

# CHANGE<sup>®</sup>

## Anchors

Catalog 4 June 2016

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# The Science of Selecting Anchors

## Soil Mechanics and Holding Capacity

During the early stages of the screw anchor, the load resistance of an installed anchor could not be predicted with reasonable accuracy. Specific information on soil conditions was lacking, making anchor selection more or less a guess. With little consideration for soil variations and the effects of seasonal weather changes or drainage, soils were classified as "sand, clay, hardpan or swamp." There wasn't any definitive explanation for such soil conditions.

Chance soil classification data opened new horizons in predicting anchor holding capacity. Initially, it was necessary to obtain soil samples from the projected anchor depth in order to classify the soil and to make anchor recommendations. However, this method was inconvenient, costly and time-consuming.



## Soil Probe, A Logical Development

Chance engineers developed the "soil test probe", a mechanical tool which makes it possible to infer subsoil conditions from the surface of the earth. The soil test probe is screwed into the soil. As it displaces the soil, probe installation torque is measured in inch-pounds on a torque gauge, which is an integral part of the installing tool. Probe torque readings are then compared with the information on the Chance Soil Classification Data Chart and translated into the appropriate soil classification.

## PISA®: Power-Installed Screw Anchors

More than 50 years ago, Chance introduced this system of utilizing the power of digging equipment to install screw anchors. The system consists of a screw anchor, anchor rod and a special installing wrench. Each anchor has a galvanized steel threaded anchor rod with an upset hex; single or twin helices and a galvanized guy wire nut which is screwed to the anchor rod end. PISA anchors can be installed in a matter of minutes.



## Torque and Performance

Later this method was improved with the development of Chance torque indicators and sets of holding capacity values for given anchor types. This did not obviate the soil classification data but strengthened and simplified it so the utility employee could install a PISA anchor or other Chance anchor to a given torque value and predict with relative accuracy the holding capacity of the installed anchor. Actually, the correlation between installing torque and anchor performance required thousands of tests throughout the United States and in every conceivable soil condition. It is much labor, engineering research and investment that have made possible the development of this reliable and predictable anchoring philosophy.

## Torque Ratings

Chance screw anchors are designed and manufactured for maximum torsional strength. During installation, some of the torque applied by the digger and measured by installation torque indicators is dissipated by friction along the wrench and not applied to the anchor itself, so it is possible to apply more torque than the anchor alone can withstand. Chance anchors are rated by maximum working torque or, for the more recent designs, by the 5 per cent exclusion limit which is a more explicitly defined criterion based on statistical analysis of on-line quality control testing. Both ratings take into consideration the variation to be expected in anchor torsional strength due to normal variations in materials and manufacturing processes. Customers should consider this variation along with the wide variation that can be seen in the frictional loss along the wrench in deciding how much torque can be applied safely during installation. The fact that Chance ratings are set near the minimum credible torsional strength also should be considered in comparing Chance ratings to those of manufacturers who rate their anchors based on average strength.

## Anchor Application Information

### SOIL CLASSIFICATION DATA

Class	Common Soil-Type Description	Geological Soil Classification	Probe Values ft.-lb. (NM)	Typical Blow Count “N” per ASTM-D1586
0	Sound hard rock, unweathered (bedrock)	Granite, Basalt, Massive Limestone	N.A.	N.A.
1	Very dense and/or cemented sands; coarse gravel and cobbles	Caliche, (Nitrate-bearing gravel/rock),	over 60 (85 - 181)	60-100+
2	Dense fine sands; very hard silts and clays (may be preloaded)	Basal till; boulder clay; caliche; weathered laminated rock	over 50 (68 - 85)	45-60
3	Dense sands and gravel; hard silts and clays	Glacial till; weathered shales, schist, gneiss and siltstone	42 - 50 56 - 68	35-50
4	Medium dense sand and gravel; very stiff to hard silts and clays	Glacial till; hardpan; marls	33 - 42 (45 - 56)	24-40
5	Medium dense coarse sands and sandy gravels; stiff to very stiff silts and clays	Saprolites, residual soils	25 - 33 (34 - 45)	14-25
6	Loose to medium dense fine to coarse sands to stiff clays and silts	Dense hydraulic fill; compacted fill; residual soils	17 - 25 (23 - 34)	7-14
**7	Loose fine sands; Alluvium; loess; medium - stiff and varied clays; fill	Flood plain soils; lake clays; adobe; gumbo, fill	8 - 17 (11 - 23)	4-8
**8	Peat, organic silts; inundated silts, fly ash very loose sands, very soft to soft clays	Miscellaneous fill, swamp marsh	under 8 (0 - 11)	0-5

Class 1 soils are difficult to probe consistently and the ASTM blow count may be of questionable value.

\*\*It is advisable to install anchors deep enough, by the use of extensions, to penetrate a Class 5 or 6, underlying the Class 7 or 8 Soils.

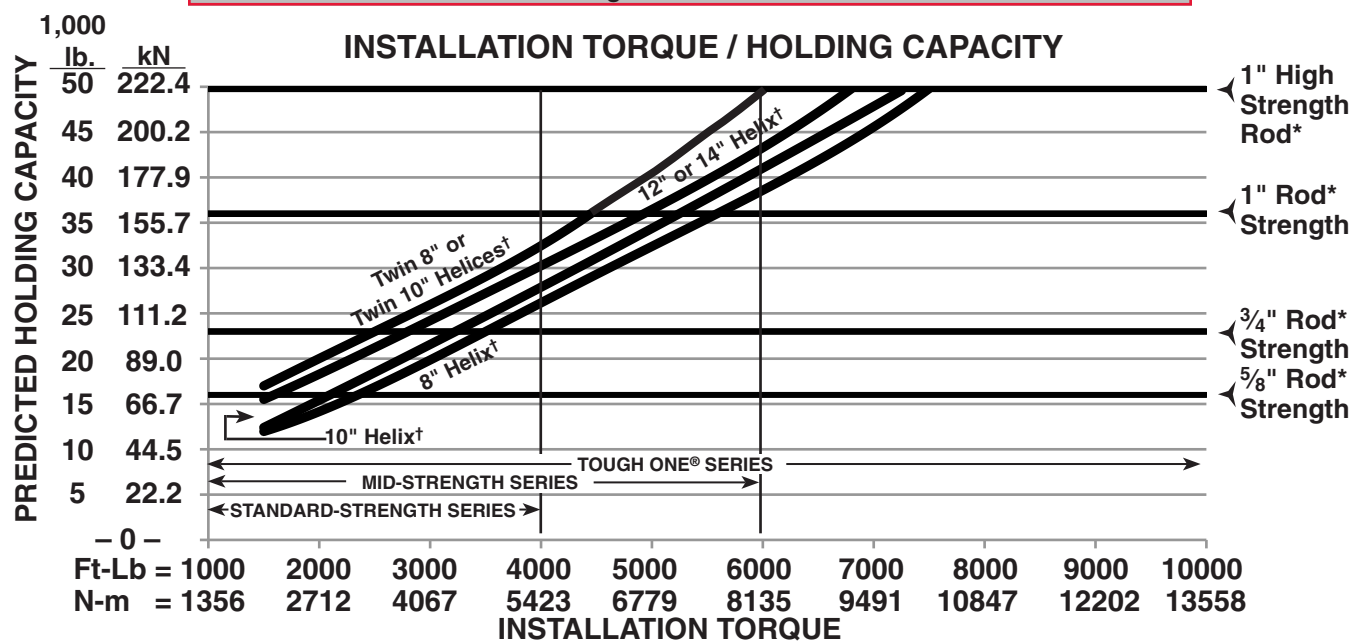
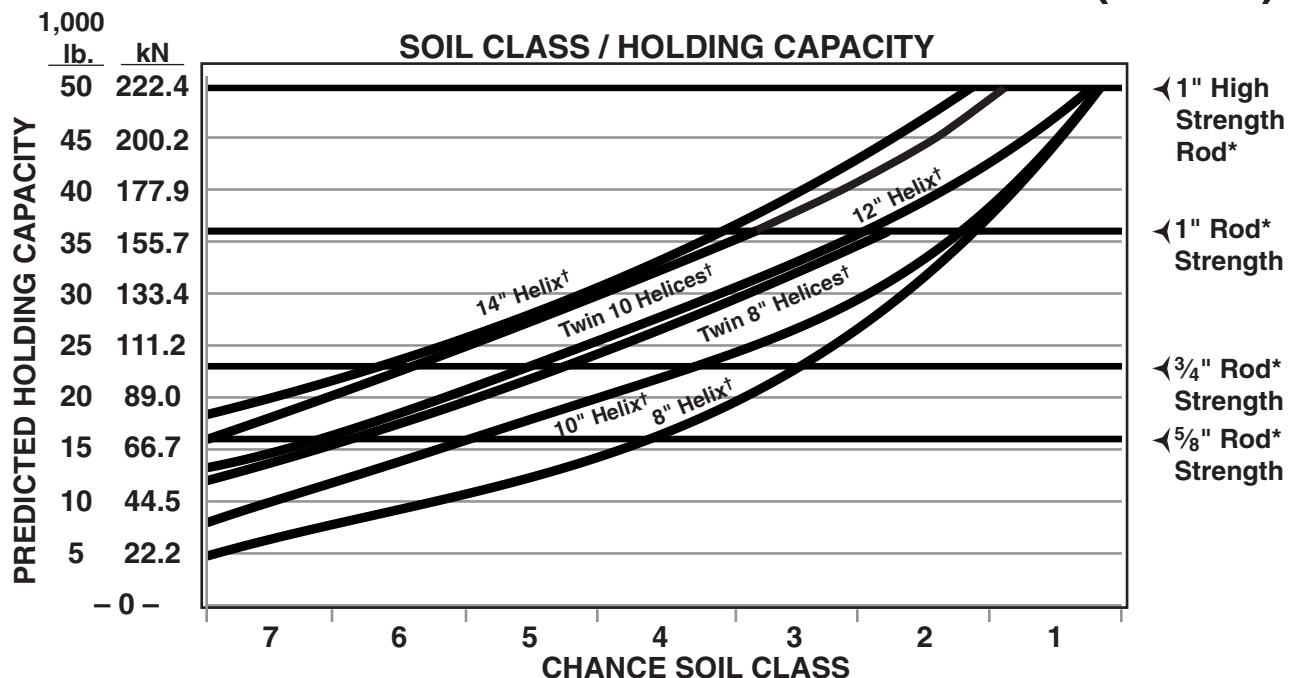


**NOTE:** Where applicable, anchors manufactured by Hubbell Power Systems, Inc. are made from steel produced in accordance with ASTM A575 and/or ASTM A576. Where galvanized, items are galvanized in accordance with ASTM A153. Refer to Catalog Section 4 or call your Hubbell representative for conformance of particular items to the above specifications.



Phone: 573-682-5521 Email: [hpsliterature@hubbell.com](mailto:hpsliterature@hubbell.com) Web: [hubbellpowersystems.com](http://hubbellpowersystems.com)

# POWER-INSTALLED SCREW ANCHORS (PISA®)



<sup>†</sup> Helix Diameters
8" = 203.2 mm
10" = 254.0 mm
12" = 304.8 mm
14" = 355.6 mm

<sup>*</sup> Rod Diameters
5/8" (0.625") = 15.9 mm
3/4" (0.756") = 19.1 mm
1" = 25.4 mm
1" High Strength = 25.4 mm

<sup>*</sup> Rod Strengths
16,000 lb. / 71.2 kN
23,000 lb. / 102.3 kN
36,000 lb. / 160.1 kN
50,000 lb. / 222.4 kN

Predicted ultimate holding capacities are based on results of extensive Chance tests and interpretation and are offered as an application guide only. They do not represent a guarantee of holding capacity in a particular soil class. A user must factor in his individual, appropriate safety factor. Torque values shown are steady values in homogenous soils, not peak values that might occur in non-homogenous soil. Torque values shown were obtained by averaging readings from the last 2 feet of anchor penetration. The anchor shaft must be aligned

with the guy load to prevent premature failure of the rod. Under no circumstance should the rod and guy strand join at an angle of departure exceeding  $\pm 5^\circ$  on PISA anchors.

CAUTION: ALL COMPONENTS OF THE CHANCE ANCHORING SYSTEM ARE PERFORMANCE MATED. USE OF OTHER ANCHORING PRODUCTS OR EQUIPMENT WILL NOT NECESSARILY PRODUCE THE SAME RESULTS.

## TOUGH ONE® ANCHOR HELIX ASSEMBLIES

**TORQUE RATINGS: 10,000 FT.-LB., AND 8,000 FT.- LB.**

### Small Hub (2¼" Square Inside)

The C10252-- series of TOUGH ONE® anchors have a smaller inside hub diameter than our C10250-- series. The smaller hub is designed to be installed with the Chance anchor wrench C1021583.

TOUGH ONE® anchors give users high-strength anchor capability in all soils. You get a better anchor at an economical price.

The anchor's sloped lead point improves penetration and helps soil flow from below the hub to above the anchor.

TOUGH ONE® anchors use standard PISA® rods (see page 4-10).

TOUGH ONE® anchors are painted with a black paint.



Use 8,000 ft.-lb.  
TOUGH ONE® anchor  
in soft and medium-  
hard soils

Use high-strength  
10,000 ft.-lb.  
TOUGH ONE® anchor  
in hard soils .

### Ordering Information 8,000 ft.-lb. TOUGH ONE® anchor 2¼" Square Inside Hub

Install with the Chance STANDARD (10,000 ft.-lb.) wrench (see page 4A-4).

	8" Dia.	Std. Pkg./ Pallet	10" dia.	Std. Pkg./ Pallet
	C1025208	4/144	C1025209	4/144
For 5/8" dia. Rod For ¾" & 1" dia. Rods	C1025204	4/144	C1025205	4/144
	12" Dia.	Std. Pkg./ Pallet	14" dia.	Std. Pkg./ Pallet
	C1025206	2/72	C1025207*	2/48
For ¾" & 1" dia. Rods For 5/8" dia. Rods	C1025210*	2/72		

\*RUS Accepted.

### 10,000 ft.-lb. TOUGH ONE® anchor 2¼" Square Inside Hub

Install with the Chance STANDARD (10,000 ft.-lb.) wrench (see page 4A-4).

	8" Dia.	Std. Pkg./ Pallet	10" dia.	Std. Pkg./ Pallet
	C1025200	4/192	C1025201	4/144
For ¾" & 1" dia. Rods	12" Dia.	Std. Pkg./ Pallet	14" dia.	Std. Pkg./ Pallet
	C1025202	2/72	C1025203	2/48

# TOUGH ONE® ANCHOR HELIX ASSEMBLIES

**TORQUE RATINGS: 15,000 FT.-LB., AND 10,000 FT.- LB.**

**Large Hub (2½" Square Inside)**



Use high-strength  
15,000 ft.-lb.  
Tough One in  
very hard soils  
short of solid rock.



Use 10,000 ft.-lb.  
TOUGH ONE® anchor  
in soft and medium-hard soils.

TOUGH ONE® anchors give users high-strength anchor capability in all soils. You get a better anchor at an economical price. With TOUGH ONE® anchors, there's little concern about anchor breakage when encountering hard soils.

The anchor's sloped lead point improves penetration and helps soil flow from below the hub to above the anchor.

TOUGH ONE® anchors use standard PISA® rods (see page 4-10).

It's easy to upgrade your entire program with TOUGH ONE® anchors.

If soil conditions require installations above 10,000 ft.-lbs., you will need our TOUGH ONE® wrench system consisting of drive-end assembly, Kelly bar adapter and locking dog assembly. The high-strength system will also install PISA® 6 and 7 anchors. See page 4A-6 for high-strength anchor installing wrench information.

TOUGH ONE® anchors are painted with a black paint.

## Ordering Information 10,000 ft.-lb. TOUGH ONE® anchor 2½" Square Inside Hub

Install with the Chance HYBRID\* or TOUGH ONE® wrench (see page 4A-4 or 4A-6)

	8" Dia.	Std. Pkg./ Pallet	10" Dia.	Std. Pkg./ Pallet
	C1025008	4/144	C1025009	4/144
For 5/8" dia. Rod For ¾" & 1" Dia. Rods	C1025004	4/144	C1025005	4/144
	12" Dia.	Std. Pkg./ Pallet	14" Dia.	Std. Pkg./ Pallet
	C1025010	2/72	C1025007	2/48
For 5/8" dia. Rod For ¾" & 1" dia. Rods	C1025006	2/72		

## 15,000 ft.-lb. TOUGH ONE® anchor 2½" Square Inside Hub

Install with only the Chance TOUGH ONE® wrench system (Catalog page 4A-6)

	8" Dia.	Std. Pkg./ Pallet	10" Dia.	Std. Pkg./ Pallet
	C1025000	4/144	C1025001	3/108
For ¾" & 1" dia. Rods	12" Dia.	Std. Pkg./ Pallet	14" Dia.	Std. Pkg./ Pallet
	C1025002	2/72	C1025003	2/48

## PISA<sup>®</sup> ANCHOR HELIX ASSEMBLIES



**PISA<sup>®</sup> anchor installation takes about 5 minutes with two workers.**

Chance Standard-Strength 4,000 foot-pound anchors and Mid-Strength 6,000 foot-pound anchors have curvilinear leading edges to help penetrate rocky soils and to reduce damage during installation. These anchors are available in single and twin-helix designs. The same installing wrench installs Standard and Mid-Strength anchors as well as TOUGH ONE<sup>®</sup> C10252- - series anchors. See page 4A-4 for installing wrench information. Anchors are painted with a black paint.



## STANDARD-STRENGTH ANCHOR SERIES

**1 $\frac{3}{8}$ " CORE — 4000 ft.-lbs. Typical Working Torque — Squared Helix — 3.0" Helix Pitch**

SINGLE HELIX	Catalog Number							
	8" Dia.	Std. Pkg./ Pallet	10" Dia.	Std. Pkg./ Pallet	12" Dia.	Std. Pkg./ Pallet	14" Dia.	Std. Pkg./ Pallet
For $\frac{5}{8}$ " Dia. Rods	024474	4/240	024476	4/96	024462*	3/72	NA	—
For $\frac{3}{4}$ " & 1" Dia. Rods	024475	4/240	024478	4/96	024481	3/72	024484*	2/32

\*RUS Accepted

TWIN HELIX	Catalog Number			
	8" Dia.	Std. Pkg./ Pallet	10" Dia.	Std. Pkg./ Pallet
For $\frac{3}{4}$ " & 1" Dia. Rods	012904	1/30	012905	1/30

## MID-STRENGTH ANCHOR SERIES

**1 $\frac{3}{8}$ " CORE — 6000 ft.-lbs. Typical Working Torque — Squared Helix — 3.0" Helix Pitch**

SINGLE HELIX	Catalog Number							
	8" Dia.	Std. Pkg./ Pallet	10" Dia.	Std. Pkg./ Pallet	12" Dia.	Std. Pkg./ Pallet	14" Dia.	Std. Pkg./ Pallet
For $\frac{5}{8}$ " Dia. Rods	E1021629	4/240	E1021630	4/144	E1021631	4/96	NA	—
For $\frac{3}{4}$ " & 1" Dia. Rods	E1021632	4/240	E1021633	4/144	E1021634	4/96	E1021801	2/32

TWIN HELIX	Catalog Number					
	4" Dia.	Std. Pkg./ Pallet	8" Dia.	Std. Pkg./ Pallet	10" Dia.	Std. Pkg./ Pallet
For $\frac{3}{4}$ " & 1" Dia. Rods	E1021635	1/30	E1021636	1/30	E1021637	1/30

See Page 4-10 for ordering PISA anchor rods and eyenuts.

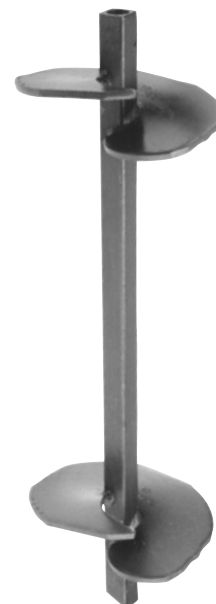


Phone: 573-682-5521 Email: [hpsliterature@hubbell.com](mailto:hpsliterature@hubbell.com) Web: [hubbellpowersystems.com](http://hubbellpowersystems.com)

# PISA® 6 and PISA® 7 ANCHOR HELIX ASSEMBLIES

Chance PISA®-6 6000 foot-pound anchors and PISA®-7 7000 foot-pound anchors have curvilinear leading edges to help penetrate rocky soils and to reduce damage during installation. These anchors are available in single and twin-helix designs.

PISA®-6 and PISA®-7 anchors have a 1½" square solid core for added strength. See page 4A-4 or 4A-6 for information on the 1½" installing wrench. Anchors are painted with a black paint.



## PISA® 6 anchor

1½" CORE — 6000 ft.-lbs. Typical Working Torque — Squared Helix — 3.0" Helix Pitch

SINGLE HELIX	Catalog Number							
	8" Dia.	Std. Pkg./Pallet	10" Dia.	Std. Pkg./Pallet	12" Dia.	Std. Pkg./Pallet	14" Dia.	Std. Pkg./Pallet
For 5/8" Dia. Rods	E1020816	4/240	E1020817	4/144	—	—	—	—
For ¾" & 1" Dia. Rods	E1020819	4/240	E1020820	4/144	E1020821	4/80	T1022142	2/32

TWIN HELIX	Catalog Number			
	Two 8" Dia.	Std. Pkg./Pallet	Two 10" Dia.	Std. Pkg./Pallet
For ¾" & 1" Dia. Rods	E1020822	1/30	E1020823	1/30

## PISA® 7 anchor

1½" CORE — 7000 ft.-lbs. Typical Working Torque — Squared Helix — 3.0" Helix Pitch

SINGLE HELIX	Catalog Number							
	8" Dia.	Std. Pkg./Pallet	10" Dia.	Std. Pkg./Pallet	12" Dia.	Std. Pkg./Pallet	14" Dia.	Std. Pkg./Pallet
For ¾" & 1" Dia. Rods	E1021223	4/240	E1020250	4/96	T1022143	4/80	T1022319	2/32

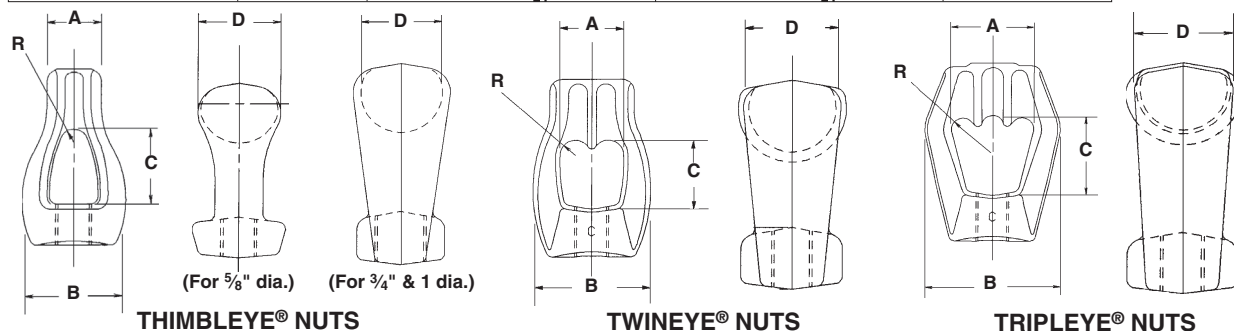
TWIN HELIX	Catalog Number					
	Two 8" Dia.	Std. Pkg./Pallet	Two 10" Dia.	Std. Pkg./Pallet	Two 4" Dia.	Std. Pkg./Pallet
For ¾" & 1" Dia. Rods	E1021219	1/30	E1021220	1/30	V1021428	1/30

See Page 4-10 for ordering PISA anchor rods and eye-nuts.

## PISA® ANCHOR RODS, EYENUTS & COUPLINGS

All components shown on this page are hot-dip galvanized per ASTM A153.

EYENUT	Catalog Number					
	Thimbleye®	Std. Pkg./Pallet	Twineye®	Std. Pkg./Pallet	Tripleye®	Std. Pkg./Pallet
For 5/8" Dia. Rods	12587*	20/1600	12589	20/960	12593	20/960
For 3/4" & 1" Dia. Rods	6512*	20/960	6562	20/1280	12585	20/960
For 1" Dia. H.S.+	N/A	N/A	6562H	20/1280	12585H	20/960



	A	B	C	D	R		A	B	C	D	R		A	B	C	D	R
For 5/8" Dia. Rods	7/8"	17/8"	13/8"	111/64"	1/4"	For 5/8", 3/4" & 1" Dia. Rods	113/32"	225/64"	127/64"	11/2"	5/16"	For 5/8", 3/4" & 1" Dia. Rods	13/4"	213/16"	15/8"	11/2"	1/4"
For 3/4" & 1" Dia. Rods	11/8"	225/64"	119/32"	15/8"	13/32"												

ROD	3 1/2-ft. ROD		7-ft. ROD		Ultimate Strength†
	Cat. No.	Std. Pkg./Pallet	Cat. No.	Std. Pkg./Pallet	
5/8" Dia.	12336P	5/50	12332P*	5/50	16,000 lbs.
3/4" Dia.	12634P	5/50	12632P*	5/50	23,000 lbs.
1" Dia.	12338P	5/50	12334P	1/50	36,000 lbs.
1" Dia. H.S.	C1021987	5/50	C1021986	2/50	50,000 lbs.

\*H.S. 50,000-lb. Eyenuts are galvanized and painted orange.

\*RUS Accepted.

†Ultimate strength ratings apply to properly installed anchors only. Failure to install within 5° of alignment with the guy load will significantly lower strength.

COUPLING	Catalog Number	Std. Pkg./Pallet	Ultimate Strength
For 5/8" Dia. Rods	12245P	50/1950	16,000 lbs
For 3/4" & 1" Dia. Rods	12247P	50/2400	50,000 lbs

NOTE: Couplings are required only when it is necessary to add additional rods of 3 1/2 ft. or 7 ft. to form an extension.

Extension Rod & Coupling Combinations	3 1/2 ft. ROD		7 ft. ROD	
	Cat. No.	Std. Pkg./Pallet	Cat. No.	Std. Pkg./Pallet
5/8" Dia.	12249A	5/50	—	—
3/4" Dia.	12250A	5/50	C1022328	5/50
1" Dia.	12251A	5/50	12255A	2/50

### PISA® Rod & Eyenut Combinations

Catalog No.	Rod, Eyenut
E1020031	5/8" x 3 1/2' Rod & Thimbleye Nut
E1020047	5/8" x 3 1/2' Rod & Tripleye Nut
E1020035	5/8" x 7' Rod & Thimbleye Nut
E1020043	5/8" x 7' Rod & Twineye Nut
E1020051	5/8" x 7' Rod & Tripleye Nut
E1020032	3/4" x 3 1/2' Rod & Thimbleye Nut
E1020040	3/4" x 3 1/2' Rod & Twineye Nut
E1020036	3/4" x 7' Rod & Thimbleye Nut
E1020044	3/4" x 7' Rod & Twineye Nut
E1020052	3/4" x 7' Rod & Tripleye Nut
E1020041	1" x 3 1/2' Rod & Twineye Nut
E1020049	1" x 3 1/2' Rod & Tripleye Nut
E1020037	1" x 7' Rod & Thimbleye Nut
E1020045	1" x 7' Rod & Twineye Nut
E1020053	1" x 7' Rod & Tripleye Nut

### Corrosion-Protected PISA® Rod & Coupling

Rod is asphalt-coated galvanized with heat-shrink and plastic tube covering. Coupling is galvanized, covered with heat-shrink tubing.

Rod	Fits Rod Size	Std. Pkg./Pallet
Cat. No.		
C1021996	1" x 7"	2/50
C1022061	1" x 3 1/2'	5/50
Coupling		
C1025240	1"	50/2400

# RR (ROUND-ROD) SCREW ANCHORS

The Round-Rod "RR" multi-helix anchors are used in areas where weak soil conditions exist and moderate holding capacities are required. All helix lead sections are 7 ft. long. Extension shafts may be required for installation to proper depth.

RR screw anchors consist of three galvanized components: Lead section, extension shaft (which includes an integral coupling), and

the guy adapter. Each extension and guy adapter includes a high-strength bolt and nut.

Type RR (Round-Rod) anchors torque rating is 2,300 ft-lb. Ultimate tension rating for RR mechanical strength is 70,000 lb. Failure to install within 5° of alignment with the guy load will significantly lower strength.

## LEAD SECTIONS

Catalog No.	Length	Helix Combinations	Std. Pkg./Pallet	Holding Capacity - (lb.) vs. Soil Class		
				Class 7	Class 6	Class 5
012690AE	7 ft.	8" - 10"	1/20	19,000	23,000	27,000
012690AEJ	7 ft.	8" - 10" - 12"	1/20	26,000	32,000	39,000
V1090007	7 ft.	10" - 10" - 10"	1/15	25,000	31,000	N/A
V1090006	7 ft.	10"	1/20	17,000	21,000	24,000

## EXTENSIONS

Catalog No.	Nominal length	Std. Pkg./Pallet
12696	3½ ft.	1/50
12697	5 ft.	1/50
12698	7 ft.	1/30
12699	10 ft.	1/50

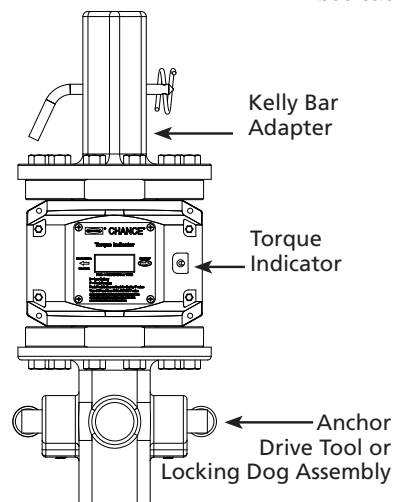
Extensions with helices are available. Contact your Hubbell representative or ServiCenter for information.

## GUY ADAPTERS: 18" overall length, 17" L<sub>3</sub> length

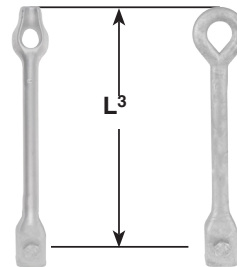
Catalog Number	WITHOUT Pulling Eye	WITH Pulling Eye	Strand Eye Rating*	Pulling Eye Rating	**Std. Package per Pallet
C1020023	Thimbleye®	N/A	70,000 lb	N/A	5/200
C1020024	N/A	Twineye®		12,000 lb	5/200
C1020025	N/A	Tripleye®		12,000 lb	5/200
C1100041	Ovaleye	N/A		N/A	5/200

\*\*Guy adapters are shipped in corrugated cartons.

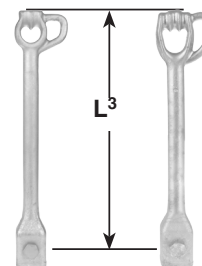
### TYPICAL "RR" DRIVE STRING



For installation tool options, see catalog Section 4A.

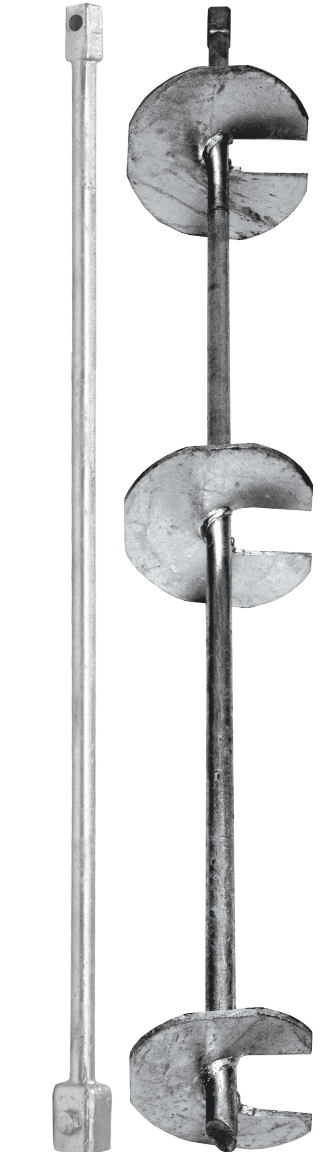


Thimbleye® & Ovaley®  
Guy Adapters  
WITHOUT Pulling Eye



Twineye® & Tripleye®  
Guy Adapters  
WITH Pulling Eye

NOTE: Guy wire should not be attached to Pulling Eye.



Extension Lead Section

## LOAD CAPACITY<sup>1</sup> BASED ON INSTALLATION TORQUE<sup>2</sup> LOAD CAPACITY OF RR ANCHORS IN SOIL (POUNDS TENSION)

Helix Combinations	Installation Torque (ft-lb)		
	1,500	2,000	2,300
10"	16,000	22,000	28,000
8" - 10"	17,000	23,000	29,000
10" - 10" - 10"	19,000	25,000	31,000
8" - 10" - 12"	19,000	25,000	31,000

<sup>1</sup>Load capacities listed above are ultimate values based on average test data and are offered as an application guide. Typical deflection at ultimate load ranges between 2 and 4 inches. The listed values should be reduced by an appropriate factor of safety. More specific data on soils and anchor performance in any site condition can be obtained by contacting Hubbell Power Systems.

<sup>2</sup>The torque values shown are steady values in homogeneous soils, not peak values that can occur in non-homogeneous soils such as glacial till or other rocky soils. The torque values shown are obtained by averaging the readings from the last 2 feet of anchor penetration.

## SS5 (SQUARE-SHAFT) SCREW ANCHORS

Square-Shaft "SS" multi-helix screw anchors are designed for heavy-guy loading. They have 1½" square steel shafts. Extension shafts must be coupled to the helix section for installation to the proper depth. For installation tool options, see catalog Section 4A.

SS screw anchors consist of three galvanized components: the lead section, the extension shaft, which includes an integral coupling, and the guy adapter. Extensions and guy adapters include a high-strength bolt and nut.

### LEAD SECTIONS

Catalog No.	Length	Helix Combinations	†Std. Pkg./Pallet	¹Holding Capacity - (lb.) vs. Soil Class						Mechanical Properties	SS5 1.50" Square Shaft
				Class 7	Class 6	Class 5	Class 4	Class 3	Class 2		
012642AE*	3 ft.	8" - 10"	1/20	19,000	23,000	27,000	32,000	36,000	41,000	Max. Installation Torque	5,500 ft.-lb.
012642EJ	3½ ft.	10" - 12"	1/20	21,000	26,000	31,000	36,000	41,000	46,000	Min. Ultimate Tension Strength	70,000 lb.
012642AEJ*	5½ ft.	8" - 10" - 12"	1/20	26,000	32,000	39,000	46,000	51,000	58,000		
012642EJN*	7 ft.	10" - 12" - 14"	1/20	29,000	37,000	45,000	53,000	61,000	69,000		
012642AEJN	10½ ft.	8" - 10" - 12" - 14"	1/20	31,000	40,000	49,000	58,000	67,000	N/A		
012642EJNS*	10½ ft.	10" - 12" - 14" - 14"	1/20	40,000	51,000	62,000	70,000	N/A	N/A		

\*RUS Accepted. †Lead sections are banded to wood blocks to facilitate forklift handling.

### EXTENSIONS

Catalog No.	Nominal Length	Helix Diameter	†Std. Pkg./Pallet
12655	3½ ft.	N/A	1/50
12656	5 ft.	N/A	1/50
12657	7 ft.	N/A	1/40
12658	10 ft.	N/A	1/30
12656N	5 ft.	14"	1/20
12655J	3½ ft.	12"	1/20

### EXTRA BOLT & NUT for Extensions & Guy Adapters Standard Package: 10 each

Catalog No.	Description
P0010041P	Extra SS5 Bolt
055449P	Extra SS5 Nut

### GUY ADAPTERS: 18" overall length, 17" L<sub>3</sub> length

Eye Configuration	WITHOUT Pulling Eye	WITH Pulling Eye	Strand Eye Rating*	Pulling Eye Rating	†Std. Package per Pallet
Thimbleye®	C1020023	N/A	70,000 lb	N/A	5/200
Twineye®	C1020024A	C1020024		12,000 lb	5/200
Tripleye®	C1020025A	C1020025		N/A	4/160
Ovaleye	C1100041	N/A			

\*\*Guy adapters are shipped in corrugated cartons.

### LEAD SECTION & GUY ADAPTER COMBINATIONS\*

Catalog No.	Guy Adapter	Helix Combinations
126541AE	THIMBLEYE® without Pulling Eye	8" - 10"
126541EJ	THIMBLEYE® without Pulling Eye	10" - 12"
126541AEJ	THIMBLEYE® without Pulling Eye	8" - 10" - 12"
126541EJN	THIMBLEYE® without Pulling Eye	10" - 12" - 14"
126541EJNS	THIMBLEYE® without Pulling Eye	10" - 12" - 14" - 14"
126542AE	TWINEYE® with Pulling Eye	8" - 10"
126542EJ	TWINEYE® with Pulling Eye	10" - 12"
126542AEJ	TWINEYE® with Pulling Eye	8" - 10" - 12"
126542EJN	TWINEYE® with Pulling Eye	10" - 12" - 14"
126542EJNS	TWINEYE® with Pulling Eye	10" - 12" - 14" - 14"
126543AE	TRIPLEYE® with Pulling Eye	8" - 10"
126543EJ	TRIPLEYE® with Pulling Eye	10" - 12"
126543AEJ	TRIPLEYE® with Pulling Eye	8" - 10" - 12"
126543EJN	TRIPLEYE® with Pulling Eye	10" - 12" - 14"
126543EJNS	TRIPLEYE® with Pulling Eye	10" - 12" - 14" - 14"

\*Packaging note: Lead sections are banded to wood blocks to facilitate forklift handling. Guy adapters are shipped in separate corrugated cartons.

### LOAD CAPACITY¹ BASED ON INSTALLATION TORQUE² LOAD CAPACITY OF SS ANCHORS IN SOIL (POUNDS TENSION)

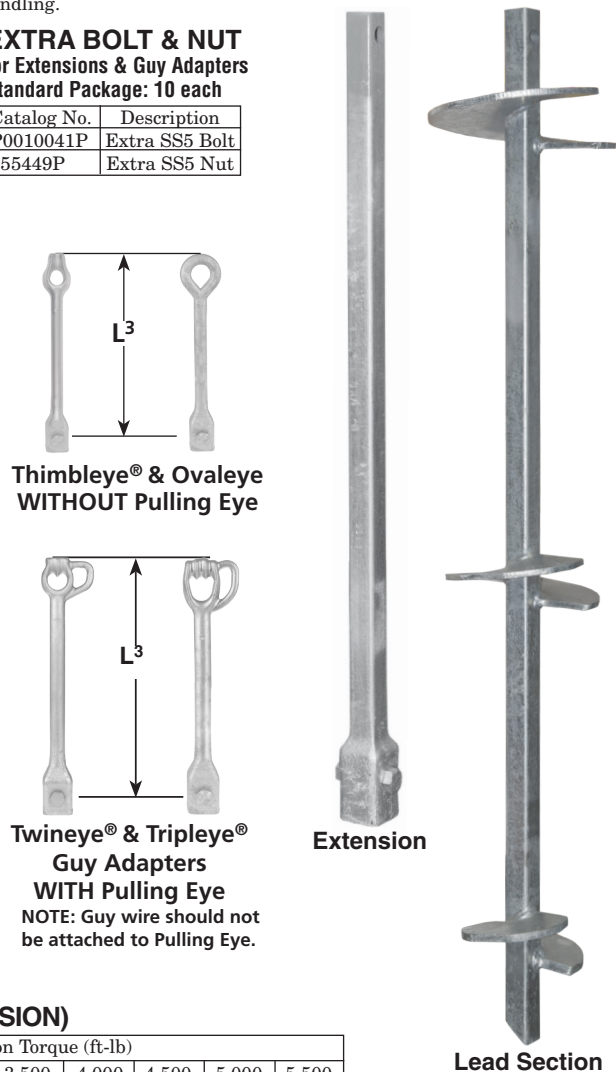
Catalog No.	Length	Helix Combinations	Installation Torque (ft.-lb)								
			1,500	2,000	2,500	3,000	3,500	4,000	4,500	5,000	5,500
012642AE*	3 ft.	8" - 10"	17,000	23,000	29,000	34,000	40,000	46,000	52,000	58,000	63,000
012642EJ	3½ ft.	10" - 12"	18,000	24,000	30,000	36,000	42,000	48,000	54,000	60,000	66,000
012642AEJ*	5½ ft.	8" - 10" - 12"	19,000	25,000	31,000	38,000	44,000	50,000	56,000	62,000	68,000
012642EJN*	7 ft.	10" - 12" - 14"	20,000	26,000	32,000	39,000	46,000	52,000	58,000	65,000	70,000
012642AEJN	10½ ft.	8" - 10" - 12" - 14"	20,000	27,000	34,000	40,000	47,000	54,000	61,000	68,000	70,000
012642EJNS*	10½ ft.	10" - 12" - 14" - 14"	21,000	28,000	35,000	42,000	49,000	56,000	63,000	70,000	70,000

¹Holding capacities are based on average test data and are offered as an application guide only. Ultimate strength ratings apply to properly installed anchors only. Failure to install within 5° of alignment with the guy load will significantly lower strength. Load capacities listed above are ultimate values based on average test data and are offered as an application guide. Typical deflection at ultimate load ranges between 2 and 4 inches. The listed values should be reduced by an appropriate factor of safety. Minimum vertical depth is five times the diameter of the largest helix. More specific data on soils and anchor performance in any site condition can be obtained by contacting Hubbell Power Systems.

²The torque values shown are steady values in homogeneous soils, not peak values that can occur in non-homogeneous soils such as glacial till or other rocky soils. The torque values shown are obtained by averaging the readings from the last 2 feet of anchor penetration.

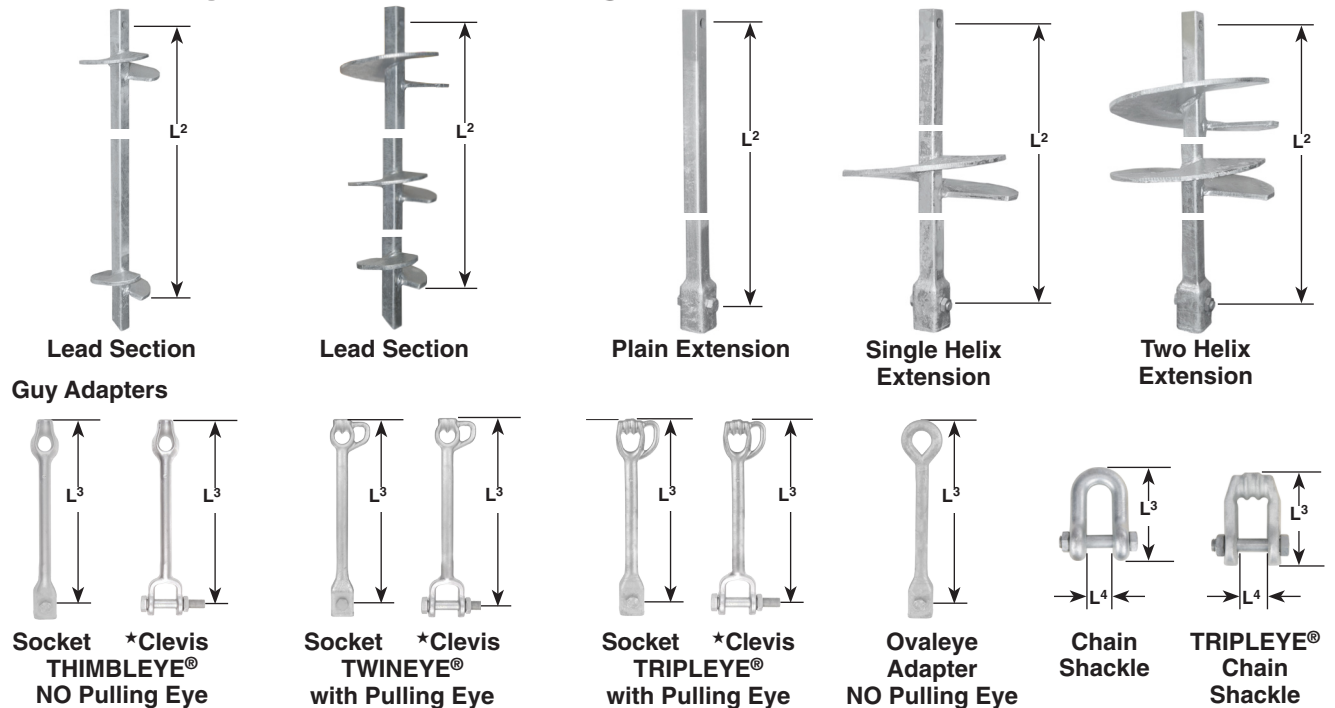


Phone: 573-682-5521 Email: [hpsliterature@hubbell.com](mailto:hpsliterature@hubbell.com) Web: [hubbellpowersystems.com](http://hubbellpowersystems.com)



# HIGH-STRENGTH SS ANCHORS for Heavy Tension Loading

**CHANCE®**



## RATINGS

Mechanical Properties	SS 150 1.50" Square Shaft	SS 175 1.75" Square Shaft	SS 200 2.00" Square Shaft	SS 225 2.25" Square Shaft
Max. Installation Torque	7,000 ft.-lb.	10,500 ft.-lb.	16,000 ft.-lb.	23,000 ft.-lb.
Min. Ultimate Tension Strength	70,000 lb.	100,000 lb.	150,000 lb.	200,000 lb.

## LEAD SECTIONS – Hot-dip galvanized

Helix Configuration	Catalog No.	L¹	Catalog No.	L¹	Catalog No.	L¹	Catalog No.	L¹
8" & 10"	C1100385	30"	C1100227	30"	C1101166	—	—	—
10" & 12"	C1100871	42"	C1100884	58"	—	—	—	—
6", 8" & 10"	—	—	—	—	C1100569	60"	C1100543	54"
8", 10" & 12"	C1100386	57"	C1100235	60"	C1100570	60"	C1100544	75"
10", 12" & 14"	C1100838	84"	C1100923	84"	C1100791	84"	—	—
14", 14" & 14"	C1100504	120"	C1100505	124"	C1100572	122"	C1100545	114"
8", 10", 12" & 14"	T1100521	—	C1100247	124"	C1100573	122"	C1100591	115"

## EXTENSIONS – Hot-dip galvanized

Helix Configuration	Catalog No.	L²	Catalog No.	L²	Catalog No.	L²	Catalog No.	L²
None	C1100388	37"	C1100136 (2)	37"	C1100563 (2)	37"	C1100645	33"
None	C1100470	59"	C1100137 (2)	59"	C1100564 (2)	58"	C1100646	60"
None	C1100389	80"	C1100138 (2)	80"	C1100565 (2)	80"	C1100647	80"
None	C1100440	122"	C1100140	124"	C1100566	123"	—	120"
Single 14" helix	C1100471	48"	C1100472	48"	C1100577	45"	C1100650	39"
Twin 14" helices	C1100454	80"	C1100450	80"	C1100581	80"	C1100652	78"
Triple 14" helices	C1100475	123"	C1100476	124"	C1100586	123"	—	120"

## EXTRA BOLT & NUT – Hot-dip galvanized – for Extensions and Guy Adapters (socket & clevis types) Standard Package: 10 each

Description	Catalog No.	Catalog No.	Catalog No.	Catalog No.
Extra Bolt – <b>Extension</b>	P0010041P	P0011443P	P0011445P	P0011771P
Extra Bolt – <b>Adapter</b>	P0010041P	P0011444P	P0010690P	—
Extra Nut – <b>BOTH</b>	055449P	055591P	P0010030P	056292P

## GUY ADAPTERS – Hot-dip galvanized – Socket & Clevis adapters: 18" overall length

Description	Cat No.	NOTES	L³	Cat. No.	NOTES	L³	Cat. No.	NOTES	L³	Cat. No.	NOTES	L³
Thimbleye No Pulling Eye	C1020023	—	17"	*T1100311	—	17"	*T1100312	—	17"	—	—	—
Twineye with Pulling Eye	C1020024	(1) (3)	17"	*T1100964	(1) (2) (3)	17"	T1101229	(2) (3)	—	—	—	—
Tripleye with Pulling Eye	C1020025	(1) (3)	17"	*T1100465	(1) (2) (3)	17"	*T1100629	(1) (2) (3)	17"	—	—	—
Ovaleye No Pulling Eye	C1100041	—	17"	—	—	—	—	—	—	—	—	—
Chain Shackle	*C1100574	L⁴=1½"	5½"	T1100134	L⁴=1 13/16"	6½"	C1100557	L⁴=2¼"	8¾"	C1100558	L⁴=2¾"	9"

†TRIPLEYE® shackle      \*Clevis fitting. Others have Socket fitting.      ‡Rated at 100,000 lb.

- Add "A" suffix for Guy Adapter w/o Pulling Eye
- Add "CW" suffix for Cold Weather Property Product
- Add "Y" suffix for Yellow Painted Product

Phone: 573-682-5521 Email: [hpsliterature@hubbell.com](mailto:hpsliterature@hubbell.com) Web: [hubbellpowersystems.com](http://hubbellpowersystems.com)



## NO-WRENCH SCREW ANCHOR

### • For Hand or Machine Installation

Chance No-Wrench Screw Anchors may be installed by hand or machine. The THIMBLEYE® eye or TRIPLEYE® eye on the rod has a large opening to admit a turning bar for screwing the anchor down. The eye will also fit into an adapter available from most hole-boring machine manufacturers so the anchor may be power-installed. The No-Wrench Screw Anchor consists of a drop-forged steel THIMBLEYE® eye or TRIPLEYE® eye rod welded to a steel helix. The entire anchor is hot-dip galvanized for long resistance to rust.

No-Wrench Screw Anchors can be installed to a greater depth to reach a firmer soil by using an extension rod. Maximum installing torque is 2300 ft.-lbs. for 1¼" diameter rod.

Catalog numbers 4345, 6346 and PS816 may be ordered with a forged THIMBLEYE® rod rather than the standard TRIPLEYE® rod. To order a THIMBLEYE® rod simply add "1" to the suffix of the catalog number. Example: Catalog No. 63461.

Typical working torque:  
¾" Rod 400 ft.-lbs.  
1" Rod 1000 ft.-lbs.  
1¼" Rod 2300 ft.-lbs.

### Application & Ordering Information

Catalog No.	Description	Anchor Size Dia.	Rod Dia. & Length	Std. Pkg./ Pallet	No-Wrench Screw Anchor Holding Capacity - (lbs.) vs Soil Class		
					Class 5	Class 6	Class 7
4345	TRIPLEYE®	4"	¾" x 54"	1/100	4500	3000	1500
6346*	TRIPLEYE®	6"	¾" x 66"	1/100	6500	5000	2500
PS816	TRIPLEYE®	8"	1" x 66"	1/60	11000	9000	6000
10146	TRIPLEYE®	10"	1¼" x 66"	1/20	13000	10000	7000
10148	TRIPLEYE®	10"	1¼" x 96"	1/20	13000	10000	7000
12537	TRIPLEYE®	14"	1¼" x 96"	1/20	16000	15000	12000
15148	TRIPLEYE®	15"	1¼" x 96"	1/20	19000	17000	14000
43451	THIMBLEYE®	4"	¾" x 54"	1/100	4500	3000	1500
63461	THIMBLEYE®	6"	¾" x 66"	1/100	6500	5000	2500
8161	THIMBLEYE®	8"	1" x 66"	1/60	11000	9000	6000

\*RUS Accepted.

### Extension Rod

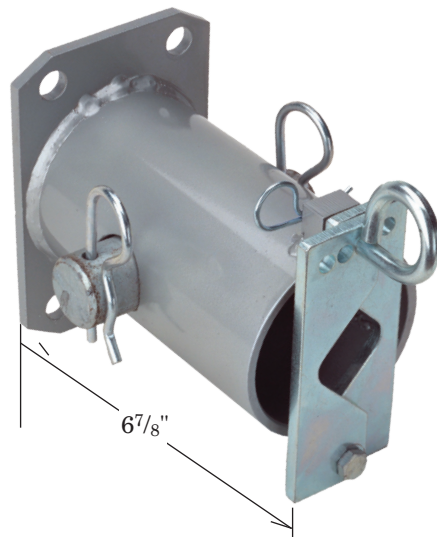
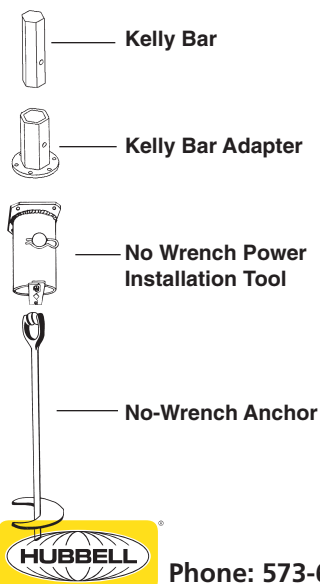
402	TRIPLEYE®	N/A	1¼" x 72"	1/50	N/A	N/A	N/A
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Note: If hand installed, holding capacity may be reduced by as much as 10% to 20%. Capacity ratings apply to properly installed anchors only.

Failure to install within 5° of alignment with the guy load will significantly lower strength.

## NO-WRENCH POWER INSTALLATION TOOL

### "NO WRENCH" TYPICAL DRIVE STRING

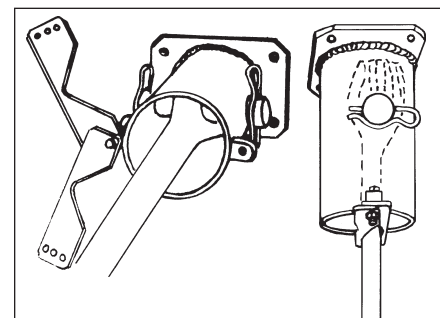


Catalog No.	Weight, lbs.
E3030255	9

This tool bolts directly to the installer's output flange or appropriate Kelly bar adapter. Adjustable pivot plates accept rods from ¾" to 1¼" diameter. Through-pin with retainer clip passes through the eyenut.

Has (four) holes on a 5¼" bolt circle for attachment. Includes (four) ½" x 1½" bolts, nuts and lockwasher.

Note: Can be attached to any Chance Torque Indicator



## “Bust” Expanding Anchor

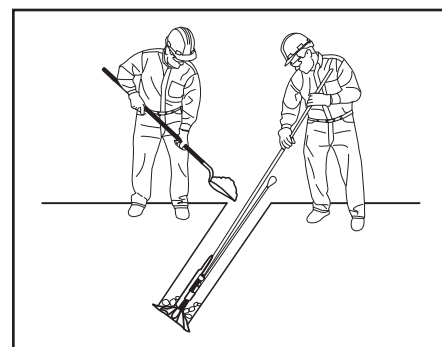
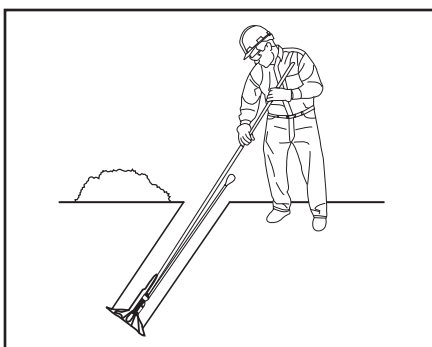
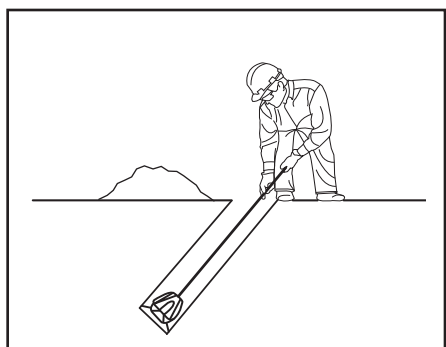


### MORE HOLDING CAPACITY FOR LESS

Four different sizes are available with holding capacity as high as 40,000 pounds.

Chance “Bust” Expanding Anchors expand to take full advantage of the available area. All eight blades wedge into undisturbed earth . . . there is no wasted space between blades.

This anchor should be installed in relatively dry and solid soils. The effectiveness of the anchor is dependent upon the thoroughness of backfill tamping.



### APPLICATION AND ORDERING INFORMATION

Catalog Number	Anchor Hole Size	Area Sq. In.	Rod Size (Order Separately)	Std. Pkg./Pallet	8-Way Anchor Holding Capacity - (lbs.) vs Soil Class				
					Class 3	Class 4	Class 5	Class 6	Class 7
6870*	6"	70	5/8"	8/128	16000	14000	11000	8500	5000
88135*	8"	135	5/8" or 3/4"	6/150	26500†	22000†	18000†	15000	10000
1082	10"	200	1"	2/48	31000	26500	21000	16500	12000
108234	10"	200	3/4"	2/48	31000†	26500†	21000	16500	12000
1283	12"	300	1 1/4"	2/36	40000	34000	26500	21500	16000
12831	12"	300	1"	2/36	40000†	34000	26500	21500	16000

†Ultimate strength of rod may limit holding capacity. (See page 4-17 for rod ratings and selection.) Add suffix "G" for galvanized. Example: 88135G.

\*RUS Accepted.

Note: Capacity ratings apply to properly installed anchors only.

Failure to install within 5° of alignment with the guy load will significantly lower strength.

## EXPANDING & TAMPING BAR

The improved Chance fiberglass handle Expanding and Tamping Bar simplifies the job of expanding anchors. The curved Tamper and Expander Head distributes the weight of the bar evenly around the anchor rod to reduce handle vibration. The hook of the Expanding and Tamping Bar wraps around the anchor rod to keep the Expanding Head from slipping off the anchor top plate. This tool is also effectively used for tamping in soil above the installed anchor. The base casting is attached directly to the Epoxiglas® handle.

Cat. No.	Description	Length	Weight
C3020003	Expanding & Tamping Bar	10'	22 lbs.
C3020004	Expanding & Tamping Bar	12'	24 lbs.

To order fiberglass replacement handles or expander head, see page 4A-11.

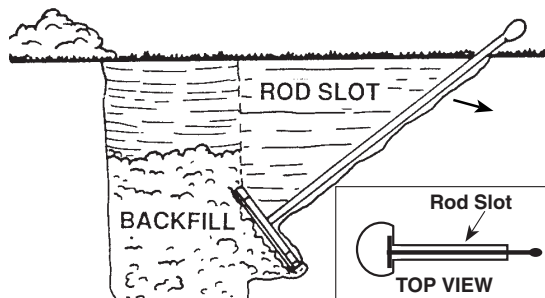


## Cross-Plate Anchor

The Cross-Plate anchor is made for installation in holes drilled by power diggers. Because the size of the hole does not affect holding capacity, the hole can be dug by the same auger that is used to dig the pole holes on transmission projects.



Cross-Plate anchors are installed in a diagonal bored hole which is undercut so the anchor is at right angles to the guy. A rod trench is either cut with a trenching tool or drilled with a small power auger. Both anchor and rod trench should be refilled and tamped.



APPLICATION AND ORDERING INFORMATION						Holding Capacity <sup>‡</sup> - (lbs.) (No Safety Factors Included) vs Soil Class				
Catalog Number	Hole Size	Std. Pkg./Pallet	Approx. Wt. per Carton <sup>†</sup>	Area Sq. In.	Rod Size (order separately)	Class 3	Class 4	Class 5	Class 6	Class 7
X16	16"	3/162	62 lb.	150	5/8", 3/4"	26500 <sup>‡</sup>	22500 <sup>‡</sup>	18500 <sup>‡</sup>	14500	9500
X20	20"	2//56	64 lb.	250	5/8", 3/4"	34000 <sup>‡</sup>	29000 <sup>‡</sup>	24000 <sup>‡</sup>	19000 <sup>‡</sup>	14000
X201	20"	2/56	64 lb.	250	1"	34000	29000	24000	19000	14000
X2434*	24"	1/48	34 lb.	400	5/8", 3/4"	45000 <sup>‡</sup>	37000 <sup>‡</sup>	30000 <sup>‡</sup>	23500 <sup>‡</sup>	18000 <sup>‡</sup>
X24 <sup>†</sup>	24"	1/48	34 lb.	400	1"	45000 <sup>‡</sup>	37000 <sup>‡</sup>	30000	23500	18000
X241 <sup>†</sup>	24"	1/48	34 lb.	400	1 1/4"	45000	37000	30000	23500	18000

Holding capacities are ultimate values. An appropriate factor of safety should be used to determine the allowable or service load. Hubbell Power Systems, Inc. recommends a factor of safety of at least 2 for permanent structures

For Class 3, 4, 5, and 6 soils, the depth required to achieve the holding capacities listed in the table is 5 vertical feet to the center of the plate. For Class 7 soils, the depth required is 7 vertical feet to the center of the plate.

## Rods, Anchor, Galvanized

### • Extensions



Welded Clevis style

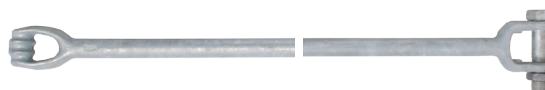
Catalog No.	Description	Rod Dia. & Length	Clevis Bolt Diameter	Std. Pkg /Pallet	Strength lb.
PSC1022176	Tripleye®	3/4" x 24"	3/4"	5/50	23,000
PSC1022177	Tripleye®	3/4" x 36"	3/4"	1/50	23,000
PSC1022178	Tripleye®	3/4" x 72"	3/4"	1/50	23,000
PSC1022314	Twineye®	3/4" x 24"	3/4"	5/50	23,000
PSC1022315	Twineye®	3/4" x 36"	3/4"	1/50	23,000
PSC1022316	Twineye®	3/4" x 72"	3/4"	1/50	23,000
PSC1022183	Twineye®	1" x 24"	7/8"	5/50	36,000
PSC1022305	Tripleye®	1" x 24"	7/8"	1/50	36,000
PSC1022184	Twineye®	1" x 36"	7/8"	1/50	36,000
PSC1022306	Tripleye®	1" x 36"	7/8"	1/50	36,000
PSC1022185	Twineye®	1" x 72"	7/8"	1/50	36,000
PSC1022307	Tripleye®	1" x 72"	7/8"	1/50	36,000

These anchor rod extensions primarily are for making above-grade connections between installed anchors and guy wires.

Each extension's forged eye is designed to distribute pulling stresses uniformly over individual strands of guy wire and keep the guy wire from spreading, kinking, or bending.

The drop-forged eye of each extension rod is stronger than the rod itself. Rod length and diameter are stamped below each rod eye.

Each extension rod is hot dip galvanized and includes a high-strength bolt and nut.



Forged Clevis style

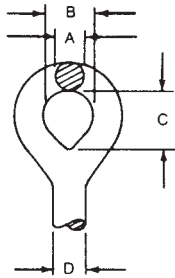
Catalog No.	Description	Rod Dia. & Length	Clevis Bolt diameter	Std. Pkg. /Pallet	Strength, lb.
4022	TRIPLEYE®	1 1/4" x 24"	1"	1/50	40,000
PS4023	TRIPLEYE®	1 1/4" x 36"	1"	1/50	40,000
402	TRIPLEYE®	1 1/4" x 72"	1"	1/50	40,000

# Rods, Anchor, Galvanized

**CHANCE®**

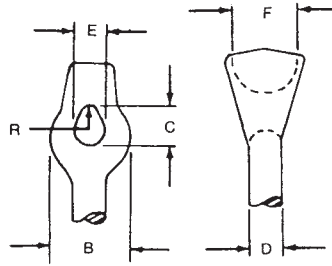
Available for one, two, or three guys for use with expanding and cross-plate anchors. THIMBLEYE®, TWINEYE® and TRIPLEYE® rods distribute pulling stresses uniformly over individual strands of guy wire and keep the guy wire from spreading, kinking, or bending. The drop-forged eye of each anchor rod

is stronger than the rod itself. Rod length and diameter are stamped below each rod eye. Each rod is threaded 3 1/2" minimum length. Nuts included.



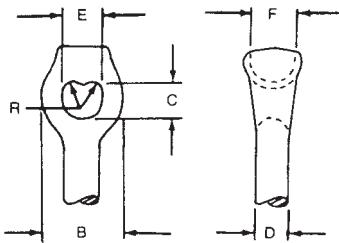
**OVALEYE ADAPTER**

D	A	B	C
5/8"	9/16"	1 1/2"	2"
1"	7/8"	1 1/2"	2"



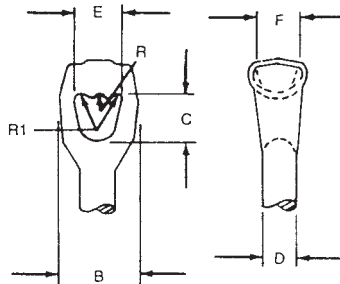
**THIMBLEYE® ADAPTER**

D	*R	B	C	E	F
1/2"	3/16"	1 1/4"	9/16"	1/2"	1 1/4"
5/8"	1/4"	1 1/2"	11/16"	9/16"	1 3/8"
3/4"	9/32"	1 5/8"	13/16"	11/16"	1 1/2"
1"	13/32"	2 1/16"	1 1/8"	15/16"	1 5/8"



**TWINEYE® ADAPTER**

D	*R	B	C	E	F
5/8"	7/32"	1 3/4"	7/8"	15/16"	1 1/4"
3/4"	1/4"	2"	1"	1 1/16"	1 3/8"
1"	5/16"	2 5/8"	1 3/16"	1 5/16"	1 1/2"
1 1/4"	3/8"	2 15/16"	1 1/4"	1 9/16"	1 5/8"



**TRIPLEYE® ADAPTER**

D	*R	*R1	B	C	E	F
3/4"	1/4"	7/32"	2 1/2"	1 11/16"	1 1/2"	1 1/4"
1"	1/4"	7/32"	2 9/16"	1 11/16"	1 5/8"	1 1/2"
1 1/4"	9/32"	1/4"	2 7/8"	1 11/16"	1 11/16"	1 5/8"



**TENSILE STRENGTH\*\***

Rod Size, in.	Strength, lb.	Nut Part No.
1/2	10,000	55058P
5/8	16,000	55006P
3/4	23,000	55312P
1	36,000	55320P
1 1/4	58,000	56001P

\*(2 x R or 2 x R1) = maximum-diameter guy strand.

Catalog No.				Size	+Protected Rods - Catalog No.		
THIMBLEYE® Adapter	TWINEYE® Adapter	TRIPLEYE® Adapter	Ovaleye Adapter		THIMBLEYE® Adapter	TWINEYE® Adapter	TRIPLEYE® Adapter
5305	—	—	—	1/2 x 5'	—	—	—
5306	—	—	—	1/2 x 6'	—	—	—
5307	—	—	—	1/2 x 7'	—	—	—
5315	—	—	—	5/8" x 5'	—	—	—
†*5316	5346	—	—	5/8" x 6'	—	—	—
†*5317	†*5347	—	PS6417	5/8" x 7'	—	—	—
†*5318	†*5348	—	—	5/8" x 8'	—	—	—
*5326	*5356	—	—	3/4" x 6'	C2000088	C2000092	—
*5327	*5357	*7557	—	3/4" x 7'	C2000089	C2000093	C2000099
†*5328	†*5358	7558	—	3/4" x 8'	C2000090	C2000094	C2000098
—	†*5359	7559	—	3/4" x 9'	—	C2000095	C2000097
—	†*5360	—	—	3/4" x 10'	C2000091	C2000096	—
*5338	*5368	7568	—	1" x 8'	C2000102	—	C2000105
—	†*5369	—	—	1" x 9'	—	C2000100	—
†*5340	†*5370	7570	6440	1" x 10'	C2000103	C2000101	C2000104
—	—	C2000028	—	1 1/4 x 8'	—	—	—
—	15129	7574	—	1 1/4 x 10'	—	—	—

\*IEEE Standard †RUS Accepted.

+Galvanized rod and square nuts meet IEEE specification plus have polyethylene tube. No asphalt paint is added, so tube can slide down after anchor is expanded.

\*\*Ultimate strength ratings apply to properly installed anchors only. Failure to install within 5° of alignment with the guy load will significantly lower strength.

## EXPANDING ROCK ANCHORS



### • Saves Time, Labor, Money

The Chance Expanding Rock Anchor is a big time, labor, and money saver . . . because, in most cases, there is no need to mix concrete, melt lead, or carry extra, bulky equipment to the job. Generally, the cost of installing the Expanding Rock Anchor is about 35% less than the old-fashioned grouting method

### • Expands and Wedges

This anchor expands and wedges against solid walls of rock. And, once it is expanded, the harder the pull on the rod—the tighter it wedges. Wedges are made of malleable or ductile iron with a rust-resistant coating. Rod should be in line with the guy.

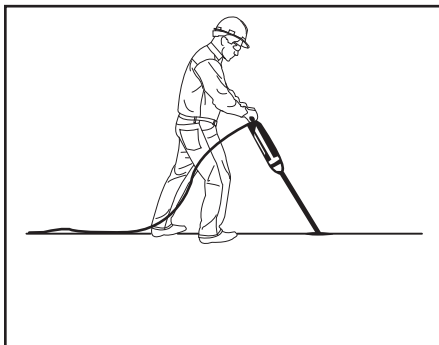
### • Installation

Installation is quick and simple. Bore the hole with hand or power drill, making sure that the diameter of the hole is 1/4-inch larger than the diameter of the unexpanded anchor. Drop the anchor in the hole. Put a bar through the large eye of the anchor rod. Turn the rod until the anchor is firmly expanded against the sides of the hole. Grouting should be done if protection of the rock against weathering is a concern.

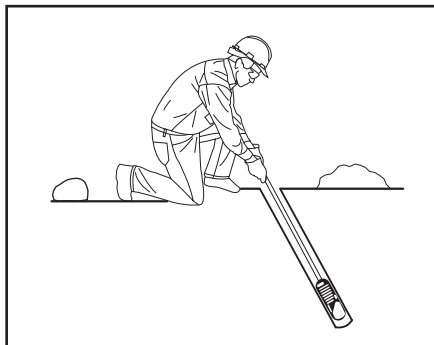
This wedging force holds the anchor securely in place—to stay.

### • 1, 2 or 3 Guy Strands

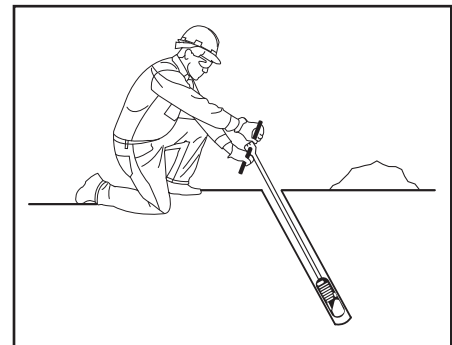
The large drop-forged TRIPLEYE® rod of high-test steel holds up to three guy strands. The contour of the eye grooves keeps the guy strands from spreading, kinking, bending. . . and allows slack to be pulled up without binding, damaging, or weakening the guy.



Drill hole . . .



. . . push anchor into hole



. . . turn rod to expand.

Cat. No.	Rod Dia.	Rod Lth.	Anchor Size	Anchor Fully Exp'd	Hole Size	Approx Weight Per 100	No. in. Bdl.
R315*	3/4"	15"	1 3/4"	2 3/8"	2"	500	5
R330*	3/4"	30"	1 3/4"	2 3/8"	2"	700	5
R353*	3/4"	53"	1 3/4"	2 3/8"	2"	960	5
R360	3/4"	60"	1 3/4"	2 3/8"	2"	1040	5
R372	3/4"	72"	1 3/4"	2 3/8"	2"	1200	4
R384	3/4"	84"	1 3/4"	2 3/8"	2"	1300	4
R396	3/4"	96"	1 3/4"	2 3/8"	2"	1460	3

Cat. No.	Rod Dia.	Rod Lth.	Anchor Size	Anchor Fully Exp'd	Hole Size	Approx Weight Per 100	No. in. Bdl.
R130L	1"	30"	2 1/4"	3 1/8"	2 1/2"	1166	3
R153L	1"	53"	2 1/4"	3 1/8"	2 1/2"	1833	3
R172L	1"	72"	2 1/4"	3 1/8"	2 1/2"	2133	2
R196L	1"	96"	2 1/4"	3 1/8"	2 1/2"	2666	2

\*RUS Accepted.

3/4" Rod Minimum Ultimate Strength of 23,000 pounds.

1" Rod Minimum Ultimate Strength of 36,000 pounds.

Ultimate strength ratings apply to properly installed anchors only.

Failure to install within 5° of alignment with the guy load will significantly lower strength.

Recommended minimum installation depth is 12" in solid rock.

Rods and Wedges are hot dip galvanized.

## EXTENDABLE ROCK ANCHOR

The Chance Extendable Rock Anchor uses standard PISA® couplings and rods to install the rock anchor at depths greater than standard expandable rock anchors (96"). For rods, couplings and eye nuts, see page 4-10. Hot dip galvanized.



Catalog No.	Rod Dia.	Rod Length	Std. Pkg/Pallet	Anchor Size	Anchor Fully Expanded	Hole Size
R84LE	1"	84"	2/50	2 1/4"	3 1/8"	2 1/4"



Phone: 573-682-5521 Email: [hpsliterature@hubbell.com](mailto:hpsliterature@hubbell.com) Web: [hubbellpowersystems.com](http://hubbellpowersystems.com)

# GROUTED ROCK ANCHORS

The Chance Grouted Rock Anchor is designed to be used in situations where the soil is too rocky to use screw anchors, but the rock is fractured preventing the use of wedge style rock anchors. The forged knob on the end of the anchor along with any extension couplings provides the interference fit with the grout. The holding capacity of the anchor is dependent on the bond stress between the rock and the grout. The Grouted Rock anchor is designed to be used inline with the guy. Failure to install within 5° of alignment with the guy load will significantly lower strength.

To install a Grouted Rock Anchor requires first drilling a 6"-diameter hole. Then insert the anchor, assembled with any Round Rod Extensions and Guy Adapter needed. Portland-cement grout pumped in to completely fill the hole around the anchor takes approximately five days to cure.

For Application Information, see next page.

## ORDERING INFORMATION

Galvanized per ASTM A-153

**Grouted Rock Anchor — 1.25"-diameter rod**

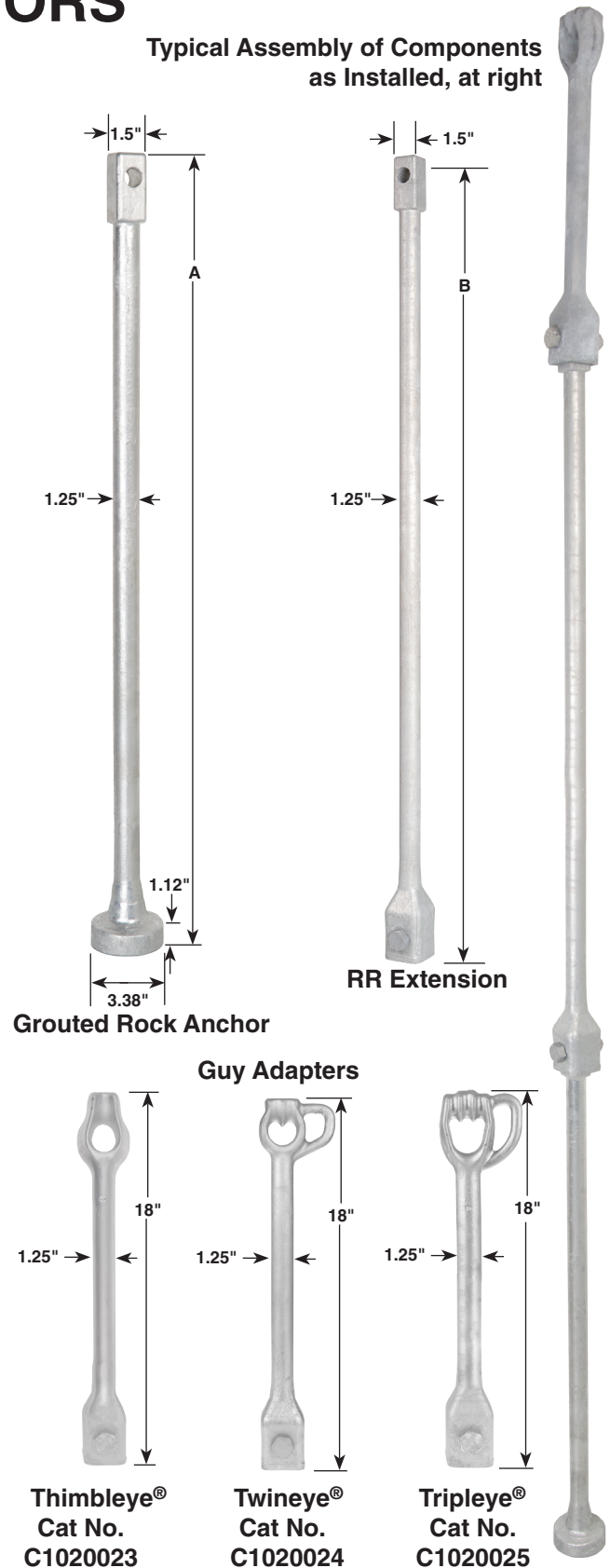
Catalog No.	Length A	Approx. Ship Wt. Each	Std Pkg/ Pallet
W1040004	36"	17.6 lb.	1/40
W1040055	84"	38.0 lb.	1/30

**RR (Round Rod) Extension — 1.25"-diameter rod**

Catalog No.	Length A	Approx. Ship Wt. Each	Std Pkg/ Pallet
12696	42"	17.6 lb.	1/50
12697	60"	38.0 lb.	1/50
12698	84"	24.0 lb.	1/30
12699	120"	46.8 lb.	1/50

Note: SS5 and SS150 extensions can be used in place of the RR extensions listed above.

Typical Assembly of Components  
as Installed, at right



## GROUTED ROCK ANCHORS

### Application Table for Cat. No. W1040004 and W1040055

	Ultimate Bond Stress between Rock & Grout psi (see Notes 1, 2, 3)	Allowable Load Capacity for 6" dia x 1' long grout column lb/ft of length (see Note 4)
Granite	200	15000
Basalt		
Dolomitic Limestone		
Soft Limestone	100	7500
Slates & Hard Shales		
Sandstone		
Soft Shales	30	1800
Soil (see Note 18)		
Class 5	8	600

#### NOTES:

- 1 Ultimate bond stress values from the PTI (Post Tensioning Institute) and the grout to ground bond values from the FHWA (Federal Highway Administration) were used to arrive at the indicated ultimate bond stress between rock and grout used in the above chart.
- 2 Identification of the rock and application of the chart values is the responsibility of those designing the rock anchor.
- 3 The values in the chart are intended to provide conservative results.
- 4 Higher bond stress values may be obtainable, but the associated investigation to determine appropriate values and the use of those values is left to those designing the rock anchor.
- 5 The given ultimate stresses were applied over the surface of a 6" diameter x 1' long grout column, then divided by 3 to obtain the recommended allowed load per foot of length in the indicated rock or soil.
- 6 Actual capacities will depend on the strength of the rock, the grout strength and the quality of the installation.
- 7 A rough surface in the drilled hole is preferred as well as a clean hole free of loose material, soil, dust, etc.
- 8 A 6" diameter hole is recommended for the use of the W1040004 and W1040055 rock anchors.
- 9 The minimum bond length of the rock anchor to be engaging the rock is 5 feet.
- 10 It is recommended that field testing be accomplished to confirm capacities.
- 11 Anchor grout is to be made using Type I, II, III, or V Portland Cement conforming to ASTM C-150 specifications.
- 12 The compressive strength of the grout shall be 3000 psi at the time of stressing.
- 13 The grout should be flowable to reach the bottom of the drilled hole or pumpable if it is to be placed via a grout pump.
- 14 The ultimate mechanical strength of the W1040004 and W1040055 rock anchors and associated extensions and terminations is 70,000 lbs when Chance/Hubbell anchor components are used.
- 15 Water used in the grout mix should be potable (suitable for public consumption), clean and free of substances known to be harmful to portland cement or steel.
- 16 It is recommended that grout be placed in the hole prior to inserting the rock anchor.
- 17 When using pre-packaged grout mixes follow directions and use the water cement ratio recommended by manufacturer.
- 18 For recommendations concerning bonded lengths and unbonded lengths, reference the PTI specifications.
- 19 The rock anchor is to be installed in line with the guywire. Any misalignment is to be no more than  $\pm 5$  degrees.



## Expanding Pole Key Anchor

### • Quicker Installing, More Efficient Than Wood Key

The Chance Pole Key can be used to reinforce poles in soft soils where the load is unbalanced and the pole must resist the load. However, it is recommended that Pole Keys only be used where a proper guy wire and guy anchor cannot be used, since a guy and anchor will generally provide more resistance to lateral movement. The Pole Keys will not withstand the same load, or perform as well as a proper guy and anchor.

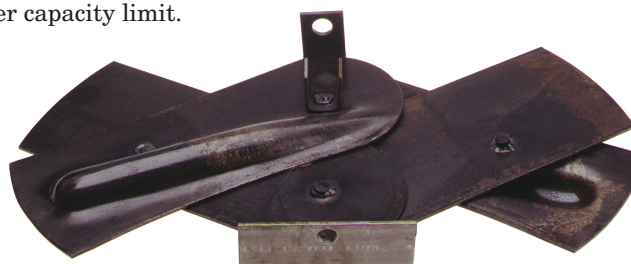
The Chance Pole Key can be installed next to the distribution pole butt to help hold it in place against light overturning loads such as service drops, prevailing winds or small line angles.

The additional lateral load and resulting overturning moment which can be resisted by Pole Keys depends on the height of the load, the locations of the Pole Keys, the allowable lateral deflection of the pole at ground line and the quality of the installation.

The % capacity increase shown in the table is based on analyses that used 2" lateral deflection at the ground line as the upper capacity limit.



**CLOSED**



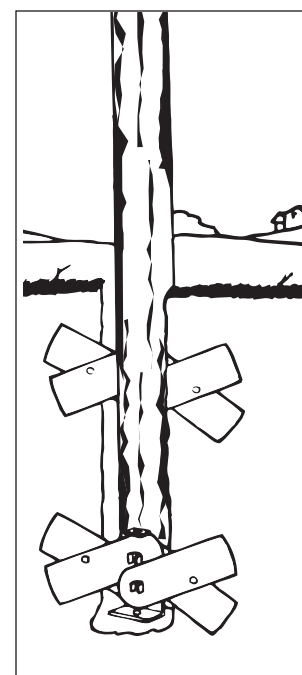
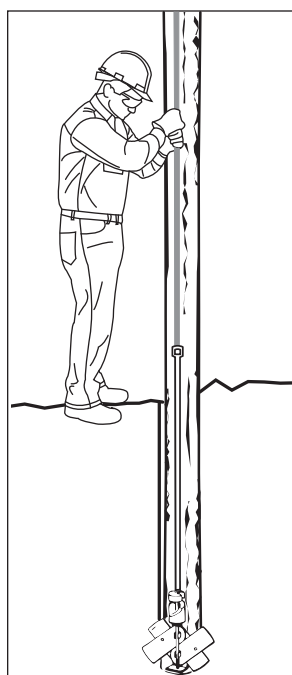
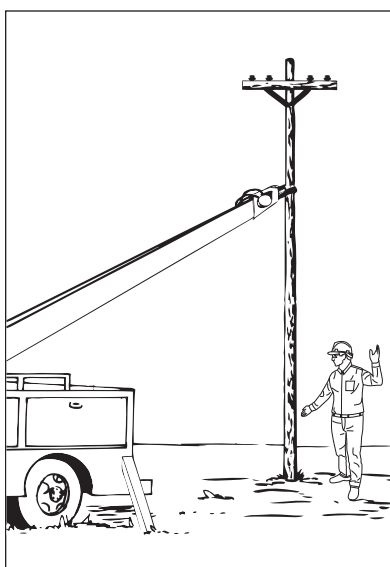
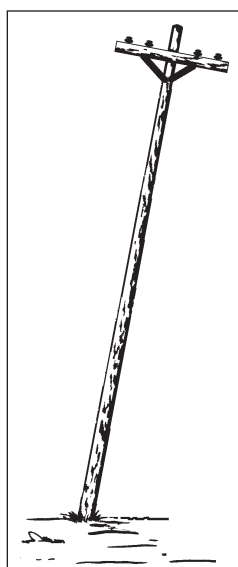
**EXPANDED**

### Application and Ordering Information

Catalog Number	Width Expanded	Blade Width	Area Expanded	Approx. Weight
*P4817	27¼"	7"	276 sq. in.	24½ lb.

\*RUS Accepted. Accommodates any ¾"-diameter rod on page 4-17.

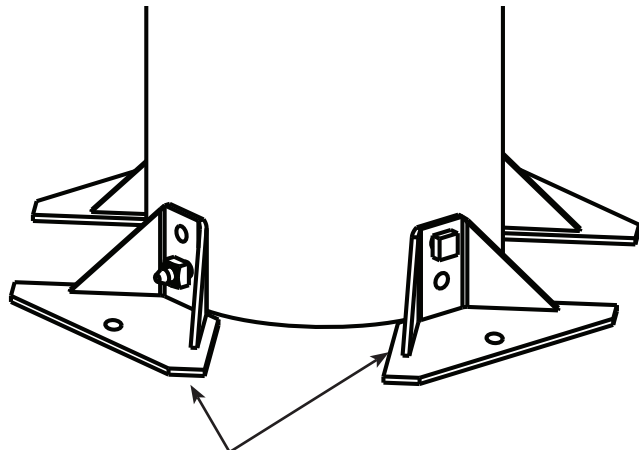
Pole Height and Class	% Capacity Increase by adding two Pole Keys
35' Cl 5	30
40' Cl 4	24
60' Cl 3	13



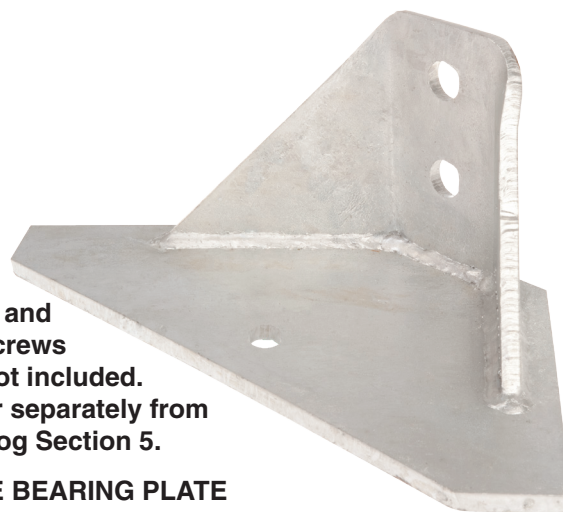
Chance Pole Key anchor is quickly installed next to a pole butt to help hold it in place against light overturning loads due to service drops, prevailing winds or small changes in line direction (See illustrations).

## POLE BEARING PLATES

Not sold in pairs, each pole bearing plate is made of  $\frac{3}{8}$ "-thick steel plate per ASTM A36 and hot-dip galvanized per ASTM A153.



One or two pairs of pole bearing plates can be used. Note how each pair mounts with one bolt through upper or lower locating hole.



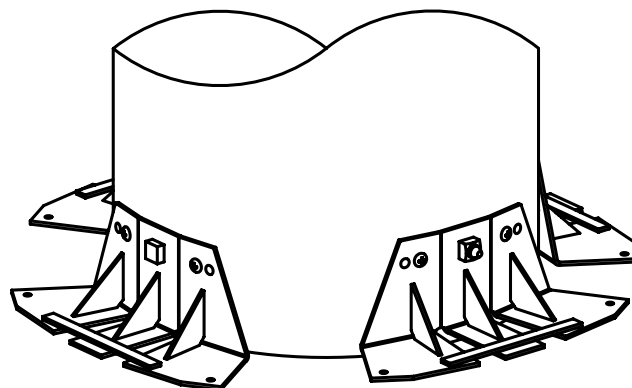
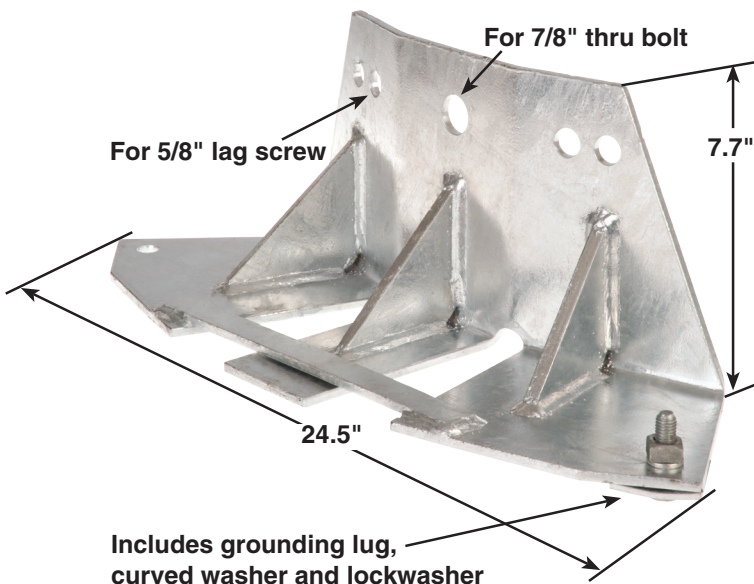
Bolts and lag screws are not included. Order separately from Catalog Section 5.

**POLE BEARING PLATE**  
Catalog No. C1100926  
Sold as a single unit, not in pairs.

One pair of these plates adds 180 square inches of bearing area to that of a pole bottom. Two pairs add 360 square inches.

### LARGE POLE BEARING PLATE

One pair of these plates adds 245 square inches of bearing area to that of a pole bottom. Two pairs add 490 square inches.



One or two pairs of pole bearing plates can be used.

Plate only Catalog No. C1100954\*

Kits also are available.

To order multiple units and/or include  $\frac{7}{8}$ " bolts and/or  $\frac{5}{8}$ " lag screws, select suffixes and add to the basic Catalog No. as shown below.

C1100954216H

- H = Two  $\frac{5}{8}$ " x  $4\frac{1}{2}$ " lag screws per plate
- One  $\frac{7}{8}$ " bolt per plate (specify length in inches: 16, 18, 20, 22, 24, 26, 28 or 30)
- Plates quantity (specify only 2 or 4)

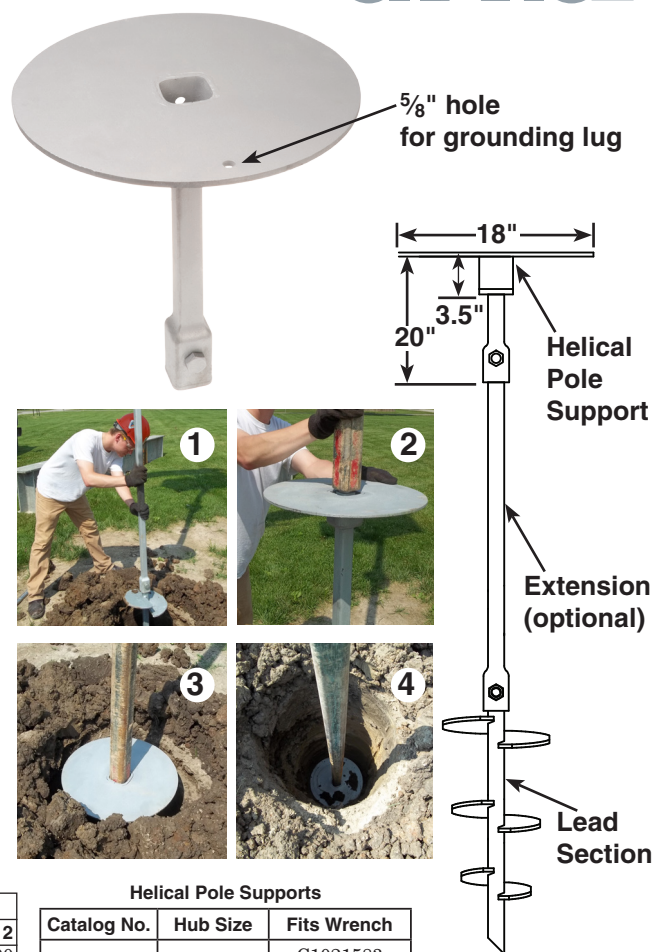
\* RUS Listed

Chance Helical Pole Supports are used with SS5 or SS150 Square Shaft anchors to help prevent a direct buried pole from sinking in soft soils. Support installs in the bottom of the pole hole.

Hot-dip galvanized per ASTM A153.

- Saves time and money.
- Installs in minutes with Standard PISA® or TOUGH ONE® anchor drive tools.
- Auger standard size pole hole – unlike oversize hole for pole bearing plates.
- Less spoils to remove.
- Greener method than expanding foam!

Bearing capacity can be estimated using soil class or calculated by measuring torque. The bearing capacity is shown below for SS5 and SS150 anchors (40,000 lb. maximum). For example a 100-foot Douglas fir pole weighs approximately 10,000 lb., which can be supported in a class 7 soil by an SS5 Lead Section with 8" and 10" helix plates.



SS5/SS150 Lead Section		Bearing Capacity (lb.) vs Soil Class					
Length	Helix Combinations	Class 7	Class 6	Class 5	Class 4	Class 3	Class 2
3 ft.	8" - 10"	19,000	23,000	27,000	32,000	36,000	*40,000
3 1/2 ft.	10" - 12"	21,000	26,000	31,000	36,000	*40,000	*40,000
5 1/2 ft.	8" - 10" - 12"	26,000	32,000	39,000	*40,000	*40,000	*40,000
7 ft.	10" - 12" - 14"	29,000	37,000	*40,000	*40,000	*40,000	*40,000
10 1/2 ft.	8" - 10" - 12" - 14"	31,000	40,000	*40,000	*40,000	*40,000	N/A
10 1/2 ft.	10" - 12" - 14" - 14"	40,000	*40,000	*40,000	*40,000	N/A	N/A

Helical Pole Supports		
Catalog No.	Hub Size	Fits Wrench
C1100941	2.25"	C1021583 C1022595
C1100929	2.5"	C3031064 C3031063 C3030983 C3030982

Notes: Holding capacities are based on average test data and are offered as an application guide only.  
\* 40,000 lb. maximum load

## Pole Clip

Provides an adjustable method of attachment from a pole near the groundline to an appropriate PISA® helical anchor. Hot-dip galvanized per ASTM A153.

Used primarily on H-frame structures, the anchors are installed as close as possible to the pole at the ground line. The installation helps prevent jacking or "walking" the structure out of the ground.

The stud bolt is mounted to the exposed end of the PISA rod and attached to the Pole Clip which is bolted to the pole. 5 1/2" of threads on the stud bolt provide adjustability. The anchors are installed using the same drive tools as when installing PISA anchors for guying applications.

### Ordering Information

Catalog No.	Standard Pkg.	Wt. per 100 pieces, lb.	Description
E1020690	8	788	For 3/4" and 1" rods



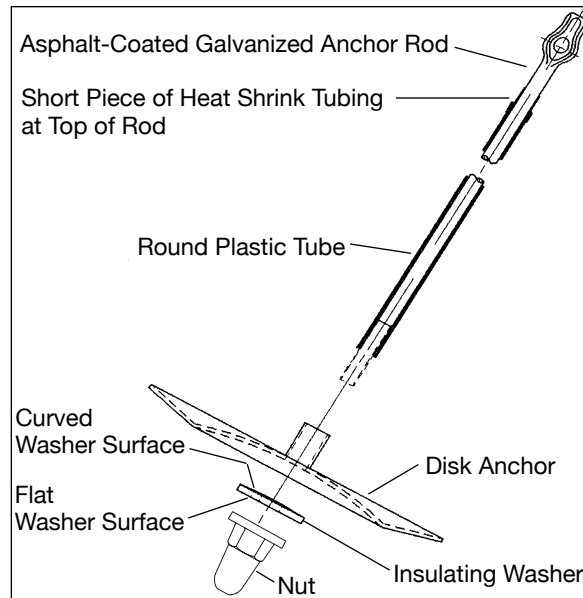
## Corrosion-Resistant Anchor

Chance design offers many advantages

The Chance corrosion-resistant disc anchor is designed for low resistivity, alkaline and acidic soils with electrolyte combinations. The anchor eye is forged directly to the rod, so the eye is an integral part of the anchor. The anchor's flanged cap nut is cast. It's large and heavy for greater protection. The heat-shrink sleeve over the galvanized anchor rod helps prevent moisture from going down the rod. The insulating washer is fiberglass-reinforced thermoset material for better load-bearing properties compared to thermoform materials.



**Corrosion-Resistant Anchor**



**Fiber-Reinforced Washer**

Catalog No.	Fits Rod Size	Approx. Wt./100 pcs.
C2100033	¾"	23 lb.
C2100034	1"	19 lb.
C2100050	1.25"	30 b.



**Cap Nut**

Catalog Number	Fits Rod Size	Approx. Wt./100 pcs.
C2050407	¾"	242 lb.
C2050408	1"	242 lb.
C2050590	1-¼"	300 lb.



Holding Capacity* - (lbs.) (No Safety Factors Included) vs Soil Class				
Catalog No.	Description	Hole Size	Fits Protected Rod Size	
C1022008	16" Anchor .187" Thick	16"	¾"	31000‡
C1022009	16" Anchor .187" Thick	16"	1"	31000‡
C1022011	20" Anchor .187" Thick	20"	1"	40000‡
C1022012	20" Anchor .250" Thick	20"	1"	40000‡
C1022054	24" Anchor .187" Thick	24"	1"	50000‡
C1022050	24" Anchor .250" Thick	24"	1"	50000‡
C1022381	30" Anchor .375" Thick	30"	1¼"	78100‡

\*Ultimate strength of rod may limit holding capacity.

Note: Capacity ratings apply to properly installed anchors only.

Failure to install within 5° of alignment with the guy load will significantly lower strength.

### Protected Rod for Corrosion-Resistant Anchor

These rods include fiber-reinforced washer and heavy-forged cap nut. Nut is attached to rod. Washer is shipped separately in a box. Galvanized Rod meets NEMA specification PH2 plus has asphalt coating, polyethylene tube and heat shrink collar.

Rod Size	Rod Tensile Strength, lb.	Thimbleye® Adapter		Twineye® Adapter		Tripleye® Adapter	
		Catalog No.	Lb./100 Pcs.	Catalog No.	Lb./100 Pcs.	Catalog No.	Lb./100 Pcs.
¾" x 6'	23,000		1330	C2000053AW	1362		—
¾" x 7'	23,000		1450	C2000054AW	1470		1630
¾" x 8'	23,000	C2000049AW	1566	C2000055AW	1650	C2000061AW	1783
¾" x 9'	23,000	—	—	C2000056AW	1750	C2000062AW	1883
¾" x 10'	23,000	C2000050AW	1826	C2000057AW	1910	—	—
1" x 6'	36,000	—	—	—	—	C2000107AW	—
1" x 7'	36,000	—	—	C2000114AW	—	—	—
1" x 8'	36,000	C2000051AW	2500	C2000108AW	—	C2000063AW	2730
1" x 9'	36,000	—	—	C2000058AW	2800	—	—
1" x 10'	36,000	C2000052AW	3005	C2000059AW	3050	C2000064AW	3270
1-¼" x 10'	58,000	—	—	C2000141AW	5000	—	—
1-¼" x 15'	58,000	—	—	—	—	C2000140AW*	7500



For additional sizes of rods, contact Hubbell Power Systems, Inc.

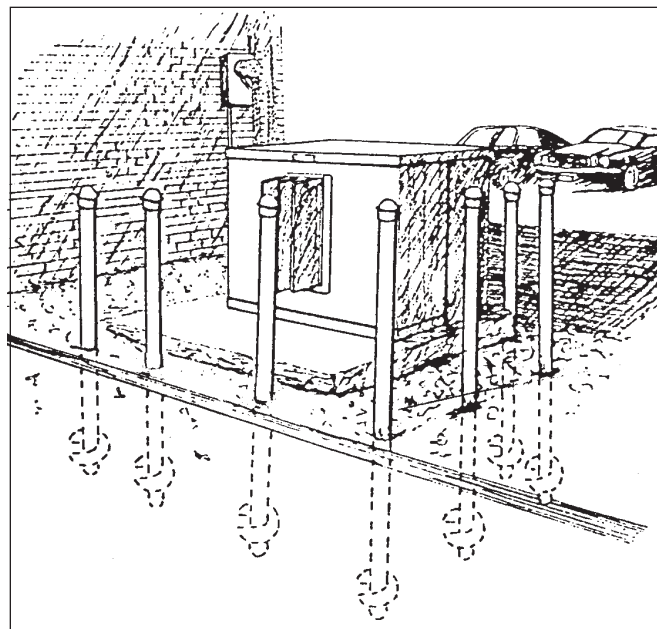
Phone: 573-682-5521 Email: [hpsliterature@hubbell.com](mailto:hpsliterature@hubbell.com) Web: [hubbellpowersystems.com](http://hubbellpowersystems.com)

## Bumper Posts for instant equipment protection

### • Power-Installed Design



Protect transformers, switchgear and guys. Any equipment needing bumper protection is an ideal candidate. Cheaper than concrete. Installation in minutes regardless of weather conditions. Available power diggers can install through blacktop surfaces. Hot-dip galvanized corrosion-resistant finish.



### ORDERING INFORMATION 8,000 ft.-lb. Typical Working Torque

Catalog Number	Std. Pkg./Pallet	Weight ea., lb.	Description
T1120192	1/12	45	8" Helix, 3 1/2" O.D. x 60" Shaft
T1120224	1/12	53	8" Helix, 3 1/2" O.D. x 75" Shaft
C1120275	1/12	61	8" Helix, 3 1/2" O.D. x 84" Shaft

### Installing Tools

Additional tools may not be required for Bumper Post if Kelly bar can be inserted into the 3.06" inside dia. of the post and pinned by a bent-arm pin.

Tools are available which bolt directly to Chance Kelly bar adapters or which can be used with Chance locking dog assembly.

Order C3030737 for Kelly bar attachment or C3030739 for use with locking dog assembly. Bumper Post is inserted into drive tool and held by the provided bent-arm pin.



C3030739

C3030737



## Swamp Screw Anchors

Chance Swamp Screw anchors are designed to be installed in swamps, bogs, and marshes. This anchor includes the 1.5" square bar helix section bolted to the Thimbleye® Guy Adapter. Install the Swamp Screw Anchor by removing the Guy Adapter and attaching Chance Square Shaft Drive Tool Catalog No 639001 or Catalog No C3030020 found in catalog section 4A. Torque rating of the helix section is 5,500 ft-lbs. Anchor extensions Catalog No 12656 (5' long) or Catalog No 12657 (7' long) may be added to the helix section for installation to the proper depth. Additional extensions may be found in the SS5 product family located in catalog section 4. All components are galvanized to ASTM A153

**Each extension rod is hot dip galvanized and includes a high-strength bolt and nut.**

Catalog No.	Description	Helix Diameter	Length	Core Diameter	Holding Capacity vs Soil Class <sup>1</sup>		
					Class 5	Class 6	Class 7
C1101169*	Thimbleye	10"	8'	Square 1.5"	13000	10000	7000
C1101170*	Thimbleye	12"	8'	Square 1.5"	16000	15000	12000
C1101171*	Thimbleye	15"	8'	Square 1.5"	19000	17000	14000

\* RUS Accepted

<sup>1</sup> Holding capacities are based on average test data and are offered as an application guide only. Ultimate strength ratings apply to properly installed anchors only. Failure to install within 5° of alignment with the guy load will significantly lower strength. Load capacities listed above are ultimate values based on average test data and are offered as an application guide. Typical deflection at ultimate load ranges between 2 and 4 inches. The listed values should be reduced by an appropriate factor of safety. Minimum vertical depth is five times the diameter of the largest helix. More specific data on soils and anchor performance in any site condition can be obtained by contacting Hubbell Power Systems.



# Rock-It™ Square Shaft Anchor Lead Section

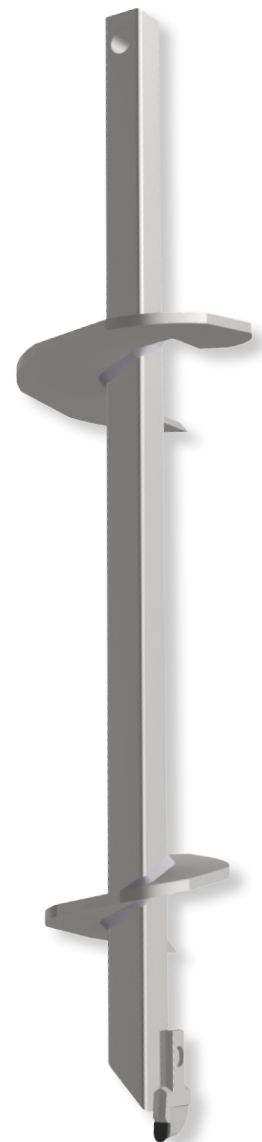
The ROCK-IT™ lead section by Hubbell Power Systems is an innovative solution to help penetrate thin rocky layers without pre-drilling. The single carbide tip design was developed after site testing of several rock anchor configurations to provide an economical, yet proven solution to reach load-bearing depths.

## Features and Benefits

- Wear resistant, offset carbide tip designed to break through thin rocky layers
- Reduced installation time to save time and money
- Reduced spiking of torque and chatter during installation for better anchor performance
- High strength 1/2" thick helix helps prevent helix closure



Catalog No.	Anchor Family	Description
C1101290	SS5 or SS150	Square Shaft Anchor, SS5 or SS150, 6/8 x 3 ft. ROCK-IT
C1101291	SS5 or SS150	Square Shaft Anchor, SS5 or SS150, 8/10 x 3 ft. ROCK-IT
C1101292	SS5 or SS150	Square Shaft Anchor, SS5 or SS150, 8/10 x 5 ft. ROCK-IT
C1101293	SS175	Square Shaft Anchor, SS175, 8/10/12 x 5 ft. ROCK-IT
C1101294	SS175	Square Shaft Anchor, SS175, 8/10 x 5 ft. ROCK-IT
C1101295	SS175	Square Shaft Anchor, SS175, 6/8 x 3 ft. ROCK-IT
C1101296	SS175	Square Shaft Anchor, SS175, 8/10 x 3 ft. ROCK-IT
C1101297	SS200	Square Shaft Anchor, SS200, 8/10/12 x 7 ft. ROCK-IT
C1101298	SS225	Square Shaft Anchor, SS225, 8/10/12 x 7 ft. ROCK-IT





# **HUBBELL<sup>®</sup>**

## **Power Systems, Inc.**

• 210 N. Allen St. • Centralia, MO 65240 • (573) 682-5521

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