PIPE TOOLS & VISES
SINCE 1896

DEB1 SERIES DEBURRING TOOLS FOR PLASTIC PIPE*

FEATURES

- DEB1 offers **knurled grip** for slip-resistance and durable aluminum body for longevity.
- **Deburr and chamfer** in the same rotation.
- Suitable for PVC, CPVC, PE, ABS and PP.
- Three sizes of pipe accommodated per DEB1 tool.

Patented **DEB1** tools deburr and chamfer to pipe manufacturers' recommendations in seconds. Plastic pipe joints get proper fit from smooth, chamfered ends delivered by DEB1 models. Use for PVC, CPVC, ABS, PE and PP pipe. Find three sizes in one tool for iron pipe size, copper tube size or metric sizes. **DEB1IPS-INT** is a double-ended tool to deburr both inner and outer diameters. All DEB1 models have internal pipe guides, knurled grip for slip-resistance and a sharpenable and/or replaceable blade.

Catalog No.	Item Code	Nominal Pipe Capacity	Application	Pipe/ Tubing	Weight	
					lbs	kg
DEB1IPS*	04650	½", ¾", 1" O.D.	PVC, CPVC, PE, ABS, PP	IPS	0.4	0.2
DEB1CTS*	04652	½", ¾", 1" O.D.	PVC, CPVC, PE, ABS, PP	CTS	0.4	0.2
DEB1-2IPS*	04654	1 ¼", 1 ½", 2" O.D.	PVC, CPVC, PE, ABS, PP	IPS	0.9	0.4
DEB1M*	04655	20, 25, 32 mm O.D.	PVC, CPVC, PE, ABS, PP	metric	0.4	0.2
DEB1-2CTS*	04656	1 ¼", 1 ½", 2" O.D.	PVC, CPVC, PE, ABS, PP	CTS	0.9	0.4
DEB1IPS-INT*	04670	½", ¾", 1" I.D./O.D.	PVC, CPVC, PE, ABS, PP	IPS	0.6	0.3

***EXCLUSIVE**
***PATENTED DESIGN.**
NOTE: IPS is for use on iron pipe size and CTS is for use on copper tube size.

NEW DEB1 Series Deburring Tools on P. 2a.

DEB4 DEBURRING TOOL

FEATURES

- Suitable for PVC, CPVC, ABS and PP.
- Deburr and chamfer in the same rotation using DEB4.

One easy revolution of Reed exclusive **DEB4** deburrs and produces a 15° external chamfer in seconds. Deburrs the pipe exterior only to allow easy assembly into fittings. It fits comfortably in one's hand for a secure grip. As an alternative to hand turning, there's a ½" square drive pocket on the backside for use with a ratchet wrench. DEB4 creates a smooth, chamfered pipe end so solvent can be spread evenly for pipe joining. Aluminum die-cast deburring tool features a hardened steel blade that is reversible, sharpenable and replaceable. Fits six nominal pipe sizes of up through 4" diameter.

Catalog No.	Item Code	Nominal Pipe Capacity	Application	Weight	
				lbs	kg
DEB4*	04430	1-1/4", 1-1/2", 2", 2-1/2", 3", 4" nom. 42, 50, 63, 75, 90, 114 mm O.D. actual 3/32" 15° chamfer	PVC, CPVC, ABS, PP	0.7	0.32

***EXCLUSIVE**

CONE DEBURRING TOOL

FEATURES

- Suitable for PVC, CPVC, ABS, PE and PP.
- For deburring inside and outside of PE, use DEB2.
- Versatile DEB2 shape suits all plastic pipe sizes up through 2" (60 mm) pipe.

The **DEB2** cone shape deburrs the inner and outer edges of PVC, CPVC, ABS, PE and PP pipe through 2" diameter. Made from steel, the cone design allows it to be used on even the smallest pipe, including 1/8" diameter. The part that rests in the operator's hand features a thick plastic edge covering for hand comfort.

Catalog No.	Item Code	Nominal Pipe Capacity	Application	Weight	
				lbs	kg
DEB2	04436	up to 2" (60 mm)	PVC, CPVC, ABS, PP, PE	0.2	0.09

DEBURRING TOOLS (for metal) ON P. 13

NEW Cone Chamfer Tool on P. 3a.