SAFETY DATA SHEET



1. Identification

Product identifier Carlon Low-VOC Primer for PVC Plastic Pipe

Other means of identification

SDS number SDS-00063

Product code VC9903, VC9902, VC9932

Recommended use Low-VOC Primer-Cleaner for PVC Plastic Pipe

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Company name Thomas & Betts Corporation

Address 8155 T & B Boulevard Memphis, TN 38125

US

Telephone 901-252-5000 ext.8324

E-mail Not available.

Emergency phone number For Hazardous Materials [or Dangerous Goods] Incident

Spill, Leak, Fire, Exposure, or Accident Call CHEMTREC Day or Night +1 703-741-5970

2. Hazard(s) identification

Physical hazardsFlammable liquidsCategory 2Health hazardsAcute toxicity, oralCategory 4Acute toxicity, inhalationCategory 4Skin corrosion/irritationCategory 2

Skin corrosion/irritation Category 2
Serious eye damage/eye irritation Category 2A
Carcinogenicity Category 2

Specific target organ toxicity, single exposure Category 3 respiratory tract irritation

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement Highly flammable liquid and vapor. Harmful if swallowed. Causes serious eye irritation. Causes

skin irritation. Harmful if inhaled. May cause respiratory irritation. Suspected of causing cancer.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Wear protective gloves/protective clothing/eye protection/face protection.

Response If swallowed: Call a poison center/doctor if you feel unwell. Rinse mouth. If on skin (or hair): Take

off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. In case of fire: Use alcohol-resistant foam, carbon

dioxide, dry powder or water fog for extinction.

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Store in a well-ventilated place. Keep container tightly closed. Store in a well-ventilated place. **Storage**

Keep cool. Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC)

None known.

Supplemental information

None.

3. Composition/information on ingredients

Mixtures

Chemical name	CAS number	% Proprietary	
2-Butanone (Methyl ethyl ketone)	78-93-3		
Acetone	67-64-1	Proprietary	
Cyclohexanone	108-94-1	Proprietary	
Furan, Tetrahydro-	109-99-9	Proprietary	

Composition comments

The exact percentage (concentration) of composition has been withheld as a trade secret. Components not listed are either non-hazardous or are below reportable limits. All concentrations are in percent by weight unless ingredient is a gas.

4. First-aid measures

Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or Inhalation

artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical Skin contact

advice/attention if you feel unwell. If skin irritation occurs: Get medical advice/attention. Wash

contaminated clothing before reuse.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eye contact

present and easy to do. Continue rinsing. Get medical attention immediately.

Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Ingestion

Get medical advice/attention if you feel unwell.

Most important symptoms/effects, acute and

delayed

Headache. Dizziness. Nausea. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eve damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. Prolonged exposure to dust may cause chronic effects.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically.

General information

Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing

Water fog. Alcohol resistant foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods

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media

Use standard firefighting procedures and consider the hazards of other involved materials.

Highly flammable liquid and vapor. General fire hazards

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6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors and spray mists. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not get this material in contact with eyes. Do not taste or swallow. Avoid inhalation of vapors and spray mists. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Туре	Value	
2-Butanone (Methyl ethyl ketone) (CAS 78-93-3)	PEL	590 mg/m3	
, ,		200 ppm	
Acetone (CAS 67-64-1)	PEL	2400 mg/m3	
		1000 ppm	
Cyclohexanone (CAS 108-94-1)	PEL	200 mg/m3	
,		50 ppm	
Furan, Tetrahydro- (CAS 109-99-9)	PEL	590 mg/m3	
,		200 ppm	
US. ACGIH Threshold Limit Values	3		
Components	Туре	Value	
2-Butanone (Methyl ethyl ketone) (CAS 78-93-3)	STEL	300 ppm	
, ,	TWA	200 ppm	

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US. ACGIH Threshold Limit Values

Components	Туре	Value	
Acetone (CAS 67-64-1)	STEL	750 ppm	
	TWA	500 ppm	
Cyclohexanone (CAS 108-94-1)	STEL	50 ppm	
,	TWA	20 ppm	
Furan, Tetrahydro- (CAS 109-99-9)	STEL	100 ppm	
•	TWA	50 ppm	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Туре	Value	
2-Butanone (Methyl ethyl ketone) (CAS 78-93-3)	STEL	885 mg/m3	
		300 ppm	
	TWA	590 mg/m3	
		200 ppm	
Acetone (CAS 67-64-1)	TWA	590 mg/m3	
		250 ppm	
Cyclohexanone (CAS 108-94-1)	TWA	100 mg/m3	
,		25 ppm	
Furan, Tetrahydro- (CAS 109-99-9)	STEL	735 mg/m3	
,		250 ppm	
	TWA	590 mg/m3	
		200 ppm	

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
2-Butanone (Methyl ethyl ketone) (CAS 78-93-3)	2 mg/l	MEK	Urine	*
Acetone (CAS 67-64-1)	50 mg/l	Acetone	Urine	*
Cyclohexanone (CAS 108-94-1)	80 mg/l	1,2-Cyclohexan ediol, with hydrolysis	Urine	*
	8 mg/l	Cyclohexanol, with hydrolysis	Urine	*
Furan, Tetrahydro- (CAS 109-99-9)	2 mg/l	Tetrahydrofura n	Urine	*

^{* -} For sampling details, please see the source document.

Exposure guidelines

110	California	OFL at Chin	
US -	California	UELS: SKI	n designation

2-Butanone (Methyl ethyl ketone) (CAS 78-93-3)

Cyclohexanone (CAS 108-94-1)

Can be absorbed through the skin.

Can be absorbed through the skin.

US - Minnesota Haz Subs: Skin designation applies

Cyclohexanone (CAS 108-94-1) Skin designation applies.

US - Tennessee OELs: Skin designation

Cyclohexanone (CAS 108-94-1) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

Cyclohexanone (CAS 108-94-1)

Can be absorbed through the skin.

Furan, Tetrahydro- (CAS 109-99-9)

Can be absorbed through the skin.

US. NIOSH: Pocket Guide to Chemical Hazards

Cyclohexanone (CAS 108-94-1)

Can be absorbed through the skin.

Appropriate engineering

controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection Chemical respirator with organic vapor cartridge and full facepiece.

Skin protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove Hand protection

supplier.

Skin protection

Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Chemical respirator with organic vapor cartridge and full facepiece. Respiratory protection

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Liquid, various colors. **Appearance**

Physical state Liquid.

Form Not available. Color Clear or purple Odor Ether-like. **Odor threshold** mag 88.0 Not available. pН

- 108 °C Melting point/freezing point Initial boiling point and boiling 56 °C

range

- 20 °C Flash point

Evaporation rate > 1.0 (Butyl acetate = 1)

Flammability (solid, gas) Not applicable. Upper/lower flammability or explosive limits

Flammability limit - lower

Not available.

(%)

Flammability limit - upper

Not available.

(%)

1.8 % Explosive limit - lower (%) Explosive limit - upper (%) 12.8 %

Vapor pressure 190 mm Hg @ 20 °C

Vapor density 2.5 (Air = 1)0.900 (Water = 1)Relative density

Solubility(ies)

Solubility (water) Solvent portion soluble in water. Resin portion separates out.

Partition coefficient Not available.

(n-octanol/water)

Auto-ignition temperature 321 °C

Not available. **Decomposition temperature** Not available. **Viscosity**

Other information

Explosive properties Not explosive. Oxidizing properties Not oxidizing.

VOC (Weight %) VOC emissions when tested per SCAQMD Rule 1168, Test Method 316A is 420 g/L

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoidAvoid heat, sparks, open flames and other ignition sources. Contact with incompatible materials.

Incompatible materials Acids. Bases. Oxidizers.

Hazardous decomposition

products

Hydrogen chloride. Carbon oxides. Hydrocarbons.

11. Toxicological information

Information on likely routes of exposure

Inhalation Harmful if inhaled.

Skin contact Harmful in contact with skin. Causes skin irritation.

Eye contact Causes serious eye damage.

Ingestion Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Headache. Dizziness. Nausea. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result. May cause respiratory irritation. Skin irritation. May cause redness and pain. Prolonged exposure to dust may cause chronic effects.

Information on toxicological effects

Acute toxicity Harmful if inhaled. Harmful if swallowed.

Components Species	Test Results
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Acetone (CAS 67-64-1)

Acute

Dermal

LD50 Rabbit

Inhalation

LC50 Rat

76 mg/l, 4 Hours

20 ml/kg

50.1 mg/l, 8 Hours

Cyclohexanone (CAS 108-94-1)

Acute

Dermal

LD50 Rabbit

948 mg/kg

Inhalation

LC50 Rat

8000 ppm, 4 hours

Oral

LD50 Rat

800 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye

Causes serious eye damage.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

Cyclohexanone (CAS 108-94-1) 3 Not classifiable as to carcinogenicity to humans.

NTP Report on Carcinogens

Not listed.

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OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

May cause respiratory irritation.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components Species Test Results

Acetone (CAS 67-64-1)

Aquatic

Fish LC50 Fathead minnow (Pimephales promelas) 5490 - 7030 mg/l, 96 hours

Cyclohexanone (CAS 108-94-1)

Aquatic

Fish LC50 Fathead minnow (Pimephales promelas) 481 - 578 mg/l, 96 hours

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

 2-Butanone (Methyl ethyl ketone) (CAS 78-93-3)
 0.29

 Acetone (CAS 67-64-1)
 -0.24

 Cyclohexanone (CAS 108-94-1)
 0.81

 Furan, Tetrahydro- (CAS 109-99-9)
 0.46

Mobility in soil The product is partly soluble in water.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulationsDispose in accordance with all applicable regulations.

Hazardous waste codeThe waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

UN number UN1993

UN proper shipping name Flammable liquids, n.o.s. (2-Butanone (Methyl ethyl ketone), Acetone)

Transport hazard class(es)

Class 3
Subsidiary risk Label(s) 3
Packing group II

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Special provisions IB2, T7, TP1, TP8, TP28

Packaging exceptions 150
Packaging non bulk 202

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IATA

UN number UN1993

UN proper shipping name Flammable liquid, n.o.s. (2-Butanone (Methyl ethyl ketone), Acetone)

Transport hazard class(es)

Class 3
Subsidiary risk Packing group II
Environmental hazards No.
ERG Code 3H

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

IMDG

UN number UN1993

UN proper shipping name FLAMMABLE LIQUID, N.O.S. (2-Butanone (Methyl ethyl ketone), Acetone)

Transport hazard class(es)

Class 3
Subsidiary risk Packing group || Environmental hazards

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not established.

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

2-Butanone (Methyl ethyl ketone) (CAS 78-93-3) LISTED Acetone (CAS 67-64-1) LISTED Cyclohexanone (CAS 108-94-1) LISTED Furan, Tetrahydro- (CAS 109-99-9) LISTED

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

Delayed Hazard - Yes Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated.

(SDWA)

Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number

2-Butanone (Methyl ethyl ketone) (CAS 78-93-3) 6714 Acetone (CAS 67-64-1) 6532

Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))

2-Butanone (Methyl ethyl ketone) (CAS 78-93-3) 35 %WV Acetone (CAS 67-64-1) 35 %WV

DEA Exempt Chemical Mixtures Code Number

2-Butanone (Methyl ethyl ketone) (CAS 78-93-3) 6714 Acetone (CAS 67-64-1) 6532

US state regulations

US. Massachusetts RTK - Substance List

2-Butanone (Methyl ethyl ketone) (CAS 78-93-3)

Acetone (CAS 67-64-1) Cyclohexanone (CAS 108-94-1) Furan, Tetrahydro- (CAS 109-99-9)

US. New Jersey Worker and Community Right-to-Know Act

2-Butanone (Methyl ethyl ketone) (CAS 78-93-3)

Acetone (CAS 67-64-1)

Cyclohexanone (CAS 108-94-1) Furan, Tetrahydro- (CAS 109-99-9)

US. Pennsylvania Worker and Community Right-to-Know Law

2-Butanone (Methyl ethyl ketone) (CAS 78-93-3)

Acetone (CAS 67-64-1)

Cyclohexanone (CAS 108-94-1) Furan, Tetrahydro- (CAS 109-99-9)

US. Rhode Island RTK

2-Butanone (Methyl ethyl ketone) (CAS 78-93-3)

Acetone (CAS 67-64-1)

Cyclohexanone (CAS 108-94-1) Furan, Tetrahydro- (CAS 109-99-9)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

^{*}A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 06-May-2016

Revision date - Revision # 0

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A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

HMIS® ratings

Health: 2* Flammability: 3 Physical hazard: 0 Personal protection: B

NFPA ratings



Disclaimer

Thomas & Betts Corporation cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.