Classic Ampgard renewal parts catalog

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General information

Overview

Eaton/Cutler-Hammer acquired the Westinghouse Ampgard® Product Line in 1994. For information regarding the current generation of Eaton Ampgard starters, refer to renewal parts catalog TD020001EN, contact your local Eaton representative, or contact the factory. Style numbers identified in this brochure may not be the same as Style numbers on the original equipment. Renewal part styles in this brochure are in kit form and may include subassembly, carton, installation instructions, etc.

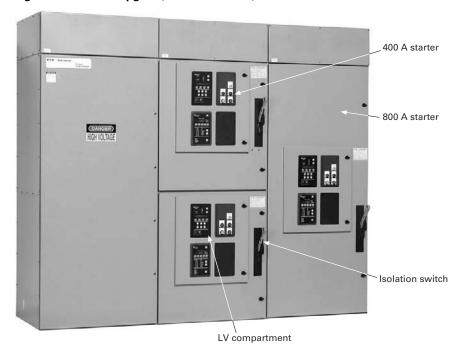
The present design of Ampgard medium-voltage starters was introduced in 2005. Additional ratings and features have been continuously introduced over the years. Units manufactured between 1962 and 2005 are now referred to as "Classic Ampgard." Units manufactured after 2005 are referred to as current generation Ampgard starters. **Figure 1** and **Figure 2** show differences between the classic and current generation Ampgard starters. Key differences in appearance include the placement of the isolation switch, and the location of the low-voltage compartment door. Ampgard may be branded as Westinghouse, Cutler-Hammer series, and now Eaton. This renewal parts guide covers Classic Ampgard.

Effective May 2019

Figure 1. Classic Ampgard (Introduced 1962; covered in this guide)



Figure 2. Current Ampgard (Introduced 2005)



Ordering instructions

- · Specify by Style number.
- · Refer to Vista for pricing information.
- For equipment other than 60 Hz, refer to factory for information.

Price and availability of parts not listed may be obtained by contacting your local Eaton representative. Provide a complete description of the part, along with the complete data on the starter nameplate that is found in the low-voltage area. Be sure to include: General Order Number, ratings, and diagram reference.

To find your general order number (GO number)

Your GO Number will typically be a series of 2–4 letters, followed by between 8 and 6 numbers.

Examples: MHU000567, SLA0000321

For starters made prior to 1982:

GO Number will most likely be located on a metal-engraved nameplate on the inside of the low-voltage compartment door.

For starters made after 1982:

GO Number will most likely be located on the nameplate on the front of the cabinet.

For all units, the renewal parts label will most likely be found on the inside of the medium-voltage compartment door.

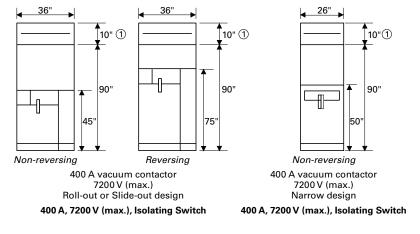
Procedure for identifying renewal parts

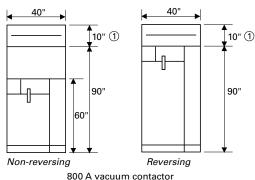
- 1. Determine the ampere rating of your starter by measuring the width of the structure.
- 2. Determine if it is non-reversing or reversing by measuring the height of the starter cubicle portion of the Ampgard structure.
- 3. Examples:
 - 36 inch width is 400 A rated.
 - 40 inch width is 800 A rated.
 - 45 inch height is 400 A non-reversing starter.
 - 75 inch height is 400 A reversing starter.
 - 60 inch height is 800 A non-reversing starter.
 - 90 inch height is 800 A reversing starter.
 - Roll-out design is contactor with wheels.
 - Slide-out design is contactor without wheels.
- 4. Determine primary voltage; 2300, 4160, etc. This information is on the starter nameplate in the low-voltage area.
- Now that you have identified the design of your complete contactor, determine from the photographs which parts are required and identify them by Style number.

General order number

Or, you can find your general order number and refer to the factory for assistance in identifying the correct replacement Style numbers.

Figure 3. NEMA 1 enclosure dimensions





800 A vacuum contactor 7200 V (max.) Roll-out or Slide-out design

800 A, 7200 V (max.), Isolating Switch

① Main bus enclosure.

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Additional service

Should you experience difficulty in determining needed parts for repair or determining existing starter condition, contact your local Eaton representative. Eaton can provide qualified technical personnel on-site to:

- · Evaluate condition of existing equipment
- · Test components
- · Identify and recommend replacement parts
- · Remove worn or damaged parts and install replacements
- Upgrading an existing unit from one horsepower to another or change operating voltage of existing equipment
- · Convert starters from air break to vacuum break contactor
- Retrofit vintage motor-starting equipment with new components
- · Provide a recommended spare parts list

Contactors

General Information

Ampgard contactors have gone through multiple design changes and upgrades throughout the life of the Ampgard product family.

Type LF air-break contactors were shipped and manufactured prior to 1982. These contactors are obsolete. Retrofit options that are mechanically and electronically interchangeable are available for starters manufactured in these time periods. Please contact the factory for additional information.

From 1982 to 2002, type SJ vacuum break contactors were sold. In 2002, the SJ series contactor was replaced by the SL series contactor for standard production. **SJ series vacuum interrupters are NOT compatible with the SL series due to form-factor and size differences**. The SL contactor is the iteration currently in production. While most renewal parts are available for the SJ series of contactors, the 400 A and 800 A bottles are no longer available. Customers looking to replace their SJ contactors can use the mechanically and electronically interchangeable SL contactors. See **page 6** or contact the factory for more details. Please have your General Order Number ready.

Series bottle introduction dates:

- 400 A SJ introduced 1982
- · 800 A SJ introduced 1987
- 400 A SL introduced 2002
- · 800 A SL introduced 2014

For 400 A SJ contactors, there are three main designs:

- Slide-out design (SJS)
- Slide-out design, narrow (SJD)
- Roll-out design (SJA)

For 800 A SJ contactors, there is one design:

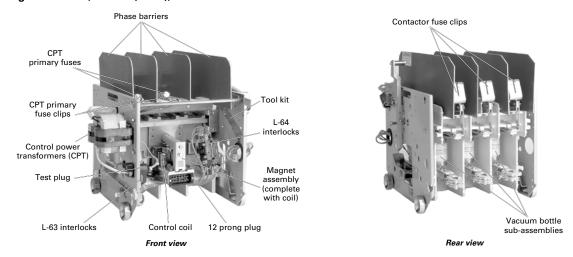
Roll-out design (SJA)

Contactor replacements and renewal parts

SJ 400 A full contactor replacement - complete contactors

Please note, SJ vacuum bottles are no longer available and complete SJ contactor replacements can no longer be manufactured. For existing SJ contactors, a retrofit to SL contactor must be purchased; contact the factory for more information. SJ contactor parts are still available, as outlined in this catalog. For existing SL contactors, replacement contactor Style numbers are listed below.

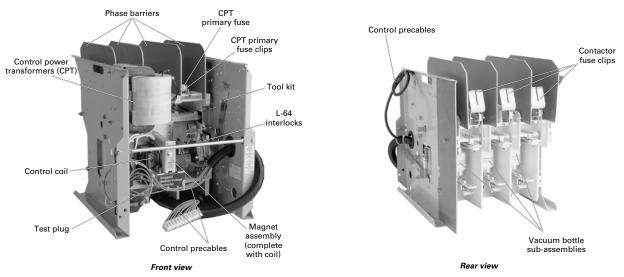
Figure 4. 400 A, 7200 V (max.), roll-out SJA vacuum break contactor



SL 400 A roll-out contactors

Service voltage	CPT rating	Part number magnetically held	Part number with 120 V mechanical latch
2400 V	750 VA	2147A50G01	2147A50G11
	2 kVA	2147A50G02	2147A50G12
4160 V	750 VA	2147A50G03	2147A50G13
	2 kVA	2147A50G04	2147A50G14

Figure 5. 400 A, 7200 V (max.), slide-out SJS vacuum break contactor



SL 400 A slide-out contactors

Service voltage	CPT rating	Part number magnetically held	Part number with 120 V mechanical latch
2400 V	750 VA	2147A50G21	2147A50G31
	2 kVA	2147A50G22	2147A50G32
4160 V	750 VA	2147A50G23	2147A50G33
	2 kVA	2147A50G24	2147A50G34

SJ 400 A renewal parts

L-63 interlock and mounting kit



Туре	Style number ①②
SJA, SJS, SJD	2147A48G30

- ① Includes mounting hardware.
- ② Not for latched contactors.

Phase barriers, main, and reversing contactor



Туре	Qty.	Style number
SJA, SJD	4	2147A47G11

Contactor coil



Туре	Voltage	Style number
SJA, SJS	120 V	2147A48G11
	240 V	2147A48G21

Phase barriers, main contactor



Туре	Qty.	Style number
SJA, SJD	4	2147A47G14

Contactor line or load fingers, without support



Туре	Qty.	Style number	
SJA, SJD	3	2147A47G23	

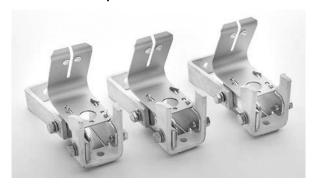
Line fingers with copper support



Туре	Qty.	Style number ①
SJA, SJD	3	2147A49G01

① Includes mounting hardware.

Contactor fuse clips



Туре	Qty.	Style number ①
SJA, SJS, SJD	3	2147A49G11

① Includes mounting hardware.

Mechanical interlock arm for field mounting on contactor



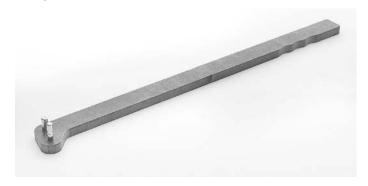
Туре	Style number
SJA	2147A43G14

Contactor control precables



Туре	Description	Style number
SJS	Complete set	2147A15G10
	12 point precable only, for coil and interlock circuitry	2147A15G17

Fuse puller



Туре	Style number
SJA, SJS, SJD	2147A93G04

Miscellaneous parts kit



Туре	Description	Style number ①
SJA, SJS, SJD	Kit includes: Kickout spring and adjusting bolt, coil clip, set screw, electrical interlock operating arms with mounting hardware, mechanical interlock spring and contactor wheel	2147A48G15

 $[\]textcircled{1} \ \, \text{Includes mounting hardware}.$

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Replacement mechanical latch kit (single trip latching solenoid) with L-64 interlock



Туре	Description	Style number ①
SJA, SJS, SJD	120 Vac, 48 Vdc	2147A48G22
	230 Vac, 96-125 Vdc	2147A48G23

① Includes mounting hardware.

Туре	AC	DC (Int.)	Style number
Single latching	115 V	48 V	5264C05H01
solenoid assembly only	230 V	96-125 V	5264C05H02
omy	460 V	250 V	5264C05H03
	575 V	_	5264C05H04
	_	24 V	5264C05H05

Feeler gauge



Туре	Description	Style number
SJA, SJS, SJD, SL	0.020 inch thickness	5259C11H01

Main fuse bands



Туре	Qty.	Style number
SJA, SJS, SJD	3	2147A11G31

SL 400 A renewal parts

Contactor line or load fingers, without supports



Туре	Qty.	Style number
SL	3	2147A47G23

400 A control circuit board



Туре	Style number ①
SI	2147A58G03

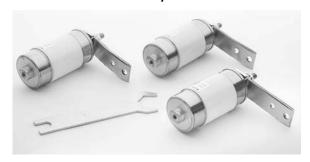
① Includes mounting hardware.

400 A dual coil kit



Туре	Style number
SL	2147A58G11

SL 400 A vacuum bottle assembly



Туре	Qty.	Style number
SL	3	2147A58G02

Auxiliary contact assembly (2NO/2NC)



Туре	Style number
SL	2147A58G04

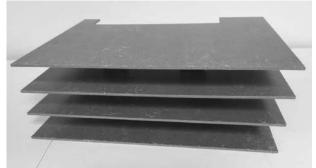
400 A mechanical latch assembly



Туре	Style number
Mechanical latch assembly without coil	2147A58G24
24 Vdc coil and diode	2147A58G25
48 Vdc coil and diode	2147A58G26
125 Vac/Vdc coil and diode	2147A58G27
250 Vac/Vdc coil and diode	2147A58G28

Note: Pictured is 2147A58G24 with one of the other groups. G24 does not include coil or diode.

SL contactor phase barriers



Туре	Qty.	Style number
SL	4	2147A58G12

SL contactor insulator and bottle clamp



Туре	Qty.	Style number
SL	3	2147A58G15

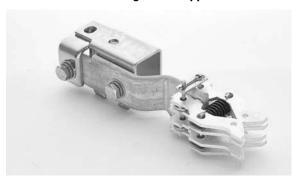


SL CPT and PT primary fuse clips and mounting

Туре	Qty.	Style number
CPT primary fuse clips and mounting	3	2147A58G18
PT primary fuse clips and mounting	2	2147A58G16

Note: Pictured is 2147A58G16.

SL, roll-out contactor line finger and support



Туре	Qty.	Style number
SL	3	2147A58G50

SL contactor main fuse clips



Туре	Qty.	Style number
SL	3	2147A58G20

SL, roll-out contactor load finger and support



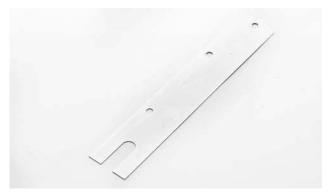
Туре	Qty.	Style number	
SI	3	2147A58G51	

SL contactor return spring assembly



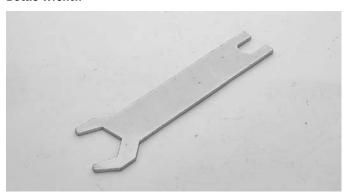
Туре	Style number
SL	2147A58G22

Feeler gauge



Туре	Description	Style number
SL	0.020 inch thickness	5259C11H01

Bottle wrench



Туре	Style number
SL	4A36081H01

Main fuse bands

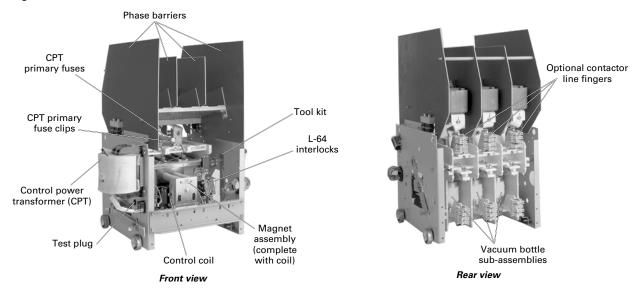


Туре	Qty.	Style number
SL	3	2147A11G31

SJ 800 A full contactor replacement - complete contactors

For contactor replacement without control power transformers (CPT), contact the factory. Please have your General Order Number ready. Please note, SJ vacuum bottles are no longer available and complete SJ contactor replacements can no longer be manufactured. For existing SJ contactors, a retrofit to SL contactor must be purchased; contact the factory for more information. SJ contactor parts are still available, as outlined in this catalog. For existing SL contactors, replacement contactor Style numbers are listed below.

Figure 6. 800 A, 7200 V (max.), roll-out SJA vacuum break contactor



SL 800 A contactors

Service voltage	CPT rating	Part number magnetically held	Part number with 120 V mechanical latch
2400 V	2 kVA	2147A85G51	2147A85G61
4160 V	2 kVA	2147A85G52	2147A85G62

SJ 800 A renewal parts

Replacement mechanical latch kit (single trip latching solenoid) with L-64 interlock



Туре	Description	Style number ①
SJA	120 Vac, 48 Vdc	2147A88G22
	230 Vac, 125 Vdc	2147A88G23

① Includes mounting hardware.

Туре	AC	DC (Int.)	Style number
Single latching solenoid assembly only	115 V	48 V	5264C05H01
	230 V	96-125 V	5264C05H02
	460 V	250 V	5264C05H03
	575 V	_	5264C05H04
	_	24 V	5264C05H05

Barrier assembly



Туре	Style number ①
SJA	2147A89G07

① Includes mounting hardware.

Contactor line fingers (connection between contactor and fuse)



Туре	Qty.	Style number ①
SJA	3	2147A71G15

① Includes mounting hardware.

Fuse support and barrier assembly



Туре	Style number ①
SJA	2147A89G06

① Includes mounting hardware.

Contactor coil



Туре	Volts	Qty.	Style number ①
SJA	120 Vac	2	2147A88G11
	240 Vac	2	2147A88G12

① Includes mounting hardware.

Magnetic assembly, complete with coil



Туре	Volts	Style number ①
SJA	120 Vac	2147A88G02
	240 Vac	2147A88G03
	Without coil	2147A88G04

① Includes mounting hardware.

Contactor line fingers with copper support



Туре	Qty.	Style number ①
SJA	3	2147A89G01

 $[\]textcircled{1} \ \, \text{Includes mounting hardware}.$

Fuse puller



Туре	Style number
SJA	2147A93G07

Miscellaneous parts kit



Туре	Description	Style number ①
SJA	Kit includes: Kickout springs and adjusting bolt, coil clip, electrical interlock operating arm with mounting hardware, mechanical interlock spring, and wheel	2147A88G15

① Includes mounting hardware.

Contactor line fingers without support



Туре	Qty.	Style number ①
SJA	3	2147A89G02

① Includes mounting hardware.

SL 800 A renewal parts

Туре	AC	DC (Int.)	Style number
Single latching solenoid assembly only	115 V	48 V	5264C05H01
	230 V	96-125 V	5264C05H02
	460 V	250 V	5264C05H03
	575 V	_	5264C05H04
	_	24 V	5264C05H05

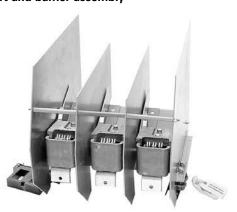
Barrier assembly



Туре	Style number ①
SL	2147A89G07

① Includes mounting hardware.

Fuse support and barrier assembly



Туре	Style number ①
L	2147A89G06

① Includes mounting hardware.

Contactor line fingers (connection between contactor and fuse)



Туре	Qty.	Style number ①
SL	3	2147A71G15

① Includes mounting hardware.

Main coil



Туре	Style number
SL	54A1307G18

Vacuum bottle assembly



Туре	Qty.	Style number	
SL	3	54A1307G19	

Feeler gauge



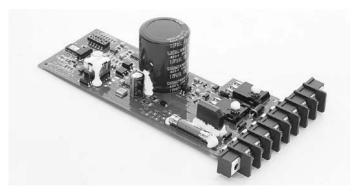
Туре		Style number
SL	0.060 inch thickness	5259C11H02

Fuse puller



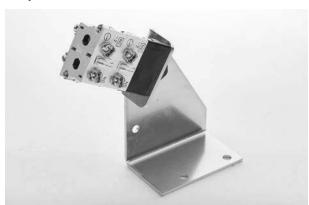
Туре	Style number
SL	2147A93G07

Control circuit board



Туре	Style number
SL	54A1307G24

Auxiliary interlocks, 2NO/2NC



Туре	Style number
SL	54A1307G22

SJ 400 and 800 A common components and renewal parts

L-63 interlock (coil circuit)



Туре	Style number
SJA, SJS, SJD	578D461G03

Standard control transformer, 750 A, 60 Hz



Туре	Style number
2300/120 V	C75A1D1F2
4160/120 V	C75E1D1F2

L-64 auxiliary interlocks



Туре	Style number
1NO, 1NC	843D943G21
2N0	843D943G22
2NC	843D943G23

Contactor mounted run-test circuit (use standard NEC fuse)



Туре	Style number
SJA, SJS, SJD	2147A15G09

2 kVA control transformer, 60 Hz



Туре	Style number		
2300/120 V	C20A1D1F2		
4160/120 V	C20E1D1F2		

Fuse blocks with fuse clips for control circuit



Туре	Qty.	Style number	
Two-pole	2	2147A15G16	
Single-pole	4	2147A15G15	

Note: Pictured is two-pole.

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SJ series bottle wrench



Туре	Style number
SJA, SJS, SJD	5259C10H01

12-prong plug with wire



Туре	Style number
SJA, SJD	2147A15G04

Fuse clips for primary fuses for control transformers, for use with 5 kV or below service voltage $\,$



Туре	Style number ①
1 inch diameter	2147A47G16
0.81 inch diameter ②	316B911H01

Note: Pictured is 2147A47G16.

- ① Includes mounting hardware.
- $\ \ \, \ \ \,$ 1 inch diameter was standard production prior to 1999 when 0.81 inch diameter became standard.

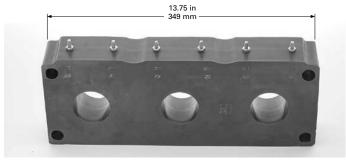
Current transformer, single-phase, donut type



Ratio	Qty.	Style number
50/5	3	1
75/5	3	2
100/5	3	2147A13G04
150/5	3	2147A13G05
200/5	3	2147A13G06
250/5	3	2147A13G07
300/5	3	2147A13G08
400/5	3	2147A13G09
500/5	3	2147A13G10
600/5	3	2147A13G11
750/5	3	2147A13G12
800/5	3	2147A13G13
1000/5	3	2147A13G14
1200/5	3	2147A13G15

- ① Use style number 2147A13G04 and double loop primary leads.
- $\ensuremath{\mathfrak{D}}$ Use style number 2147A13G05 and double loop primary leads.

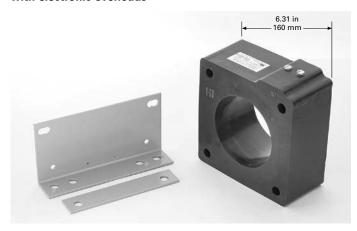
Current transformer, three-phase, donut type



Ratio	Qty.	Style number
50/5	1	1
75/5	1	2
100/5	1	2147A16G04
150/5	1	2147A16G05
200/5	1	2147A16G06
300/5	1	2147A16G08
400/5	1	2147A16G09
500/5	1	2147A16G10
600/5	1	2147A16G11
800/5	1	2147A16G13
1000/5	1	2147A16G14
1200/5	1	2147A16G15

- ① Use style number 2147A16G04 and double loop primary leads; use 9917D43H30 for single pass-through CT.
- ② Use style number 2147A16G05 and double loop primary leads; use 9917D43H33 for single pass-through CT.

Ground fault current transformer, 5/50 ratio for use with electronic overloads



Туре	Style number ①
SJA, SJS, SJD	2147A11G47

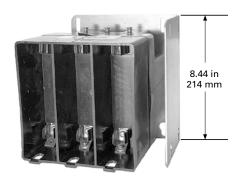
① Includes mounting hardware.

Potential transformers 450 VA single-phase, 60 Hz



Туре	Qty.	Style number
2400/120 V	2	2147A11G11
4200/120 V	2	2147A11G12

Potential transformer 100 VA, three-phase open delta, with primary fuse provision, 60 Hz



Туре	Style number	
2400/120 V	2147A11G14	
4200/120 V	2147A11G15	

CPT and PT primary fuses, 5 kV maximum



Diameter	Amperage	Qty.	Style number
0.81 inch diameter	1 A	3	2147A11G61
	3 A	3	2147A11G49
	5 A	3	2147A11G55
1 inch diameter	1 A	3	7186A29G12
	3 A	3	7186A29G14
	5 A	3	7186A29G15

Potential transformer 100 VA, three-phase open delta, without primary fuse provision, 60 Hz—slide-out compatible only



Style number
2147A11G36
2147A11G37
2147A11G38
2147A11G70

Note: 2147A11G36–G38 do not include wires; to order wires, order only G70.

SL 400 and 800 A common components and renewal parts

Standard control transformer, 750 A, 60 Hz



Туре	Style number
2300/120 V	C75A1D1F2
4160/120 V	C75E1D1F2

Current transformer, single-phase, donut type



Ratio	Qty.	Style number
50/5	3	0
75/5	3	2
100/5	3	2147A13G04
150/5	3	2147A13G05
200/5	3	2147A13G06
250/5	3	2147A13G07
300/5	3	2147A13G08
400/5	3	2147A13G09
500/5	3	2147A13G10
600/5	3	2147A13G11
750/5	3	2147A13G12
800/5	3	2147A13G13
1000/5	3	2147A13G14
1200/5	3	2147A13G15

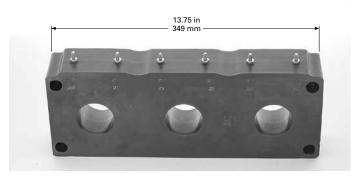
- ① Use style number 2147A13G04 and double loop primary leads.
- ② Use style number 2147A13G05 and double loop primary leads.

2 kVA control transformer, 60 Hz



Туре	Style number
2300/120 V	C20A1D1F2
4160/120 V	C20E1D1F2

Current transformer, three-phase, donut type



Ratio	Qty.	Style number
50/5	1	1
75/5	1	2
100/5	1	2147A16G04
150/5	1	2147A16G05
200/5	1	2147A16G06
300/5	1	2147A16G08
400/5	1	2147A16G09
500/5	1	2147A16G10
600/5	1	2147A16G11
800/5	1	2147A16G13
1000/5	1	2147A16G14
1200/5	1	2147A16G15

- ① Use style number **2147A16G04** and double loop primary leads; use **9917D43H30** for single pass-through CT.
- ② Use style number 2147A16G05 and double loop primary leads; use 9917D43H33 for single pass-through CT.

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CPT and PT primary fuses, 5 kV maximum



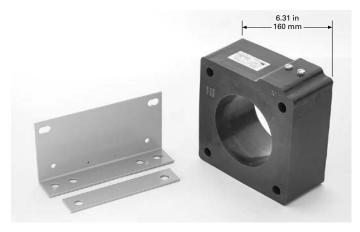
Diameter	Amperage	Qty.	Style number
0.811 inch diameter	1 A	3	2147A11G61
	3 A	3	2147A11G49
	5 A	3	2147A11G55

Potential transformers 450 VA single-phase, 60 Hz



Туре	Qty.	Style number
2400/120 V	2	2147A11G11
4200/120 V	2	2147A11G12

Ground fault current transformer, 50/5 ratio for use with electronic overloads



Туре	Style number ①
SJA, SJS, SJD	2147A11G47

① Includes mounting hardware.

Potential transformer 100 VA, three-phase open delta, without primary fuse provision, 60 Hz—slide-out compatible only



Style number
2147A11G36
2147A11G37
2147A11G38
2147A11G70

Note: 2147A11G36-G38 do not include wires; to order wires, order G70.

Isolation switch replacement and renewal parts

Complete isolation switch, 7200 V

Amperage	Туре	Part number	Front	Rear
400 A	Roll-out (SJA), 72LFR-4	2147A41G01		
400 A	Slide-out (SJS), 72LFS-4	2147A41G21		
800 A	Roll-out (SJA), LFM-8	2147A81G01		





Note: For isolation switches with keylock provisions, contact the Asheville factory. Please have your general order number ready.

400 A isolation switch renewal parts

Handle and front plate assembly with microswitch



Туре	Style number ①
400 A	2147A41G18

① Includes mounting hardware.

Handle housing, clevis only



Туре	Style number
400 A	2147A41G08

Tray assembly with fuse clamps, grounding fingers, nylon fuse stops, and line fingers



Туре	Style number
400 A	2147A41G22

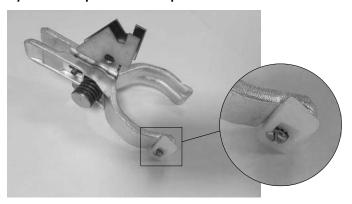
Grounding fingers



Туре	Qty.	Style number ①
400 A	6	2147A21G21

① Includes mounting hardware.

Nylon fuse stops on fuse clamps



Туре	Style number
Minimum order of 24	316B910H01

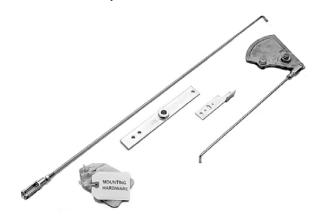
Microswitch assembly



Туре	Style number ①
400 A	2147A01G01

① Includes mounting hardware.

Mechanical interlock parts kit



Туре	Style number ①
400 A	2147A41G23

① Includes mounting hardware.

800 A isolation switch renewal parts

Microswitch assembly



Туре	Style number ①
800 A	2147A01G01

① Includes mounting hardware.

Line fuse cluster finger support assembly



Туре	Qty.	Style number ①
800 A	3	2147A81G20

① Includes mounting hardware.

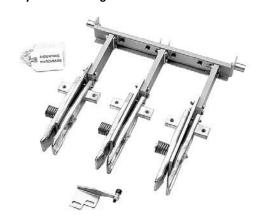
Handle and front plate with microswitch



Туре	Style number ①
800 A	2147A71G18

① Includes mounting hardware.

Tray assembly with line fingers



Туре	Style number ①
800 A	2147A81G22

 $[\]textcircled{1} \ \, \text{Includes mounting hardware}.$

Grounding bar assembly with fingers



Туре	Style number
800 A	2147A71G20

Handle, housing, clevis only



Туре	Style number ①
800 A	2147A71G08

① Includes mounting hardware.

Grounding fingers



Туре	Qty.	Style number ①
800 A	6	2147A71G23

① Includes mounting hardware.

Isolating switch shutter mechanism

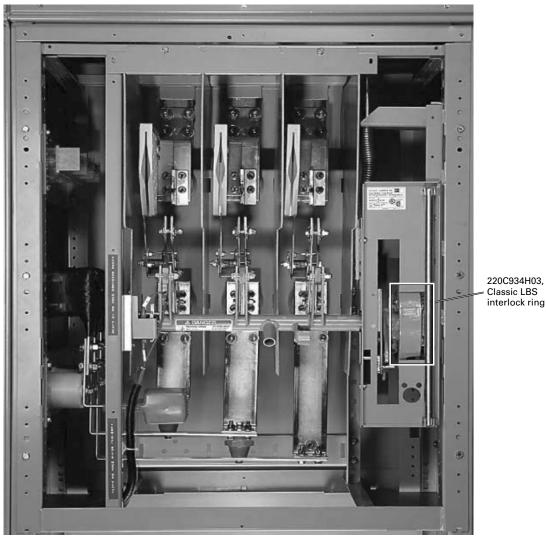


Туре	Style number ①
800 A	2147A81G19

① Includes mounting hardware.

Load break switch (LBS)

Previously ADM Switch



Previously, Eaton offered a load-break disconnect switch known as the ADM switch. ADM switches were offered until 2001, when they were replaced with a new load-break switch design called the LBS, or Load Break Switch. Eaton no longer offers ADM switch full-cell replacements or renewal parts. If you have an ADM switch in need of repair, a full-cell LBS replacement is required. Rear accessibility may be required in some circumstances to replace an ADM switch with an LBS. Fused LBS options can come in ratings up to 450E.

For more information about ADM and LBS replacements, contact the factory. Please have your General Order Number ready.

Reduced voltage solid-state starters (RVSS)

Previously, Eaton offered Classic Ampgard soft starters in MV801 and MV811 models.

Renewal parts for MV801 and MV811 RVSS sections are not available from the factory. Full-cell MV4S retrofit kits are available for Classic Ampgard lineups containing MV801 and MV811 RVSS sections. For more information, please contact the factory.

Assembly and structural components

400 A roll-out contactor line stab assembly, 3 copper tabs plus insulator



Туре	Style number
SJA	2147A49G20

400 A roll-out contactor load stab assembly, 3 copper tabs plus insulator



Туре	Style number
SJA	2147A49G07

12-prong receptacle with wires



Туре	Style number
400 A	2147A15G03
800 A	2147A15G12

Slide-out door with LV control panel

Note: Works in a drawer with slide rails including three device panels.



Туре	Style number
400 A cell, nominal 45 inch high	2147A91G13
800 A cell, nominal 60 inch high	2147A91G14

Classic Ampgard renewal parts catalog

400 A SJA roll-out contactor main load cables



Туре	Style number ①
1/0 cable if CT ratio is below 250/5	2147A15G18
4/0 cable if CT ratio is 250/5 or above	2147A15G19

① Includes mounting hardware.

Isolating switch incoming line stab assembly



Туре	Style number	
400 A	2147A21G19	

Isolating switch line stab assembly and barriers



Туре	Qty.	Style number ①
800 A	3	2147A81G11

Note: If replacing 2147A71G11 (used with LF 700 air-break contactor), must also replace tray assembly with 2147A81G22 or complete isolation switch, 2147A81G01.

400 A SJS slide-out contactor main load cables with load adapter



Туре	Style number ①
1/0 cable if CT ratio is below 250/5	2147A15G13
4/0 cable if CT ratio is 250/5 or above	2147A15G14

① Includes mounting hardware.

Slide-out load connection



Туре	Style number ①
400 A, SJS	2147A21G40

① Includes mounting hardware.

① Includes mounting hardware.

Isolating switch incoming line stab assembly with shutter mechanism and finger barrier for SJA and SJS



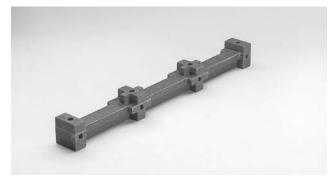
Туре	Style number
400 A, SJA and SJS	2147A41G11
400 A, SJD	2147A21G33

Non-insulated main bus support



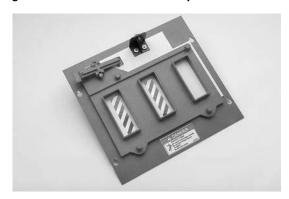
Туре	Style number
All	2147A21G37

Insulated main bus clamp



Туре	Style number
All	2147A21G38

Isolating switch shutter mechanism only



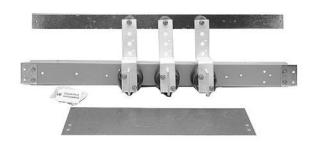
Туре	Style number
400 A	2147A41G12

Insulated main bus support kit



Туре	Style number ①
All	2147A21G35

Contactor load or line stab assembly, complete with mounting



Туре	Style number ①
800 A	2147A89G03

① Includes mounting hardware.

Clip-in fuses

Main fuse kits



Note: Quantity 3 fuses per kit. See table below.

Main fuse kits-5 kV maximum (4.8 kV nominal)

Туре	Rating	Style number	Motor full-load amperes
CLS 400 A starter	30 A-1R	2A98253G01	10.9–18.6
	70 A–2R	2A98253G02	18.7–31.1
	100 A-3R	2A98253G03	31.2–42.5
	130 A-4R	2A98253G04	42.6-56.7
	150 A-5R	2A98253G05	_
	170 A-6R	2A98253G06	56.8-85.1
	200 A-9R	2A98253G07	85.2–137
	230 A-12R	2A98253G08	138–187
	390 A-18R	2A98253G09	188–244
	450 A-24R	2A98253G10	245-360
CLS 800 A starter	450 A-24R	2A98253G11	0-329
020 000 / 1 0.00 0.0	650 A-36R	2A98253G12	330-499
	800 A-44R	2A98253G13	500-720
CLE 400 A starter and LBS switch	10E	2A98253G41	_
	15E	2A98253G42	
	20E	2A98253G43	
	25E	2A98253G44	
	30E	2A98253G45	
	40E	2A98253G46	
	50E	2A98253G47	
	65E	2A98253G48	
	80E	2A98253G49	
	100E	2A98253G50	
	125E	2A98253G51	
	150E	2A98253G52	
	200E	2A98253G53	
	225E	2A98253G54	
	250E/280X	2A98253G55	
	300E/325X	2A98253G56	
	350E	2A98253G57	
	400E	2A98253G58	
	450E	2A98253G59	
CLS 800 A starter	600E	2A98253G60	_
	750E	2A98253G61	
CLE LBS switches	600E ①	2A98253G62	_
	750E ①	2A98253G63	
	1100E ① ②	2A98253G64	
	1350E ① ②	2A98253G65	

① Bolted in.

② Two fuses per phase.



Note: Quantity 3 fuses per kit. See table below.

Main fuse kits-7.2 kV maximum (6.9 kV nominal)

Туре	Rating	Style number	Motor full-load amperes
CLS 400 A starter	70 A–2R	2A98253G21	10.9–34.2
	100 A-3R	2A98253G22	34.3–46.7
	130 A-4R	2A98253G23	46.8–56.7
	150 A-5R	2A98253G24	46.8-68.4
	170 A-6R	2A98253G25	68.5–85.1
	200 A-9R	Contact factory	85.2–137
	230 A-12R		138–187
	390 A-18R		188–273
	450 A-24R		274–360
CLS 800 A starter	450 A-24R	Contact factory	_
	650 A-36R		
	800 A-44R		
CLE 400 A starter and LBS switch	10E	2A98253G71	_
	15E	2A98253G72	
	20E	2A98253G73	
	25E	2A98253G74	
	30E	2A98253G75	
	40E	2A98253G76	
	50E	2A98253G77	
	65E	2A98253G78	
	80E	2A98253G79	
	100E	2A98253G80	
	125E	2A98253G81	
	150E	2A98253G82	
	175E	2A98253G83	
	200E	2A98253G84	
	250E	2A98253G85	
	300E	2A98253G86	
	350E	2A98253G87	



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