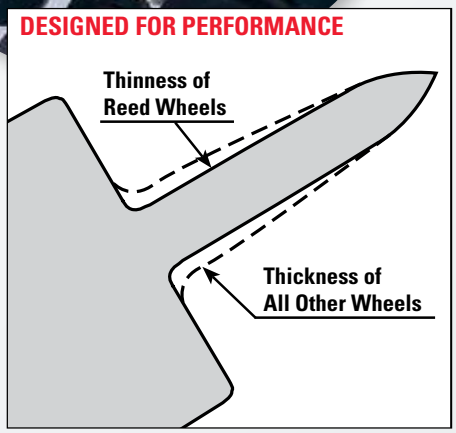
REPLACEMENT WHEELS

FOR EVERY PIPE & PIPE CUTTER



WHY REED? CUTTER WHEELS ARE BETTER…

All Reed cutter wheels are made from high shock-resistant tool steel, while competitive wheels are made from carbon steel or still lower quality tool steel. By using this higher quality raw material, Reed cutter wheels can be made thinner and can therefore cut pipe more easily and leave less burr. Also, because of their higher quality, certified material, only Reed wheels can be heat-treated for the perfect balance between hardness and toughness to make the wheels resist breakage and last longer.

Reed pioneered the development of wheels for plastic pipe and today has the widest variety and highest quality wheels for various types and wall thicknesses of plastic pipe and tubing.

Reed offers the largest cutter wheel line for all types of pipe, tubing and conduit. Reed wheels are the best value for use in Reed cutters, or in the cutters of any other manufacturer.

CUTTER WHEEL INTERCHANGEABILITY CHARTS P. 7-9

BE ON THE **CUTTING EDGE** WITH REED!

The most popular types of genuine Reed cutter wheels (P. 7) are also sold in convenient, two-pack display bags for quick and easy showroom purchases.

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REED

PIPE TOOLS & VISES
SINCE 1896

Reed 2-Pack Replacement Cutter Wheels

Item Code	Reed Catalog No.	Std. Pack	Reed Cutter	Blade Exposure** inches	mm	Application
FOR TUBING CUTTERS - METAL, 2-PACK						
63375	2PK-SLRCW	1	TC50SL; TC75SL; TC1SL; TC50SLR; TC75SLR; TC1SLR	0.116	2.9	Copper (K, L & M); CTS CPVC
63612	2PK-2RBS	1	2-1; 2-1Q; 2-4WG; 2-3; 2-3Q; 2-4; 5401TMSO	0.300	7.6	Steel; Stainless Steel
63613	2PK-2RBHD	1	2-1; 2-1Q; 2-4WG; 2-3; 2-3Q; 2-4; 5401TMSO	0.296	7.5	HD for Steel; Stainless Steel
63655	2PK-OSS	1	TC1Q; TC1.6Q; TC2Q; T10; T15; T20	0.160	4.1	Stainless Steel
63659	2PK-OCSST-2	1	TC1.6Q; TC1.6RGT; TC2Q; TC2QRGT	0.281	7.1	CSST
63660	2PK-O	1	TC1Q; TC1.6Q; TC2Q; T10; T15; T20; RT15T1; RT15T2; RT15T3; RTC1.1; RTC1.4	0.180	4.6	Copper; Aluminum; Brass; Steel
63661	2PK-32633	1	MC1	0.127	3.2	Copper; Aluminum; Brass; Steel
63662	2PK-75015	1	TC11; TC17	0.125	3.2	Copper; Aluminum; Brass; Steel
63663	2PK-75046	1	TC11; TC17	0.125	3.2	Stainless Steel
63665	2PK-30-40	1	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.250	6.4	Copper; Aluminum; Brass; Steel
63666	2PK-345T	1	MC2; MC2GRIP	0.146	3.7	Copper; Aluminum; Brass
63670	2PK-R2558	1	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.188	4.8	Muffler Systems Tubing
63671	2PK-30-40SS	1	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.160	4.1	Stainless Steel
63690	2PK-73505	1	TC14; TC166; MC3	0.170	4.3	Copper; Aluminum; Brass; Steel
63691	2PK-73515	1	TC14; TC166	0.170	4.3	Stainless Steel Only
FOR TUBING CUTTERS - PLASTIC, 2-PACK						
64180	2PK-OP2	1	TC1Q; TC1.6Q; TC2Q, T10; T15; T20	0.275	7.0	ABS; PE; PEX; PP; PEX/AL/PEX
64184	2PK-1-2PVC	1	TC1Q; TC1.6Q; TC2Q; T10; T15; T20	0.280	7.1	PVC; CPVC; PVDS; ABS
64190	2PK-30-40P	1	TC3Q; TC4Q; TC5Q; TC6Q	0.343	8.7	ABS; PE; PP
64194	2PK-3-6PVC	1	TC3Q; TC4Q; TC5Q; TC6Q	0.377	9.6	3"-6" PVC; 4" Heavy Wall; CPVC

Reed Replacement Cutter Wheels

Item Code	Reed Catalog No.	Std.* Pack	Reed Cutter	Blade Exposure** inches	mm	Application
FOR TUBING CUTTERS - METAL						
03375	SLRCW	12	TC50SL; TC75SL; TC1SL; TC50SLR; TC75SLR; TC1SLR	0.116	2.9	Copper (K, L & M); CTS CPVC
03655	OSS	12	TC1Q; TC1.6Q; TC2Q; T10; T15; T20	0.160	4.1	Stainless Steel
03657	3T23	4	T23	0.125	3.2	Copper; Aluminum; Brass; Steel
03659	OCSST-2	12	TC1.6Q; TC1.6RGT; TC2Q; TC2QRGT	0.281	7.1	CSST
03660	O	12	TC1Q; TC1.6Q; TC2Q; T10; T15; T20; RT15T1; RT15T2; RT15T3; RTC1.1; RTC1.4	0.180	4.6	Copper; Aluminum; Brass; Steel
03661	32633	12	MC1	0.127	3.2	Copper; Aluminum; Brass; Steel
03662	75015	12	TC11; TC17	0.125	3.2	Copper; Aluminum; Brass; Steel
03663	75046	12	TC11; TC17	0.125	3.2	Stainless Steel
03665	30-40	12	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.250	6.4	Copper; Aluminum; Brass; Steel
03666	345T	12	MC2; MC2GRIP	0.146	3.7	Copper; Aluminum; Brass
03668	R4546	6	MC2; MC2GRIP	0.161	4.1	Steel; Stainless Steel
03670	R2558	12	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.188	4.8	Muffler Systems Tubing
03671	30-40SS	12	TC3Q; TC4Q; TC5Q; TC6Q; TC8Q	0.250	6.4	Stainless Steel
03690	73505	12	TC14; TC166; MC3	0.170	4.3	Copper; Aluminum; Brass; Steel
03691	73515	12	TC14; TC166	0.170	4.3	Stainless Steel Only
FOR TUBING CUTTERS - PLASTIC						
04159	TC56QPP-R	6	TC5Q, TC6Q, TC8Q	0.744	18.9	PP-R including Aquatherm®
04180	OP2	12	TC1Q; TC1.6Q; TC2Q, T10; T15; T20	0.275	7.0	ABS; PE; PEX; PP; PEX/AL/PEX
04184	1-2PVC	12	TC1Q; TC1.6Q; TC2Q, T10; T15; T20	0.280	7.1	ABS; PVC; CPVC; PVDF
04190	30-40P	12	TC3Q; TC4Q; TC5Q; TC6Q	0.343	8.7	ABS; PE; PP
04192	680PVC	4	TC6Q; TC8Q	0.575	14.6	PVC-Standard & Heavy Wall; CPVC
04194	3-6PVC	12	TC3Q; TC4Q; TC5Q; TC6Q	0.377	9.6	ABS; 3"-6" PVC; 4" Heavy Wall; CPVC
04198	6QP	4	TC4Q; TC5Q; TC6Q; TC8Q	0.550	14.0	Thick Wall PE
04199	80P	4	TC6Q; TC8Q	0.750	19.1	ABS; PE; PP
FOR PIPE CUTTERS						
03612	2RBS	12	2-1; 2-4WG; 2-3; 2-4; 5301PD; 5401TMSO	0.300	7.6	Steel; Stainless Steel
03613	2RBHD	12	2-1; 2-4WG; 2-3; 2-4; 5301PD; 5401TMSO	0.296	7.5	HD for Steel; Stainless Steel
03624	2RBCI	4	2-1; 2-4WG; 2-3; 2-4	0.172	4.4	Cast Iron
03616	3RG	4	4-1; 4-3; 4-4; 4-4WG	0.172	4.4	Steel; Stainless Steel
03617	3RGCI	4	4-1; 4-3; 4-4; 4-4WG	0.172	4.4	Cast Iron; Ductile Iron
03532	R1032/S	6	5301PD; 5401TMSO	0.450	11.4	Steel; Stainless Steel; Schd 80

**** Cutter wheels sold to distributors in standard package quantities only.***

***** Blade Exposure determines wall thickness capacity of cutter wheel.***

Reed Replacement Cutter Wheels

Item Code	Reed Catalog No.	Std.* Pack	Reed Cutter	Blade Exposure** inches	mm	Application
FOR HINGED CUTTERS						
03502	HS21/2	4	H21/2	0.312	7.9	Steel; Stainless Steel
03504	HS4	4	H4; LCRC4	0.316	8.1	Steel; Stainless Steel
03505	HSI4	4	H4	0.275	7.0	Steel; Stainless Steel; Cast Iron; Ductile Iron
03506	HS6	4	H6	0.382	9.9	Steel; Stainless Steel; Copper
03507	HSI6-8	4	H6; H8	0.350	8.9	Steel; Stainless Steel; Cast Iron; Ductile Iron
03508	HS8-12	4	H8; H12	0.450	11.4	Steel; Stainless Steel
03510	HX21/2	4	H21/2	0.383	9.7	Steel; Stainless Steel; Schd 80
03512	HX4	4	H4; LCRC4	0.383	9.7	Steel; Stainless Steel; Schd 80
03514	HX6	4	H6	0.476	12.1	Steel; Stainless Steel; Schd 80
03516	HX8	4	H8; H12	0.567	14.4	Steel; Stainless Steel; Schd 80
03518	HXX8	4	H8; H12	0.682	17.3	Steel; Stainless Steel; Schd 100
03522	HI4	4	H4; LCRC4	0.258	6.6	Cast Iron; Ductile Iron
03524	HI6	4	H6; H8; H12	0.410	10.4	Cast Iron; Ductile Iron
03525	H6PSE5	4	H6; H8; H12	0.400	10.2	Steel; Cast Iron; Ductile Iron
03624	2RBCI	4	H21/2	0.172	4.4	Cast Iron; Ductile Iron
FOR ROTARY™ CUTTERS						
03530	RCS8-36	4	LCRC8; LCRC12; LCRC16; RC20; RC24; RC30; RC36; RC42S	0.635	16.1	Steel; Stainless Steel
03535	RCI8-30	4	LCRC8; LCRC12; LCRC16; RC20; RC24; RC30; RC36	0.500	12.7	Cast Iron; Ductile Iron (manual)
03550	RCX	4	LCRC8; LCRC12; LCRC16; RC20; RC24; RC30; RC36; RC42S	0.800	20.3	Heavy Wall Steel; Stainless Steel
REQUIRES: ONE SET (8) OF RC8-30XR ROLLERS (93222) WHEN USING RCX WHEELS						

Reed Replacement Cutter Wheels, by Manufacturer

Manufacturer Cutter No.	Manufacturer Wheel	Reed Cat. No.	Item Code	Std. Pack*	Blade Exposure** inches	mm	Application
RIDGID®							
50	M-50	R2558	03670	12	0.188	4.8	Muffler Systems Tubing
10; 15; 20	E-1240	OSS	03655	12	0.160	4.1	Stainless Steel
10; 15; 20	E-1240	O	03660	12	0.180	4.6	Steel
10; 15; 20	F-158	O	03660	12	0.180	4.6	Copper; Aluminum
101; 103; 104; 105; 118; 150; 150L; 131; 132; 151; 152; 153; 205	E-3469	345T	03666	12	0.146	3.7	Copper; Aluminum; Brass
105; 150; 150L; 131; 132; 151; 152; 153; 205	E-4546	R4546	03668	6	0.161	4.1	Steel; Stainless Steel
131P; 132P; 151P; 152P; 153P; 205P	E-5272	R5272	04186	6	0.295	7.5	PVC; ABS-Standard Wall
134P; 136P; 154P; 156P	E-702	680PVC	04192	4	0.575	14.6	PVC- Standard & Heavy Wall; CPVC
134P; 136P; 154P; 156P	E-2157	6QP	04198	4	0.550	14.0	Thick Wall PE
136P; 156P	E-2880	80P	04199	4	0.750	19.1	ABS; PE; PP
1A; 2A; 42A; 202; 300; 360; 820; 364; 732; 300; 535	E-1032S	R1032/S	03532	6	0.450	11.4	Steel; Stainless Steel; Schd 80
1A; 2A; 42A; 202; 360; 820; 364; 732	F-514	2RBS	03612	12	0.300	7.6	Steel; Stainless Steel
1A; 2A; 42A; 202; 360; 820; 364; 732	F-3	2RBHD	03613	12	0.296	7.5	HD for Steel; Stainless Steel
1A; 2A; 42A; 202; 360; 820; 364; 733	F-3S	2RBHD	03613	12	0.296	7.5	HD for Steel; Stainless Steel
1A; 2A; 42A; 206; 360; 820; 364; 732	F-119	2RBCI	03624	4	0.172	4.4	Cast Iron
30; 40; 106; 108; 109; 133; 134; 136; 154; 156	E-2191	30-40	03665	12	0.250	6.4	Copper; Aluminum; Brass; Steel
30; 40; 106; 108; 109; 133; 134; 136; 154; 156	E-2558	30-40	03665	12	0.250	6.4	Copper; Aluminum; Brass; Steel
30; 40; 106; 108; 109; 133; 134; 154; 136; 156	E-2558	R2558	03670	12	0.188	4.8	Muffler Systems Tubing
30P; 40P; 106; 108; 109P; 133P; 134P; 136P; 154P; 156P	E-5299	3-6PVC	04194	12	0.377	9.6	3"-6" PVC; 4" Heavy Wall
30P; 40P; 106; 108; 109P; 133P; 134P; 136P; 154P; 156P	E-5299	30-40P	04190	12	0.343	8.7	ABS; PE; PP
30P; 40P; 133P; 134P; 136P; 154P; 156P	E-2156	30-40P	04190	12	0.343	8.7	ABS; PE; PP
3S; 4S; 44S; 466S; 466C; 466HWS; 468C; 468S; 468HWS; 472C; 472S; 472HWS; 764; 1224	F-229	3RG	03616	4	0.399	10.1	Steel; Stainless Steel
3S; 4S; 44S; 466S; 466C; 466HWS; 468C; 468S; 468HWS; 472C; 472S; 472HWS; 764	F-229S	3RG	03616	4	0.399	10.1	Steel; Stainless Steel
3S; 4S; 44S; 466S; 466C; 466HWS; 468C; 468S; 468HWS; 472C; 472S; 472HWS; 764	F-515	3RG	03616	4	0.399	10.1	Steel; Stainless Steel
42A; 202; 360; 820; 364; 732	E-1032	R1032/S	03532	6	0.450	11.4	Steel; Stainless Steel; Schd 80
466; 468; 472	E-1962	3RGCI	03617	4	0.285	7.2	Cast Iron; Ductile Iron
466C; 466S; 466HWS; 468C; 468S; 468HWS; 472C; 472S; 472HWS	E-3186	R3186	03526	4	0.680	17.3	Steel; Ductile Iron Heavy Wall

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Cutter Wheel Conversions

Manufacturer Cutter No.	Manufacturer Wheel	Reed Cat. No.	Item Code	Std. Pack*	Blade Exposure** inches	mm	Application
ARMSTRONG®							
1T; 2T; 2TA		2RBS	03612	12	0.300	7.6	Steel; Stainless Steel
1T; 2T; 2TA		2RBHD	03613	12	0.296	7.5	HD for Steel; Stainless Steel
4A		3RG	03616	4	0.399	10.1	Steel; Stainless Steel
4A		3RGCI	03617	4	0.285	7.2	Cast Iron; Ductile Iron
GASTITE®							
RT15T1; RT15T3; RT15T2; T15T1; T15T2		O	03660	12	0.180	4.6	Copper; Aluminum; Brass; Steel; CSST
IMPERIAL EASTMAN							
127-F/FA/FB; TC1050; 227-FA	S32633	32633	03661	12	0.127	3.2	Copper; Aluminum; Brass
TC1000; TC1020; 374; 312-FC/FB; 274-FC/FB; 174-F	S75015	75015	03662	12	0.125	3.2	Copper; Aluminum; Brass; Steel
TC1000; TC1020; 374; 312-FC/FB; 274-FC/FB; 174-F	S75046	75046	03663	12	0.125	3.2	Stainless Steel
LENOX®							
21010-TC11/8; 21011-TC13/8; 21012-TC13/4	21017-TCW158C	O	03660	12	0.180	4.6	Copper; Aluminum; Brass; Steel
21010-TC11/8; 21012-TC13/4; 21011-TC13/8; 21013-TC25/8	21015-TCW158SS	OSS	03655	12	0.160	4.1	Brass; Stainless Steel
21013-TC25/8	21016-TCW158P	1-2PVC	04184	12	0.280	7.1	PVC; Plastic
SWAGELOK®							
MS-TC-308	MS-TCW-308	OSS	03655	12	0.160	4.1	Stainless Steel
WHEELER REX®							
95041	8050	HS4	03504	4	0.320	8.1	Steel; Stainless Steel
95041	8078	HS4	03504	4	0.320	8.1	Steel; Stainless Steel
95061	8052	HS6	03506	4	0.390	9.9	Steel; Stainless Steel
95081; 95121	8054	HS8-12	03508	4	0.450	11.4	Steel; Stainless Steel
	8002	HX21/2	03510	4	0.383	9.7	Steel; Stainless Steel; Schd 80
95041	8051	HI4	03522	4	0.258	6.6	Cast Iron; Ductile Iron
95061; 95081; 95121	8053	HI6	03524	4	0.410	10.4	Cast Iron; Ductile Iron
95061; 95081; 95121	8076	H6PSE5	03525	4	0.400	10.2	Steel; Cast Iron; Ductile Iron
	8839	RCS8-36	03530	4	0.635	16.1	Steel; Stainless Steel
	8838	RCI8-30	03535	4	0.500	12.7	Cast Iron; Ductile Iron
9590	8001	2RBHD	03613	12	0.296	7.5	HD for Steel; Stainless Steel
	8004	3RG	03616	4	0.399	10.1	Steel; Stainless Steel
	8016	3RG	03616	4	0.399	10.1	Steel; Stainless Steel
9290; 9291	8012	OSS	03655	12	0.160	4.1	Stainless Steel
9290; 9291	8015	O	03660	12	0.180	4.6	Copper; Aluminum; Brass; Steel
	8021	30-40	03665	12	0.250	6.4	Copper; Aluminum; Brass; Steel
9490	8025	30-40	03665	12	0.250	6.4	Copper; Aluminum; Brass; Steel
	8034	345T	03666	12	0.146	3.7	Copper; Aluminum; Brass
	8045	R4546	03668	6	0.161	4.1	Steel; Stainless Steel
90735; 90728; 90750	8071	73505	03690	12	0.170	4.3	Copper; Aluminum; Brass; Steel
	8065	OP2	04180	12	0.275	7.0	ABS; PE; PEX; PP; PEX/AL/PEX
	8036	30-40P	04190	12	0.343	8.7	ABS; PE; PP
	8037	3-6PVC	04194	12	0.377	9.6	3"-6" PVC; 4" Heavy Wall; CPVC

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***** Blade Exposure determines wall thickness capacity of cutter wheel.***

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Reed has the widest variety of high-quality wheels for more cutters and more brands than any other manufacturer!