CHARLOTTE
PIPE AND FOUNDRY COMPANY®

SUBMITTAL FOR CHARLOTTE PIPE®
PVC SCHEDULE 40 PRESSURE PIPE AND FITTING SYSTEM

Date: _____

Job Name: _____ Location: _____

Engineer: _____ Contractor: _____

Scope:
This specification covers PVC Schedule 40 pipe and fittings for pressure applications. This system is intended for pressure applications where the operating temperature will not exceed 140° F.

Specification:
Pipe and fittings shall be manufactured from virgin rigid PVC (polyvinyl chloride) vinyl compounds with a cell class of 12454 as identified in ASTM D 1784.

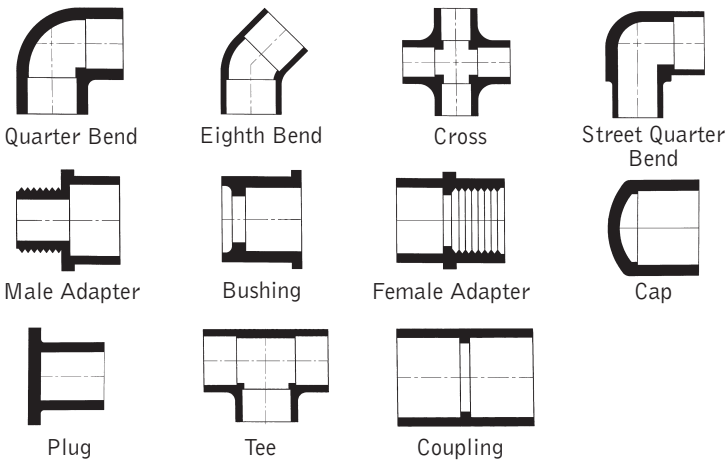
PVC Schedule 40 pipe shall be Iron Pipe Size (IPS) conforming to ASTM D 1785. Injection molded PVC Schedule 40 fittings shall conform to ASTM D 2466. Pipe and fittings shall be manufactured as a system and be the product of one manufacturer. All pipe and fittings shall be manufactured in the United States. Pipe and fittings shall conform to NSF International Standard 61 or the health-effects portion of NSF Standard 14.

Installation:
Installation shall comply with the latest installation instructions published by Charlotte Pipe and Foundry and shall conform to all applicable plumbing, fire, and building code requirements. Buried pipe shall be installed in accordance with ASTM F 1668. Solvent cement joints shall be made in a two-step process with primer conforming to ASTM F 656 and solvent cement conforming to ASTM D 2564. The system shall be protected from chemical agents, fire-stopping materials, thread sealant, plasticized-vinyl products or other aggressive chemical agents not compatible with PVC compounds. The system shall be hydrostatically tested after installation. **WARNING!** Never test with or transport/store compressed air or gas in PVC pipe or fittings. Doing so can result in explosive failures and cause severe injury or death.

Referenced Standards:

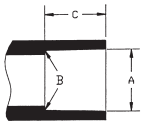
ASTM D 1784: Rigid Vinyl Compounds
ASTM D 1785: PVC Plastic Pipe, Schedule 40
ASTM D 2466: PVC Plastic Fittings, Schedule 40
ASTM D 2564: Solvent Cements for PVC Pipe and Fittings
ASTM F 1668: Procedures for Buried Plastic Pipe
NSF Standard 14: Plastic Piping Components & Related Materials
NSF Standard 61: Drinking Water System Components – Health Effects

MADE IN U.S.A.



Not all fitting patterns shown

Schedule 40
Tapered Socket Dimensions



PVC SCHEDULE 40 - ASTM D 2466

Nominal Size	Schedule 80 and Schedule 40 Socket Diameter Entrance A	Bottom B	Tolerance	Schedule 80 Socket Length C (Minimum)	Schedule 40 Socket Length C (Minimum)
½	0.848	0.836	±0.004	0.875	0.688
¾	1.058	1.046	±0.004	1.000	0.719
1	1.325	1.310	±0.005	1.125	0.875
1¼	1.670	1.655	±0.005	1.250	0.938
1½	1.912	1.894	±0.006	1.375	1.094
2	2.387	2.369	±0.006	1.500	1.156
2½	2.889	2.868	±0.007	1.750	1.750
3	3.516	3.492	±0.008	1.875	1.875
4	4.518	4.491	±0.009	2.250	2.000
6	6.647	6.614	±0.011	3.000	3.000
8	8.655	8.610	±0.015	4.000	4.000
10	10.780	10.735	±0.015	5.000	5.000
12	12.780	12.735	±0.015	6.000	6.000

PIPE REFERENCE GUIDE

Product	Sizes Available ½	¾	1	1¼	1½	2	2½	3	4	5	6	8	10	12	14	16
PVC Schedule 40	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

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FO-SUB-PVC-40 (6-18-18)