

LETTERING VIEW

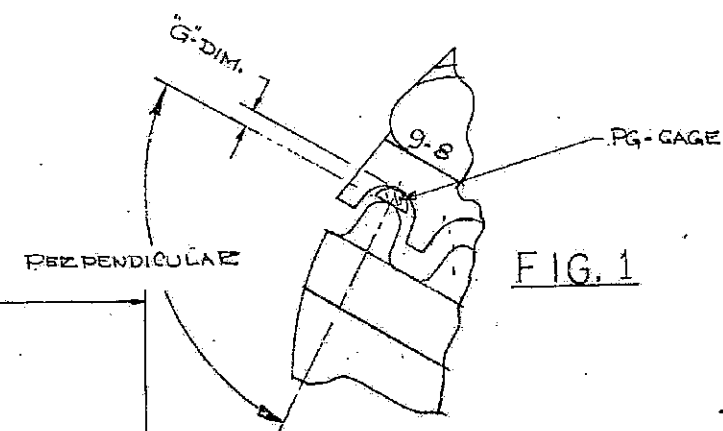
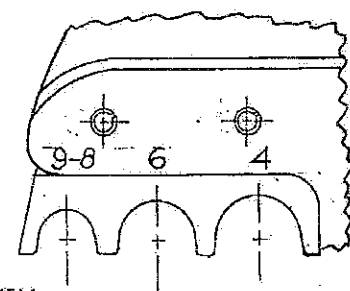
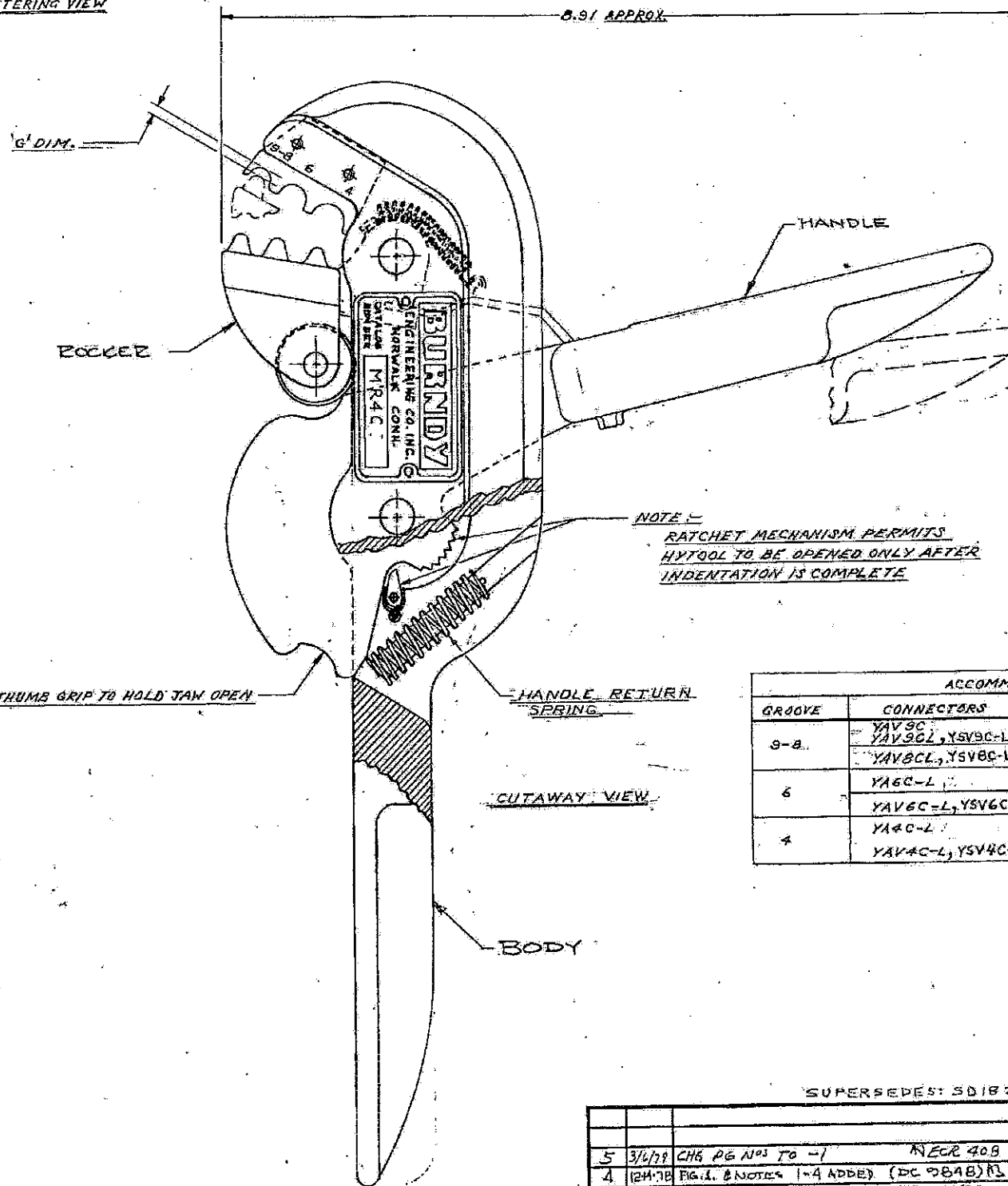


FIG. 1

TO VERIFY "G" DIMENSION:

- 1) CLOSE AND HOLD HANDLE FIRMLY AGAINST BODY OF THE TOOL
- 2) PULL ROCKER UNTIL THE ROLLER BEARING MAKES FIRM CONTACT WITH CAM.
- 3) CHOOSE THE PROPER "PG" GAGE AND INSERT IT INTO THE MATCHING GROOVE IN SUCH A MANNER THAT THE FLAT SIDE OF THE GAGE IS PERPENDICULAR TO THE PEAK OF THE INDENTOR. SEE FIG. 1.
- 4) THE "GO" END (DESIGNATED GREEN) MUST PASS BETWEEN THE INDENTOR AND NEST DIE. THE "NO GO" END (DESIGNATED RED) MUST NOT PASS BETWEEN THE INDENTOR AND NEST DIE.



NOTE -
RATCHET MECHANISM PERMITS
HYTOOL TO BE OPENED ONLY AFTER
INDENTATION IS COMPLETE

ACCOMMODATES				PG. GAGE
GROOVE	CONNECTORS	CONDUCTORS	"G" DIM.	CAT. NO.
9-8	YAV9C	#9-19/22 (.127 DIA.)	.077	PG-121-1
	YAV9CL, YSV9C-L	CONTROL WIRE	.091	
6	YAV8CL, YSV8C-L	#8 STR. (.146 DIA.)	.099	PG-125-1
	YAV8C-L, YSV8C-L	#8 AIR. (.167 DIA.)	.113	
4	YAV6C-L, YSV6C-L	#6 STR. (.218 DIA.)	.155	PG-133-1
	YAV4C-L, YSV4C-L	#4 STR. (.232 DIA.)	.169	

MATERIAL:

BODY AND HANDLE: HEAT TREATED
ALUMINUM ALLOY

ALL WORKING PARTS: HEAT TREATED ALLOY

REFERENCE: FACTORY ASSEMBLY - FD 28569

SUPERSEDES: SD18293-7

HYTOOL				SCALE	
TYPE MR4C				FULL SIZE	
5	3/4/79	CHK PG NOS TO -1	NECR 408	MM	MM
4	12/4/78	FIG. 1, 2 NOTES 1-4 ADDED (DC 2848) M	52	52	52
3	1/26/78	NEW ROCKER ARM ILLUS. ADDED (EC 3694)	PG	CAN	CAN
2	4/2/58	SEE REV. REF. PRINT (EC 15341)	4 FG	4 FG	4 FG
1	5-26-58	SEE REV. REF. PRINT (EC 3549)	GJE	LAS	LAS
MARK	DATE	REVISION	BY	C'D	

BURNDY

SD 280195