover |  | CP | -TS | T-Unit Surface Cover |  |
| CP__TF | T-Unit Flush Cover |  | CP | -TF | T-Unit Flush Cover |  |
| WD_W__-TUN | Straight Tunnel |  | WD | W _--TUN | Straight Tunnel |  |
| WD__W__-RTUN | Right Hand Tunnel |  | WD | W_-RTUN | Right Hand Tunnel |  |
| WD__W_-LTTUN | Left Hand Tunnel |  |  | W_-LTUN | Left Hand Tunnel |  |
| WD_W_-3TUN | T-Unit Tunnel |  | WD | W_-3TUN | T-Unit Tunnel |  |
| WD_W__-X | X-Unit Body |  | WD | W_-x | X-Unit Body |  |
| CP__XS | X-Unit Surface Cover |  |  | -XS | X-Unit Surface Cover |  |
| CP__XF | X-Unit Flush Cover |  |  | -XF | X-Unit Flush Cover |  |
| WD__W__-XTUN | X-Unit Crossover |  |  | W__-XTUN | X-Unit Crossover |  |
| WD__W_-3TUN | X-Unit Tunnel |  | WD | W_-3TUN | X-Unit Tunnel |  |
| WD__W__SES | Sweep Elbow |  | WD | W__-SES | Sweep Elbow |  |
| WD__-RO2 | Reducer Coupling |  |  | -RO2 | Reducer Coupling |  |
| WD__-RO4 | Reducer Coupling |  | WD | -R04 | Reducer Coupling |  |
| WD__W__-CC/DO | Cabinet Connector Drop Out |  |  | W_--CC/DO | Cabinet Connector Drop Out |  |
| WD__W_-SWCCS | Sweep Cabinet Connector |  | WD | W_--SWCCS | Sweep Cabinet Connector |  |
| WD__W__-FST | Transition |  | WD | W _-FST | Transition |  |
| WD__-ACPS | Surface Access Cover Plate |  |  | -ACPS | Surface Access Cover Plate |  |
| WD__ACPF | Flush Access Cover Plate |  | WD | -ACPF | Flush Access Cover Plate |  |
| WD__W__-SWTS | Sweep Tee |  |  | W_-SWTS | Sweep Tee |  |
| WD__W_-FCCS | Flanged Cabinet Connector |  |  | W_-FCCS | Flanged Cabinet Connector |  |
| WD__W_-FCCF | Flanged Cabinet Connector |  |  | W_-FCCF | Flanged Cabinet Connector |  |
| WD-10CDO | Ceiling Drop Out |  |  | 10CDO | Ceiling Drop Out |  |
| WD-10CDOD | Ceiling Drop Out |  |  | 10CDOD | Ceiling Drop Out |  |

NOTE: All brand and product names referenced in this document are registered trademarks or trademarks of their respective holders.



[^0]:    NOTE: Wire diameters can vary depending on manufacturer. Verify diameter and adjust fill capacities as required. Values are per one square inch of Wallduct area.

